

FEAL



45 MILL

PROZORI I VRATA
WINDOWS AND DOORS

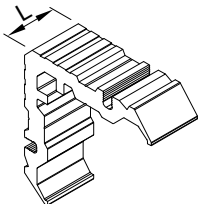
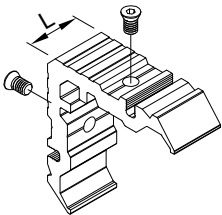
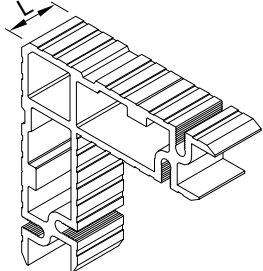
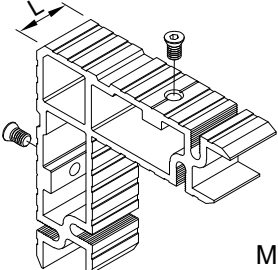
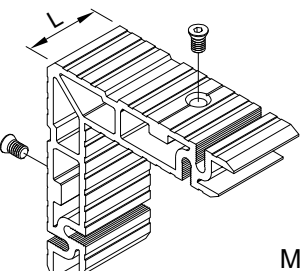
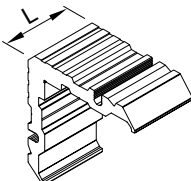
Knjiga B / *Book B*

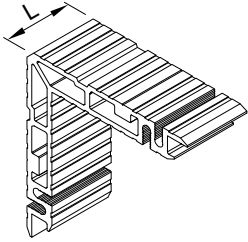
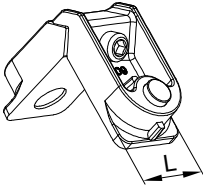
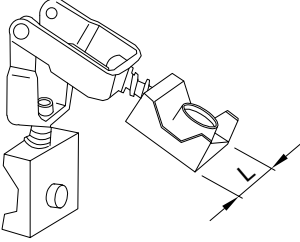
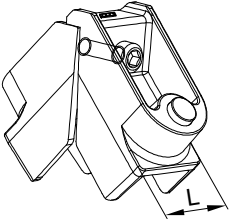
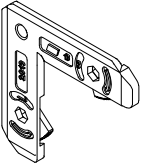
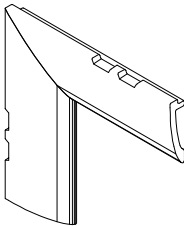
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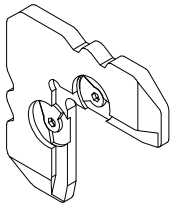
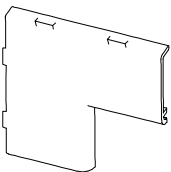
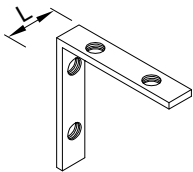
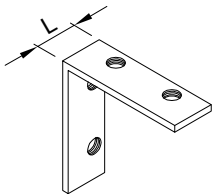
06	VEZNI ELEMENTI	103.06.000
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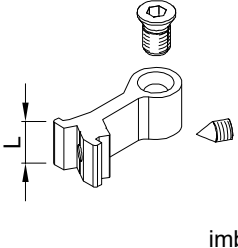
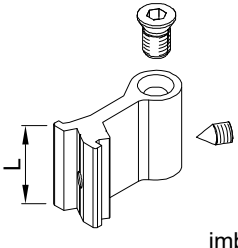
Vezni elementi

Connection elements

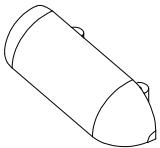
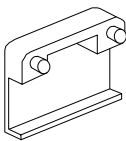
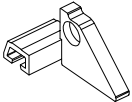
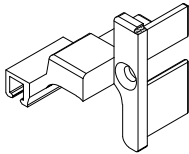
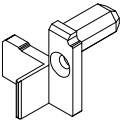
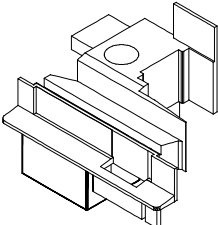
Oznaka Code	Izgled-presjek View-cross section	Opis Description	Materijal Material	Napomena Remark
710.450		- Kutna spojnica 14.6, L=28.5 - Corner bracket 14.6, L=28.5	Al.	
710.458	 M8x13	- Kutna spojnica 14.6, L=28.5 (s vijcima) - Corner bracket 14.6, L=28.5 (with screws)	Al.	
710.059		- Kutna spojnica 34.6, L=28.5 - Corner bracket 34.6, L=28.5	Al.	
710.072	 M8x13	- Kutna spojnica 34.6, L=28.5 (s vijcima) - Corner bracket 34.6, L=28.5 (with screws)	Al.	
710.208	 M8x13	- Kutna spojnica 24.6, L=41.6 (s vijcima) - Corner bracket 24.6, L=41.6 (with screws)	Al.	
725.129		- Kutna spojnica 12.5, L=43.1 - Corner bracket 12.5, L=43.1	Al.	

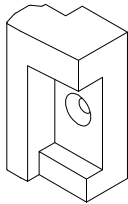
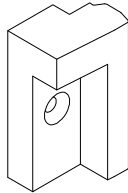
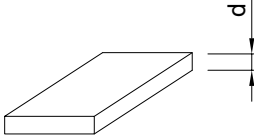
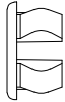
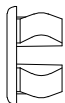
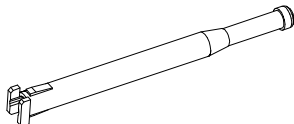
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710.649		- Kutna spojnica 18.5, L=44.5 - Corner bracket 18.5 L=44.5	Al.	
730.008		- Kutna spojnica 14.5, L=28.5 (Stara oznaka: 0409, 1001) - Corner bracket 14.5, L=28.5 (Former code: 0409, 1001)	Al.	
731.001		- Kutna spojnica za promjenjivi kut 14.5, L=26.9 - Oznaka proizvođača Monticelli: 0909 - Corner bracket for variable angle 14.5, L=26.9 - Manufacturer code Monticelli: 0909	Al. Čelik	
730.009		- Kutna spojnica 34.6, L=28.5 (Stara oznaka: 0447, 2001) - Corner bracket 34.6, L=28.5 (Former code: 0447, 2001)	Al.	
731.010		- Kutna spojnica za komoru 19.1x1.6 - Oznaka proizvođača Monticelli: 2019 - Corner bracket for chamber 19.1x1.6 - Manufacturer code Monticelli: 2019	Al.	
730.005		- Kutna spojnica za komoru 27.5x4 (Stara oznaka: K65-01) - Corner bracket for chamber 27.5x4 (Former code: K65-01)	Al.	

Oznaka Code	Izgled-presjek View-cross section	Opis Description	Materijal Material	Napomena Remark
730.010		- Kutna spojnica za komoru 27x6.5 (Stara oznaka: 5001) - Corner bracket for chamber 27x6.5 (Former code: 5001)	Al.	
730.003		- Kutna spojnica za komoru 27x6.5 (Stara oznaka: 0366) - Corner bracket for chamber 27x6.5 (Former code: 0366)	PVC	
710.536		- Kutna spojnica 2, L=8.5 - Corner bracket 2, L=8.5	Al.	
710.537		- Kutna spojnica 2, L=13 - Corner bracket 2, L=13	Al.	
730.001		- Kutna spojnica za komoru 4.8x2 (Stara oznaka: G112, 0365) - Corner bracket for chamber 4.8x2 (Former code: G112, 0365)	Inox	
730.002		- Kutna spojnica za komoru 4.8x2 (Stara oznaka: G112/A) - Corner bracket for chamber 4.8x2 (Former code: G112/A)	Inox	

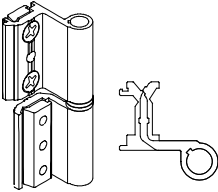
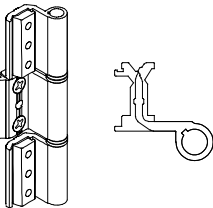
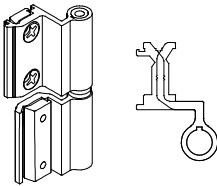
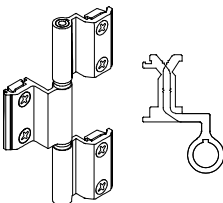
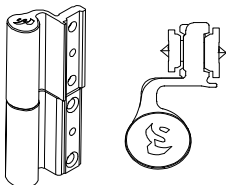
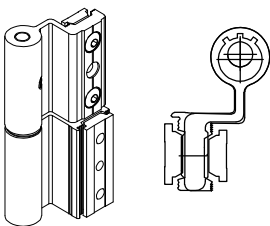
Oznaka Code	Izgled-presjek View-cross section	Opis Description	Materijal Material	Napomena Remark
710.066	 M8x13 imbus M6x10	- Veznik L=14.7 (Stara oznaka: E-200) - Connector L=14.7 (Former code: E-200)	Al.	
710.179	 M8x13 imbus M6x10	- Veznik L=34.8 - Connector L=34.8	Al.	

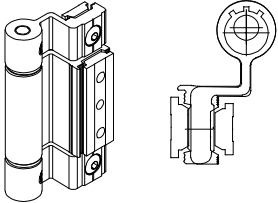
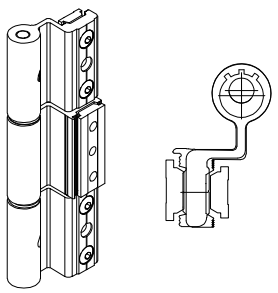
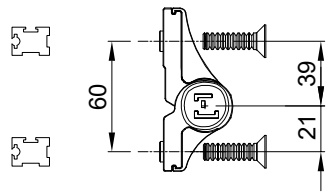
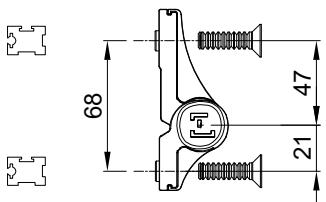
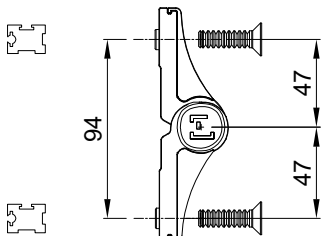
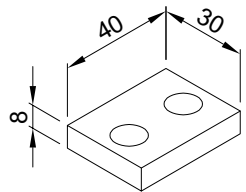
PVC elementi
PVC elements

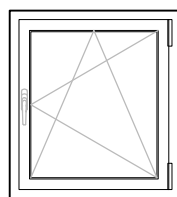
Oznaka Code	Izgled-presjek View-cross section	Opis Description	Materijal Material	Napomena Remark
370.070.01 03		- Maska s klapnom za drenažni otvor - Oznaka proizvođača Master: 2145 - Boje: 01- bijela; 03- crna - Drainage slot mask with a flap - Manufacturer code Master: 2145 - Color: 01- white; 03- black	PVC	
373.003.01 02 03		- Maska za drenažni otvor - Boje: 01- bijela; 02-siva; 03- crna (Stara oznaka 2328) - Drainage slot mask - Color: 01- white; 02- gray; 03- black (Former code: 2328)	PVC	
373.002		- Umetak za profil okapnice Z40-657 (Stara oznaka: PRO 23) - End insert for the drip cap profile Z40-657 (Former code: PRO 23)	PVC	Par Pair
373.055		- Umetak za profil okapnice F-1567 - End insert for the drip cap profile F-1567	PVC	Par Pair
373.050		- Umetak za profil F-1675 - End insert for the profile F-1675	PVC	Par Pair
363.065		- Umetak za profil okapnice F-1483 - End insert for the drip cap profile F-1483	Tvrda guma Hard rubber	Par Pair
363.007		- Umetak za profil kombatute M45-708 (otvaranje unutra) - End insert for flying mullion profile M45-708 (inward opening)	Tvrda guma Hard rubber	Par Pair

Oznaka Code	Izgled-presjek View-cross section	Opis Description	Materijal Material	Napomena Remark
371.031		- PVC umetak za ram - boje: crna i siva - PVC insert for frame - color: black and gray	PVC	
371.032		- PVC umetak za ram - boje: crna i siva - PVC insert for frame - color: black and gray	PVC	
370.000 370.001 370.002		- Podmetači za staklo - Glazing packers d=3 mm.....370.000 d=5 mm.....370.001 d=7mm.....370.002 (L x H = 18 x 27 mm)	PVC	
370.023		- Čep za maskiranje rupe Ø10 mm - Cap for drilled hole Ø10 mm	PVC	
370.024		- Čep za maskiranje rupe Ø12 mm - Cap for drilled hole Ø12 mm	PVC	
360.009		- Sustav odvodnje kapljevina Monodrain - Oznaka proizvođača Monodrain: 302006 - Drainage system Monodrain - Manufacturer code Monodrain: 302006	Guma Rubber	

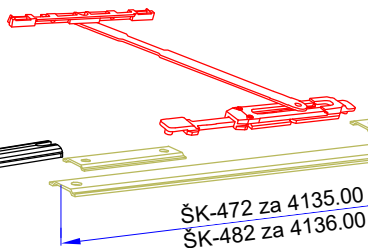
Mehanizmi Mechanisms

Oznaka Code	Izgled-presjek View-cross section	Opis Description	Materijal Material	Napomena Remark
111.001.01 02 03		- Dvodijelna šarka EURO ŽLIJEB - Stara oznaka: E-100 - Boje: 01- bijela; 02 - siva; 03 - crna - Two-part hinge EURO GROOVE - Former code: E-100 - Color: 01- white; 02 - gray; 03 - black		
111.002.01 02 03		- Trodijelna šarka EURO ŽLIJEB - Stara oznaka: E-120 - Boje: 01- bijela; 02 - siva; 03 - crna - Three-part hinge EURO GROOVE - Former code: E-120 - Color: 01- white; 02 - gray; 03 - black		
111.003.01 02 03		- Dvodijelna šarka EURO ŽLIJEB (otvaranje vani) - Stara oznaka: EV-110 - Boje: 01- bijela; 02 - siva; 03 - crna - Two-part hinge EURO GROOVE (opening outward) - Former code: EV-110 - Color: 01- white; 02 - gray; 03 - black		
111.004.01 02 03		- Trodijelna šarka EURO ŽLIJEB (otvaranje vani) - Stara oznaka: EV-130 - Boje: 01- bijela; 02 - siva; 03 - crna - Three-part hinge EURO GROOVE (opening outward) - Former code: EV-130 - Color: 01- white; 02 - gray; 03 - black		
114.001.01 02 03		- Dvodijelna šarka-EURO ŽLIJEB - Oznaka proizvođača Stublina: 2006.00.310 -bijela 315 -siva 313 -crna - Boje: 01- bijela; 02 - siva; 03 - crna - Two-part hinge-EURO GROOVE - Manufacturer code Stublina: 2006.00.310 -white 315 -gray 313 -black - Color: 01- white; 02 - gray; 03 - black		
114.004.01 02 03		- Dvodijelna šarka-EURO ŽLIJEB - Oznaka proizvođača Stublina: 2024.00.310 -bijela 315 -siva 313 -crna - Boje: 01- bijela; 02 - siva; 03 - crna - Two-part hinge-EURO GROOVE - Manufacturer code Stublina: 2024.00.310 -white 315 -gray 313 -black - Color: 01- white; 02 - gray; 03 - black		

Oznaka Code	Izgled-presjek View-cross section	Opis Description	Materijal Material	Napomena Remark
114.005.01 02 03		- Trodijelna šarka-EURO ŽLIJEB - Oznaka proizvođača Stublina: 2129.00.310 -bijela 315 -siva 313 -crna - Boje: 01- bijela; 02 - siva;03 - crna - Three-part hinge-EURO GROOVE - Manufacturer code Stublina: 2129.00.310 -white 315 -gray 313 -black - Color: 01- white; 02 - gray;03 - black		
114.006.01 02 03		- Trodijelna šarka-EURO ŽLIJEB - Oznaka proizvođača Stublina: 2124.00.310 -bijela 315 -siva 313 -crna - Boje: 01- bijela; 02 - siva;03 - crna - Three-part hinge-EURO GROOVE - Manufacturer code Stublina: 2124.00.310 -white 315 -gray 313 -black - Color: 01- white; 02 - gray;03 - black		
113.008.01 02 03		- Dvodijelna šarka OSNO 60 - Oznaka proizvođača ALU-B: Max3D 60 - Boje: 01- bijela; 02 - siva;03 - crna - Two-part hinge axial distance 60 - Manufacturer code ALU-B: Max3D 60 - Color: 01- white; 02 - gray;03 - black	Al. Čelik Steel	
113.009.01 02 03		- Dvodijelna šarka OSNO 68 - Oznaka proizvođača ALU-B: Max3D 68 - Boje: 01- bijela; 02 - siva;03 - crna - Two-part hinge axial distance 68 - Manufacturer code ALU-B: Max3D 68 - Color: 01- white; 02 - gray;03 - black	Al. Čelik Steel	
113.011.01 02 03		- Dvodijelna šarka OSNO 94 - Oznaka proizvođača ALU-B: Max3D 94 - Boje: 01- bijela; 02 - siva;03 - crna - Two-part hinge axial distance 94 - Manufacturer code ALU-B: Max3D 94 - Color: 01- white; 02 - gray;03 - black	Al. Čelik Steel	
113.016.01 02 03		- Podložna pločica d=8mm - Oznaka proizvođača ALU-B: 02108 - Boje: 01- bijela; 02 - siva;03 - crna - Washer plate d=8mm - Manufacturer code ALU-B: 02108 - Color: 01- white; 02 - gray;03 - black	Al.	

OTKLOPNO-ZAOKRETNI MEHANIZAM - STUBLINA (art.4135.00)
TILT-TURN MECHANISM - STUBLINA (art.4135.00)

Nosivost max. 100 Kg / 130 Kg
Load max. 100 Kg / 130 Kg
Fb= Širina krila / Sash width



*) boja / color:
01 bijela / white
02 siva / gray
03 crna / black

Osnovni okov:
Basic hardware:

- 134.026 osnovni set: pogonski mehanizam s ravnom ručkom, škarama (134.015) i šarkama. *)
basic set: drive gear with flat handle, friction stays (134.015) and hinges
- 134.014 škare 134.014 / 134.016 **)
134.016 friction stays 134.014 / 134.016 **)

****) Napomena / Remark:**

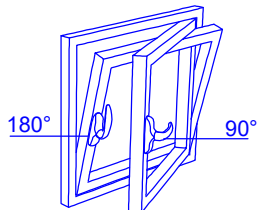
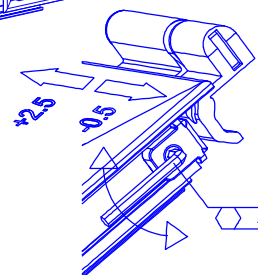
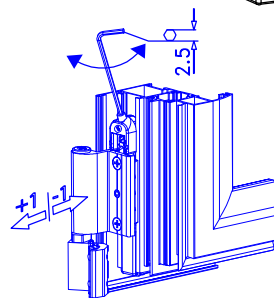
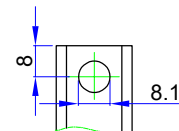
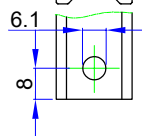
- Škare 134.015 (za širinu krila Fb=535-1200mm) se nalaze u osnovnom setu 134.026.
- Škare 134.014 (Fb=445-535mm) su u setu 134.030, a škare 134.016 (Fb=1200-1400mm) su u setu 134.031.
- Friction stays 134.015 (for sash width Fb=535-1200mm) are in the basic set 134.026.
- Friction stays 134.014 (Fb=445-535mm) are in the set 134.030, and friction stays 134.016 (Fb=1200-1400mm) are in the set 134.031.

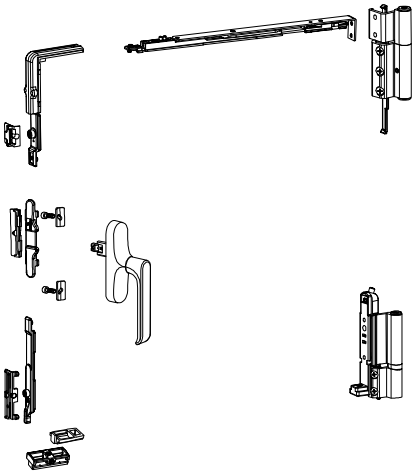
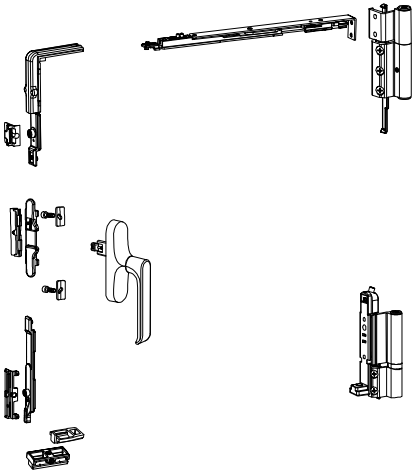
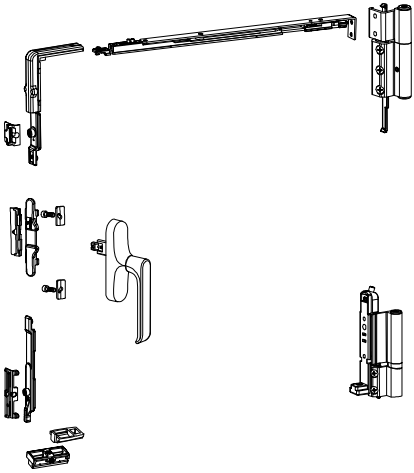
Dodatni okov:**Additional hardware:**

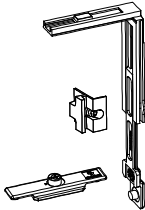
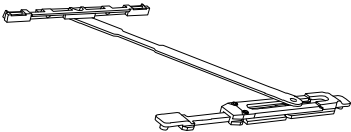
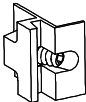
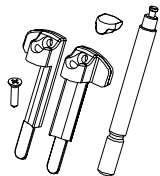
- 134.002 dodatni set ključanja po širini i visini
additional set for horizontal and vertical locking
- 134.003 dodatne škare za širinu krila 1200-1600 mm
additional friction stays for sash width 1200-1600 mm
- 134.004 dodatno ključanje
134.005 additional locking
- 134.024 dodatni umetak gornje šarke za nosivost do 130kg
additional upper hinge insert for weight load up to 130kg
- klizač
slide profile

Na krajevima pogonskih letvi izbušiti otvore po dimenzijama prema detalju:
On the ends of driving rails drill holes according to the detail dimensions:

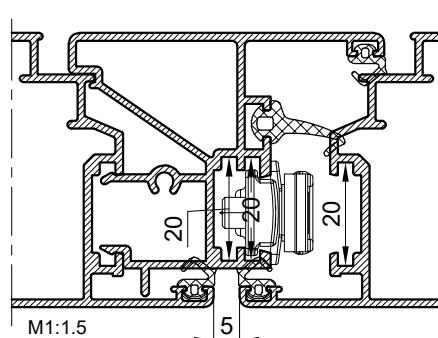
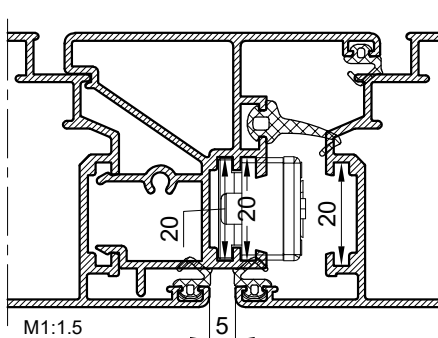
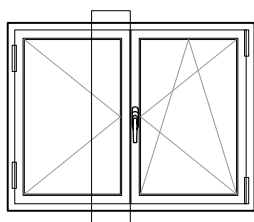
Ako se koriste adapteri na krajevima pogonskih letvi izbušiti otvore po dimenzijama prema detalju:
If the adaptors are used, on the ends of driving rails drill holes according to the detail dimensions:



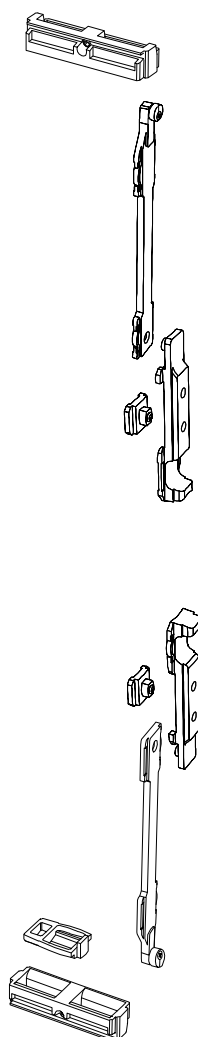
Oznaka Code	Izgled-presjek View-cross section	Opis Description	Materijal Material	Napomena Remark
134.026.01 02 03		- Osnovni set: Otklopno-zaokretni mehanizam - Oznaka proizvođača Stublina: 4135.00.310 - bijela 4135.00.315 - siva 4135.00.313 - crna - Boje: 01- bijela; 02 - siva; 03 - crna - Škare (134.015) za širinu krila 535-1200 mm (ručka ravna; donja šarka ima podešavanje u dvije osi) - Basic set: Tilt and turn mechanism - Manufacturer code Stublina: 4135.00.310 - white 4135.00.315 - gray 4135.00.313 - black - Color: 01- white; 02 - gray; 03 - black - Friction stays (134.015) for sash width from 535 to 1200 mm. (flat handle; lower hinge has two-axial adjustment)		
134.030.01 02 03		- Osnovni set: Otklopno-zaokretni mehanizam - Oznaka proizvođača Stublina: 4136.00.310 - bijela 4136.00.315 - siva 4136.00.313 - crna - Boje: 01- bijela; 02 - siva; 03 - crna - Škare (134.014) za širinu krila 445-535 mm (ručka ravna; donja šarka ima podešavanje u dvije osi) - Tilt and turn mechanism - Manufacturer code Stublina: 4136.00.310 - white 4136.00.315 - gray 4136.00.313 - black - Color: 01- white; 02 - gray; 03 - black - Friction stays (134.014) for sash width from 445 to 535 mm. (flat handle; lower hinge has two-axial adjustment)		
134.031.01 02 03		- Osnovni set: Otklopno-zaokretni mehanizam - Oznaka proizvođača Stublina: 4137.00.310 - bijela 4137.00.315 - siva 4137.00.313 - crna - Boje: 01- bijela; 02 - siva; 03 - crna - Škare (134.016) za širinu krila 1200-1400 mm (ručka ravna; donja šarka ima podešavanje u dvije osi) - Tilt and turn mechanism - Manufacturer code Stublina: 4137.00.310 - white 4137.00.315 - gray 4137.00.313 - black - Color: 01- white; 02 - gray; 03 - black - Friction stays (134.016) for sash width from 1200 to 1400 mm. (flat handle; lower hinge has two-axial adjustment)		

Oznaka Code	Izgled-presjek View-cross section	Opis Description	Materijal Material	Napomena Remark
134.002		- Dodatni set ključanja po širini i visini - Oznaka proizvođača Stublina: 4010.40 - Additional set for horizontal and vertical locking - Manufacturer code Stublina: 4010.40	AlSi Zamak	
134.003		- Dodatne škare za širinu krila 1200-1600 mm - Oznaka proizvođača Stublina: 4010.50 - Additional friction stays for sash width 1200-1600 mm - Manufacturer code Stublina: 4010.50		
134.004		- Dodatno ključanje - prihvatnik zapinjača - Oznaka proizvođača Stublina: 4010.03 - Additional locking - striker - Manufacturer code Stublina: 4010.03		
134.005		- Dodatno ključanje - zapinjač - Oznaka proizvođača Stublina: 4010.27 - Additional locking - adjustable fastening pawl - Manufacturer code Stublina: 4010.27		
134.024		- Dodatni umetak gornje šarke za nosivost do 130kg - Oznaka proizvođača Stublina: 4018.30.50U - Additional upper hinge insert for weight load up to 130kg - Manufacturer code Stublina: 4018.30.50U		

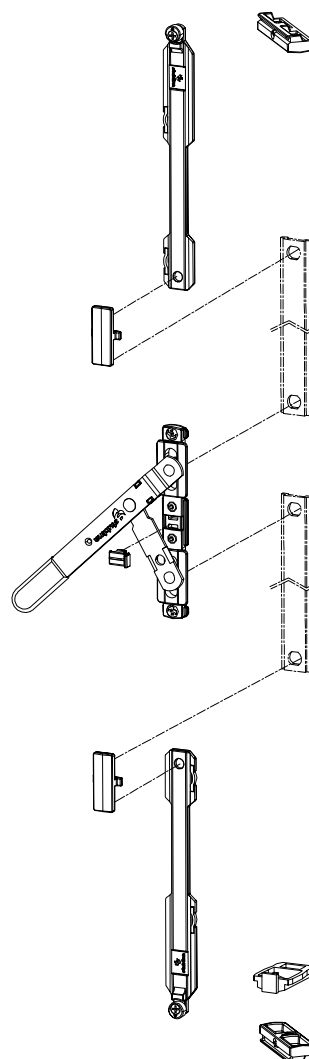
OKOV ZA FIKSIRANJE POMOĆNOG KRILA - STUBLINA LOCKING MECHANISM FOR AUXILIARY SASH - STUBLINA

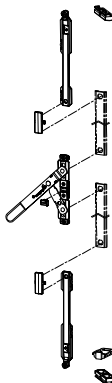
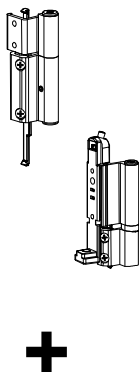
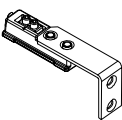
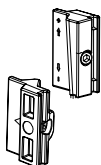


- **134.001** Okov za fiksiranje pomoćnog krila u dvije točke (montiranje okova u kombatutu)
- Oznaka proizvođača Stublina: 4001.00
- **134.001** Locking mechanism for auxiliary sash in two points (mechanism in the flying mullion)
- Manufacturer code Stublina: 4001.00

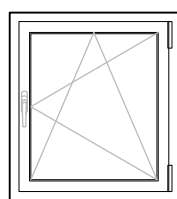


- **134.029** Okov za fiksiranje pomoćnog krila u dvije točke (montiranje okova u kombatutu)
- Oznaka proizvođača Stublina: 4106.00
- **134.029** Locking mechanism for auxiliary sash in two points (mechanism in the flying mullion)
- Manufacturer code Stublina: 4106.00



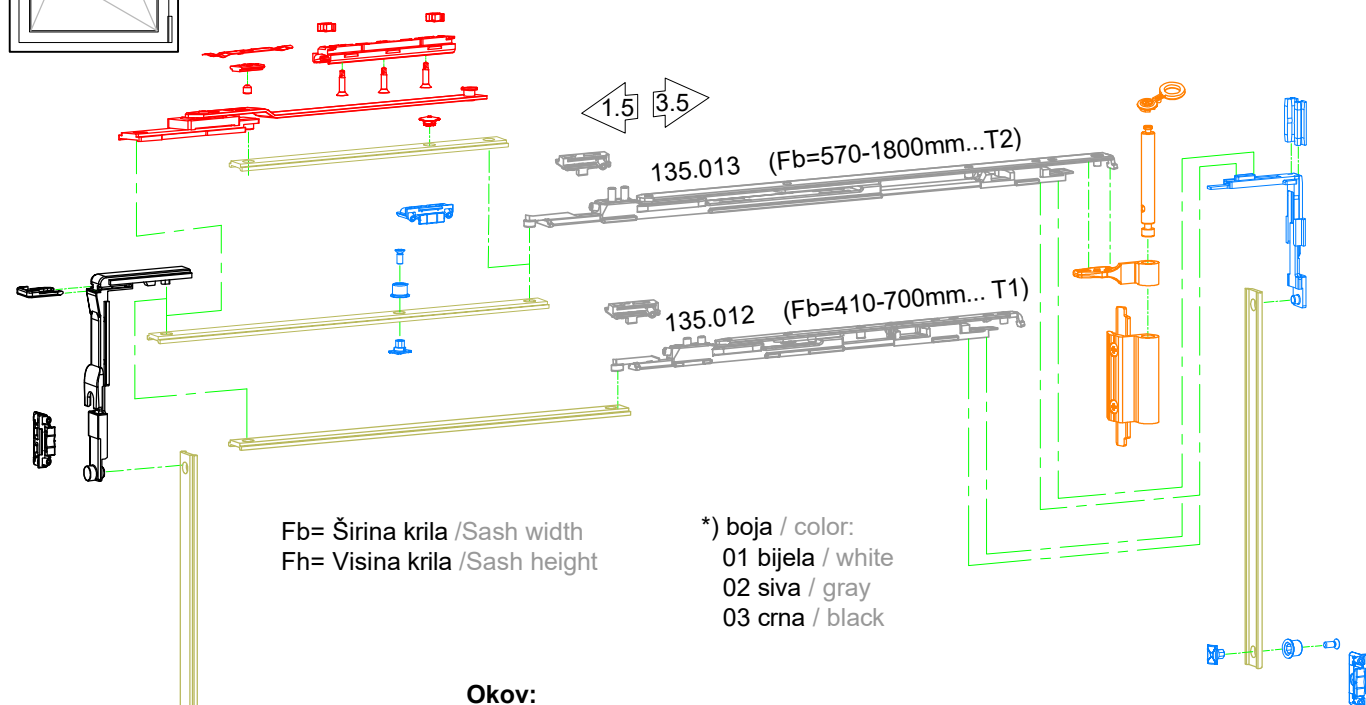
Oznaka Code	Izgled-presjek View-cross section	Opis Description	Materijal Material	Napomena Remark
134.001		- Okov za fiksiranje pomoćnog krila u dvije točke (montiranje okova u kombatutu) - Oznaka proizvođača Stublina: 4001.00 - Locking mechanism for auxiliary sash in two points (mechanism in the flying mullion) - Manufacturer code Stublina: 4001.00		
134.029		- Okov za fiksiranje pomoćnog krila u dvije točke (montiranje okova u kombatutu) - Oznaka proizvođača Stublina: 4106.00 - Locking mechanism for auxiliary sash in two points (mechanism in the flying mullion) - Manufacturer code Stublina: 4106.00		
134.037.01 02 03		- Šarke nosivosti do 100 kg - Donja šarka ima podešavanje u dvije osi - Oznaka proizvođača Stublina: 4035.30.310 -bijela 4035.30.315 -siva 4035.30.313 -crna - Boje: 01- bijela; 02 - siva;03 - crna - Hinges weight load under 100 kg - Lower hinge has two-axial adjustment - Manufacturer code Stublina: 4035.30.310 - white 4035.30.315 - gray 4035.30.313 - black - Color: 01- white; 02 - gray;03 - black		
134.038		- Dodatni element za šarke 4035.30.xxx - (samo za gornju šarku) - Oznaka proizvođača Stublina: 4047.00 - Additional element for hinges 4035.30.xxx - (only for the top hinge) - Manufacturer code Stublina: 4047.00		
134.023		- Dodatno (pasivno) ključanje - Oznaka proizvođača Stublina: 4045.00 - Additional (passive) locking - Manufacturer code Stublina: 4045.00		

OTKLOPNO-ZAKRETNI MEHANIZAM - GIESSE FUTURA 3D (130 micro) STANDARD TILT-TURN MECHANISM - GIESSE FUTURA 3D (130 micro) STANDARD



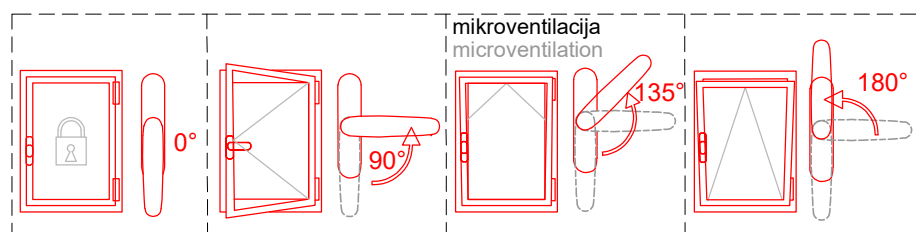
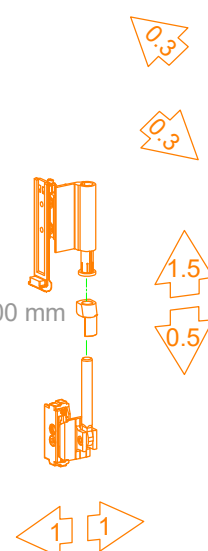
Nosivost max. 140 Kg (FUTURA 3D 130 micro)

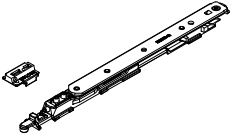
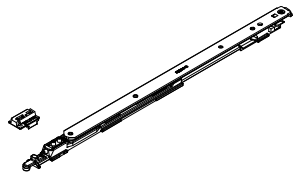
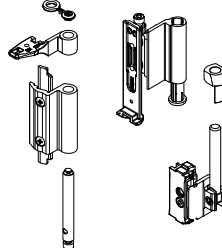
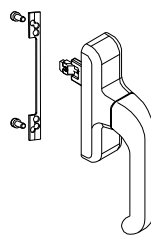
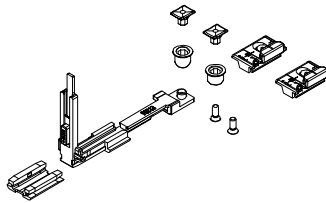
Load max. 140 Kg (FUTURA 3D 130 micro)

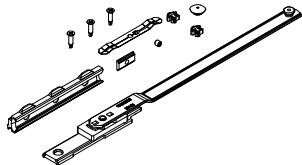
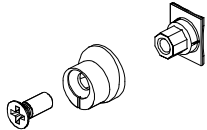
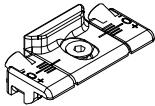


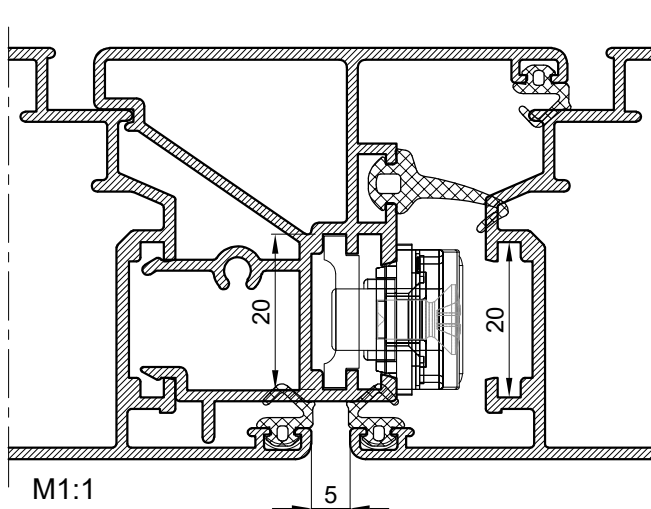
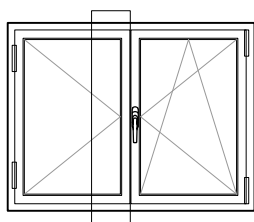
Okov: Hardware:

- 135.015 pogonski mehanizam (za ručku art.01094xxx)
drive gear (for handle art.01094xxx)
- 135.012 škarice T1, T2
- 135.013 friction stays T1, T2
- 135.016 šarke nosivosti do 140 kg, *)
hinges weight load under 140 kg,
- 105.005 ručka art.01094xxx *)
handle art.01094xxx
- 135.021 dodatni set ključanja po širini i visini
additional set for horizontal and vertical locking
- 135.014 dodatne škarice za krilo šire od 1000 mm
additional friction stays for a sash wider than 1000 mm
- klizač
slide profile

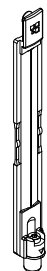


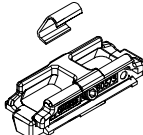
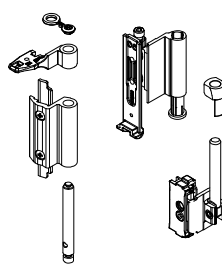
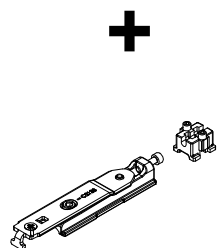
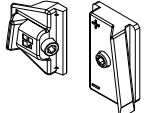
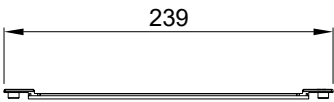
Oznaka Code	Izgled-presjek View-cross section	Opis Description	Materijal Material	Napomena Remark
135.015		- Pogonski mehanizam za FUTURA 3D 130 micro (...ručka 01094xxx) - Oznaka proizvođača Giese: 04704000 - Drive gear for FUTURA 3D 130 micro (... handle 01094xxx) - Manufacturer code Giese: 04704000		
135.012		- Škare T1 za širinu krila 410-700 mm - Oznaka proizvođača Giese: 04284000 - Friction stays T1 for sash width 410-700 mm - Manufacturer code Giese: 04284000		
135.013		- Škare T2 za širinu krila 570-1800 mm - Oznaka proizvođača Giese: 04285000 - Friction stays T2 for sash width 570-1800 mm - Manufacturer code Giese: 04285000		
135.016.01 02 03		- Šarke nosivosti do 140 kg - Oznaka proizvođača Giese: 04711410 - bijela 04711376 - siva 04711500 - crna - Boje: 01- bijela; 02 - siva; 03 - crna - Hinges weight load under 140 kg - Manufacturer code Giese: 04711410 - white 04711376 - gray 04711500 - black - Color: 01- white; 02 - gray; 03 - black		
105.005.01 02 03		- Ručka; (LA 86/104mm), FUTURA 3D (130 micro) - Oznaka proizvođača Giese: 01094410 -bijela 01094376 -siva 01094500 -crna - Boje: 01- bijela; 02 - siva; 03 - crna - Handle; (LA 86/104mm), FUTURA 3D (130 micro) - Manufacturer code Giese: 01094410 -white 01094376 -gray 01094500 -black - Colors: 01- white; 02 - gray; 03 - black		
135.021		- Dodatni set ključanja po širini i visini za krilo dimenzija L>1000 mm i H>1200mm - Oznaka proizvođača Giese: 04770000 - Additional set for horizontal and vertical locking for sash dimensions L>1000 mm and H>1200 mm - Manufacturer code Giese: 04770000		

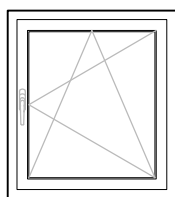
Oznaka Code	Izgled-presjek View-cross section	Opis Description	Materijal Material	Napomena Remark
135.014		- Dodatne škare za krilo šire od 1000 mm - Oznaka proizvođača Giese: 04301000 - Additional friction stays for a sash wider than 1000 mm - Manufacturer code Giese: 04301000		
135.029		- Dodatno ključanje - zapinjač - Oznaka proizvođača Giese: 04030000 - Additional locking - adjustable fastening pawl - Manufacturer code Giese: 04030000		
143.042		- Dodatno ključanje - prihvatnik zapinjača - Oznaka proizvođača Giese: 01347000 - Additional locking - striker - Manufacturer code Giese: 01347000		

OKOV ZA FIKSIRANJE POMOĆNOG KRILA - GIESSE
LOCKING MECHANISM FOR AUXILIARY SASH - GIESSE

- **143.043** Okov za fiksiranje pomoćnog krila u dvije točke (montiranje okova u kombatutu)
- Oznaka proizvođača Giesse: 02191K
- **143.043** Locking mechanism for auxiliary sash in two points (mechanism in the flying mullion)
- Manufacturer code Giesse: 02191K

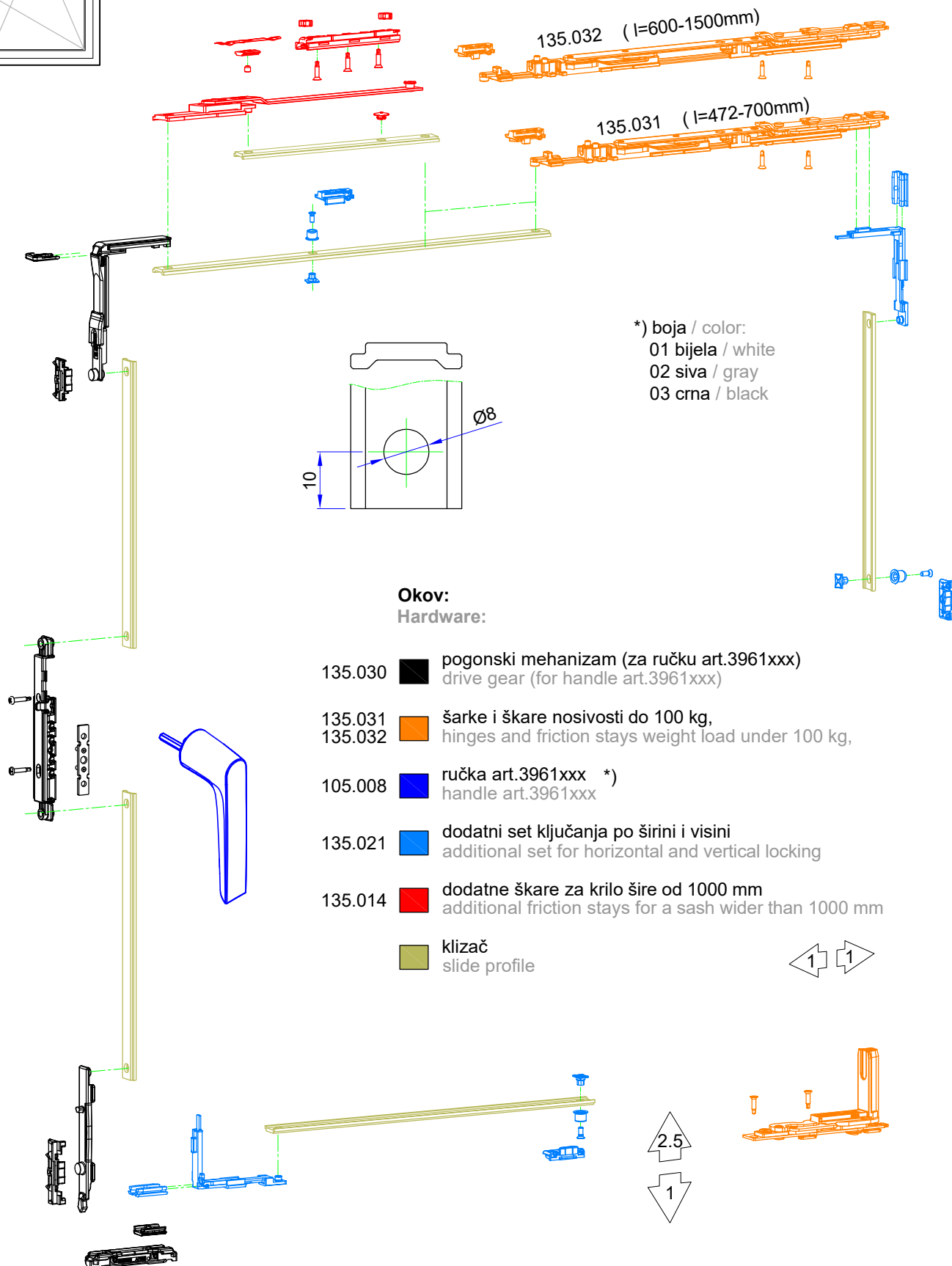


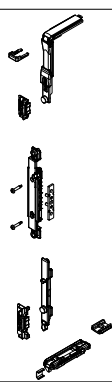
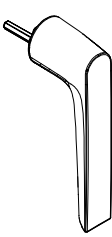
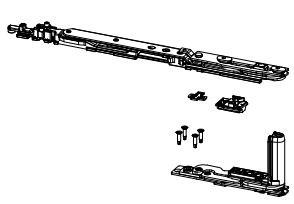
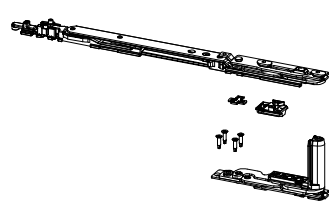
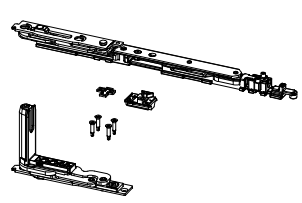
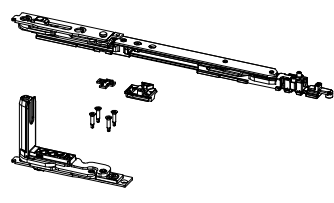
Oznaka Code	Izgled-presjek View-cross section	Opis Description	Materijal Material	Napomena Remark
143.043		- Okov za fiksiranje pomoćnog krila u dvije točke (montiranje okova u kombatutu) - Oznaka proizvođača Giese: 02191K - Locking mechanism for auxiliary sash in two points (mechanism in flying mullion) - Manufacturer code Giese: 02191K		
143.046		- Prihvat zapinjača - Oznaka proizvođača Giese: 01348K - Striker - Manufacturer code Giese: 01348K		
135.016.01 02 03		- Šarke nosivosti do 140 kg - Oznaka proizvođača Giese: 04711410 - bijela 04711376 - siva 04711500 - crna - Boje: 01- bijela; 02 - siva; 03 - crna - Hinges weight load under 140 kg - Manufacturer code Giese: 04711410 - white 04711376 - gray 04711500 - black - Color: 01- white; 02 - gray; 03 - black		
135.041		- Dodatni element za šarke 04711xxx (samo za gornju šarku) - Oznaka proizvođača Giese: 04728000 - Additional element for hinges 04711xxx (only for the top hinge) - Manufacturer code Giese: 04728000		
143.045		- Dodatno (pasivno) ključanje - Oznaka proizvođača Giese: 01350K - Additional (passive) locking - Manufacturer code Giese: 01350K		
143.050		- Prikjučna šipka za radni mehanizam - Oznaka proizvođača Giese: 02187 - Connection rod for the operating mechanism - Manufacturer code Giese: 02187		

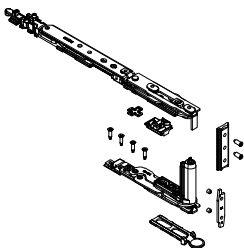
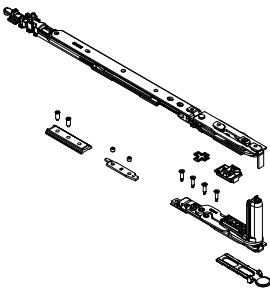
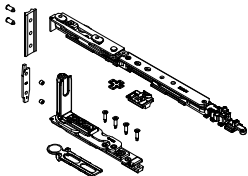
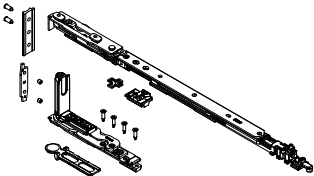
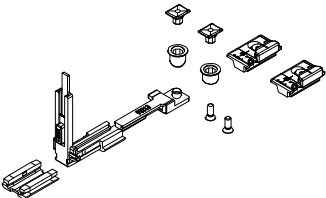
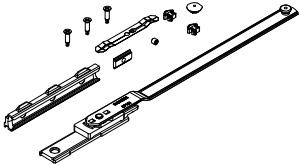
SKRIVENI OTKLOPNO-ZAOKRETNI MEHANIZAM - GIESSE CHIC 3D 100 STANDARD
CONCEALED TILT-TURN MECHANISM - GIESSE CHIC 3D 100 STANDARD

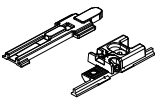
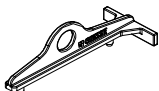
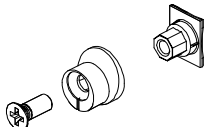
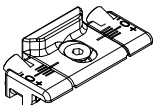
Nosivost max. 100 Kg (CHIC 3D 100) / 150 Kg (CHIC 3D 150)

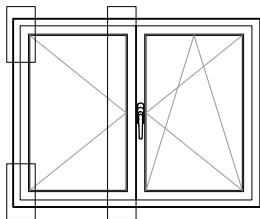
Load max. 100 Kg (CHIC 3D 100) / 150 Kg (CHIC 3D 150)



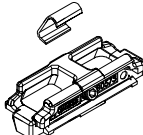
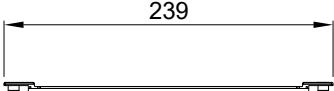
Oznaka Code	Izgled-presjek View-cross section	Opis Description	Materijal Material	Napomena Remark
135.030		- Pogonski mehanizam za Ultra mehanizam (...ručka 03961xxx) - Oznaka proizvođača Giesse: 0395200001 - Drive gear for Ultra mechanism (... handle 03961xxx) - Manufacturer code Giesse: 0395200001		
105.008.01 02 03		- Ručka bez rozete, za Ultra mehanizam - Oznaka proizvođača Giesse: 03961410 -bijela 03961376 -siva 03961500 -crna - Boje: 01- bijela; 02 - siva; 03 - crna - Handle without rosette, for Ultra mechanism - Manufacturer code Giesse: 03961410 -white 03961376 -gray 03961500 -black - Colors: 01- white; 02 - gray; 03 - black		
135.031		- Šarka+škara T1, desna za krilo širine 472-700 mm - Oznaka proizvođača Giesse: 043550001 - Otvaranje krila do 180° - Za nosivost do 100kg - Hinge+friction stays T1, right for sash width 472-700 mm - Manufacturer code Giesse: 043550001 - Sash opening up 180° - For weight load up to 100kg		
135.032		- Šarka+škara T2, desna za krilo širine 600-1500 mm - Oznaka proizvođača Giesse: 043560001 - Otvaranje krila do 180° - Za nosivost do 100kg - Hinge+friction stays T2, right for sash width 600-1500 mm - Manufacturer code Giesse: 043560001 - Sash opening up 180° - For weight load up to 100kg		
135.033		- Šarka+škara T1, lijeva za krilo širine 472-700 mm - Oznaka proizvođača Giesse: 043550002 - Otvaranje krila do 180° - Za nosivost do 100kg - Hinge+friction stays T1, left for sash width 472-700 mm - Manufacturer code Giesse: 043550002 - Sash opening up 180° - For weight load up to 100kg		
135.034		- Šarka+škara T2, lijeva za krilo širine 600-1500 mm - Oznaka proizvođača Giesse: 043560002 - Otvaranje krila do 180° - Za nosivost do 100kg - Hinge+friction stays T2, left for sash width 600-1500mm - Manufacturer code Giesse: 043560002 - Sash opening up 180° - For weight load up to 100kg		

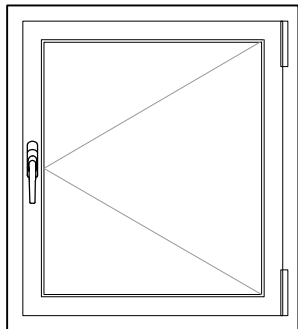
Oznaka Code	Izgled-presjek View-cross section	Opis Description	Materijal Material	Napomena Remark
135.043		- Šarka+škara T1, desna za krilo širine 472-700 mm - Oznaka proizvođača Giese: 0436500011 - Otvaranje krila do 180° - Za nosivost do 150 kg - Hinge+friction stays T1, right for sash width 472-700 mm - Manufacturer code Giese: 0436500011 - Sash opening up 180° - For weight load up to 150 kg		
135.044		- Šarka+škara T2, desna za krilo širine 600-1600 mm - Oznaka proizvođača Giese: 0436600011 - Otvaranje krila do 180° - Za nosivost do 150 kg - Hinge+friction stays T2, right for sash width 600-1600 mm - Manufacturer code Giese: 0436600011 - Sash opening up 180° - For weight load up to 150 kg		
135.045		- Šarka+škara T1, lijeva za krilo širine 472-700 mm - Oznaka proizvođača Giese: 0436500021 - Otvaranje krila do 180° - Za nosivost do 150 kg - Hinge+friction stays T1, left for sash width 472-700 mm - Manufacturer code Giese: 0436500021 - Sash opening up 180° - For weight load up to 150 kg		
135.046		- Šarka+škara T2, lijeva za krilo širine 600-1600 mm - Oznaka proizvođača Giese: 0436600021 - Otvaranje krila do 180° - Za nosivost do 150 kg - Hinge+friction stays T2, left for sash width 600-1600 mm - Manufacturer code Giese: 0436600021 - Sash opening up 180° - For weight load up to 150 kg		
135.021		- Dodatni set ključanja po širini i visini za krilo dimenzija L>1000 mm i H>1200 mm - Oznaka proizvođača Giese: 04770000 - Additional set for horizontal and vertical locking for sash dimensions L>1000 mm and H>1200 mm - Manufacturer code Giese: 04770000		
135.014		- Dodatne škarie za krilo šire od 1000 mm - Oznaka proizvođača Giese: 04301000 - Additional friction stays for a sash wider than 1000 mm - Manufacturer code Giese: 04301000		

Oznaka Code	Izgled-presjek View-cross section	Opis Description	Materijal Material	Napomena Remark
135.023		- Graničnik otvaranja krila, za L>500, od 25° do 120° - Oznaka proizvođača Giese: 02030000 - Sash opening limiter arm, for L>500, from 25° to 120° - Manufacturer code Giese: 02030000		
135.035		- Dodatni element za škaru, za dimenzije krila H<1200 mm, L>1000 mm - Oznaka proizvođača Giese: 04357000 - Additional element for friction stays, for sash dimensions H<1200 mm, L>1000 mm - Manufacturer code Giese: 04357000		
135.036		- Šablon za pozicioniranje škara - Oznaka proizvođača Giese: 03535 - Template for positioning friction stays - Manufacturer code Giese: 03535		
135.029		- Dodatno ključanje - zapinjač - Oznaka proizvođača Giese: 04030000 - Additional locking - adjustable fastening pawl - Manufacturer code Giese: 04030000		
143.042		- Dodatno ključanje - prihvatnik zapinjača - Oznaka proizvođača Giese: 01347000 - Additional locking - striker - Manufacturer code Giese: 01347000		

SKRIVENI OKOV ZA FIKSIRANJE POMOĆNOG KRILA - GIESSE CHIC 3D
CONCEALED LOCKING MECHANISM FOR AUXILIARY SASH - GIESSE CHIC 3D

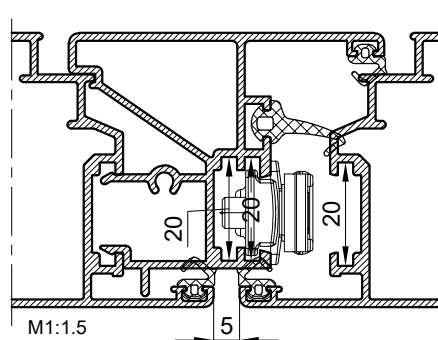
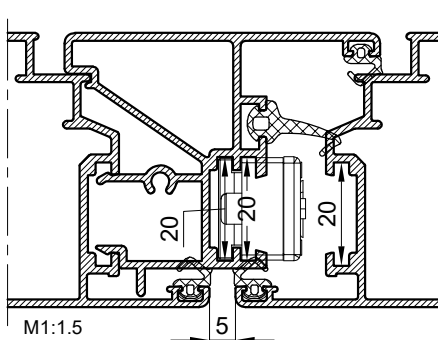
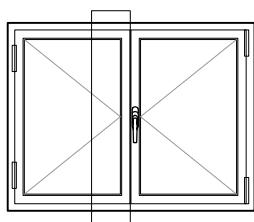
Oznaka Code	Izgled-presjek View-cross section	Opis Description	Materijal Material	Napomena Remark
115.011		- Skrivene šarke za pomoćno krilo - lijeve - Oznaka proizvođača Giesse: 043540002 - Za nosivost do 100kg - Concealed hinges for the auxiliary sash - left - Manufacturer code Giesse: 043540002 - For weight load up to 100kg		
115.012		- Skrivene šarke za pomoćno krilo - desne - Oznaka proizvođača Giesse: 043540001 - Za nosivost do 100kg - Concealed hinges for the auxiliary sash - right - Manufacturer code Giesse: 043540001 - For weight load up to 100kg		
115.017		- Skrivene šarke za pomoćno krilo - lijeve - Oznaka proizvođača Giesse: 0436400021 - Za nosivost do 150 kg - Concealed hinges for the auxiliary sash - left - Manufacturer code Giesse: 0436400021 - For weight load up to 150 kg		
115.018		- Skrivene šarke za pomoćno krilo - desne - Oznaka proizvođača Giesse: 0436400011 - Za nosivost do 150 kg - Concealed hinges for the auxiliary sash - right - Manufacturer code Giesse: 0436400011 - For weight load up to 150 kg		
143.044		- Dodatno (pasivno) ključanje (za h=1200-1800 -1 kom, a preko 1800 -2 kom) - Oznaka proizvođača Giesse: 04358000 - Additional (passive) locking (for h=1200-1800 -1 pc, and over 1800 -2 pcs) - Manufacturer code Giesse: 04358000		

Oznaka Code	Izgled-presjek View-cross section	Opis Description	Materijal Material	Napomena Remark
143.043		- Okov za fiksiranje pomoćnog krila u dvije točke (montiranje okova u kombatutu) - Oznaka proizvođača Giese: 02191K - Locking mechanism for auxiliary sash in two points (mechanism in flying mullion) - Manufacturer code Giese: 02191K		
143.046		- Prihvat zapinjača - Oznaka proizvođača Giese: 01348K - Striker - Manufacturer code Giese: 01348K		
143.050		- Prikjučna šipka za radni mehanizam - Oznaka proizvođača Giese: 02187 - Connection rod for the operating mechanism - Manufacturer code Giese: 02187		

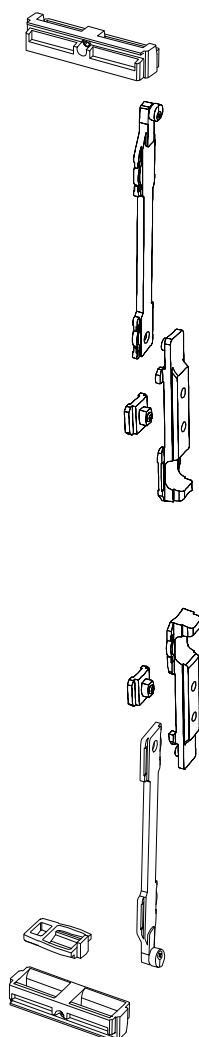
OKOV ZA ZAOKRETNO OTVARANJE
TURN OPENING MECHANISM

Oznaka Code	Izgled-presjek View-cross section	Opis Description	Materijal Material	Napomena Remark
104.011.01 02 03		- Ručka za prozor - Oznaka proizvođača Stublina: 1102.00.310 -bijela 315 -siva 313 -crna - Boje: 01- bijela; 02 - siva;03 - crna - Window handle - Manufacturer code Stublina: 1102.00.310 -white 315 -gray 313 -black - Color: 01- white; 02 - gray;03 - black	AlSi Zamak	
144.044		- Set zapinjača s prihvatom - Oznaka proizvođača Stublina: 4009.30 - Set of locking bolts with acceptor - Manufacturer code Stublina: 4009.30		
111.001.01 02 03		- Dvodijelna šarka EURO ŽLIJEB - Stara oznaka: E-100 - Boje: 01- bijela; 02 - siva;03 - crna - Two-part hinge EURO GROOVE - Former code: E-100 - Color: 01- white; 02 - gray;03 - black		

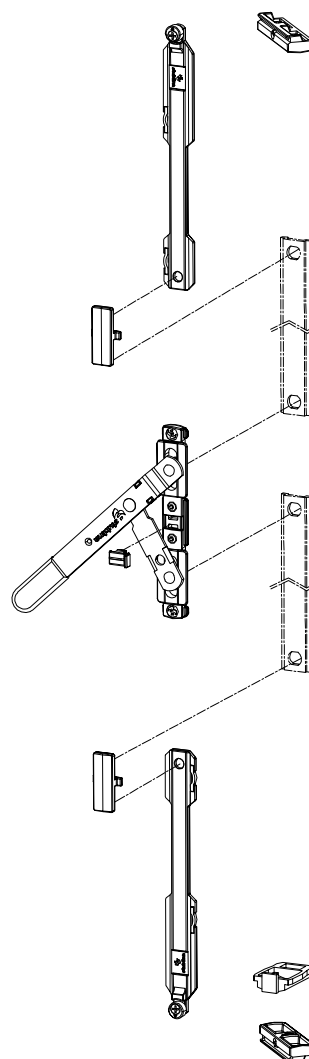
OKOV ZA FIKSIRANJE POMOĆNOG KRILA - STUBLINA LOCKING MECHANISM FOR AUXILIARY SASH - STUBLINA

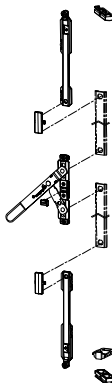
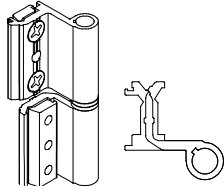
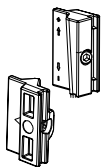


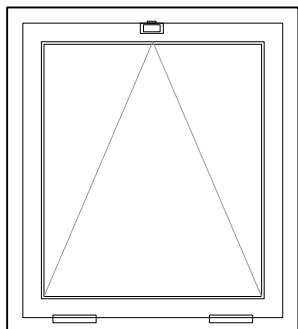
- **134.001** Okov za fiksiranje pomoćnog krila u dvije točke (montiranje okova u kombatutu)
- Oznaka proizvođača Stublina: 4001.00
- **134.001** Locking mechanism for auxiliary sash in two points (mechanism in the flying mullion)
- Manufacturer code Stublina: 4001.00

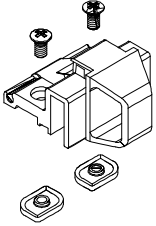
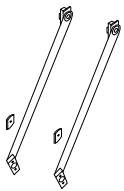
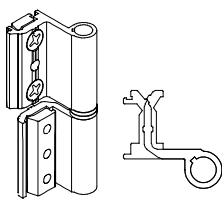


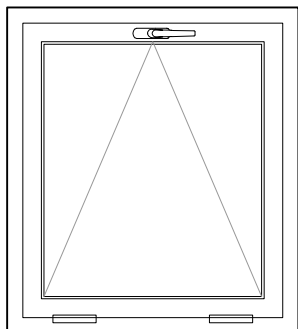
- **134.029** Okov za fiksiranje pomoćnog krila u dvije točke (montiranje okova u kombatutu)
- Oznaka proizvođača Stublina: 4106.00
- **134.029** Locking mechanism for auxiliary sash in two points (mechanism in the flying mullion)
- Manufacturer code Stublina: 4106.00

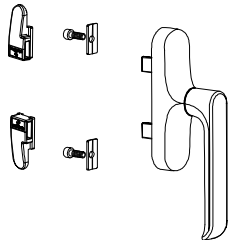
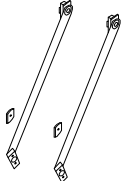
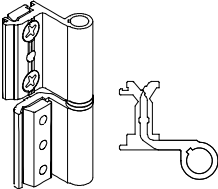


Oznaka Code	Izgled-presjek View-cross section	Opis Description	Materijal Material	Napomena Remark
134.001		- Okov za fiksiranje pomoćnog krila u dvije točke (montiranje okova u kombatutu) - Oznaka proizvođača Stublina: 4001.00 - Locking mechanism for auxiliary sash in two points (mechanism in the flying mullion) - Manufacturer code Stublina: 4001.00		
134.029		- Okov za fiksiranje pomoćnog krila u dvije točke (montiranje okova u kombatutu) - Oznaka proizvođača Stublina: 4106.00 - Locking mechanism for auxiliary sash in two points (mechanism in the flying mullion) - Manufacturer code Stublina: 4106.00		
111.001.01 02 03		-Dvodijelna šarka EURO ŽLIJEB -Stara oznaka: E-100 -Boje: 01- bijela; 02 - siva;03 - crna -Two-part hinge EURO GROOVE -Former code: E-100 -Color: 01- white; 02 - gray;03 - black		
134.023		- Dodatno (pasivno) ključanje - Oznaka proizvođača Stublina: 4045.00 - Additional (passive) locking - Manufacturer code Stublina: 4045.00		

OTKLOPNI MEHANIZAM (VENTUS) S BRAVICOM ZA ZATVARANJE
TILT MECHANISM (VENTUS) WITH LOCK FOR CLOSING

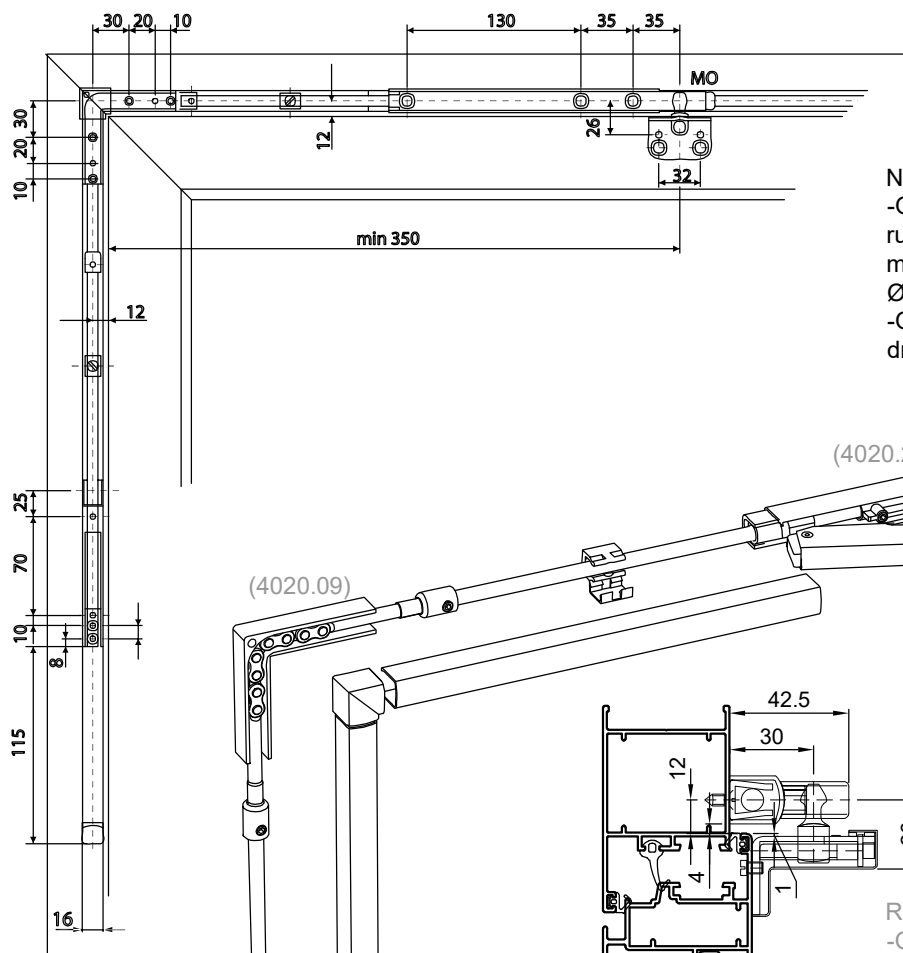
Oznaka Code		Opis Description	Materijal Material	Napomena Remark
124.005.01 02 03		- Bravica (škljoca) za zatvaranje otklopnog prozora - Oznaka proizvođača Stublina: 1014.00.310 -bijela 315 -siva 313 -crna - Boje: 01- bijela; 02 - siva;03 - crna - Lock for closing tilt window - Manufacturer code Stublina: 1014.00.310 -white 315 -gray 313 -black - Color: 01- white; 02 - gray;03 - black		
131.002		- Škare za otklopni prozor - Stara oznaka: E-350 - Friction stays for tilt window - Former code: E-350		
111.001.01 02 03		- Dvodijelna šarka EURO ŽLIJEB - Stara oznaka: E-100 - Boje: 01- bijela; 02 - siva;03 - crna - Two-part hinge EURO GROOVE - Former code: E-100 - Color: 01- white; 02 - gray;03 - black		

OTKLOPNI MEHANIZAM (VENTUS) S RUČKOM NA HORIZONTALI
TILT MECHANISM (VENTUS) WITH THE HANDLE ON TOP

Oznaka Code	Izgled-presjek View-cross section	Opis Description	Materijal Material	Napomena Remark
104.011.01 02 03		- Ručka za prozor - Oznaka proizvođača Stublina: 1102.00.310 -bijela 315 -siva 313 -crna - Boje: 01- bijela; 02 - siva;03 - crna - Window handle - Manufacturer code Stublina: 1102.00.310 -white 315 -gray 313 -black - Color: 01- white; 02 - gray;03 - black	AlSi Zamak	
131.002		- Škare za otklopni prozor - Stara oznaka: E-350 - Friction stays for tilt window - Former code: E-350		
111.001.01 02 03		- Dvodijelna šarka EURO ŽLIJEB - Stara oznaka: E-100 - Boje: 01- bijela; 02 - siva;03 - crna - Two-part hinge EURO GROOVE - Former code: E-100 - Color: 01- white; 02 - gray;03 - black		
144.044		- Set zapinjača s prihvatom - Oznaka proizvođača Stublina: 4009.30 - Set of locking bolts with acceptor - Manufacturer code Stublina: 4009.30		

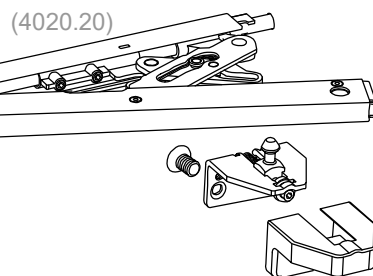
134.006.xx- OTKLOPNI MEHANIZAM (VENTUS) S RUČKOM ZA VISINU - STUBLINA (art.4020.00)

134.006.xx- TILT MECHANISM (VENTUS) WITH HANDLE FOR HEIGHT - STUBLINA (art.4020.00)



Napomena:

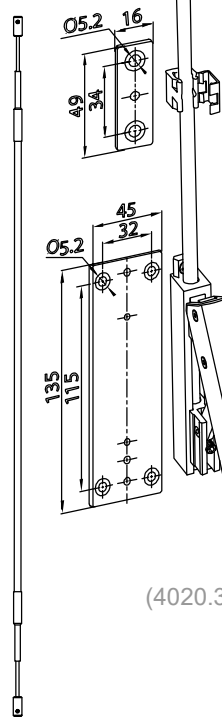
- Otvore na štoku za ugradnju pogonske ručice 4020.30, kutnog okova 4020.09 mehanizama otvarača 4020.20 bušiti na Ø3mm.
- Otvore na krilu za ugradnju kutnog nosača držača krila 4020.05 bušiti na Ø5.2mm



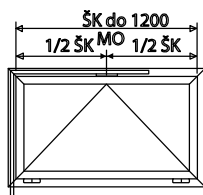
(4020.09)

Remark:

- Openings on frame for the handle 4020.30, corner hardware 4020.09 and the opening mechanism 4020.20 drill for Ø3mm
- Openings on sash for installation of corner bracket plate holder 4020.05 drill for Ø5.2mm

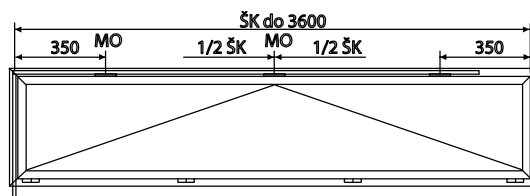
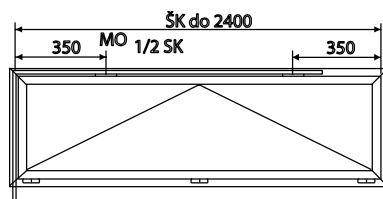
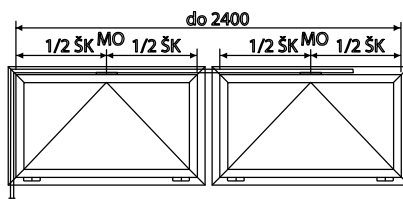
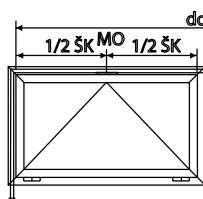


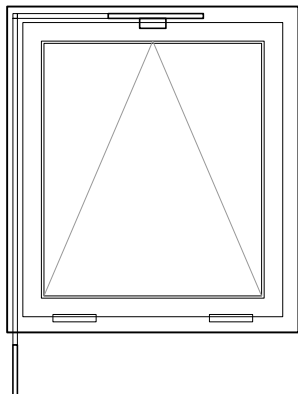
(4020.30)

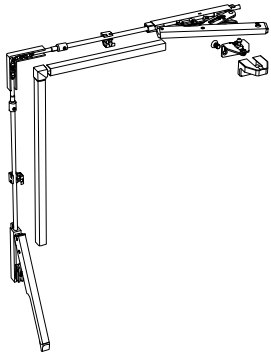
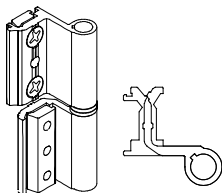


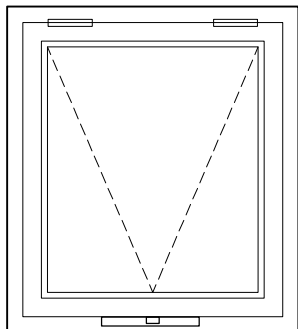
Legenda / Legend:

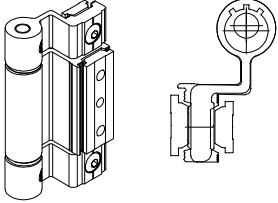
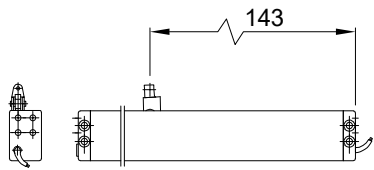
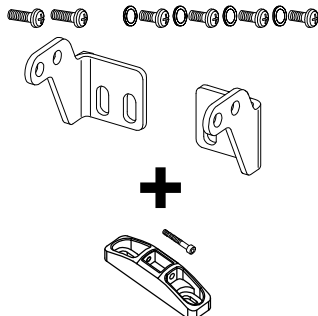
Mehanizam otvarača / Opening mechanism.....Mo
Širina krila / Sash width.....ŠK



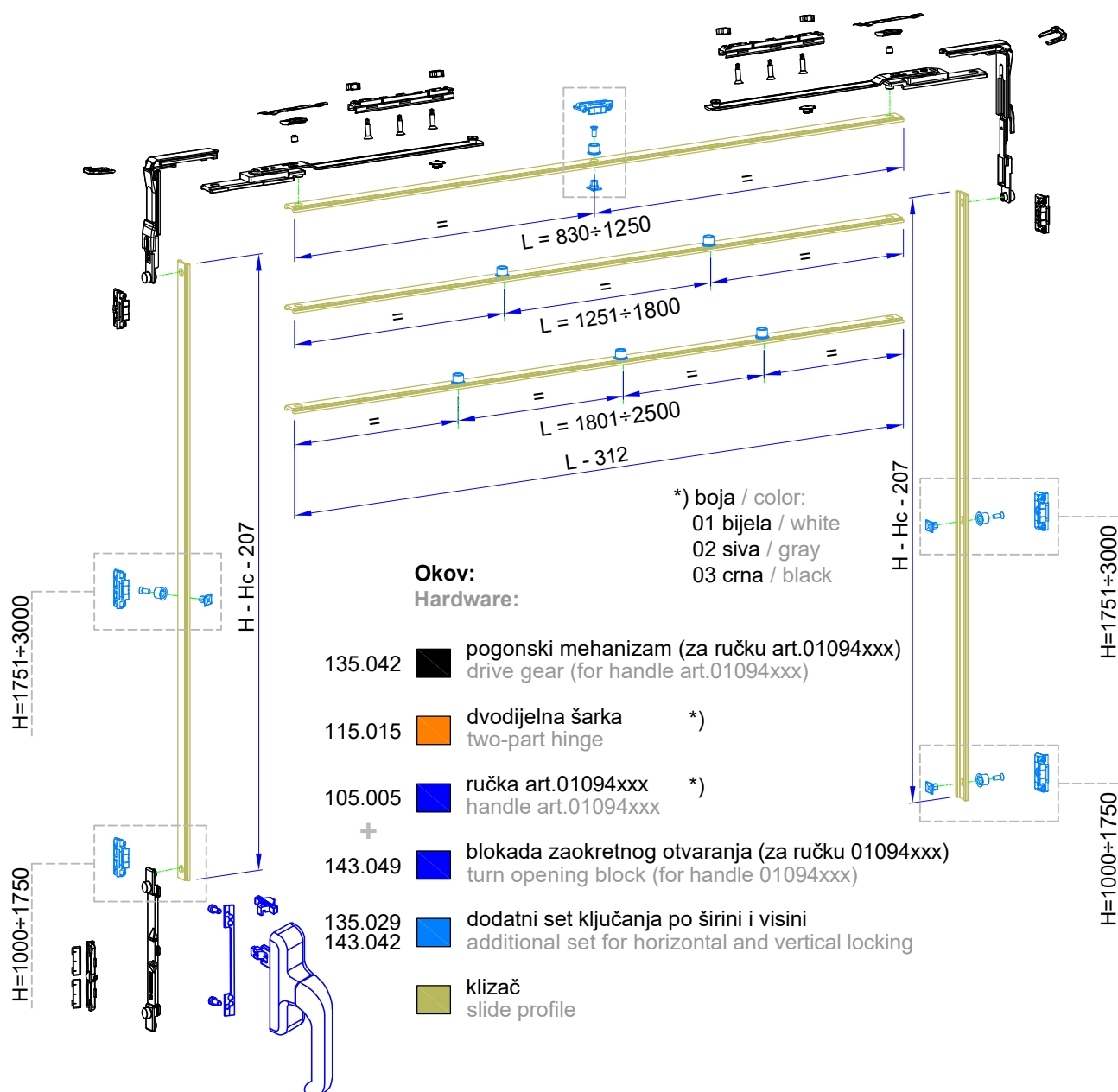
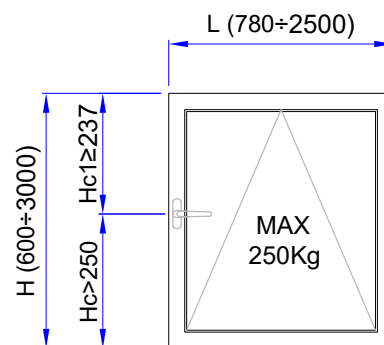
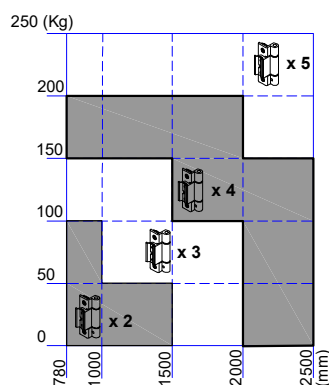
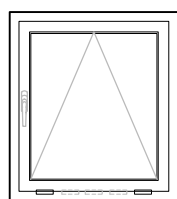
OTKLOPNI MEHANIZAM (VENTUS) S RUČKOM ZA VISINU
TILT MECHANISM (VENTUS) WITH HANDLE FOR HEIGHT

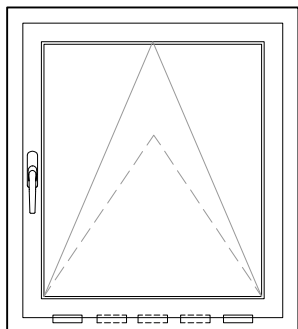
Oznaka Code		Opis Description	Materijal Material	Napomena Remark
134.006.01 02 03		- Ventus set širina krila do 1200 mm - Oznaka proizvođača Stublina: 4020.00.310 -bijela 315 -siva 313 -crna - Boje: 01- bijela; 02 - siva;03 - crna - Ventus set - sash width up to 1200 mm - Manufacturer code Stublina: 4020.00.310 -white 315 -gray 313 -black - Color: 01- white; 02 - gray;03 - black		
111.001.01 02 03		- Dvodijelna šarka EURO ŽLIJEB - Stara oznaka: E-100 - Boje: 01- bijela; 02 - siva;03 - crna - Two-part hinge EURO GROOVE - Former code: E-100 - Color: 01- white; 02 - gray;03 - black		

OTKLOPNI MEHANIZAM (VENTUS) S ELEKTROMOTOROM
TILT MECHANISM (VENTUS) WITH ELECTRIC MOTOR

Oznaka Code		Opis Description	Materijal Material	Napomena Remark
114.005.01 02 03		- Trodijelna šarka-<i>EURO ŽLIJEB</i> - Oznaka proizvođača Stublina: 2129.00.310 -bijela 315 -siva 313 -crna - Boje: 01- bijela; 02 - siva;03 - crna - Three-part hinge-<i>EURO GROOVE</i> - Manufacturer code Stublina: 2129.00.310 -white 315 -gray 313 -black - Color: 01- white; 02 - gray;03 - black		
142.073		Lančani motor za otvaranje i zatvaranje KS2 200 S12 24V R, hod 200 mm; Oznaka proizvođača AUMÜLLER (GU): 521620 Chain motor for opening and closing KS2 200 S12 24V R; stroke length 200 mm; Manufacturer code AUMÜLLER (GU): 521620		
142.074		Lančani motor za otvaranje i zatvaranje KS2 300 S12 24V R, hod 300 mm; Oznaka proizvođača AUMÜLLER (GU): 521630 Chain motor for opening and closing KS2 300 S12 24V R; stroke length 300 mm; Manufacturer code AUMÜLLER (GU): 521630		
142.094		Lančani motor za otvaranje i zatvaranje KS2 400 S12 24V R, hod 400 mm; Oznaka proizvođača AUMÜLLER (GU): 521640 Chain motor for opening and closing KS2 400 S12 24V R; stroke length 400 mm; Manufacturer code AUMÜLLER (GU): 521640		
142.071		K94 nosači za motor KS2 Oznaka proizvođača AUMÜLLER (GU): 523921 Frame bracket K94 Manufacturer code AUMÜLLER (GU): 523921		
142.072		F41 prihvatnik lanca motora KS2/KS4 Oznaka proizvođača AUMÜLLER (GU): 151440 Casement bracket F41 Manufacturer code AUMÜLLER (GU): 151440		

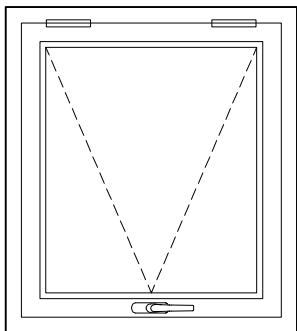
OTKLOPNI MEHANIZAM (VENTUS) S RUČKOM NA VERTIKALI TILT MECHANISM (VENTUS) WITH THE HANDLE ON THE SIDE



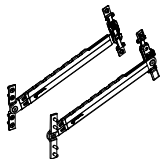
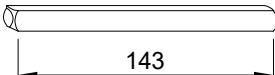
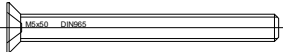
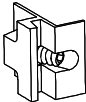
OTKLOPNI MEHANIZAM (VENTUS) S RUČKOM NA VERTIKALI
TILT MECHANISM (VENTUS) WITH THE HANDLE ON THE SIDE

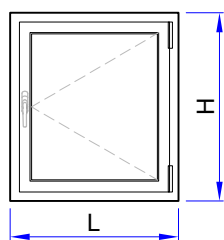
Oznaka Code	Izgled-presjek View-cross section	Opis Description	Materijal Material	Napomena Remark
135.042		- Pogonski mehanizam za otklopni prozor- (ventus) s ručkom na vertikali (...ručka 01094xxx) - Oznaka proizvođača Giesse: 01175000 - Drive gear for tilt window (ventus) with the handle on the side (... handle 01094xxx) - Manufacturer code Giesse: 01175000		
115.015.01 02 03		- Dvodijelna šarka - Oznaka proizvođača Giesse: 00600410 -bijela 00600376 -siva 00600500 -crna - Boje: 01- bijela; 02 - siva; 03 - crna - Two-part hinge - Manufacturer code Giesse: 00600410 -white 00600376 -gray 00600500 -black - Color: 01- white; 02 - gray; 03 - black		
105.005.01 02 03		- Ručka; (LA 86/104mm), FUTURA 3D (130 micro) - Oznaka proizvođača Giesse: 01094410 -bijela 01094376 -siva 01094500 -crna - Boje: 01- bijela; 02 - siva; 03 - crna - Handle; (LA 86/104mm), FUTURA 3D (130 micro) - Manufacturer code Giesse: 01094410 -white 01094376 -gray 01094500 -black - Colors: 01- white; 02 - gray; 03 - black		
143.049		- Blokada zaokretnog otvaranja (...za ručku 01094xxx) - Oznaka proizvođača Giesse: 02235 - Turn opening block (... for handle 01094xxx) - Manufacturer code Stublina: 02235		

[illegible]

OTKLOPNI (VENTUS) MEHANIZAM - (otvaranje vani)
TILT (VENTUS) MECHANISM - (outward opening)

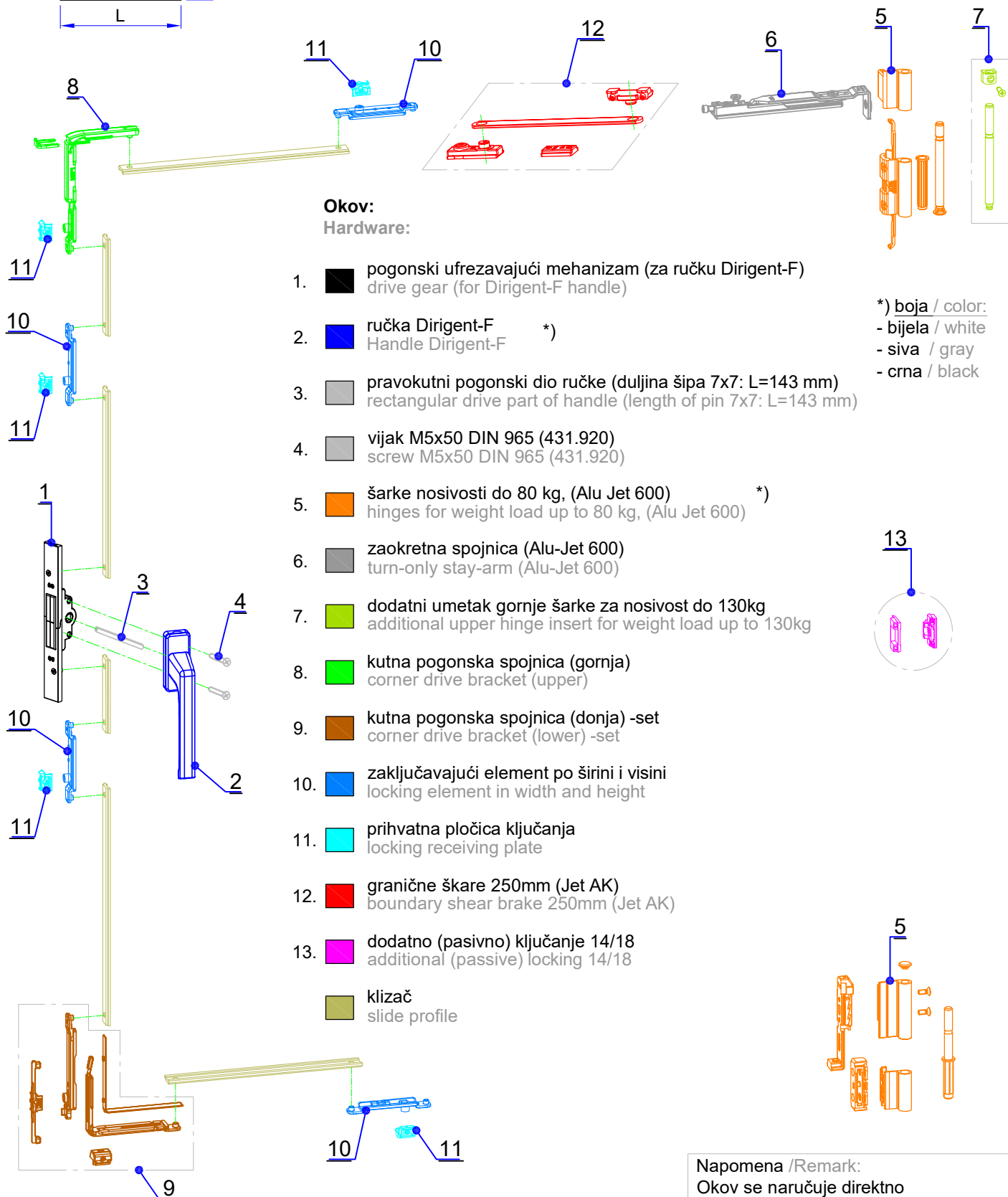
Oznaka Code	Izgled-presjek View-cross section	Opis Description	Materijal Material	Napomena Remark
122.047		- Pogonski ufrezavajući mehanizam (35 mm) za otvaranje vani (... ručka Dirigent-F) - Oznaka proizvođača GU: 6-25916-35-0-1 - Drive gear for outward opening (35 mm) (... handle Dirigent-F) - Manufacturer code GU: 6-25916-35-0-1		
102.001.01 02 03		- Ručka Dirigent-F - Oznaka proizvođača GU: 6-28072-00-0- 7 <i>bijela</i> 11 <i>siva</i> 6 <i>crna</i> - Boje: 01- bijela; 02 - siva; 03 - crna - handle Dirigent-F - Manufacturer code GU: 6-28072-00-0- 7 <i>white</i> 11 <i>gray</i> 6 <i>black</i> - Color: 01- white; 02 - gray; 03 - black		
111.001.01 02 03		- Dvodijelna šarka EURO ŽLIJEB - Stara oznaka: E-100 - Boje: 01- bijela; 02 - siva; 03 - crna - Two-part hinge EURO GROOVE - Former code: E-100 - Color: 01- white; 02 - gray; 03 - black		

Oznaka Code	Izgled-presjek View-cross section	Opis Description	Materijal Material	Napomena Remark
134.018		- Teleskopski graničnik otvaranja krila - Oznaka proizvođača Stublina: 4066.00 - Telescopic sash opening limiter - Manufacturer code Stublina: 4066.00		
102.002	 - pilati na: L= 65 mm - shorten to : L= 65 mm	- Četvrtka 7x7 mm (duljina četvrtke: L=143 mm) - Oznaka proizvođača GU: 9-26874-81-0-1 - Square spindle 7x7 mm (spindle length: L=143 mm) - Manufacturer code GU: 9-26874-81-0-1		
431.920		- Vijak M5x50, DIN 965 - Screw M5x50, DIN 965		
134.004		- Dodatno ključanje - prihvatnik zapinjača - Oznaka proizvođača Stublina: 4010.03 - Additional locking - striker - Manufacturer code Stublina: 4010.03		
134.005		- Dodatno ključanje - zapinjač - Oznaka proizvođača Stublina: 4010.27 - Additional locking - adjustable fastening pawl - Manufacturer code Stublina: 4010.27		



Nosivost max. 80 Kg / 130 Kg
Load max. 80 Kg / 130 Kg

OKOV ZA ZAOKRETNI PROZOR - (otvaranje vani) - GU
HARDWARE FOR TURN WINDOW - (outward opening) - GU

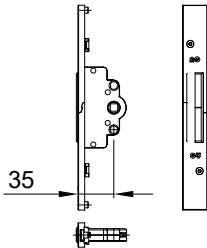
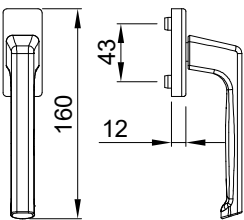
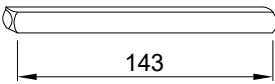
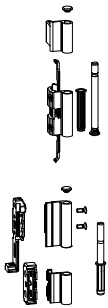
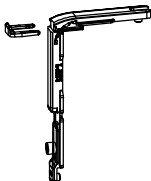


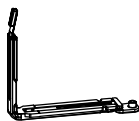
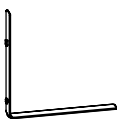
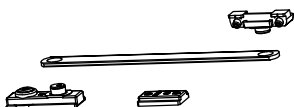
Okov:
Hardware:

1. pogonski ufrezavajući mehanizam (za ručku Dirigent-F)
drive gear (for Dirigent-F handle)
 2. ručka Dirigent-F *)
Handle Dirigent-F
 3. pravokutni pogonski dio ručke (duljina šipa 7x7: L=143 mm)
rectangular drive part of handle (length of pin 7x7: L=143 mm)
 4. vijak M5x50 DIN 965 (431.920)
screw M5x50 DIN 965 (431.920)
 5. šarke nosivosti do 80 kg, (Alu Jet 600) *)
hinges for weight load up to 80 kg, (Alu Jet 600)
 6. zaokretna spojnica (Alu-Jet 600)
turn-only stay-arm (Alu-Jet 600)
 7. dodatni umetak gornje šarke za nosivost do 130kg
additional upper hinge insert for weight load up to 130kg
 8. kutna pogonska spojnica (gornja)
corner drive bracket (upper)
 9. kutna pogonska spojnica (donja) -set
corner drive bracket (lower) -set
 10. zaključavajući element po širini i visini
locking element in width and height
 11. prihvatna pločica ključanja
locking receiving plate
 12. granične škare 250mm (Jet AK)
boundary shear brake 250mm (Jet AK)
 13. dodatno (pasivno) ključanje 14/18
additional (passive) locking 14/18
- klizač
slide profile

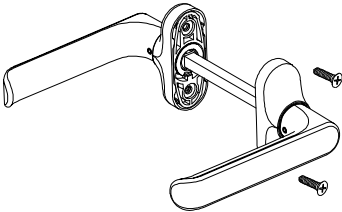
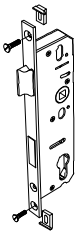
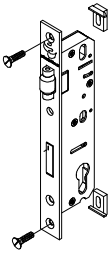
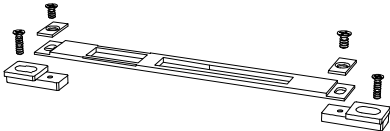
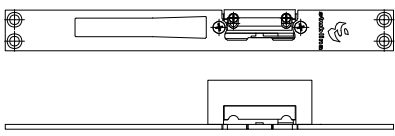
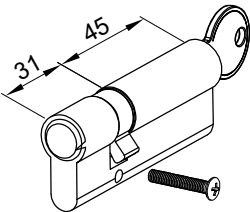
*) boja / color:
- bijela / white
- siva / gray
- crna / black

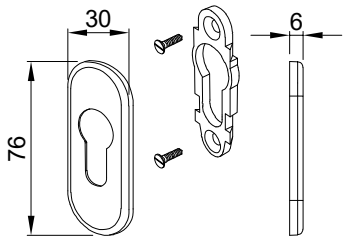
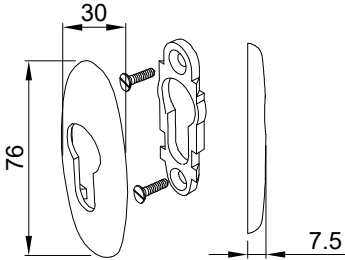
Napomena /Remark:
Okov se naručuje direktno
preko proizvođača okova -GU
The mechanism is ordered directly
through the hardware manufacturer -GU

Br. No.	Izgled-presjek View-cross section	Opis Description	Materijal Material	Napomena Remark
1.		- Pogonski ufrezavajući mehanizam (35mm) za otvaranje vani (... ručka Dirigent-F) - Oznaka proizvođača GU: 6-25916-35-0-1 - Drive gear for outward opening (35mm) (... handle Dirigent-F) - Manufacturer code GU: 6-25916-35-0-1		
2.		-Ručka Dirigent-F -Oznaka proizvođača GU: 6-28072-00-0- 7 bijela 11 siva 6 crna -Handle Dirigent-F -Manufacturer code GU: 6-28072-00-0- 7 white 11 gray 6 black		
3.	 - pilati na: L= 65 mm - shorten to: L= 65 mm	- Četvrtka 7x7 mm (duljina četvrtke: L=143 mm) - Oznaka proizvođača GU: 9-26874-81-0-1 - Square spindle 7x7 mm (spindle length: L=143 mm) - Manufacturer code GU: 9-26874-81-0-1		
4. (431.920)		- Vijak M5x50, DIN 965 - Screw M5x50, DIN 965		
5.		- Šarke nosivosti do 80 kg, (Alu-Jet 600) - Oznaka proizvođača GU: K-15800-00-0 -7 bijela 1 siva 6 crna - Hinges for weight load up to 80 kg, (Alu-Jet 600) - Manufacturer code GU: K-15800-00-0- 7 white 1 gray 6 black		
6.		- Zaokretna spojnica (Alu Jet 600) - Oznaka proizvođača GU: 6-31064-12-0-1 - Turn-only stay-arm (Alu Jet 600) - Manufacturer code GU: 6-31064-12-0-1		
7.		- Dodatni umetak gornje šarke za nosivost do 130kg - Oznaka proizvođača GU: K-16595-00-0-x - Additional upper hinge insert for weight load up to 130kg - Manufacturer code GU: K-16595-00-0-x		x- ovisno o boji šarke x- depending on the hinge color
8.		- Kutna pogonska spojnica (gornja); (Alu-Jet 06) - Oznaka proizvođača GU: K-19774-06-0-1 - Corner drive bracket (upper); (Alu-Jet 06) - Manufacturer code GU: K-19774-06-0-1		

Br. No.	Izgled-presjek View-cross section	Opis Description	Materijal Material	Napomena Remark
9.		- Kutna pogonska spojnica (donja) - Oznaka proizvođača GU: 6-37266-06-0-1 - Corner drive bracket (lower) - Manufacturer code GU: 6-37266-06-0-1		
		- Umetak za kutnu spojnicu (Alu-Jet 06) - Oznaka proizvođača GU: 6-37258-06-0-1 - Insert for corner bracket - (Alu-Jet 06) - Manufacturer code GU: 6-37258-06-0-1		
		- Podloška za kutnu spojnicu MV za dublji utor - Oznaka proizvođača GU: 9-48466-00-0-1 - MV corner bracket washer for deeper groove - Manufacturer code GU: 9-48466-00-0-1		
		- Umetak za kutnu spojnicu (donja) -(Alu-Jet) - Oznaka proizvođača GU: 6-37272-02-0-1 - Insert for corner bracket (lower) - (Alu-Jet) - Manufacturer code GU: 6-37272-02-0-1		
		- Podizač krila (Alu-Jet), na ramu - Oznaka proizvođača GU: 6-30998-00-0-1 - Sash lifter (Alu-Jet), on frame - Manufacturer code GU: 6-30998-00-0-1		
10.		- Zaključavajući element po širini i visini - Oznaka proizvođača GU: 6-39396-06-0-1 - Locking element in width and height - Manufacturer code GU: 6-39396-06-0-1		
11.		- Prihvatna pločica ključanja (Alu-Jet) - Oznaka proizvođača GU: 6-37261-02-0-1 - Locking receiving plate (Alu-Jet) - Manufacturer code GU: 6-37261-02-0-1		
12.		- Granične škare 250mm (Jet AK) - Oznaka proizvođača GU: K-17138-25-0-1 - Boundary shear brake 250mm (Jet AK) - Manufacturer code GU: K-17138-25-0-1		
13.		- Dodatno pasivno ključanje (14/18) - Oznaka proizvođača GU: G-13529-00-0-1 - Additional (passive) locking (14/18) - Manufacturer code GU: G-13529-00-0-1		

OKOV ZA JEDNOKRILNA VRATA - (otvaranje unutra i vani)
HARDWARE FOR SINGLE LEAF DOOR - (inward and outward opening)

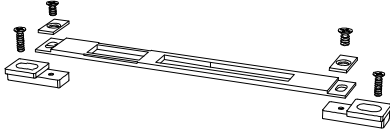
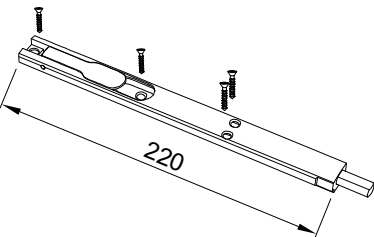
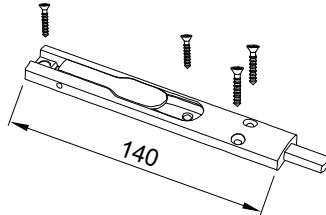
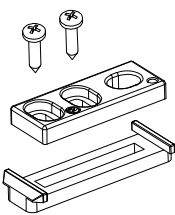
Oznaka Code	Izgled-presjek View-cross section	Opis Description	Materijal Material	Napomena Remark
104.015.01 02 03		- Ručka za vrata (duljina šipa 8x8 : L=140 mm) - Oznaka proizvođača Stublina: 1132.00.310 -bijela 315 -siva 313 -crna - Boje: 01- bijela; 02 - siva;03 - crna - Door handle.....(length of pin 8x8 : L=140 mm) - Manufacturer code Stublina: 1132.00.310 -white 315 -gray 313 -black - Color: 01- white; 02 - gray;03 - black	AlSi Zamak	
124.001		- Brava 35 mm s jezičkom - Oznaka proizvođača Stublina: 3022.00 - Lock 35 mm with latchbolt - Manufacturer code Stublina: 3022.00	Inox	
124.010		- Brava 35 mm s valjkom - Oznaka proizvođača Stublina: 3032.00 - Roller latch lock 35 mm - Manufacturer code Stublina: 3032.00	Inox	
124.003		- Prihvatnik jezička brave (šild) - Oznaka proizvođača Stublina: 3016.00 - Lock latchbolt acceptor - Manufacturer code Stublina: 3016.00	Čelik Zn	
124.043		- Prihvatni lim (ravni) s elektro otvaračem (SES1-008 (U-6-12V AC; I-980 mA; R-8.7Ω)) - Oznaka proizvođača Stublina: 3088.20.133 - Locking plate (flat) with electric door opener (SES1-008 (U-6-12V AC; I-980 mA; R-8.7Ω)) - Manufacturer code Stublina: 3088.20.133	Inox	Za lijeva i desna vrata For left and right door
124.014		- Cilindar (uložak) za bravu - Oznaka proizvođača Stublina: 5055.00.520 (dužina cilindra 76 mm (31+45)) - Cylinder (lock insert) - Manufacturer code Stublina: 5055.00.520 (cylinder length 76 mm (31+45))	Ni	

Oznaka Code	Izgled-presjek View-cross section	Opis Description	Materijal Material	Napomena Remark
124.035.01 02 03		- Štitnik cilindra za bravu (par) - Oznaka proizvođača Stublina: 1131.04.310 -bijela 315 -siva 313 -crna - Boje: 01- bijela; 02 - siva;03 - crna - Lock cylinder protector (two-sided) - Manufacturer code Stublina: 1131.04.310 -white 315 -gray 313 -black - Color: 01- white; 02 - gray;03 - black	Zn Čelik	
124.032.01 02 03		- Štitnik cilindra za bravu (par) - Oznaka proizvođača Stublina: 1031.04.310 -bijela 315 -siva 313 -crna - Boje: 01- bijela; 02 - siva;03 - crna - Lock cylinder protector (two-sided) - Manufacturer code Stublina: 1031.04.310 -white 315 -gray 313 -black - Color: 01- white; 02 - gray;03 - black	Zn Al	

* Šarke za vrata biraju se po želji, ovisno o težini krila (stranice 103.08.002 i 103.08.003)

Door hinges can be chosen as desired, depending on the weight of the leaf (pages 103.08.002 and 103.08.003)

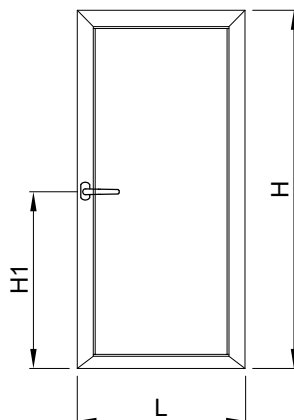
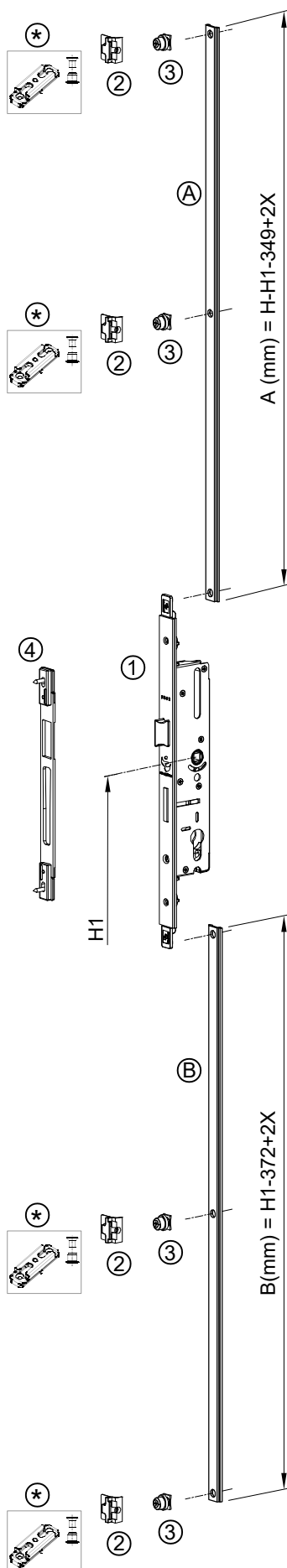
KLJUČANJE POMOĆNOG KRILA KOD DVOKRILNIH VRATA
LOCKING OF AUXILIARY LEAF ON DOUBLE DOOR

Oznaka Code	Izgled-presjek View-cross section	Opis Description	Materijal Material	Napomena Remark
124.003		- Prihvatnik jezička brave (šild) - Oznaka proizvođača Stublina: 3016.00 - Lock latchbolt acceptor - Manufacturer code Stublina: 3016.00	Čelik Zn	
144.003.01 02 03		- Zapinjač-krakun za vrata - Oznaka proizvođača Stublina: 3006.00.310 -bijela 315 -siva 313 -crna - Boje: 01- bijela; 02 - siva;03 - crna - Door latch - Manufacturer code Stublina: 3006.00.310 -white 315 -gray 313 -black - Color: 01- white; 02 - gray;03 - black		
144.000.01 02 03		- Zapinjač-krakun za vrata (kratki) - Oznaka proizvođača Stublina: 3061.00.310 -bijela 315 -siva 313 -crna - Boje: 01- bijela; 02 - siva;03 - crna - Door latch (short) - Manufacturer code Stublina: 3061.00.310 -white 315 -gray 313 -black - Color: 01- white; 02 - gray;03 - black		
124.044		- Prijhvatnik zapinjača (krakuna) za vrata - Oznaka proizvođača Stublina: 3012.20 - Latch acceptor for the door - Manufacturer code Stublina: 3012.20	Zn PVC	

* Šarke za vrata biraju se po želji, ovisno o težini krila (stranice 103.08.002 i 103.08.003)

Door hinges can be chosen as desired, depending on the weight of the leaf (pages 103.08.002 and 103.08.003)

BRAVA 35mm ZA KLJUČANJE U VIŠE MJESTA - STUBLINA LOCK 35mm FOR MULTIPLE LOCKING - STUBLINA



H - visina krila / leaf height
L - širina krila / leaf width
H1 - visina brave (osa ručke)
lock height (handle axis)

1) 124.042

- Brava 35mm za ključanje u više mjesta
- Oznaka proizvođača Stublina: 3147.00
- Lock 35mm for multiple locking
- Manufacturer code Stublina: 3147.00

2) 134.004

- Dodatno ključanje - prihvatnik zapinjača
- Oznaka proizvođača Stublina: 4010.03
- Additional locking - striker
- Manufacturer code Stublina: 4010.03

3) 134.005

- Dodatno ključanje - zapinjač
- Oznaka proizvođača Stublina: 4010.27
- Additional locking - adjustable fastening pawl
- Manufacturer code Stublina: 4010.27

4) 124.003

- Prihvatnik jezička brave (šild)
- Oznaka proizvođača Stublina: 3016.00
- Lock latchbolt acceptor (safety panel)
- Manufacturer code Stublina: 3016.00

A) NC-1459

- profil klizača
- slide profile

B) NC-1459

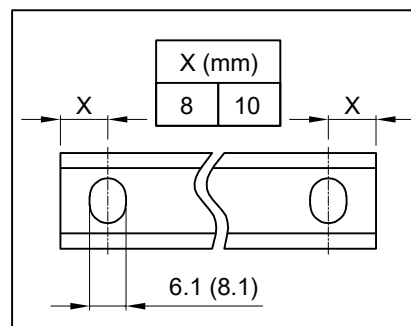
- profil klizača
- slide profile

* Alternativa za artikule 134.004 i 134.005

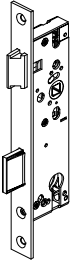
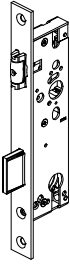
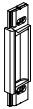
* Alternative for articles 134.004 and 134.005

134.040

- Dodatno ključanje - sigurnosni prihvatnik sa zapinjačem
- Oznaka proizvođača Stublina: 4041.00
- Additional locking - anti-burglary acceptor with pawl
- Manufacturer code Stublina: 4041.00



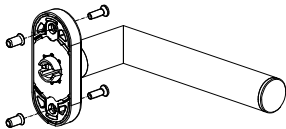
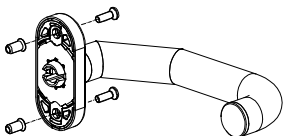
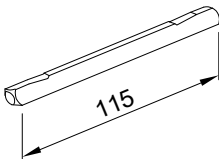
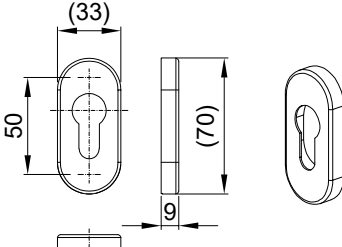
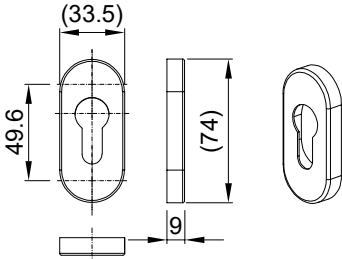
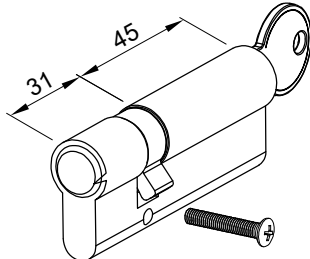
OKOV ZA JEDNOKRILNA VRATA - (otvaranje unutra i vani)
HARDWARE FOR SINGLE LEAF DOOR - (inward and outward opening)

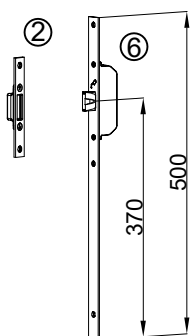
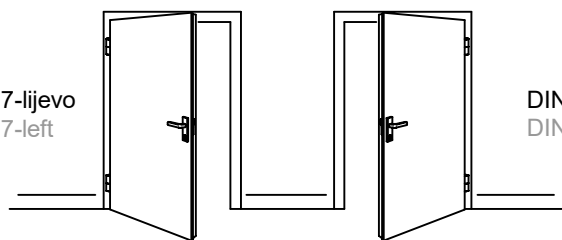
Oznaka Code	Izgled-presjek View-cross section	Opis Description	Materijal Material	Napomena Remark
122.073		- Brava (kratka) 35 mm s jezičkom - ravna potisna ploča - Oznaka proizvođača GU-BKS: B 1314 0013 (čelik) B 1314 0003 (inox)	Čelik Steel	
122.124 *		- Lock 35 mm with latchbolt - flat faceplate - Manufacturer code GU-BKS: B 1314 0013 (steel) B 1314 0003 (inox)	Inox	
122.075		- Brava (kratka) 35 mm s valjkom - ravna potisna ploča - Oznaka proizvođača GU-BKS: B 1315 0013 (čelik) B 1315 0003 (inox)	Čelik Steel	
122.126 *		- Roller latch lock 35 mm - flat faceplate - Manufacturer code GU-BKS: B 1315 0013 (steel) B 1315 0003 (inox)	Inox	
122.054		- Prihvatni lim (ravni) 22x3/NL11 - Lijevi - Oznaka proizvođača GU: 6-39257-01-L-8 - Striking plate (flat) 22x3/NL11 - Left - Manufacturer code GU: 6-39257-01-L-8	Inox	
122.079		- Prihvatni lim (ravni) 22x3/NL11 - Desni - Oznaka proizvođača GU: 6-39257-01-R-8 - Striking plate (flat) 22x3/NL11 - Right - Manufacturer code GU: 6-39257-01-R-8		
122.030		- Kućište zasuna brave (62mm) - Oznaka proizvođača GU: 9-48553-03-0-6 (Element po želji) - Latch bolt casement (62mm). - Manufacturer code GU: 9-48553-03-0-6 (Optional part)	Pvc	
122.042		- Prihvatni dio za valjak - Oznaka proizvođača GU: K-15597-01-0-6 - Receiving part for the roller - Manufacturer code GU: K-15597-01-0-6	Al Pvc	
122.055		- Elektro otvarač vrata GU ET8 AES 9-24V AC/DC, bez klizača za jezičak, opruga 60N (100%E) - Oznaka proizvođača GU: 6-38473-02-0-1 (Elektro otvarač se koristi po želji) - Electric door opener GU ET8 AES 9-24V AC/DC, without latch slide cover, latch spring 60N (100%E) - Manufacturer code GU: 6-38473-02-0-1 (Electric door opener is optional)		

*Preporučuje se korištenje u uvjetima gdje je potrebna visoka antikorozivna zaštita

*Recommended for use in conditions where high corrosion protection is required

OKOV ZA JEDNOKRILNA VRATA - (otvaranje unutra i vani)
HARDWARE FOR SINGLE LEAF DOOR - (inward and outward opening)

Oznaka Code	Izgled-presjek View-cross section	Opis Description	Materijal Material	Napomena Remark
102.028		- Ručka za vrata s ovalnom rozetom serije BELCANTO H2.0 (s prihvatom četvrtke 8x8mm) - jednostrano ručka - Oznaka proizvođača GU-BKS: B-70130-63-0-8 - Završna obrada: inox - Door handle with oval rosette serie BELCANTO H2.0 (for spindle 8x8mm) - half lever set - Manufacturer code GU-BKS: B-70130-63-0-8 - Finish: stainless steel		
102.029		- Ručka za vrata s ovalnom rozetom serije RONDO H1.1 (s prihvatom četvrtke 8 mm) - jednostrano ručka - Oznaka proizvođača GU-BKS: B-70130-61-0-8 - Završna obrada: Inox - Door handle with oval rosette serie RONDO H1.1 (for spindle 8x8mm) - half lever set - Manufacturer code GU-BKS: B-70130-61-0-8 - Finish: stainless steel		
102.023		- Četvrtka 8x8 mm - Oznaka proizvođača GU-BKS: B-78400-0I-0-1 (dužina četvrtke L=115 mm) - Square spindle 8x8 mm - Manufacturer code GU-BKS: B-78400-0I-0-1 (spindle length L=115 mm)		
122.098		- Ovalna rozeta za zaštitu cilindra serije BELCANTO - Oznaka proizvođača GU-BKS: B-72730-00-0-8 - Završna obrada: inox - Oval rosette for cylinder protection BELCANTO series - Manufacturer code GU-BKS: B-72730-00-0-8 - Finish: stainless steel		Naručuje se po komadu It is ordered per piece
122.097		- Ovalna sigurnosna rozeta za zaštitu cilindra - Oznaka proizvođača GU-BKS: B-78820-0R-0-8 - Završna obrada: Inox - Oval security rosette for cylinder protection - Manufacturer code GU-BKS: B-78820-0R-0-8 - Finish: stainless steel		Naručuje se po komadu It is ordered per piece
122.090		- Cilindar (uložak) serije 88 - Oznaka proizvođača GU-BKS: B 8800 0107 (dužina cilindra 31+45 mm) - Cylinder (lock insert) series 88 - Manufacturer code GU-BKS: B 8800 0107 (cylinder length 31+45 mm)	Ni	

SIGURNOSNA BRAVA 35 mm S TRI MJESTA KLJUČANJA - GU SECURY (MR2)
SAFETY LOCK 35 mm WITH 3 LOCKING POINTS - GU SECURY (MR2)DIN 107-lijevo
DIN 107-leftDIN 107-desno
DIN 107-right**Okov za visine krila 1898-2414 mm****Hardware for leaf heights 1898-2414 mm**

1) Brava GU Secury s masivnim zasunima (MR2)

Multipoint lock with massive bolts GU Secury (MR2)

	Oznaka FEAL Code FEAL	Dubina Depth	Potisna ploča Push plate	Visina ručke (A) Handle height (A)	Rastojanje (E) Distance (E)	Četvrtka Quarter	Visina brave (B) Lock height (B)	(C)	(D)	Oznaka proizvođača Manufacturer code
čelik (steel)	122.052	35	24x2.5	1020	92	□ 8	2285	760	730	6-31542-14-0-1
inox	122.110*									6-31542-14-0-8

2) **122.053**

Prihvatna pločica (ravna) 22x3/NL11

- oznaka proizvođača GU: 6-40059-02-0-8

Striking plate (flat) 22x3/NL11

- manufacturer code GU: 6-40059-02-0-8

3) **122.054** (lijevi/left) ; **122.079** (desni/right)

Prihvatni lim (ravni) 22x3/NL11,

- oznaka proizvođača GU: 6-39257-01-L-8 (lijevi);

6-39257-01-R-8 (desni)

Striking plate (flat) 22x3/NL11,

- manufacturer code GU: 6-39257-01-L-8 (left);

6-39257-01-R-8 (right)

4) **122.030**

Kućište zasuna brave (62 mm)

- oznaka proizvođača GU: 9-48553-03-0-6.....(Element po želji)

Latch bolt casement (62 mm).

- manufacturer code GU: 9-48553-03-0-6.....(Optional part)

5) **122.055**

Elektro otvarač vrata GU ET8 AES 9-24V AC/DC, bez klizača za jezičak, opruga 60N (100%E)

- oznaka proizvođača GU: 6-38473-02-0-1.....(Elektro otvarač se koristi po želji)

Electric door opener GU ET8 AES 9-24V AC/DC, without latch slide cover, latch spring 60N (100%E)

- manufacturer code GU: 6-38473-02-0-1.....(Electric door opener is optional)

Dodatni okov za visine krila 2415-2800 mm**Additional hardware for leaf heights 2415-2800 mm**6) **122.077 (čelik/steel); 122.118 (inox)**

Secury produžetak brave MR2/24x3/500 mm - ravna potisna ploča (Element po želji)

(dodatno gornje ključanje za visine krila 2415-2800 mm)

- oznaka proizvođača GU: 6-37395-12-0-1 (čelik)

6-37395-12-0-8 (inox)

Secury lock extension MR2/24x3/500 mm - flat faceplate (Optional part)

(additional upper lock for leaf heights 2415-2800 mm)

- manufacturer code GU: 6-37395-12-0-1 (steel)

6-37395-12-0-8 (inox)

2) **122.053**

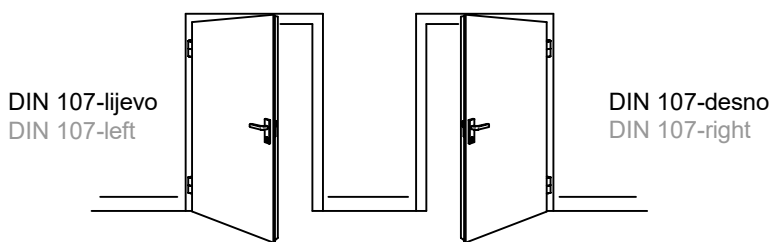
Prihvatna pločica (ravna) 22x3/NL11

- oznaka proizvođača GU: 6-40059-02-0-8

Striking plate (flat) 22x3/NL11

- manufacturer code GU: 6-40059-02-0-8

*Preporučuje se korištenje u
uvjetima gdje je potrebna
visoka antikorozivna zaštita*Recommended for use in
conditions where high
corrosion protection is required

SIGURNOSNA BRAVA 35 mm S TRI MJESTA KLJUČANJA - GU SECURY (SECA)
SAFETY LOCK 35 mm WITH 3 LOCKING POINTS - GU SECURY (SECA)

Okov za visine krila 1898-2414 mm
Hardware for leaf heights 1898-2414 mm

1) Brava GU Secury s automatskim zasunima (SECA)
Multipoint lock with automatic bolts GU Secury (SECA)

	Oznaka FEAL Code FEAL	Dubina Depth	Potisna ploča Push plate	Visina ručke (A) Handle height (A)	Rastojanje (E) Distance (E)	Četvrtka Quarter	Visina brave (B) Lock height (B)	(C)	(D)	Oznaka proizvođača Manufacturer code
čelik (steel)	122.071	35	24x2.5	1020	92	□ 8	2285	760	730	6-28479-31-0-1
inox	122.112*									6-28479-31-0-8

2) **122.053**

Prihvatna pločica (ravna) 22x3/NL11
- oznaka proizvođača GU: 6-40059-02-0-8
Striking plate (flat) 22x3/NL11
- manufacturer code GU: 6-40059-02-0-8

3) **122.054** (lijevi/left) ; **122.079** (desni/right)

Prihvatni lim (ravni) 22x3/NL11,
- oznaka proizvođača GU: 6-39257-01-L-8 (lijevi);
6-39257-01-R-8 (desni)
Striking plate (flat) 22x3/NL11,
- manufacturer code GU: 6-39257-01-L-8 (left);
6-39257-01-R-8 (right)

4) **122.030**

Kučiste zasuna brave (62 mm)
- oznaka proizvođača GU: 9-48553-03-0-6.....(Element po želji)
Latch bolt casement (62 mm).
- manufacturer code GU: 9-48553-03-0-6.....(Optional part)

Dodatni okov za visine krila 2415-2800 mm
Additional hardware for leaf heights 2415-2800 mm

5) **122.078** (čelik/steel); **122.119** (inox)

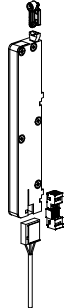
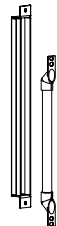
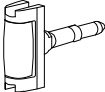
Secury produžetak brave SECA/24x3/500 mm - ravna potisna ploča (Element po želji)
(dodatno gornje ključanje za visine krila 2415-2800 mm)
- oznaka proizvođača GU: 6-37394-12-0-1 (čelik)
6-37394-12-0-8 (inox)
Secury lock extension SECA/24x3/500 mm - flat faceplate (Optional part)
(additional upper lock for leaf heights 2415-2800 mm
- manufacturer code GU: 6-37394-12-0-1 (steel)
6-37394-12-0-8 (inox)

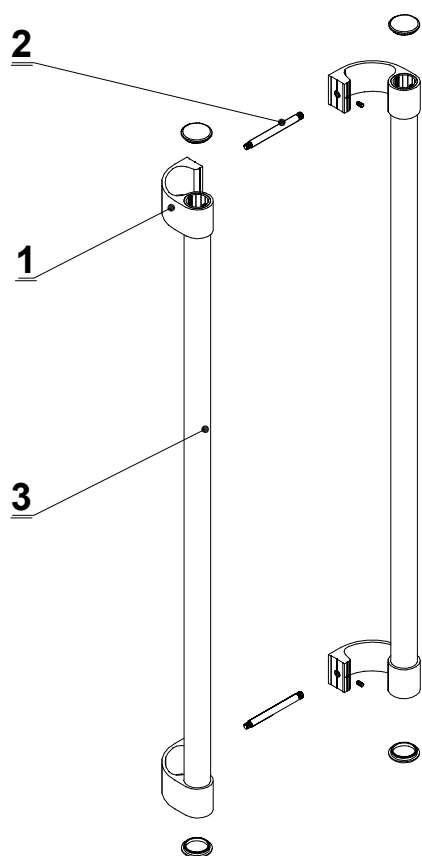
2) **122.053**

Prihvatna pločica (ravna) 22x3/NL11
- oznaka proizvođača GU: 6-40059-02-0-8
Striking plate (flat) 22x3/NL11
- manufacturer code GU: 6-40059-02-0-8

*Preporučuje se korištenje u
uvjetima gdje je potrebna
visoka antikoroziivna zaštita
*Recommended for use in
conditions where high
corrosion protection is required

DODACI ZA SIGURNOSNE BRAVE 35mm S TRI MJESTA KLJUČANJA - GU SECURY MR2 I SECA
ACCESSORIES FOR SAFETY LOCKS 35 MM WITH 3 LOCKING POINTS - GU SECURY MR2 AND SECA

Oznaka Code	Izgled-presjek View-cross section	Opis Description	Materijal Material	Napomena Remark
142.056		- Set Secury A-offner Elektro motor (motorno otvaranje brave SECA) - Oznaka proizvođača GU: K-18153-01-0-0 - Set Secury A-offner electromotor (motorized opening for the SECA lock) - Manufacturer code GU: K-18153-01-0-0		
142.057		- Zaštita kabla 24x260x17 Ø10 do 100° otvaranje - Oznaka proizvođača GU: 6-29854-00-0-0 - Concealed cable duct 24x260x17 Ø10 up to 100° opening - Manufacturer code GU: 6-29854-00-0-0		
122.042		- Prihvatni dio za valjak (za bravu MR2) - Oznaka proizvođača GU: K-15597-01-0-6 - Receiving part for the roller (for lock MR2) - Manufacturer code GU: K-15597-01-0-6	Al Pvc	
122.040		- Valjak za bravu 35 mm (MR2) - Oznaka proizvođača GU: 6-36144-35-0-1 A - Roller for lock 35 mm (MR2) - Manufacturer code GU: 6-36144-35-0-1 A		

RUKOHVAT ZA VRATA (OBOSTRANO)
DOOR PULL HANDRAIL (BOTH SIDES)1. Art. **100.019** kom 1

Artikal sadržava:

- nosač rukohvata, vanjski art.391.182 kom 2
- nosač rukohvata, unutarnji art.391.181 kom 2
- čep za profil rukohvata art. 375.075 kom 4
- vijak imbus M6x10 DIN 914 art.431.342 kom 2
- vijak imbus M5x4 DIN 913 art.431.805 kom 4

2. Art. **391.171** (za mimokretna vrata)

- inox osovina (L= 66mm) kom 2

Art. **391.173** (za ulazna vrata)

- inox osovina (L= 74mm) kom 2

3. Profil rukohvata vrata **F-0829** kom 2

Profil F-0829 se pila na mjeru - prema zahtjevu kupca,
a isporučuje se u standardnoj mjeri - 6500 mm

1. Art. **100.019** pcs 1

Elements of products:

- handrail carrier, outside art.391.182 pcs 2
- handrail carrier, inside art.391.181 pcs 2
- plug for profile of handrail art. 375.075 pcs 4
- screw M6x10 DIN 914 art.431.342 pcs 2
- screw M5x4 DIN 913 art.431.805 pcs 4

2. Art. **391.171** (for push and pull doors)

- inox shaft (L= 66mm) pcs 2

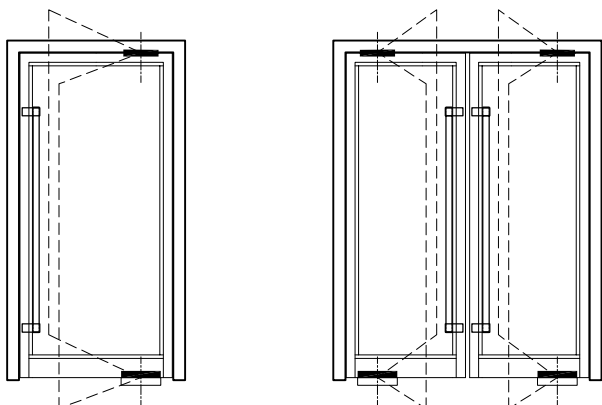
Art. **391.173** (for entrance doors)

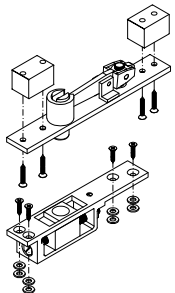
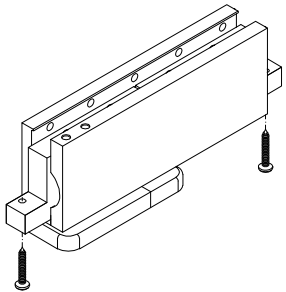
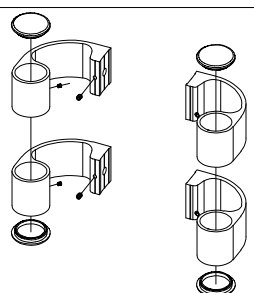
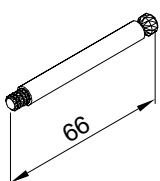
- inox shaft (L= 74mm) pcs 2

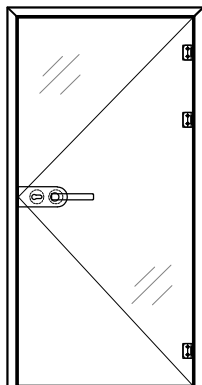
3. Handrail profile of door **F-0829** pcs 2

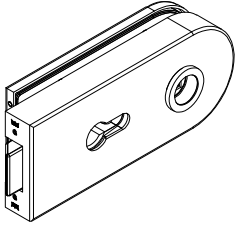
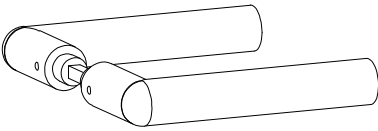
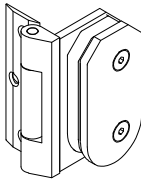
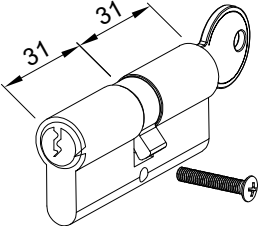
The profile OF-0829 is cutted at dimension- according to
request of customer and delivering in standard dimension-6500 mm

Oznaka Code	Izgled-presjek View-cross section	Opis Description	Materijal Material	Napomena Remark
100.019 01 02 03		- Nosač rukohvata F-0829 - Boje: 01- bijela; 02 - siva;03 - crna - Carrier handrail F-0829 - Color: 01- white; 02 - gray;03 - black		
391.171		- Inox osovina (L=66 mm) (za mimokretna vrata) - Inox shaft (L=66 mm) (for push and pull doors)	Inox	
391.173		- Inox osovina (L=74 mm) (za ulazna vrata) - Inox shaft (L=74 mm) (for entrance doors)	Inox	

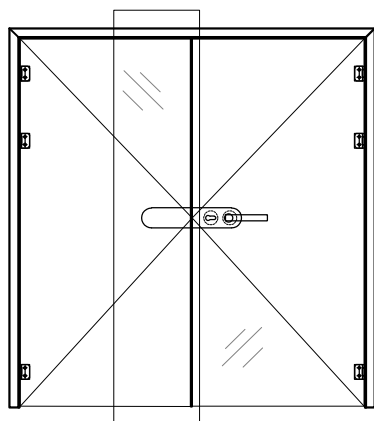
MIMOKRETNNA VRATA
PUSH AND PULL DOORS

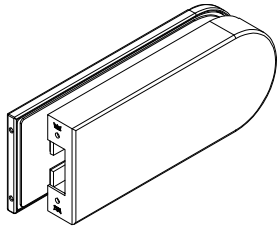
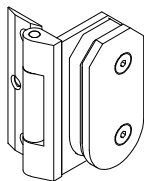
Oznaka Code		Opis Description	Materijal Material	Napomena Remark
146.010		- Sklop gornjeg mehanizma mimokretnih vrata - Upper mechanism assembly at push and pull door		
140.086		- Sklop automata u krilu mimokretnih vrata - Closing device assembly in the leaf at push and pull door		
100.019 01 02 03		- Nosač rukohvata F-0829 - Boje: 01- bijela; 02 - siva; 03 - crna - Handrail carrier F-0829 - Color: 01- white; 02 - gray; 03 - black		
391.171		- Inox osovina (L=66 mm) - Inox shaft (L=66 mm)	Inox	

JEDNOKRILNA VRATA SA STAKLENIM KRILOM, OTVARANJE UNUTRA
SINGLE-LEAF DOOR WITH GLASS LEAF, INWARD OPENING

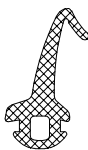
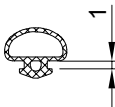
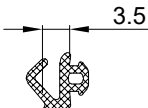
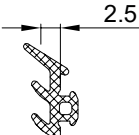
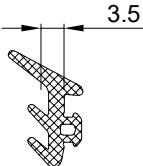
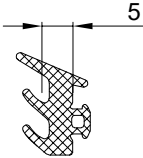
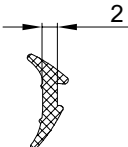
Oznaka Code		Opis Description	Materijal Material	Napomena Remark
120.017.10		- Brava za vrata sa staklenim krilom (jednostruko staklo) - Oznaka proizvođača Dorma: Studio Rondo 10.202.150 - Prirodna boja aluminija - Boja: 10- EV1 - Lock for door with glass leaf (single pane glass) - Manufacturer code Dorma: Studio Rondo 10.202.150 - Alu silver anodized - Color: 10- EV1		
120.019.10		- Ručka za vrata sa staklenim krilom - Oznaka proizvođača Dorma: 10.329.150 - Prirodna boja aluminija - Boja: 10- EV1 - Handle for door with glass leaf - Manufacturer code Dorma: 10.329.150 - Alu silver anodized - Color: 10- EV1		
110.008.10		- Šarka za vrata sa staklenim krilom (jednostruko staklo) - Oznaka proizvođača Glasmarte: (Art.-Nr.963709) - Boja: 10- EV1 - Hinge for door with glass leaf (single pane glass) - Manufacturer code Glasmarte: (Art.-Nr.963709) - Color: 10- EV1		
124.025		- Cilindar (uložak) za bravu - Oznaka proizvođača Stublina: 5052.00.520 (dužina cilindra 31+31 mm) - Cylinder (lock insert) - Manufacturer code Stublina: 5052.00.520 (cylinder length 31+31 mm)		

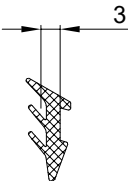
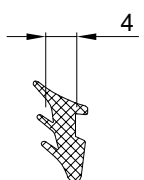
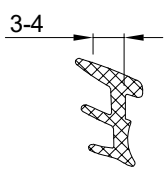
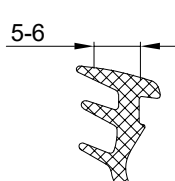
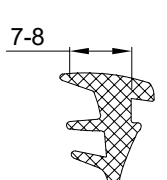
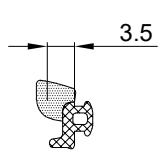
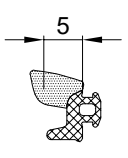
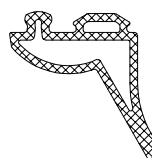
Oznaka Code	Izgled-presjek View-cross section	Opis Description	Materijal Material	Napomena Remark
391.228.10		- Pihvatna pločica - Boja: 10 - EV1 - Striking plate - Color: 10 - EV1	Al.	

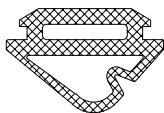
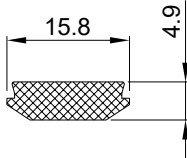
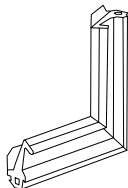
KLJUČANJE POMOĆNOG KRILA KOD DVOKRILNIH VRATA SA STAKLENIM KRILOM, OTVARANJE UNUTRA
LOCKING OF AUXILIARY LEAF ON DOUBLE DOOR WITH GLASS LEAF, INWARD OPENING

Oznaka Code		Opis Description	Materijal Material	Napomena Remark
120.018.10		- Prikvatnik brave za vrata sa staklenim krilom (jednostruko staklo) - otvaranje 90° - Oznaka proizvođača Dorma: Studio Rondo 10.220.150 - Prirodna boja aluminija - Boja: 10 - EV1 - Lock acceptor for door with glass leaf (single pane glass) - opening 90° - Manufacturer code Dorma: Studio Rondo 10.220.150 - Alu silver anodized - Color: 10 - EV1		
110.008.10		- Šarka za vrata sa staklenim krilom (jednostruko staklo) - Oznaka proizvođača Glasmarte: (Art.-Nr.963709) - Boja: 10- EV1 - Hinge for door with glass leaf (single pane glass) - Manufacturer code Glasmarte: (Art.-Nr.963709) - Color: 10- EV1		

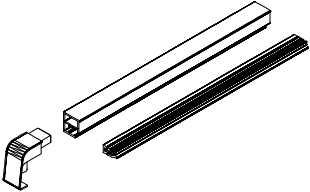
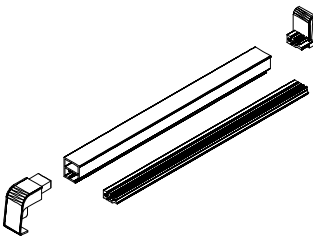
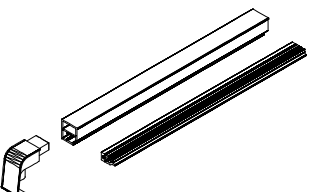
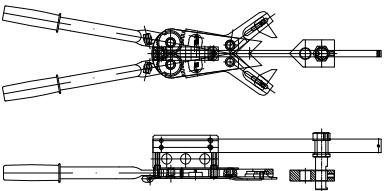
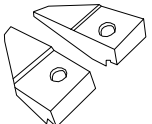
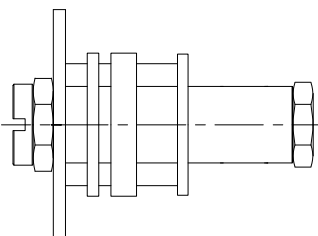
Brve
Gaskets

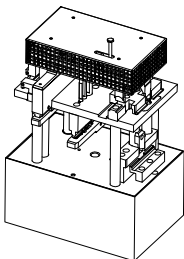
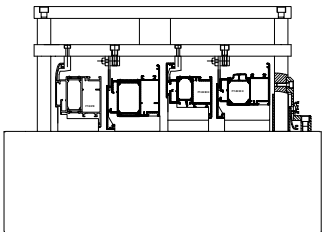
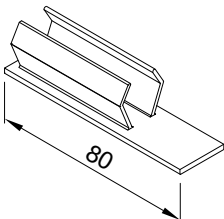
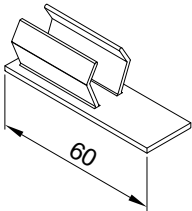
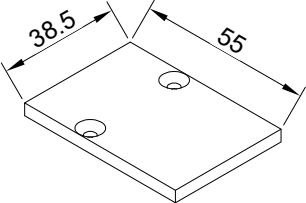
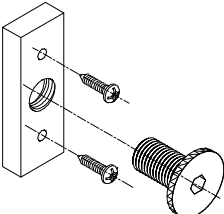
Oznaka Code	Izgled-presjek View-cross section	Opis Description	Materijal Material	Napomena Remark
338.003		- Centralna brtva - Central gasket	EPDM	70±5ShA
314.001		- Brtva u profilu rama - Gasket in frame profile	TPE	65ShA
328.001		- Brtva u profilu krila i rama - Gasket in sash and frame profile	EPDM	60±5ShA
328.006		- Brtva u profilu krila i rama - Gasket in sash and frame profile	EPDM	60±5ShA
328.007		- Brtva prema staklu /vanjska/ - Glazing gasket /exterior/	EPDM	
328.002		- Brtva prema staklu /vanjska/ - Glazing gasket /exterior/	EPDM	60±5ShA
328.003		- Brtva prema staklu /vanjska/ - Glazing gasket /exterior/	EPDM	60±5ShA
318.014		- Brtva prema staklu /unutarnja/ - Glazing gasket /interior/	EPDM	70±5 ShA

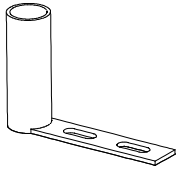
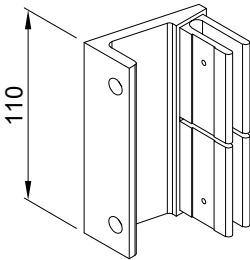
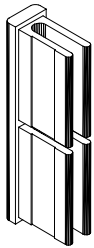
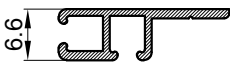
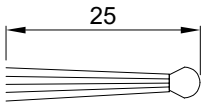
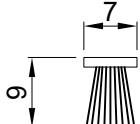
Oznaka Code	Izgled-presjek View-cross section	Opis Description	Materijal Material	Napomena Remark
318.001		- Brtva prema staklu /unutarnja/ - Glazing gasket /interior/	EPDM	70±5ShA
318.002		- Brtva prema staklu /unutarnja/ - Glazing gasket /interior/	EPDM	70±5ShA
318.015		- Brtva prema staklu /unutarnja/ - Glazing gasket /interior/	EPDM	70±5 ShA
318.016		- Brtva prema staklu /unutarnja/ - Glazing gasket /interior/	EPDM	70±5 ShA
318.017		- Brtva prema staklu /unutarnja/ - Glazing gasket /interior/	EPDM	70±5 ShA
328.202		- Brtva prema staklu /vanjska/ - Glazing gasket /exterior/	EPDM + spužvasti EPDM EPDM + foam EPDM	60±5ShA 0.6±0.15 g/cm³
328.203		- Brtva prema staklu /vanjska/ - Glazing gasket /exterior/	EPDM + spužvasti EPDM EPDM + foam EPDM	60±5ShA 0.6±0.15 g/cm³
334.007		-Brtva u profilu F-1686 (vrata sa staklenim krilom) -Gasket in profile F-1686 (Door with glass leaf)	TPE	50ShA

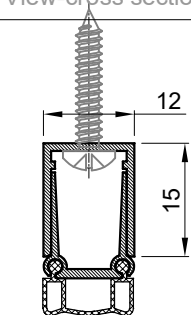
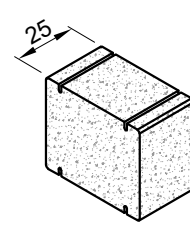
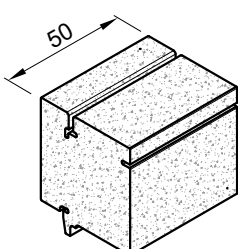
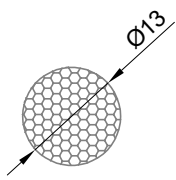
Oznaka Code	Izgled-presjek View-cross section	Opis Description	Materijal Material	Napomena Remark
348.088		- Brtva prema profilu praga - Gasket towards the threshold profile	EPDM + Spužvasti EPDM EPDM + Foam EPDM	70±5ShA 0.9±0.15 g/cm³
344.071		- Brtva prema pragu vrata-otvaranje vani - Gasket towards door treshold -exterior opening	TPE	65ShA
344.058		- Brtva u profilu praga - Gasket in threshold profile	TPE	65ShA
366.001		- Kutni umetak za centralnu brtvu 338.003 - Corner insert for central gasket 338.003	EPDM	35ShA

Dodaci Accessories

Oznaka Code	Izgled-presjek View-cross section	Opis Description	Materijal Material	Napomena Remark
301.006. 01 02 03		- Set za bočni čep prozorske klupice (za klupice do 280 mm) - Boje: 01- bijela; 02 - siva; 03 - crna - Aluminium window sill side caps (for window sill up to 280 mm) - Color: 01- white; 02 - gray; 03 - black	PVC TPE Al.	
301.009. 01 02 03		- Set za bočni čep prozorske klupice (za klupice do 280 mm) - Boje: 01- bijela; 02 - siva; 03 - crna - Aluminium window sill side caps (for window sill up to 280 mm) - Color: 01- white; 02 - gray; 03 - black	PVC TPE Al.	
301.010. 01 02 03		- Set za bočni čep prozorske klupice (za klupicu do 360 mm) - Boje: 01- bijela; 02 - siva; 03 - crna - Aluminium window sill side caps (for window sill up to 360 mm) - Color: 01- white; 02 - gray; 03 - black	PVC TPE Al.	
240.001		- Kliješta za kutne spojnice - Manual crimping tool		
240.001.00.01		- Noževi za kliješta kutnih spojnica - Knives for crimper corner joint		
220.003		- Grupa glodala za obradu profila prečki prema profilu rama, krila i prečke - Milling tools for processing of a crossbar profiles according frame, sash and crossbar profile	Čelik Steel	

Oznaka Code	Izgled-presjek View-cross section	Opis Description	Materijal Material	Napomena Remark
210.001		- Štanca za otklopno zaokretne sisteme prozora i vrata - Stara oznaka: Štanca S1 - Punching machine for tilt-turn systems of windows and doors - Former code: Štanca S1		
210.009		- Pneumatska štanca za obradu odvoda kondezata i provjetravanje - Stara oznaka : Štanca S9 - Pneumatic punch for processing drainage and ventilation holes - Former code : Štanca S9		
521.287.01 02 03		- Umetak za profil ojačanja prečke (za profile NP-4183 i NP-4184) - Boje: 01- bijela; 02 - siva; 03 - crna - End insert for window crossbar reinforcement (for profiles NP-4183 and NP-4184) - Color: 01- white; 02 - gray; 03 - black	Al.	
521.288.01 02 03		- Umetak za profil ojačanja prečke (za profile F-1634 i NP-4184) - Boje: 01- bijela; 02 - siva; 03 - crna - End insert for window crossbar reinforcement (for profiles F-1634 and NP-4184) - Color: 01- white; 02 - gray; 03 - black	Al.	
391.219.01 02 03		- Umetak za profil ojačane prečke M45-721 - Boje: 01- bijela; 02- siva; 03- crna - Insert for reinforcement crossbar profile M45-721 - Color: 01- white; 02- gray; 03- black	Al	
521.286		- Element za ugradnju - Instalation elemet	Al. PVC.	

Oznaka Code	Izgled-presjek View-cross section	Opis Description	Materijal Material	Napomena Remark
521.059		- Nosač za profil F-0352/A - Support for profile F-0352/A	Al.	
521.148		- Nosač rukohvata mimokretnih vrata (profil rukohvata F-0062) - Handrail holder for push and pull door (handrail profile F-0062)	Al.	
391.045.01 02 03		- Bočni umetak za profil rukohvata F-0062 (Stara oznaka: DE-0340) - Boje: 01- bijela; 02 - siva; 03 - crna - Side cap for handrail profile F-0062 (Former code: DE-0340) - Color: 01- white; 02 - gray; 03 - black	Al.	
521.001		- Držač četkaste brtve, L=2000 mm (Stara oznaka: Z 801) - Brush gasket holder, L=2000 mm (Former code: Z 801)	Al.	
347.001		- Četkasta brtva 25 mm, L=2000 mm, (crna) (Stara oznaka: Z 802) - Oznaka proizvođača Schlegel: 2U929288 - Brush gasket 25 mm, L=2000 mm, (black) (Former code: Z 802) - Manufacturer code Schlegel: 2U929288		
347.003		- Četkasta brtva 7x9, (crna) - Oznaka proizvođača Schlegel: 2A773288016CJ - Brush seal 7x9, (black) - Manufacturer code Schlegel: 2A773288016CJ	PP	

Oznaka Code	Izgled-presjek View-cross section	Opis Description	Materijal Material	Napomena Remark
306.001		- Padajuća brtva - Oznaka proizvođača Fapim: Domatic A6003 - Drop seal - Manufacturer code Fapim: Domatic A6003	Al. + EPDM	
340.271		- XPS pregrada - Za profil rama: M45-714 - XPS barrier - For frame profile: M45-714	XPS	Za vrata sa zahtjevom protudimnosti
340.504		- XPS pregrada - Za profil krila: M45-760 - XPS barrier - For leaf profile: M45-760	XPS	For smoke tightness performance improvement
348.001		- Izolacijska ispuna Nomatec Ø13 (Spužvasta ispuna po opsegu stakla) - Oznaka proizvođača NMC: 3000152 - Insulation around the glass Nomatec Ø13 (foam insulation around the glass) - Manufacturer code NMC: 3000152	XPE	

SET ZA BOČNI ČEP PROZORSKE KLUPICE 301.006 SET FOR SIDE CAP OF WINDOW SILL 301.006

- 1. - Osnovni profil
- 2. - PVC prihvatnik klupice
- 3. - Vanjski čep-prihvatnik klupice i profila
- 1. - Basic profile
- 2. - PVC window sill acceptor
- 3. - Outside cap - sill and profile acceptor

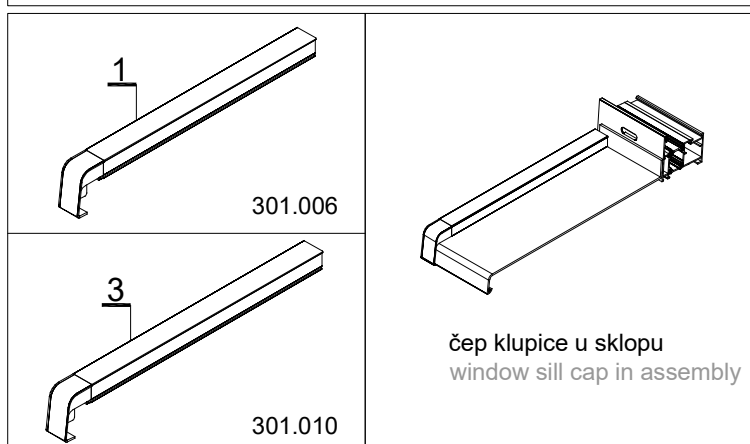
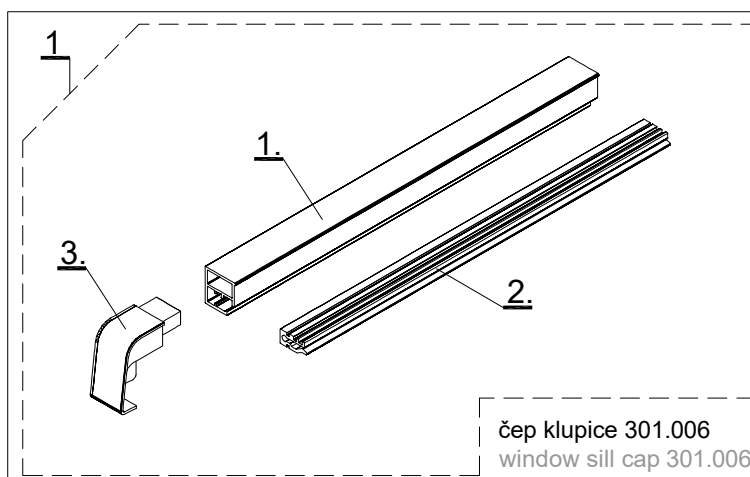
- 1 - Set za bočni čep klupice 301.006
- 2 - Set za bočni čep klupice 301.009
- 3 - Set za bočni čep klupice 301.010

-Setovi bočnih čepova 301.006 i 301.009 su u veličini profila klupice F-0680/J (280 mm)
-Za manje klupice se radi skraćivanje čepa prema mjerama u uputstvu artikla
-Set za bočni čep 301.010 - (360 mm)
-Izbor boje čepova prema RAL-karti

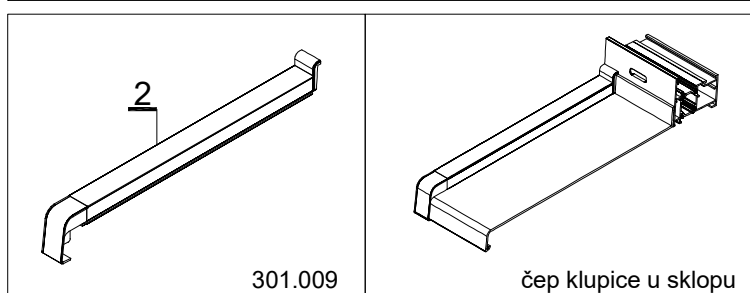
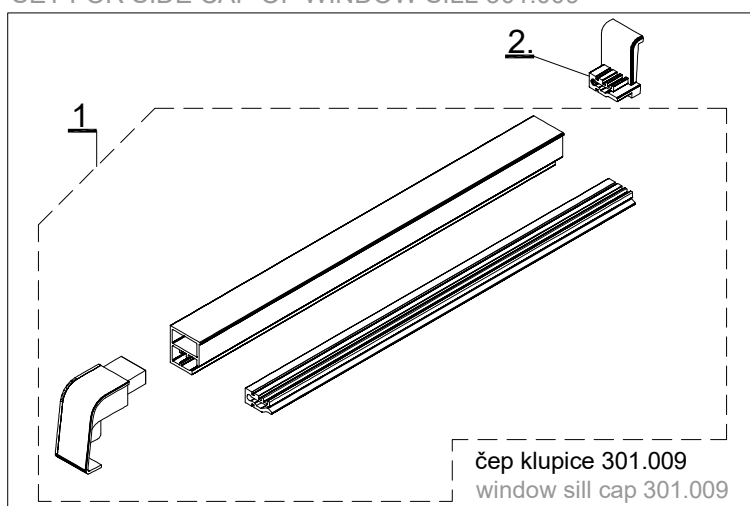
- 1 - Set for side cap of window sill 301.006
- 2 - Set for side cap of window sill 301.009
- 3 - Set for side cap of window sill 301.010

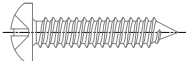
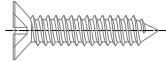
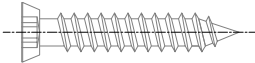
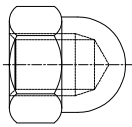
-Side cap set 301.006 and 301.009 are in size of window sill profile F-0680/J (280 mm)
-For smaller window sills side caps are shorten according to article dimensions
-Set for side cap 301.010 - (360 mm)
-Selection of cap colour according to RAL-map

- 1 - Set klupice 301.006
- 2. - Čep do otvora-prihvatnik klupice i profila
- 1 - Window sill set 301.006
- 2. - Cap next to the opening - Window sill and profile acceptor



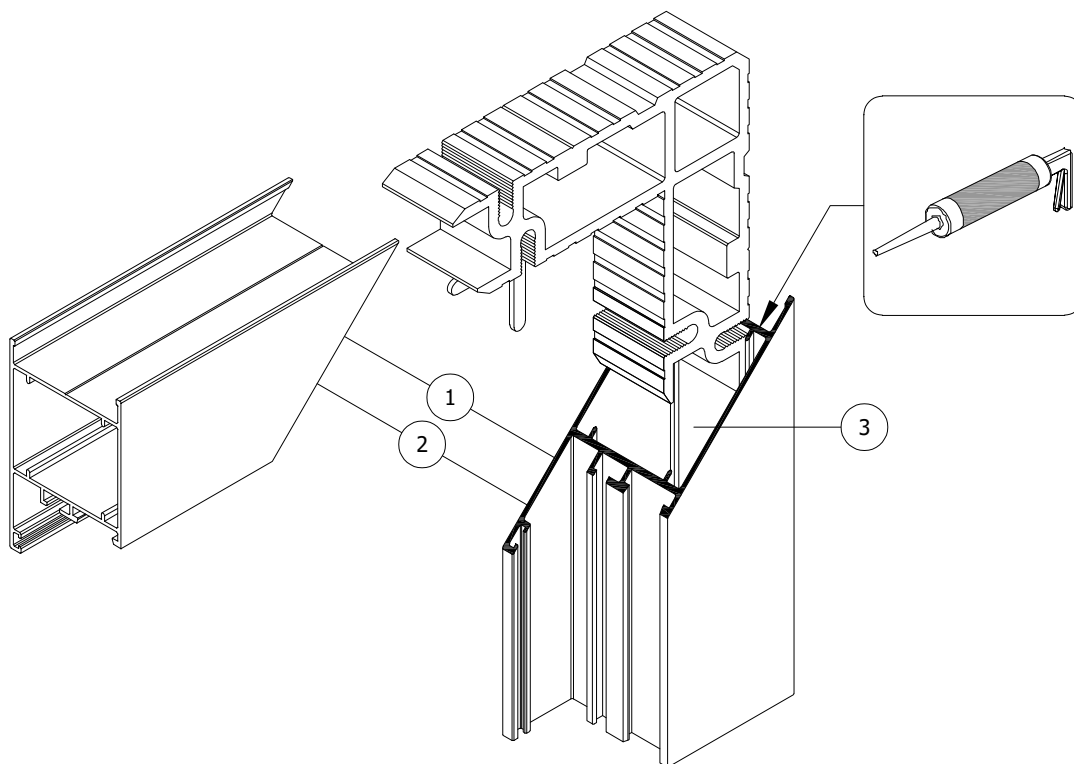
SET ZA BOČNI ČEP PROZORSKE KLUPICE 301.009 SET FOR SIDE CAP OF WINDOW SILL 301.009



Oznaka Code	Opis Description	Izgled-presjek View-cross section	Materijal Material	Napomena Remark
433.003	vijak 3.5x13 DIN 7981 screw 3.5x13 DIN 7981		Inox A2	
433.017	vijak 3.9x16 DIN 7981 screw 3.9x16 DIN 7981		Inox A2	
433.018	vijak 3.9x19 DIN 7981 screw 3.9x19 DIN 7981		Inox A2	
433.019	vijak 3.9x22 DIN 7981 screw 3.9x22 DIN 7981		Inox A2	
433.020	vijak 3.9x25 DIN 7981 screw 3.9x25 DIN 7981		Inox A2	
433.021	vijak 3.9x32 DIN 7981 screw 3.9x32 DIN 7981		Inox A2	
433.042	vijak 4.8x16 DIN 7981 screw 4.8x16 DIN 7981		Inox A2	
433.045	vijak 4.8x25 DIN 7981 screw 4.8x25 DIN 7981		Inox A2	
433.091	vijak 3.5x13 DIN 7982 screw 3.5x13 DIN 7982		Inox A2	
433.092	vijak 3.5x16 DIN 7982 screw 3.5x16 DIN 7982		Inox A2	
433.093	vijak 3.5x19 DIN 7982 screw 3.5x19 DIN 7982		Inox A2	
433.094	vijak 3.5x22 DIN 7982 screw 3.5x22 DIN 7982		Inox A2	
433.106	vijak 3.9x19 DIN 7982 screw 3.9x19 DIN 7982		Inox A2	
433.108	vijak 3.9x25 DIN 7982 screw 3.9x25 DIN 7982		Inox A2	
431.326	vijak M5x5 DIN 914 screw M5x5 DIN 914		Inox A2	
433.920	vijak M5x50 DIN 965 screw M5x50 DIN 965		Inox A2	
430.188	udarna tipla sa vijkom (fischer N5x30 S) hammer fix plugs with pre-fitted nails (fischer N5x30 S)		Inox A2	
430.183	turbo vijak (fischer FFS 7.5 x 42) turbo screw (fischer FFS 7.5 x 42)		Inox A2	
430.184	turbo vijak (fischer FFS 7.5 x 62) turbo screw (fischer FFS 7.5 x 62)		Inox A2	
432.032	ukrasna matica M8 DIN 1587 decorative nut M5 DIN 1587		Inox A2	

Obrada i montaža

Processing and montage

SPAJANJE PROFILA KUTNICIMA POD KUTEM OD 90°
CONNECTION OF PROFILES WITH CORNER BRACKETS AT 90° ANGLE

POSTUPAK SPAJANJA PROFILA:

1. Sve površine koje se spajaju-rezove očistiti i odmastiti odgovarajućim sredstvom
/npr. "Henkel" - *Teroson VR 20 ili Teroson FL+ I.*
2. Premazati sve površine koje se spajaju ljepilom za metal
/npr. "Henkel" - *Teroson MS 939 I.*
3. Ljepilo za metal ubrizgati u komore za kutnik (po opsegu komore)
4. Profile s kutnim spojnicama izravnati i spojiti
5. Dio ljepila koji iscuri između rezova očistiti sredstvom za čišćenje i odmašćivanje
/npr. "Henkel" - *Teroson VR 20 ili Teroson FL+ I.*

NAPOMENA:

Ovaj postupak spajanja profila primjenjiv je za sve Feal-ove kutnike i njima odgovarajuće komore. Lijepljenjem rezova i kutnika ljepilima za metal, osigurava se potrebna zrako- i vodonepropusnosti spoja kao i dodatna mehanička čvrstoća spoja.

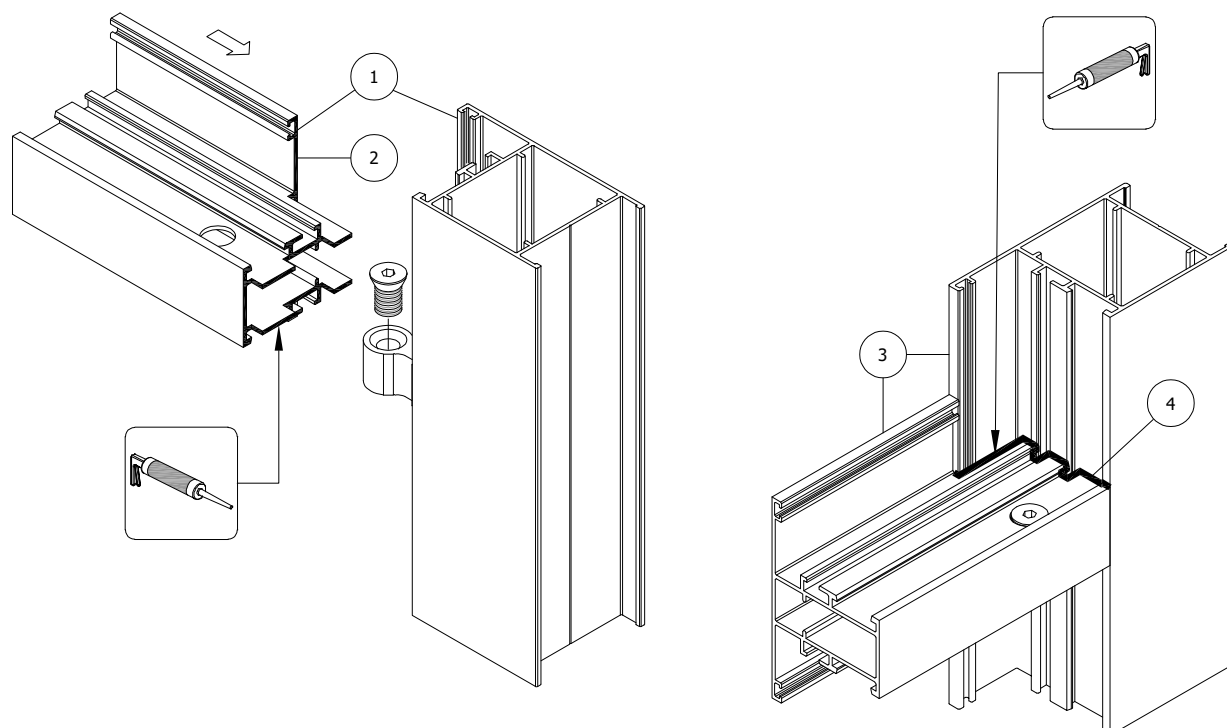
PROFILE CONNECTION PROCEDURE:

1. Clean and degrease all connecting surfaces with suitable products
/e.g. "Henkel" - *Teroson VR 20 or Teroson FL+ I.*
2. Smear connecting all surfaces with metal glue
/e.g. "Henkel" - *Teroson MS 939 I.*
3. Inject metal glue into chambers for the corner bracket (on chamber edges)
4. Level profiles with corner brackets and connect
5. Leaked glue that comes from the joints remove with cleaning and degreasing products
/e.g. "Henkel" - *Teroson VR 20 ili Teroson FL+ I.*

NOTE:

This profile connection procedure is applicable for all Feal corner brackets and their appropriate chambers. By gluing the profile and corner brackets with a metal glue, necessary air and water tightness of the joint as well as additional mechanical properties is ensured

SPAJANJE PROFILA POMOĆU VEZNIKA
CONNECTING OF PROFILES BY USING CONNECTING ELEMENT -(T-BRACKET)



POSTUPAK SPAJANJA PROFILA :

1. Sve površine koje se spajaju-rezove očistiti i odmastiti odgovarajućim sredstvom
/npr. "Henkel" - *Teroson VR 20 ili Teroson FL+ /*.
2. Premazati sve površine koje se spajaju ljepilom za metal
/npr. "Henkel" - *Teroson MS 939 /*.
3. Profile s veznicima izravnati i spojiti
- 4. Nakon spajanja profila, sve spojeve profila ispuniti ljepilom za metal**
/npr. "Henkel" - *Teroson MS 939 /*.
5. Dio ljepila koji iscure između rezova očistiti sredstvom za čišćenje i odmašćivanje
/npr. "Henkel" - *Teroson VR 20 ili Teroson FL+ /*.

NAPOMENA:

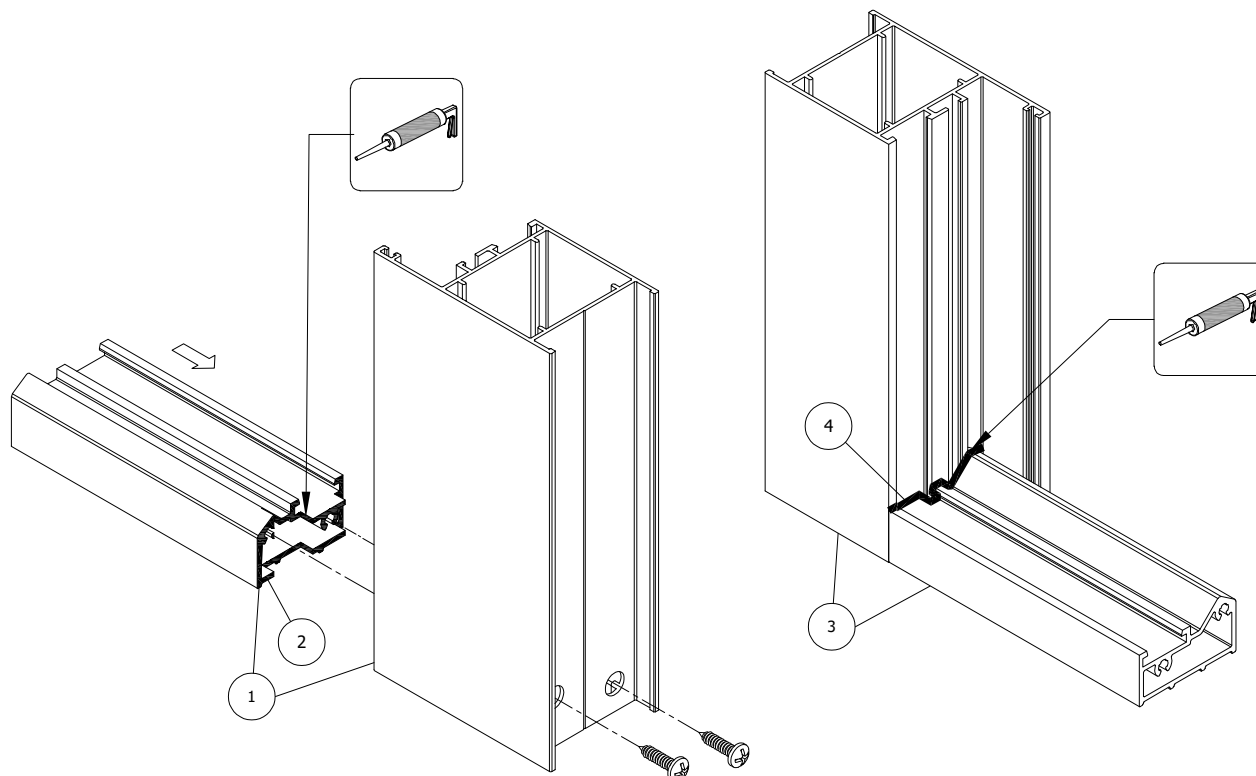
Lijepljenjem rezova, kao i svih spojeva profila sa ljepilima za metal, osigurava se potrebna zrako i vodonepropusnosti spoja kao i dodatna mehanička čvrstoća spoja.

PROFILE CONNECTION PROCEDURE:

1. Clean and degrease all connecting surfaces with suitable products
/e.g. "Henkel" - *Teroson VR 20 ili Teroson FL+ /*.
2. Smear connecting all surfaces with metal glue
/e.g. "Henkel" - *Teroson MS 939 /*.
3. Level profiles with connecting element (T-bracket) and connect
- 4. After joining the profile, all profile joints must be filled with metal glue**
/e.g. "Henkel" - *Teroson MS 939 /*.
5. Leaked glue that comes from the joints remove with cleaning and degreasing products
/e.g. "Henkel" - *Teroson VR 20 ili Teroson FL+ /*.

NOTE:

By gluing the profile, as well as all profile joints with a metal glue, necessary air and water tightness of the joint as well as additional mechanical properties is ensured.

SPAJANJE PROFILA PRAGA SA PROFILOM RAMA POMOĆU VIJAKA
CONNECTING THE THRESHOLD PROFILE WITH FRAME PROFILE USING SCREWS

POSTUPAK SPAJANJA PROFILA :

1. Sve površine koje se spajaju-rezove očistiti i odmastiti odgovarajućim sredstvom
/npr. "Henkel" - *Teroson VR 20 ili Teroson FL+ /*.
2. Premazati sve površine koje se spajaju ljepilom za metal
/npr. "Henkel" - *Teroson MS 939 /*.
3. Profil praga izravnati i spojiti sa profilom rama.
- 4. Nakon spajanja profila, sve spojeve profila ispuniti ljepilom za metal**
/npr. "Henkel" - *Teroson MS 939 /*.
5. Dio ljepila koji iscuri između rezova očistiti sredstvom za čišćenje i odmašćivanje
/npr. "Henkel" - *Teroson VR 20 ili Teroson FL+ /*.

NAPOMENA:

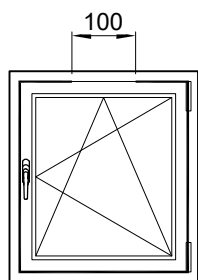
Lijepljenjem rezova, kao i svih spojeva profila sa ljepilima za metal, osigurava se potrebna zrako i vodonepropusnosti spoja kao i dodatna mehanička čvrstoća spoja.

PROFILE CONNECTION PROCEDURE:

1. Clean and degrease all connecting surfaces with suitable products
/e.g. "Henkel" - *Teroson VR 20 ili Teroson FL+ /*.
2. Smear connecting all surfaces with metal glue
/e.g. "Henkel" - *Teroson MS 939 /*.
3. Level threshold profile with the frame profile and connect them.
- 4. After joining the profile, all profile joints must be filled with metal glue**
/e.g. "Henkel" - *Teroson MS 939 /*.
5. Leaked glue that comes from the joints remove with cleaning and degreasing products
/e.g. "Henkel" - *Teroson VR 20 ili Teroson FL+ /*.

NOTE:

By gluing the profile, as well as all profile joints with a metal glue, necessary air and water tightness of the joint as well as additional mechanical properties is ensured.



UPORABA BRTVE 328.006 U RAMU

-Da li je prozor izložen manjoj ili većoj količini padalina, postoji mogućnost da dođe do "zagušenja" /otvori za kondenzat na profilu rama ne mogu odvesti sve kapljevine koje uđu u za to predviđeni prostor u profilu rama/, te postoji mogućnost ulaska vode u unutarnji dio profila tj. u objekt. Da bi se ovo spriječilo koristi se brtva 328.006.

-Brtvu 328.006 umetnuti po opsegu prozora, samo u gornjem pojasu se brtva prekida radi omogućavanja ventilacije prozora /vidjeti skicu/.

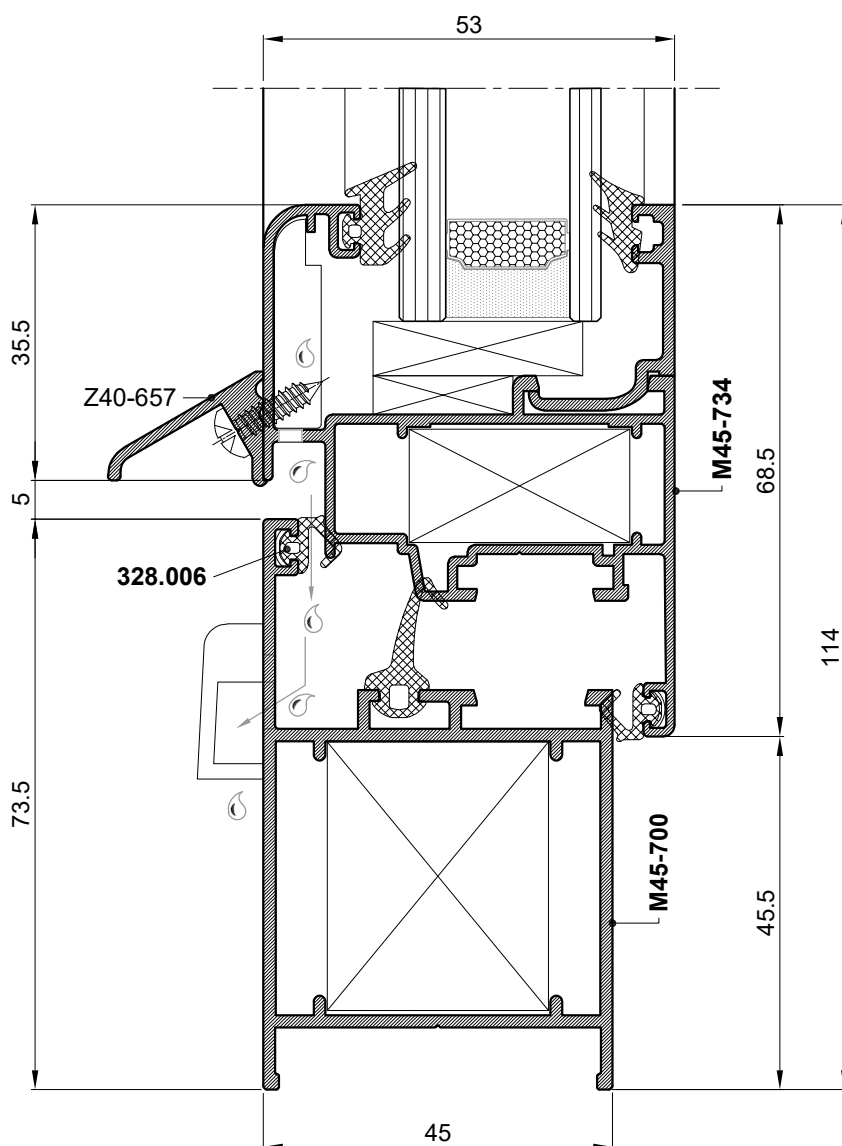
-Korištenje brtve 328.006 zahtjeva uporabu kutnika 730.001.

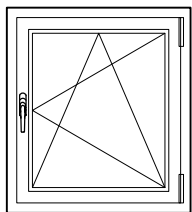
APPLIANCE OF GASKET 328.006 IN FRAME

-If the window is exposed to a smaller or larger amount of precipitation, there is a possibility for "overflowing" and drainage openings for condensate on frame profile can't take out all the water that enters the drainage space in the frame profile, which increases the possibility of water entering into interior part of profile, or inside the object. To prevent this it is recommended to use gasket 328.006.

-Gasket 328.006 is to be placed around the sash edges except in upper position where it is partially cut out because of window ventilation /see scheme/.

-Using of gasket 328.006 demands also using of 730.001 corner bracket





ODVOD KAPLJEVINA IZ PROZORA WINDOW WATER DRAINAGE

ODVOD KAPLJEVINA IZ OTVARAJUĆEG PROZORA

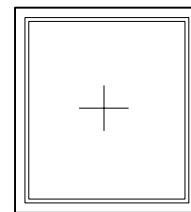
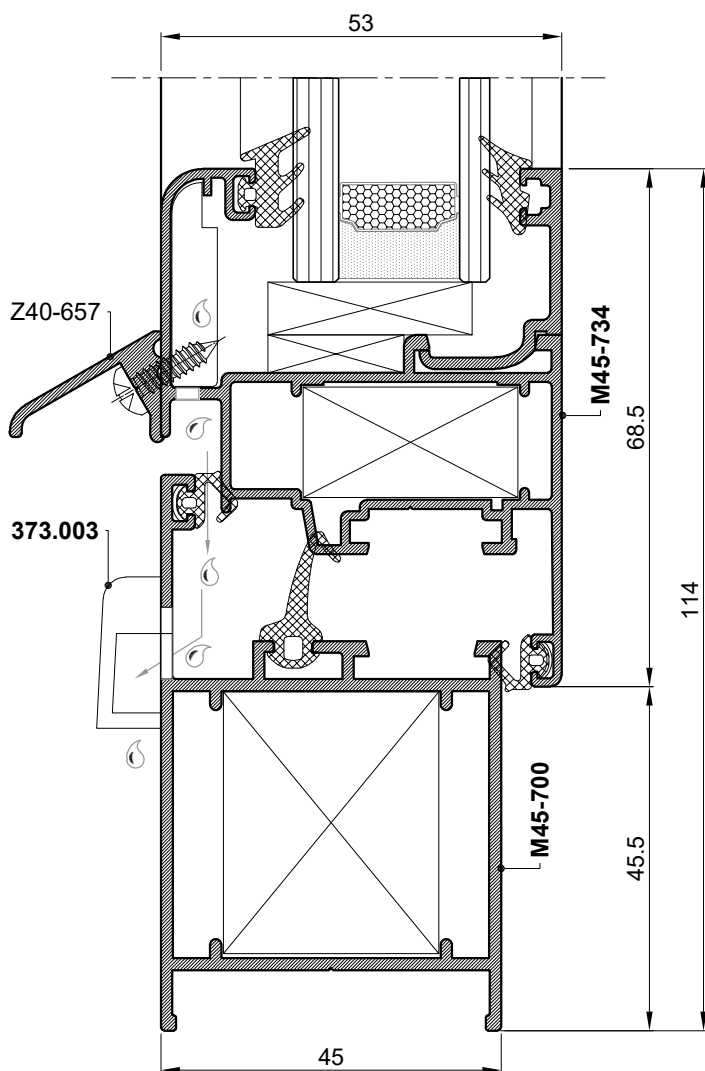
Kapljevine koje uđu u krilo između vanjske brtve i staklo ispune, vode se kroz otvor na profilu krila prema vani. Dio kapljevina iz krila i kapljevina s vana ulaze u predviđeni prostor u profilu rama te ga napuštaju kroz otvore u profilu koji se maskiraju čepom 373.003 ili 370.070.

Napomena: Otvore na profilu rama uvijek držati otvorene.

DRAINAGE FROM AN OPENING WINDOW

Rain water that enters the sash between exterior gasket and glass filling is drained outwards through drainage openings on the sash profile. Part of the rain water from inside the sash and rain water from outside enters the drainage space in the profile and drains through drainage openings on profile which are masked with cap 373.003 or 370.070.

Note: Drainage openings on profile should be always open.



ODVOD KAPLJEVINA IZ FIKSNOG PROZORA

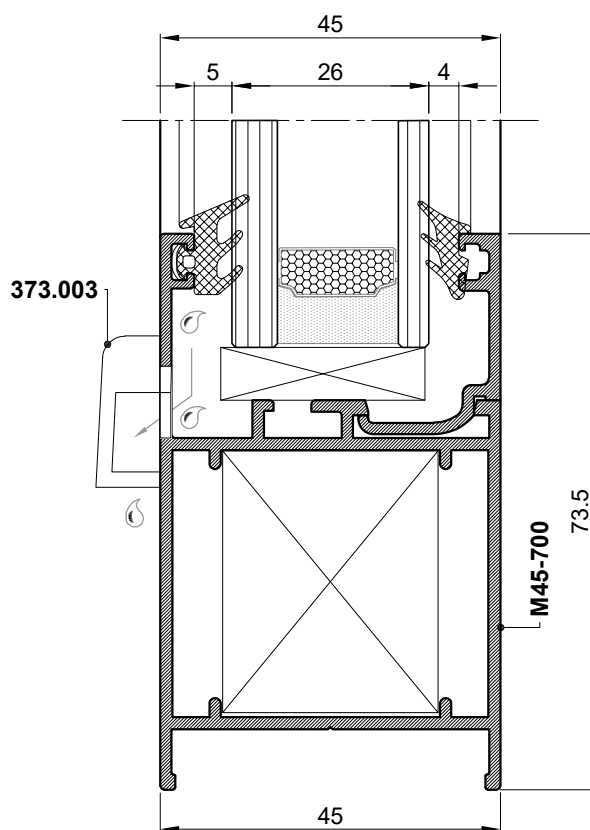
Kapljevine koje uđu u ram između vanjske brtve i staklo ispune, vode se kroz otvor profilu rama prema vani. Otvori u profilu se maskiraju čepom 373.003 ili 370.070.

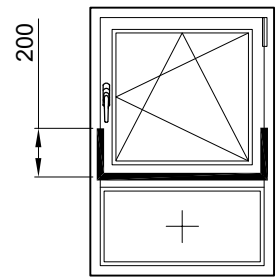
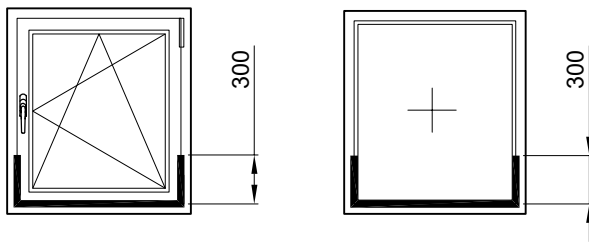
Napomena: Otvore na profilu rama uvijek držati otvorene.

DRAINAGE FROM AN FIXED WINDOW

Rain water that enters the sash between exterior gasket and glass filling is drained outwards through drainage openings on the frame profile. Drainage openings on the profile are masked with cap 373.003 or 370.070.

Note: Openings on profile should be always open.



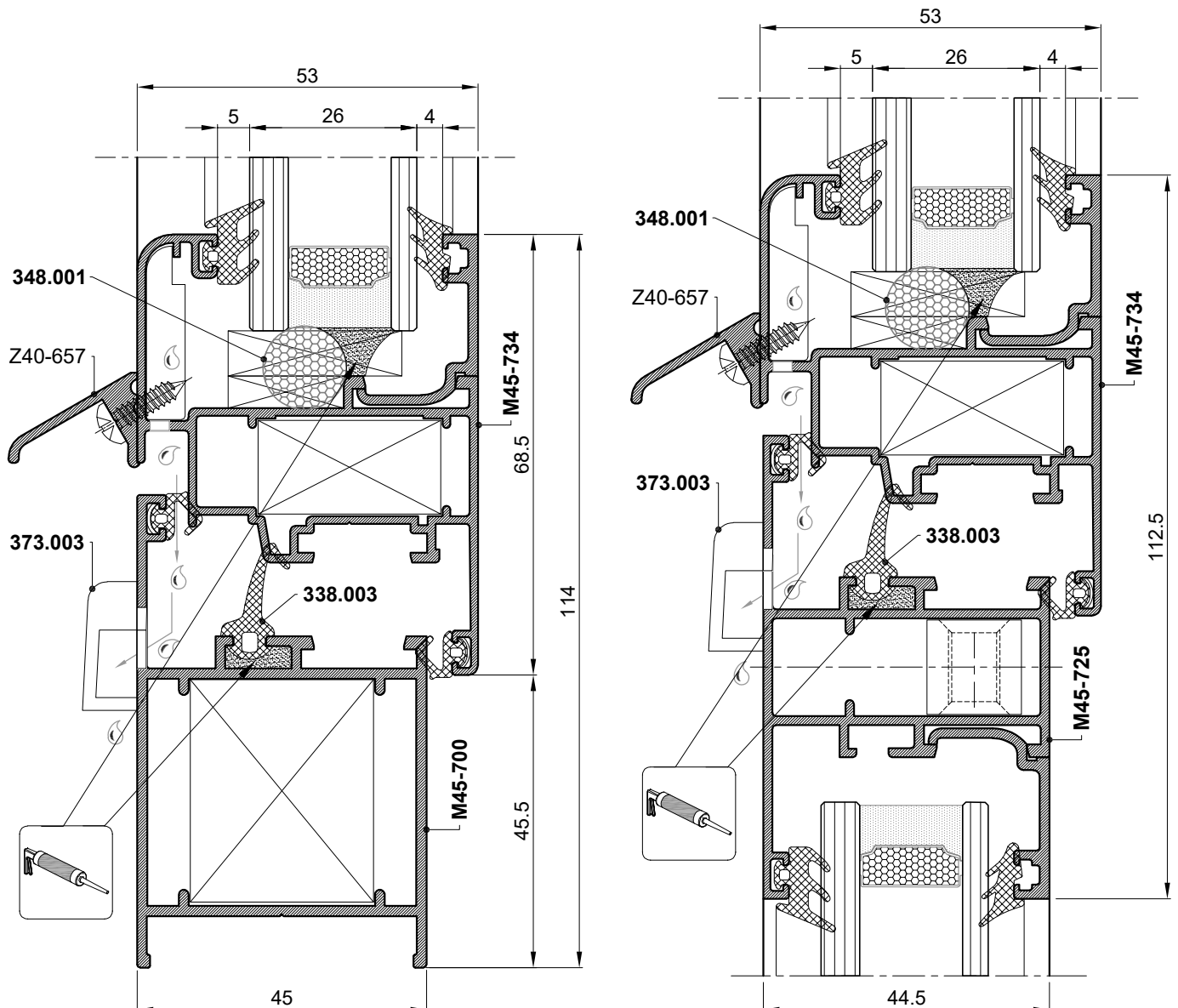


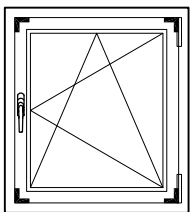
LIJEPLJENJE CENTRALNE BRTVE I TERMO ISPUNE XPE ZA PODLOGU

U uvjetima veće izloženosti prozora padalinama, radi mogućeg prodora kapljevina, preporučuje se lijepljenje centralne brtve 338.003 i termo ispune XPE za podlogu, neutralnim ljepljivom / npr. "Henkel" - Teroson MS 939 / prema crtežu.

GLUEING OF THE CENTRAL GASKET AND THERMO INSULATION XPE TO THE PROFILE

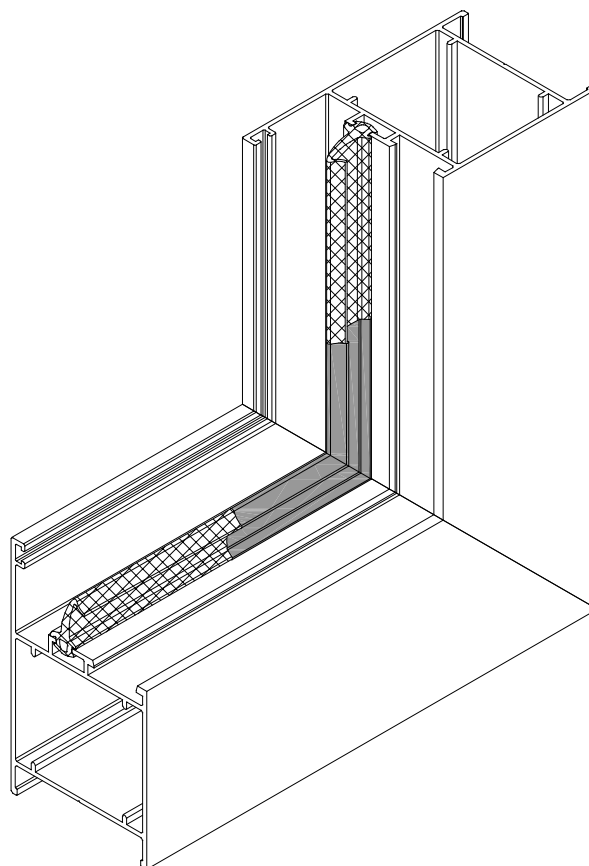
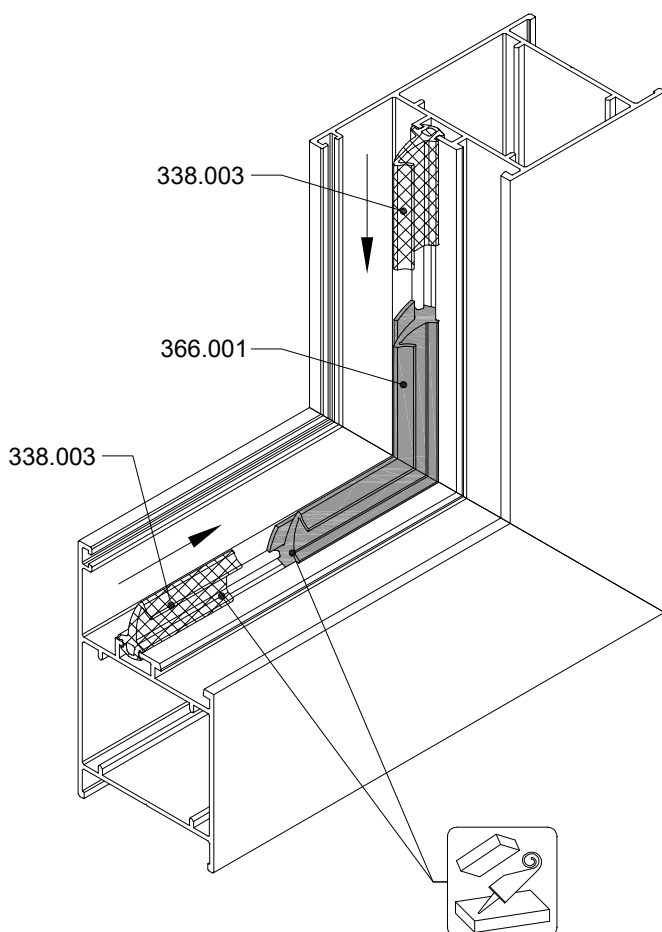
In conditions of larger rain precipitation, to prevent possible rain water breach, it is recommended to glue the central gasket 338.003 and thermo insulation XPE to the profile with neutral glue / e.g. "Henkel" - Teroson MS 939 / as shown on the drawing.





DETALJ UGRADNJE KUTNOG UMETKA CENTRALNE BRTVE INSTALLATION DETAIL OF CORNER INSERT CENTRAL GASKET

- Preporučuje se, na mjestu dodira, lijepljenje centralne brtve 338.003 i kutnog umetka 366.001 ljepilom za EPDM (npr. trenutno ljepilo Loctite 4090).
- Ljepljenjem se osigurava neprekidnost centralne brtve čime se osigurava potrebna zrakopropusnost i vodonepropusnost spoja.
- It is recommended, at the point of contact, bonding of the central gasket 338.003 and the corner insert 366.001 with EPDM adhesive (eg Loctite 4090 instant adhesive).
- Gluing ensures the continuity of the central gasket, ensuring the necessary airtightness and watertightness of the joint.

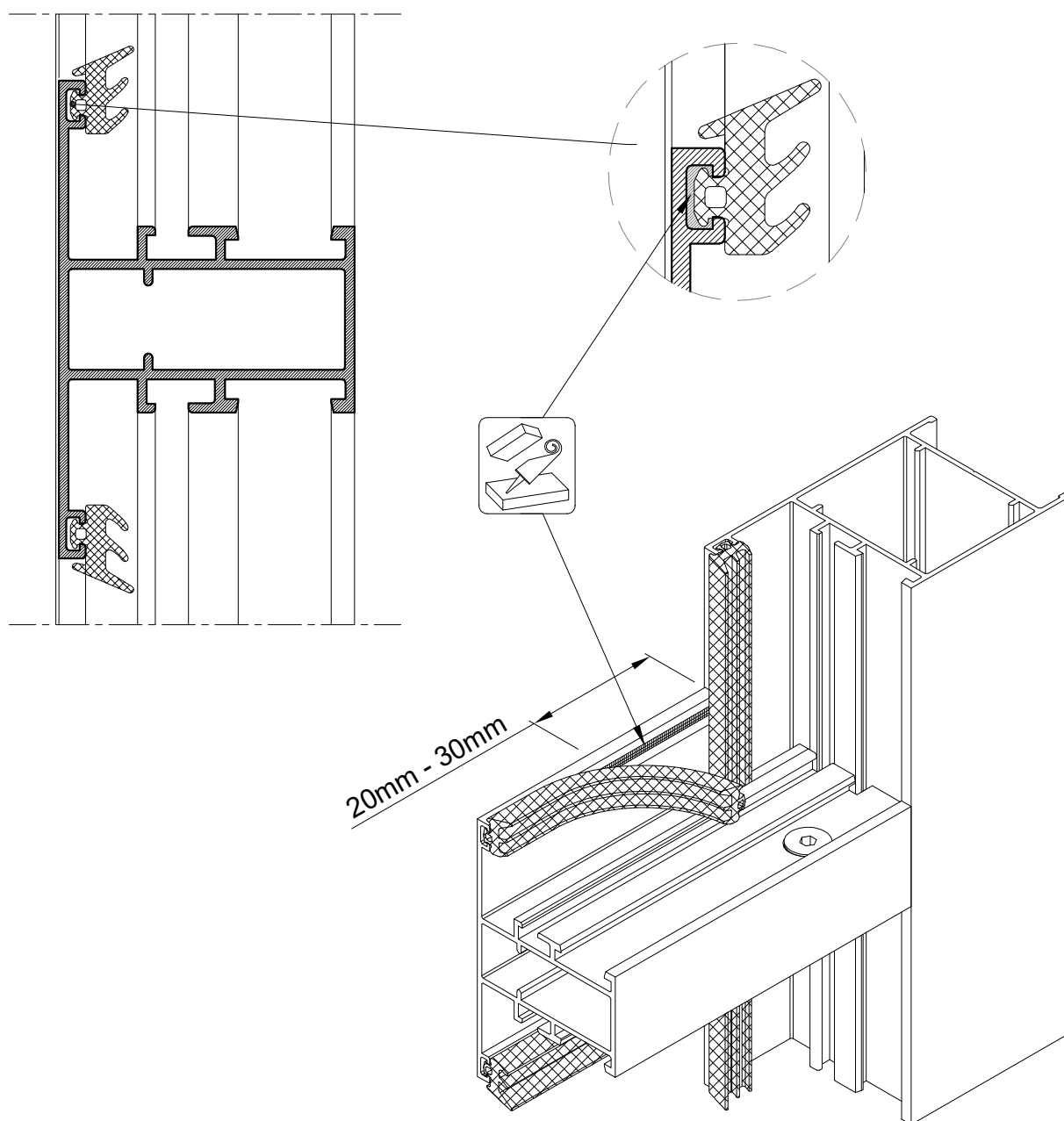


PREPORUKA:

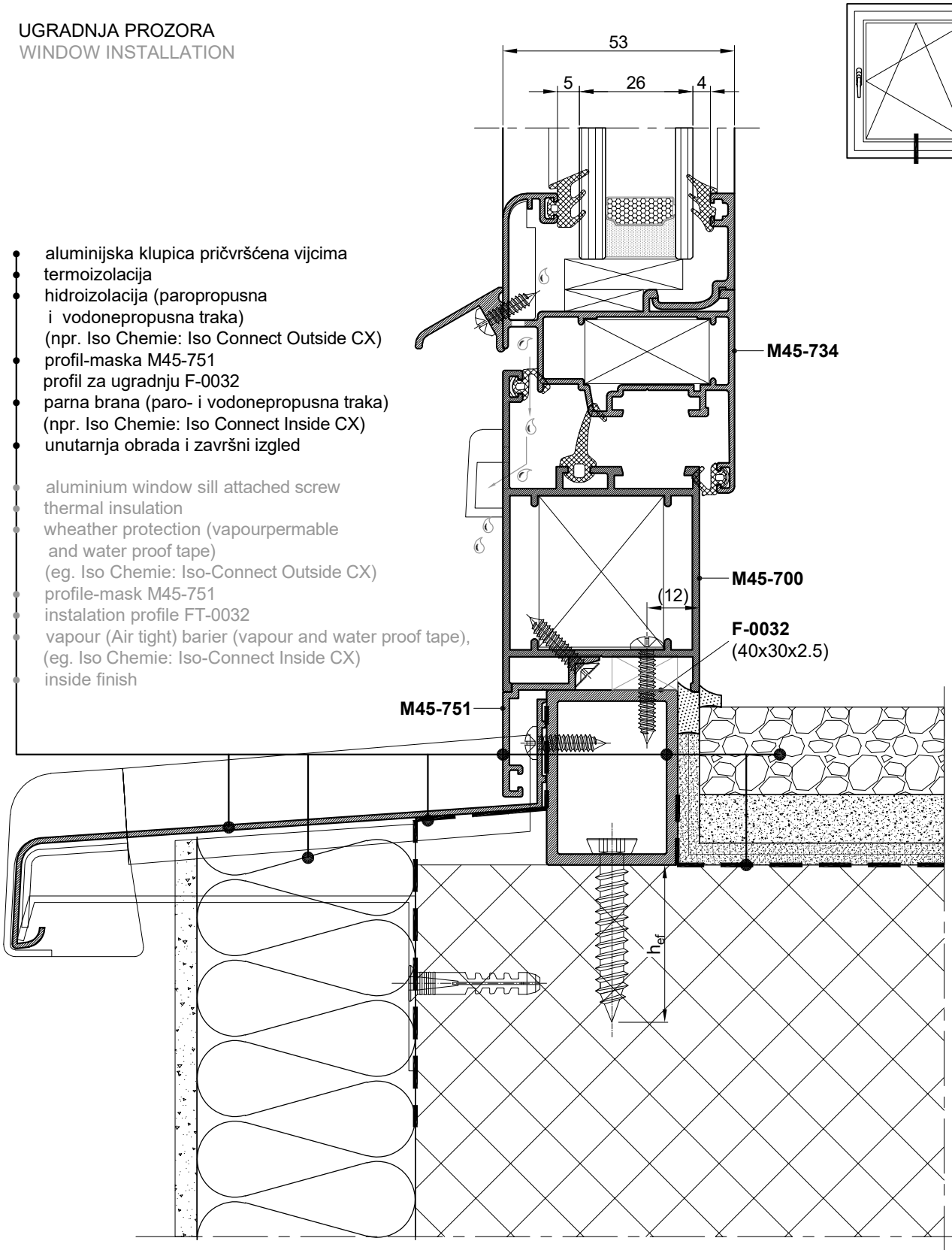
Uslijed elastičnosti, dilatacije te drugih utjecaja moguće je povlačenja (skupljanja) brtve prema staklu u žlijebu, što može dovesti do prodora vode u profil. Preporučuje se lijepljenje kraja brtve ljepilima za metal i EPDM (npr. trenutno ljepilo Loctite 4090)-prema skici. Odnosi se na sve brtve koje se uvlače u žlijeb.

RECOMMENDATION:

Due to elasticity, dilatation and other impacts gasket retraction towards the glass is possible, which can lead to water penetration in the profile. It is recommended to glue the gasket ends with adhesives for metal and EPDM (eg. Loctite 4090- according to the drawing). This applies to all the gaskets with groove placement.



UGRADNJA PROZORA WINDOW INSTALLATION



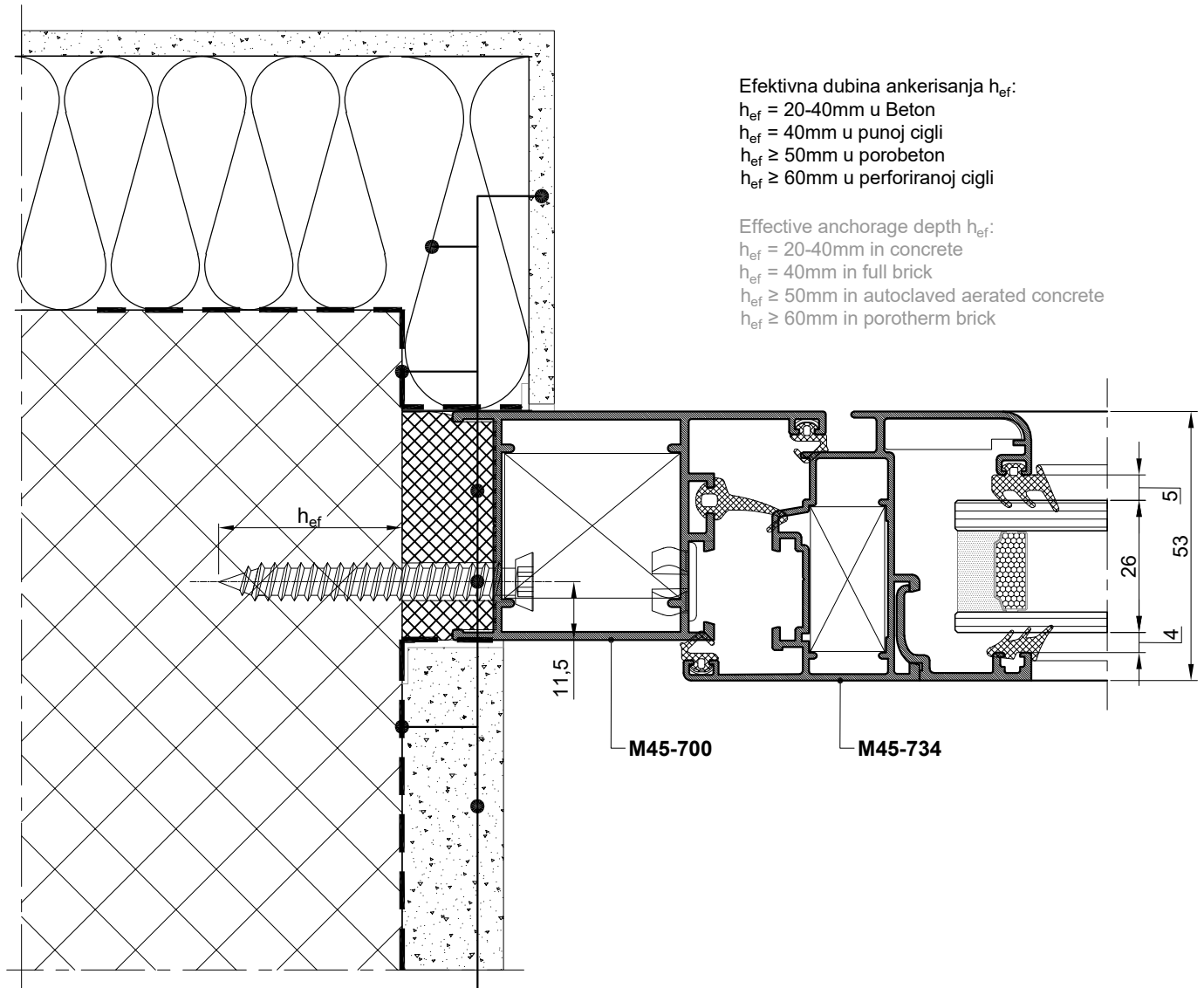
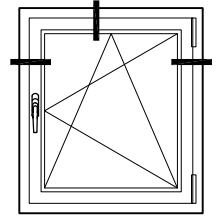
- aluminijska klupica pričvršćena vijcima
- termoizolacija
- hidroizolacija (paropropusna i vodonepropusna traka) (npr. Iso Chemie: Iso Connect Outside CX)
- profil-masku M45-751
- profil za ugradnju F-0032
- parna brana (paro- i vodonepropusna traka) (npr. Iso Chemie: Iso Connect Inside CX)
- unutarnja obrada i završni izgled

- aluminium window sill attached screw
- thermal insulation
- weather protection (vapourpermeable and water proof tape) (eg. Iso Chemie: Iso-Connect Outside CX)
- profile-mask M45-751
- instalation profile FT-0032
- vapour (Air tight) barrier (vapour and water proof tape), (eg. Iso Chemie: Iso-Connect Inside CX)
- inside finish

Efektivna dubina ankerisanja h_{ef} :
 $h_{ef} = 20-40\text{mm}$ u Beton
 $h_{ef} = 40\text{mm}$ u punoj cigli
 $h_{ef} \geq 50\text{mm}$ u porobeton
 $h_{ef} \geq 60\text{mm}$ u perforiranoj cigli

Effective anchorage depth h_{ef} :
 $h_{ef} = 20-40\text{mm}$ in concrete
 $h_{ef} = 40\text{mm}$ in full brick
 $h_{ef} \geq 50\text{mm}$ in autoclaved aerated concrete
 $h_{ef} \geq 60\text{mm}$ in porotherm brick

UGRADNJA PROZORA WINDOW INSTALLATION



Efektivna dubina ankerisanja h_{ef} :

$h_{ef} = 20-40\text{mm}$ u Beton

$h_{ef} = 40\text{mm}$ u punoj cigli

$h_{ef} \geq 50\text{mm}$ u porobeton

$h_{ef} \geq 60\text{mm}$ u perforiranoj cigli

Effective anchorage depth h_{ef} :

$h_{ef} = 20-40\text{mm}$ in concrete

$h_{ef} = 40\text{mm}$ in full brick

$h_{ef} \geq 50\text{mm}$ in autoclaved aerated concrete

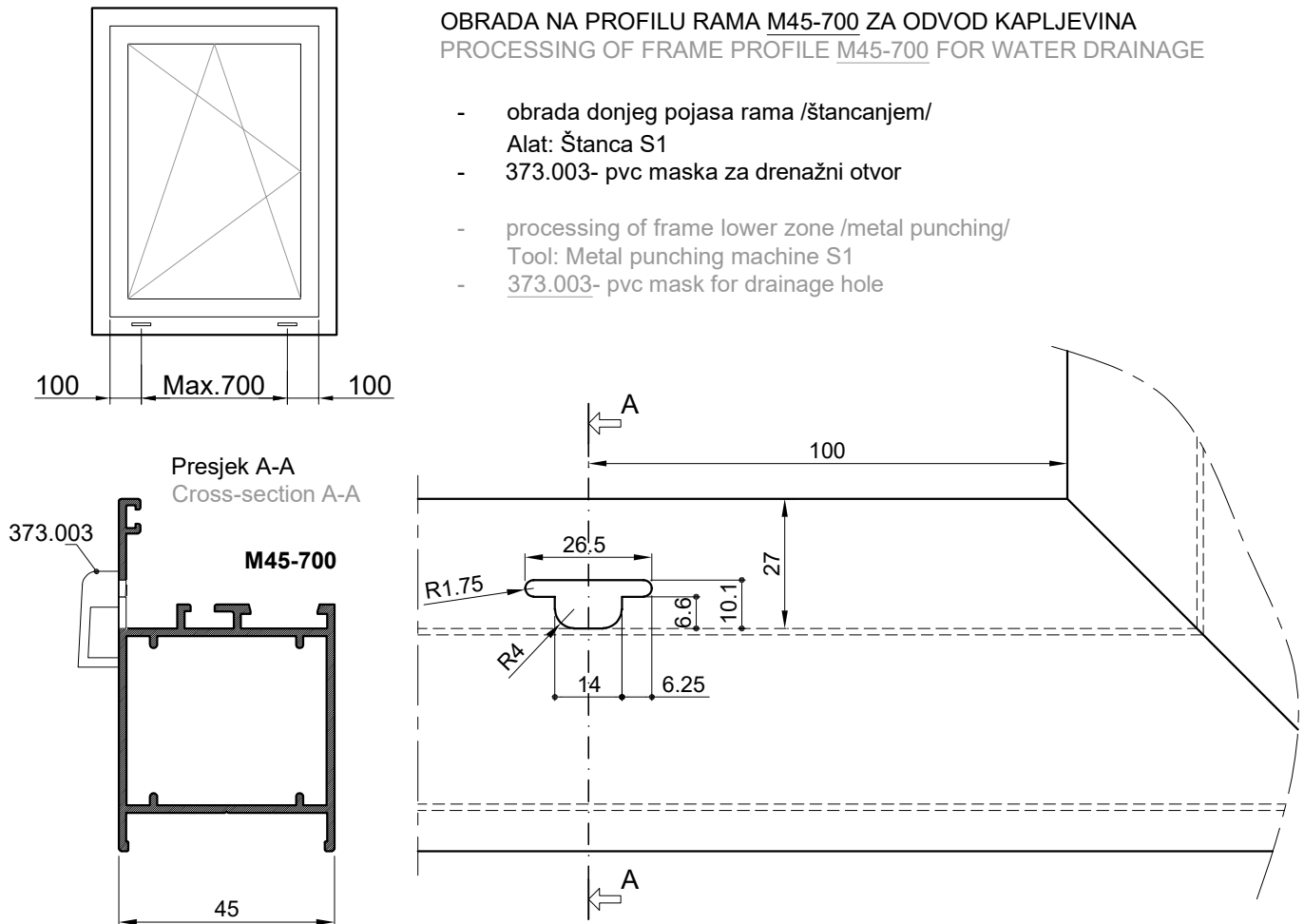
$h_{ef} \geq 60\text{mm}$ in porotherm brick

- vanjska obrada i završni izgled
- termoizolacija
- hidroizolacija (paropropusna i vodonepropusna traka) (npr. Iso Chemie: Iso Connect Outside CX)
- termoizolacija (npr. exp.spužvica: Iso Chemie: ISO Bloco One)
- turbo vijak za ugradnju (npr.430.184) (npr. Fischer FFS 7.5 x 62)
- parna brana (paro- i vodonepropusna traka) (npr. Iso Chemie: Iso Connect Inside CX)
- unutarnja obrada i završni izgled

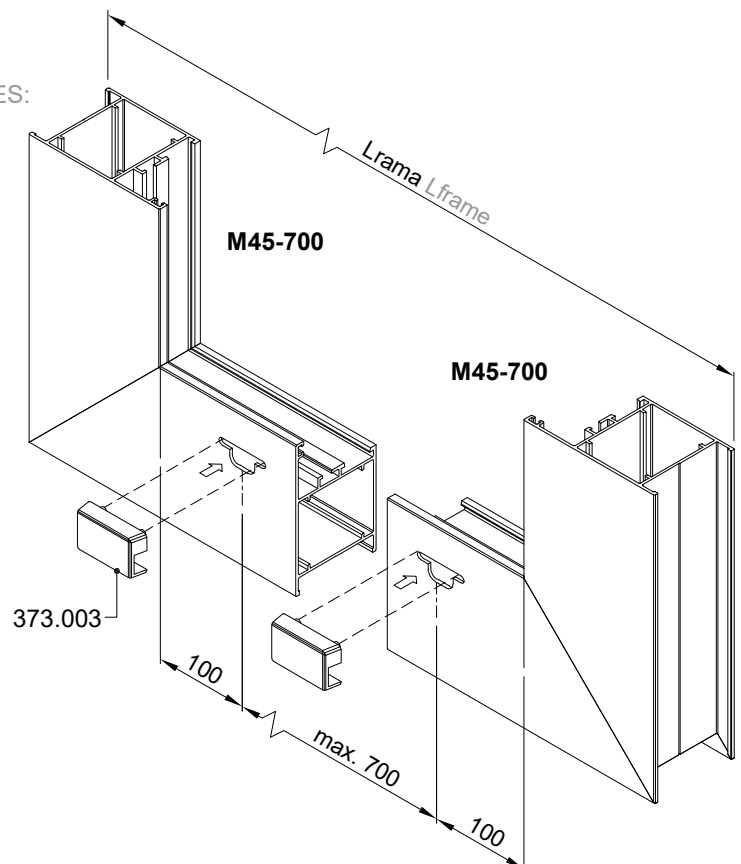
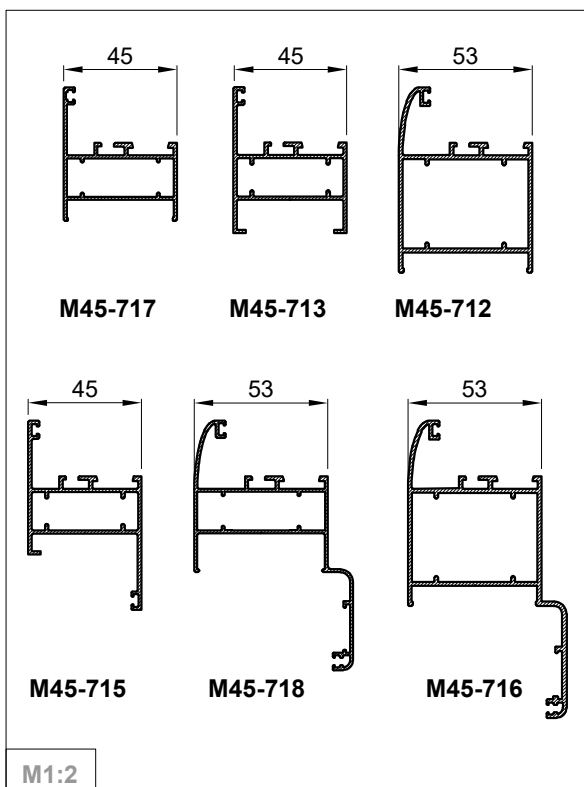
- outside finish
- thermal insulation
- weather protection (vapourpermeable and water proof tape) (eg. Iso Chemie: Iso Connect Outside CX)
- thermal insulation (eg. expanding joint sealing foam tape: Iso Chemie ISO Bloco One)
- Installation turbo screw (eg. 430.184) (eg. Fischer FFS 7.5 x 62)
- vapour (Air tight) barrier (vapour and water proof tape) (eg. Iso Chemie: Iso Connect Inside CX)
- inside finish

OBRADA NA PROFILU RAMA M45-700 ZA ODVOD KAPLJEVINA PROCESSING OF FRAME PROFILE M45-700 FOR WATER DRAINAGE

- obrada donjeg pojasa rama /štancanjem/
Alat: Štanca S1
- 373.003- pvc maska za drenažni otvor
- processing of frame lower zone /metal punching/
Tool: Metal punching machine S1
- 373.003- pvc mask for drainage hole

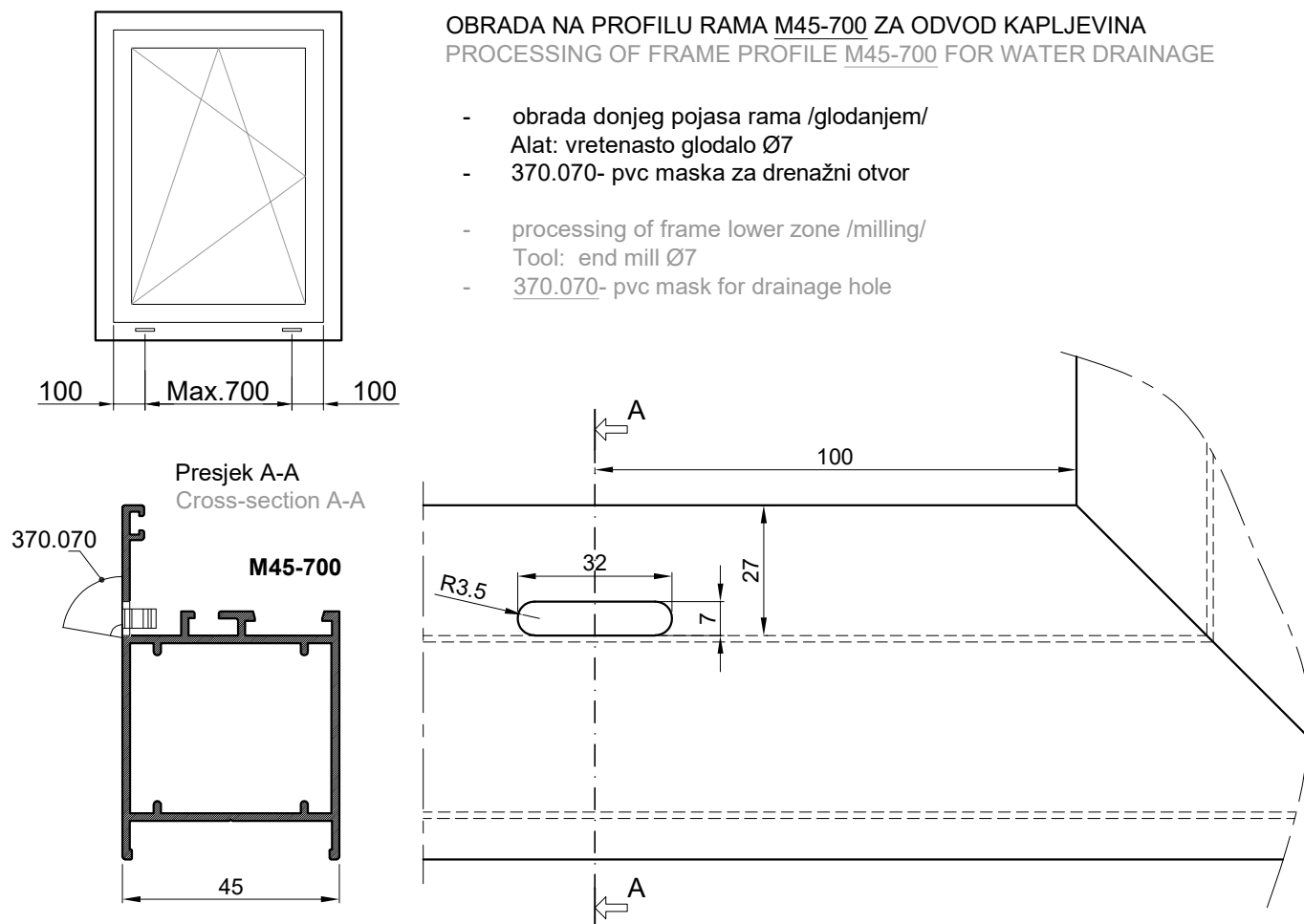


OBRADA PROFILA JE ISTA I ZA PROFILE:
PROFILE PROCESSING IS THE SAME FOR PROFILES:

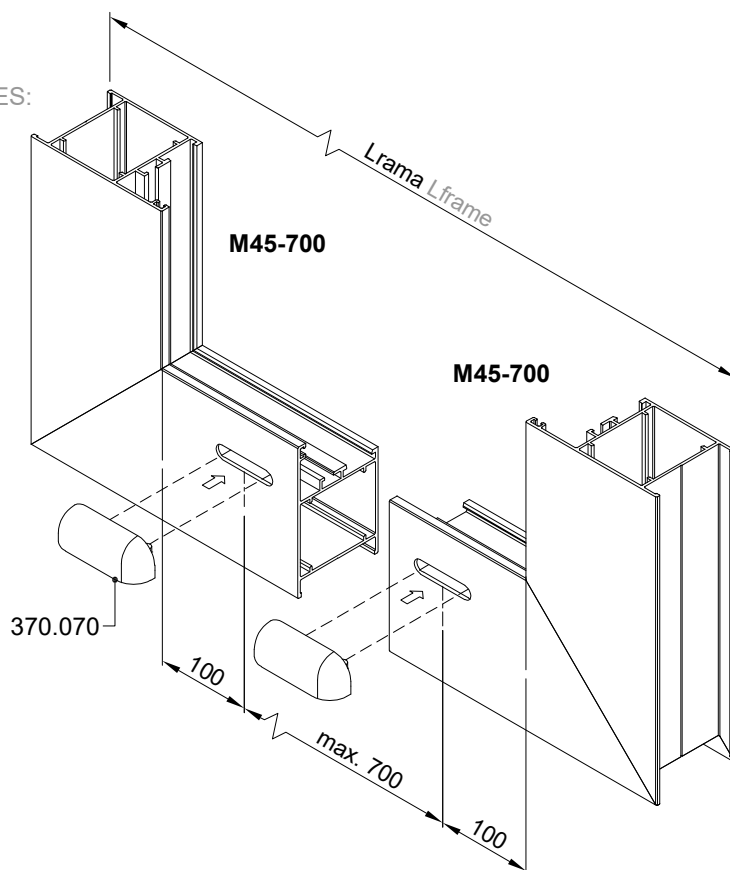
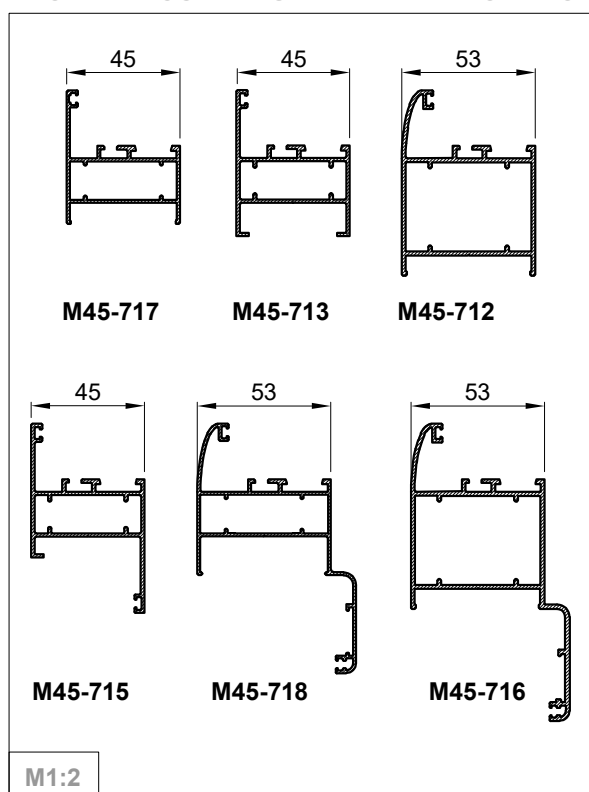


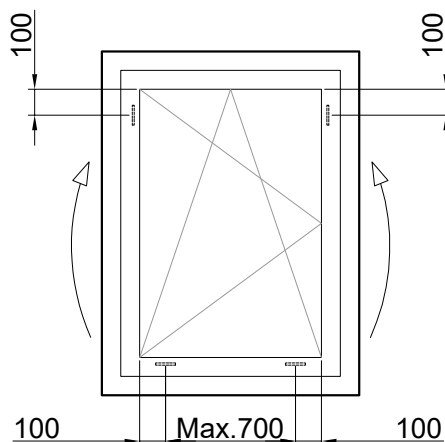
OBRADA NA PROFILU RAMA M45-700 ZA ODVOD KAPLJEVINA PROCESSING OF FRAME PROFILE M45-700 FOR WATER DRAINAGE

- obrada donjeg pojasa rama /glodanjem/
Alat: vretenasto glodalo Ø7
- 370.070- pvc maska za drenažni otvor
- processing of frame lower zone /milling/
Tool: end mill Ø7
- 370.070- pvc mask for drainage hole



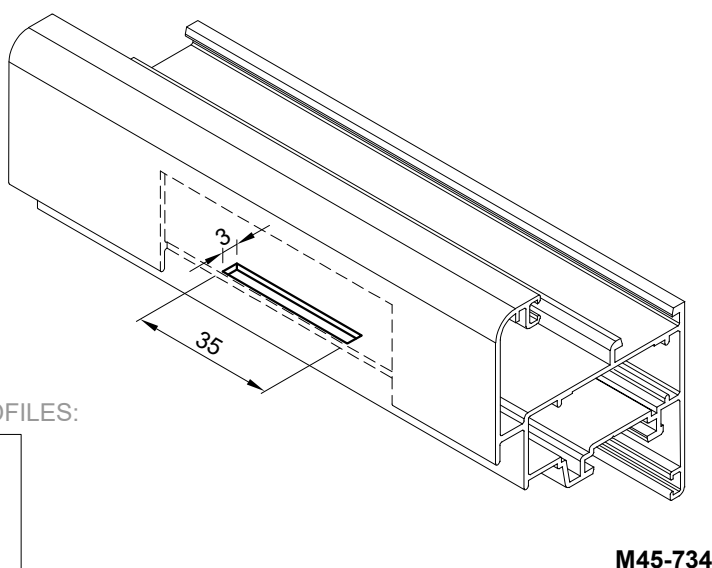
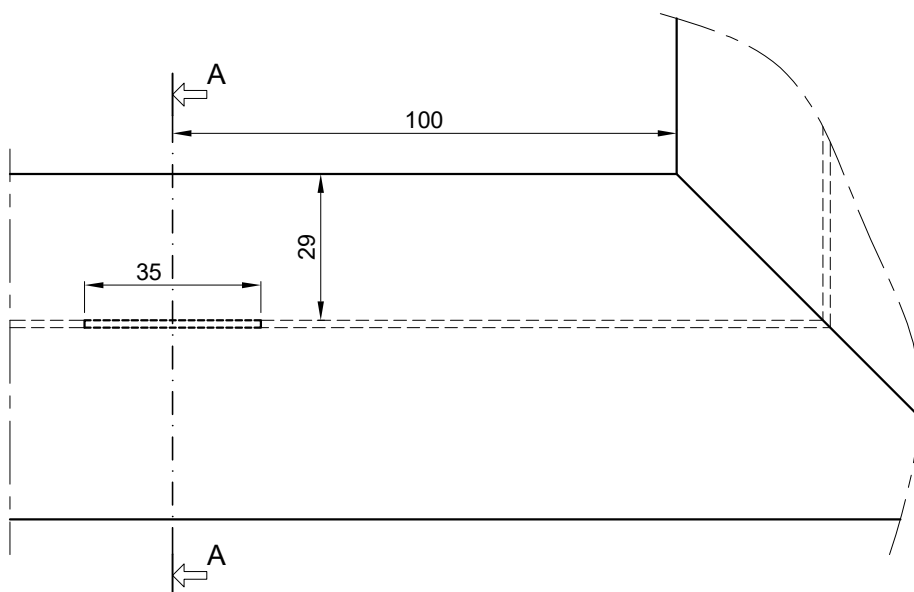
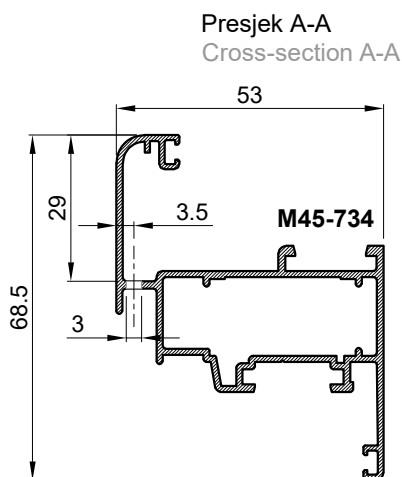
OBRADA PROFILA JE ISTA I ZA PROFILE:
PROFILE PROCESSING IS THE SAME FOR PROFILES:



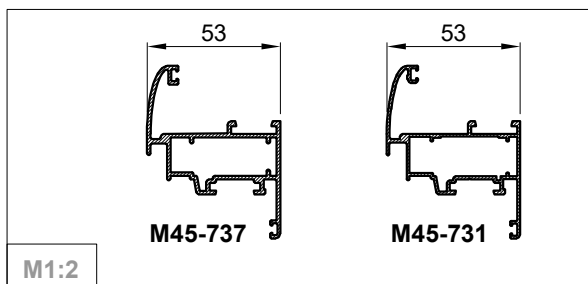


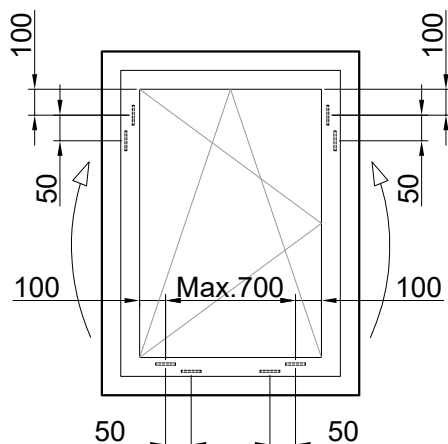
OBRADA NA PROFILU KRILA M45-734 ZA ODVOD KAPLJEVINA I VENTILIRANJA KOMORA KRILA PROZORA PROCESSING OF SASH PROFILE M45-734 FOR WATER DRAINAGE AND VENTILATION OF SASH CHAMBERS

- obrada donjeg pojasa krila /štancanjem/
- obrada okomitih pojasa krila /štancanjem/
- Alat: Štanca S1
- uslijed probijenih otvora unutar prozora dolazi do uspostave strujanja zraka i isušivanja mogućih kapljevina
- processing of sash lower zone /metal punching/
- processing of sash vertical zone /metal punching/
- Tool: Metal punching machine S1
- due to punctured slots inside the window air flow and drying of residual water is enable



OBRADA PROFILA JE ISTA I ZA PROFILE:
PROFILE PROCESSING IS THE SAME FOR PROFILES:

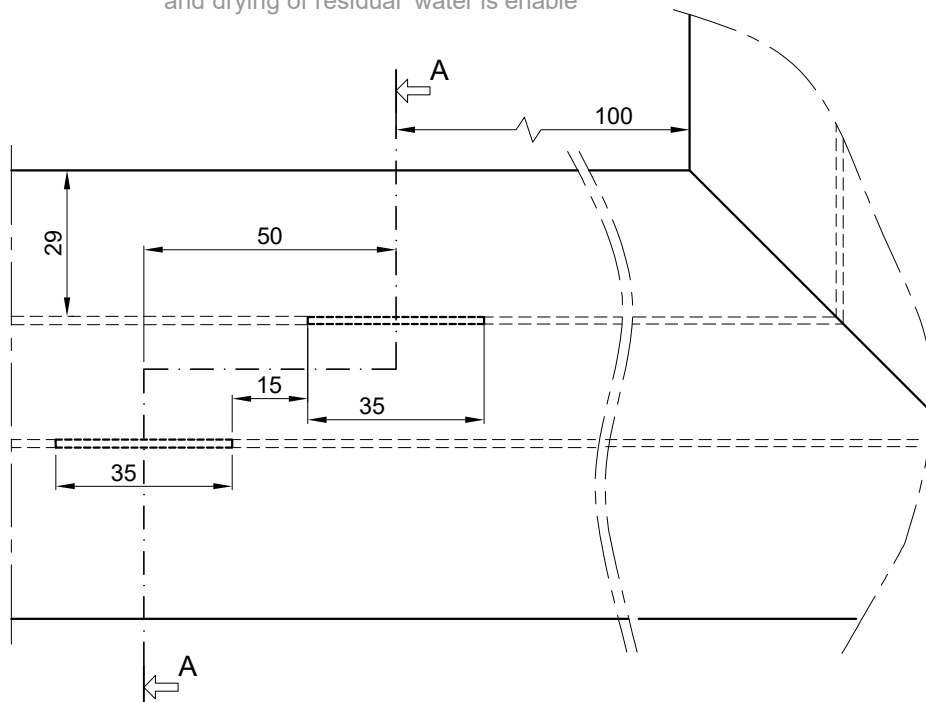
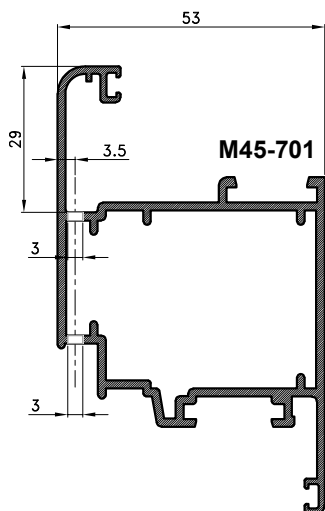




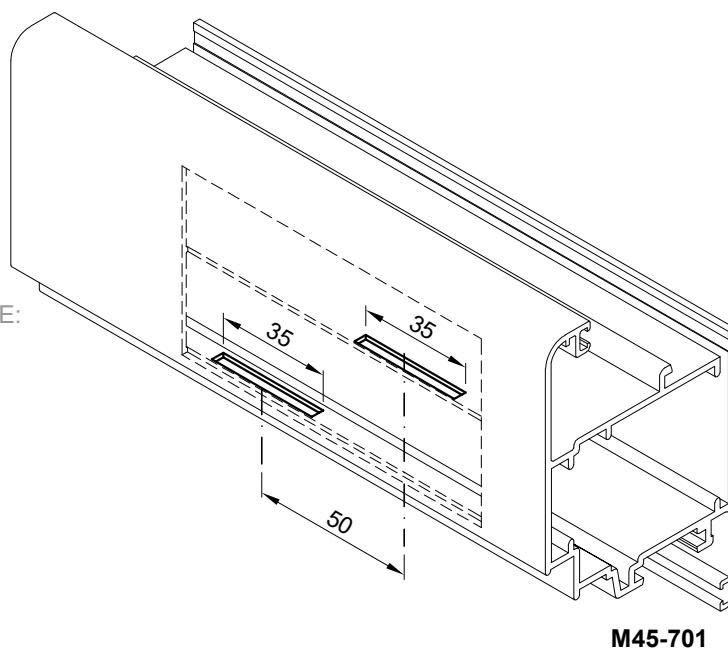
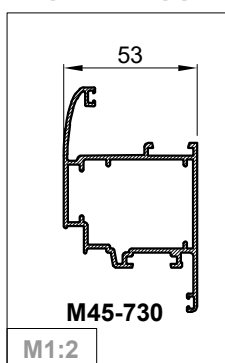
OBRADA NA PROFILU KRILA M45-701 ZA ODVOD KAPLJEVINA I VENTILIRANJA KOMORA KRILA PROZORA PROCESSING OF SASH PROFILE M45-701 FOR WATER DRAINAGE AND VENTILATION OF SASH CHAMBERS

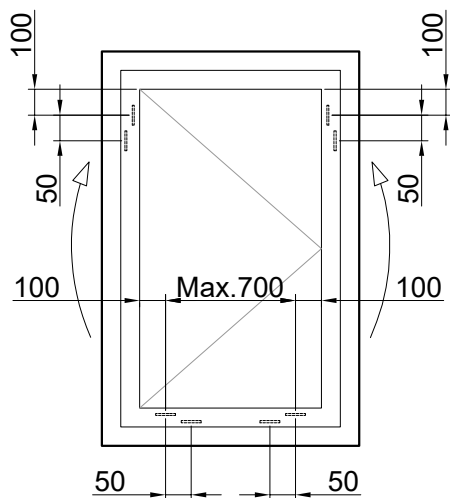
- obrada donjeg pojasa krila /štancanjem/
- obrada okomitih pojasa krila /štancanjem/
- Alat: Štanca S9
- uslijed probijenih otvora unutar prozora dolazi do uspostave strujanja zraka i isušivanja mogućih kapljevina
- processing of sash lower zone /metal punching/
- processing of sash vertical zone /metal punching/
- Tool: Metal punching machine S9
- due to punctured slots inside the window air flow and drying of residual water is enable

Presjek A-A
Cross-section A-A



OBRADA PROFILA JE ISTA I ZA PROFIL:
PROFILE PROCESSING IS THE SAME FOR PROFILE:



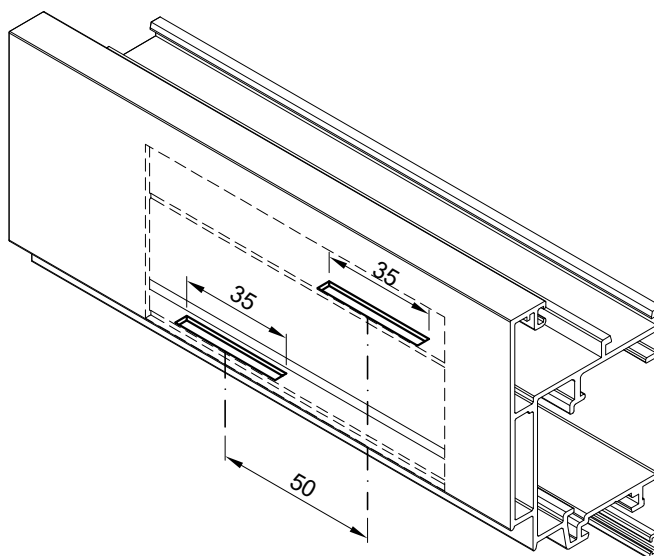
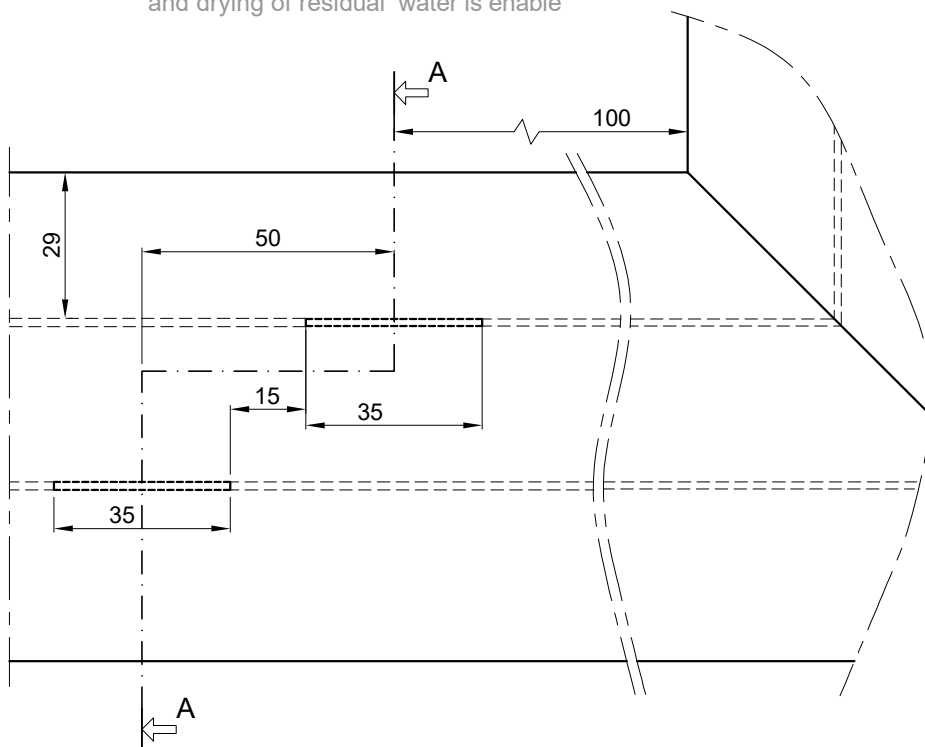
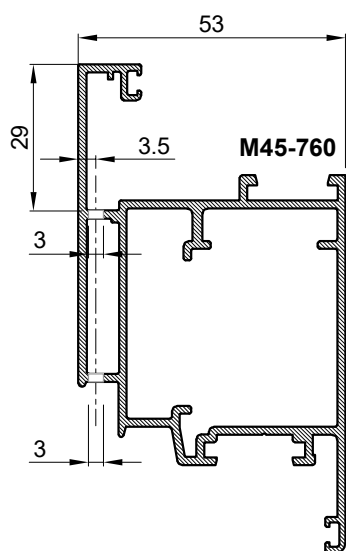


OBRADA NA PROFILU KRILA M45-760 ZA ODVOD KAPLJEVINA I VENTILIRANJA KOMORA KRILA VRATA

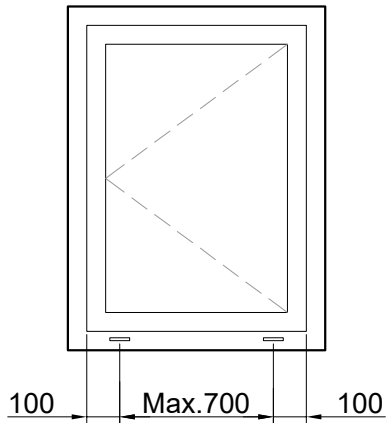
PROCESSING OF SASH PROFILE M45-760 FOR WATER DRAINAGE AND VENTILATION OF SASH CHAMBERS

- obrada donjeg pojasa krila /štancanjem/
- obrada okomitih pojasa krila /štancanjem/
- Alat: Štanca S9
- uslijed probijenih otvora unutar prozora dolazi do uspostave strujanja zraka i isušivanja mogućih kapljevina
- processing of sash lower zone /metal punching/
- processing of sash vertical zone /metal punching/
- Tool: Metal punching machine S9
- due to punctured slots inside the window air flow and drying of residual water is enable

Presjek A-A
Cross-section A-A

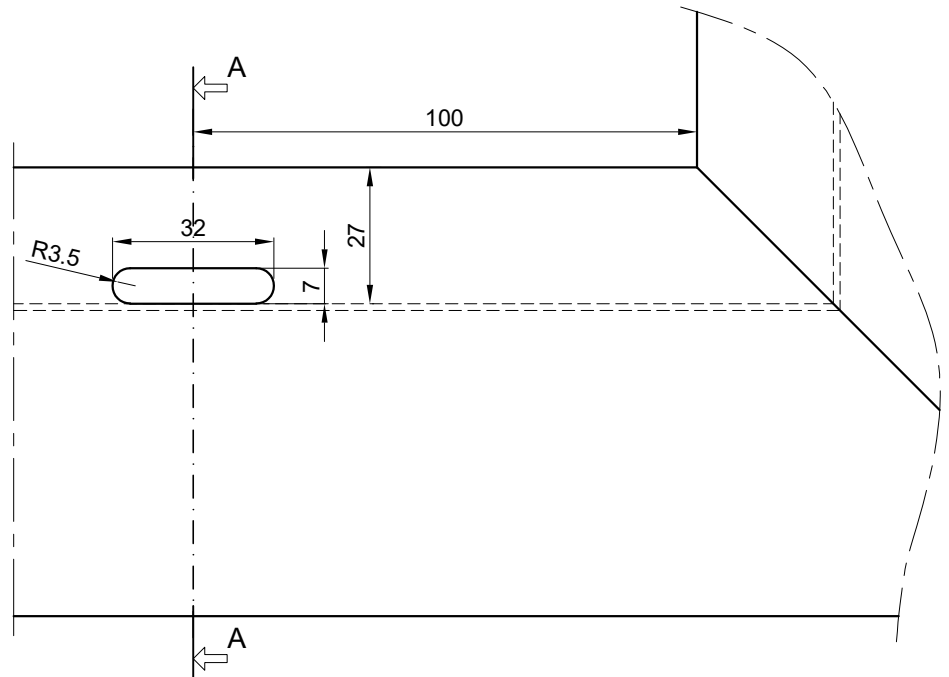
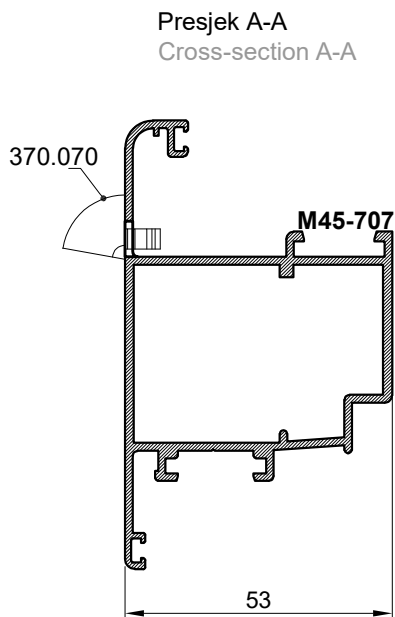


M45-760

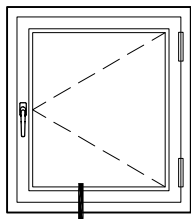


OBRADA NA PROFILU KRILA M45-707 ZA ODVOD KAPLJEVINA
PROCESSING OF SASH PROFILE M45-707 FOR WATER DRAINAGE

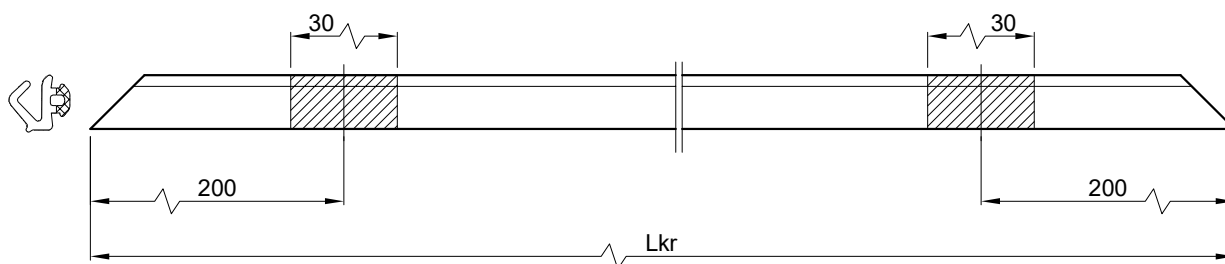
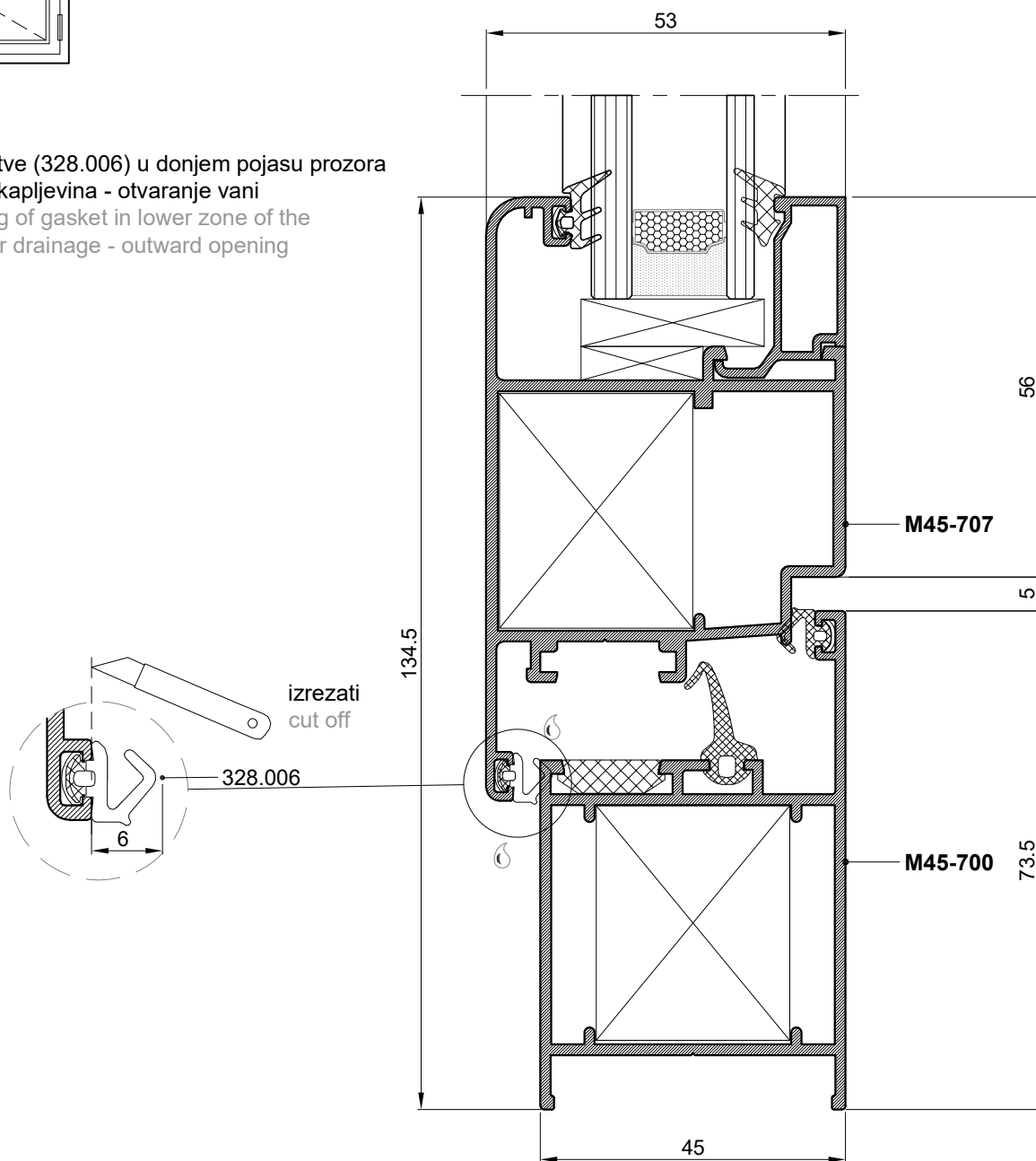
- obrada donjeg pojasa krila /glodanjem/
Alat: vretenasto glodalo Ø7
- 370.070- pvc maska za drenažni otvor
- processing of sash lower zone /milling/
Tool: end mill Ø7
- 370.070- pvc mask for drainage hole

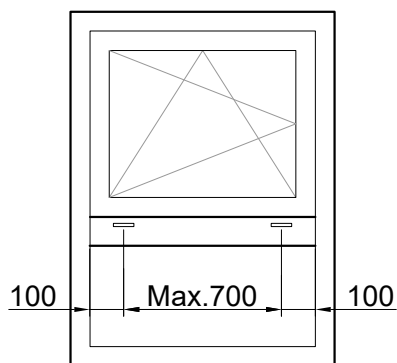


ISJECANJE BRTVE U KRILU ZA ODVOD KAPLJEVINA (otvaranje vani) CUTTING THE GASKET IN THE SASH PROFILE FOR DRAINAGE (outward opening)



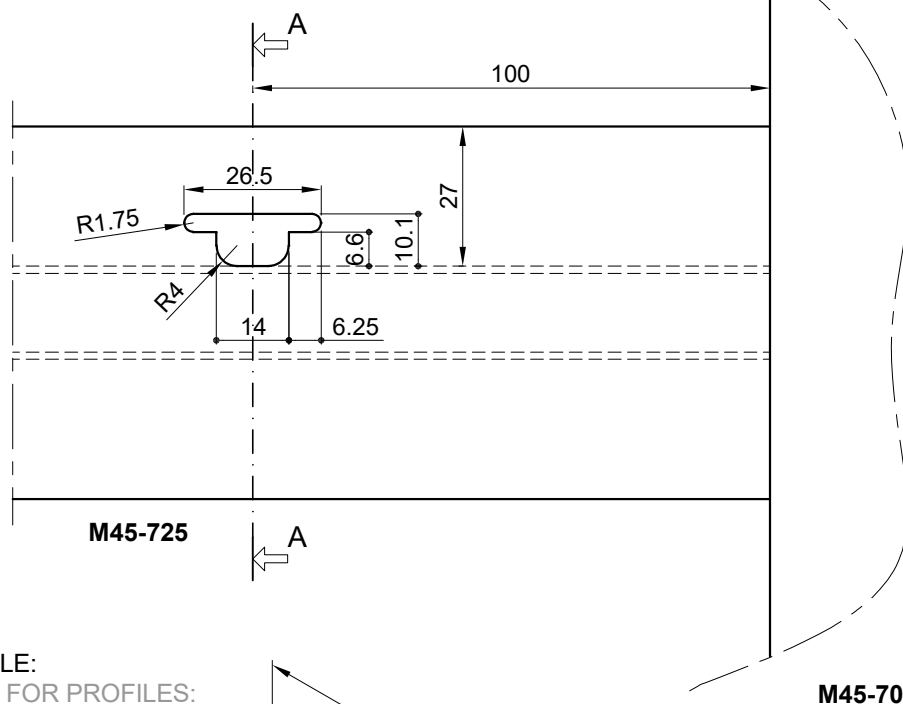
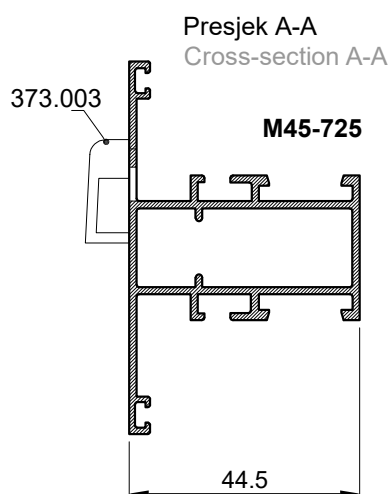
- obrada brtve (328.006) u donjem pojasu prozora za odvod kapljevina - otvaranje vani
- processing of gasket in lower zone of the window for drainage - outward opening



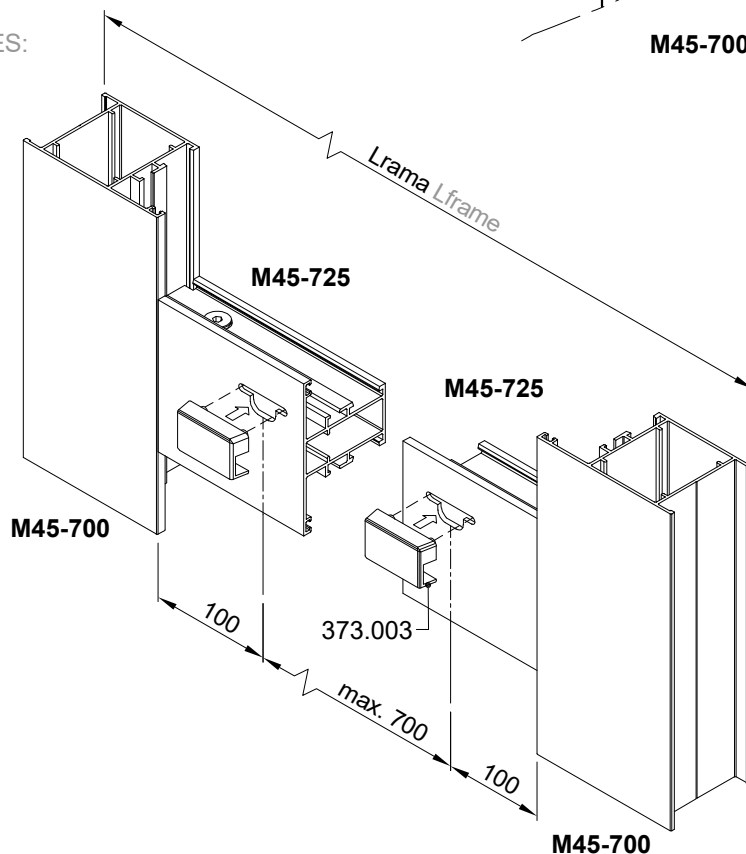
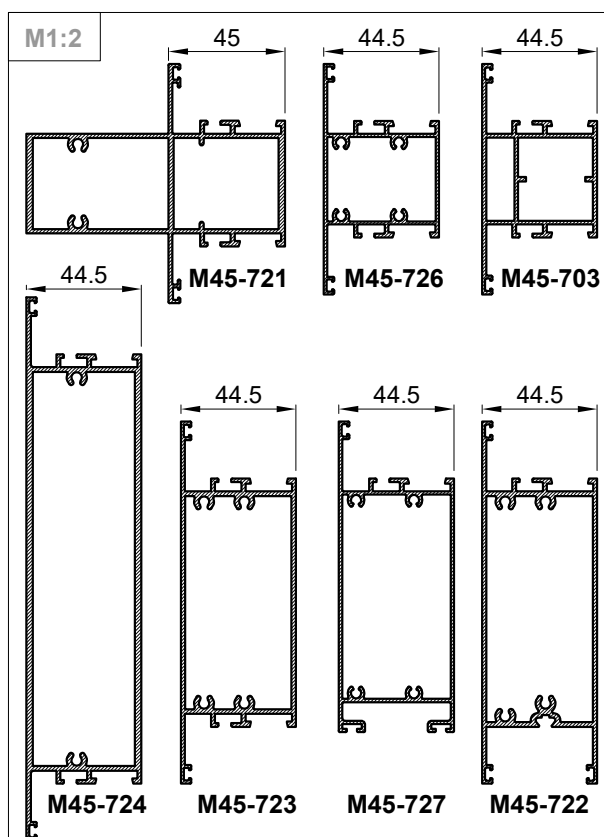


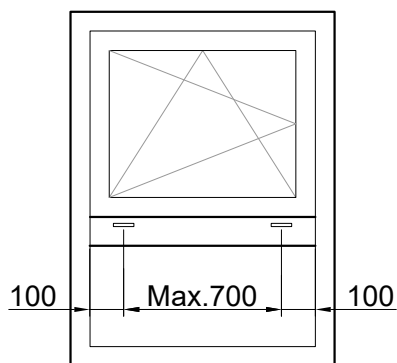
OBRADA NA PROFILU PREČKE M45-725 ZA ODVOD KAPLJEVINA
PROCESSING OF CROSSBAR PROFILE M45-725 FOR WATER DRAINAGE

- obrada profila prečke /štančanjem/
Alat: Štanca S1
- 373.003- pvc maska za drenažni otvor
- processing of crossbar profile /metal punching/
Tool: Metal punching machine S1
- 373.003- pvc mask for drainage hole



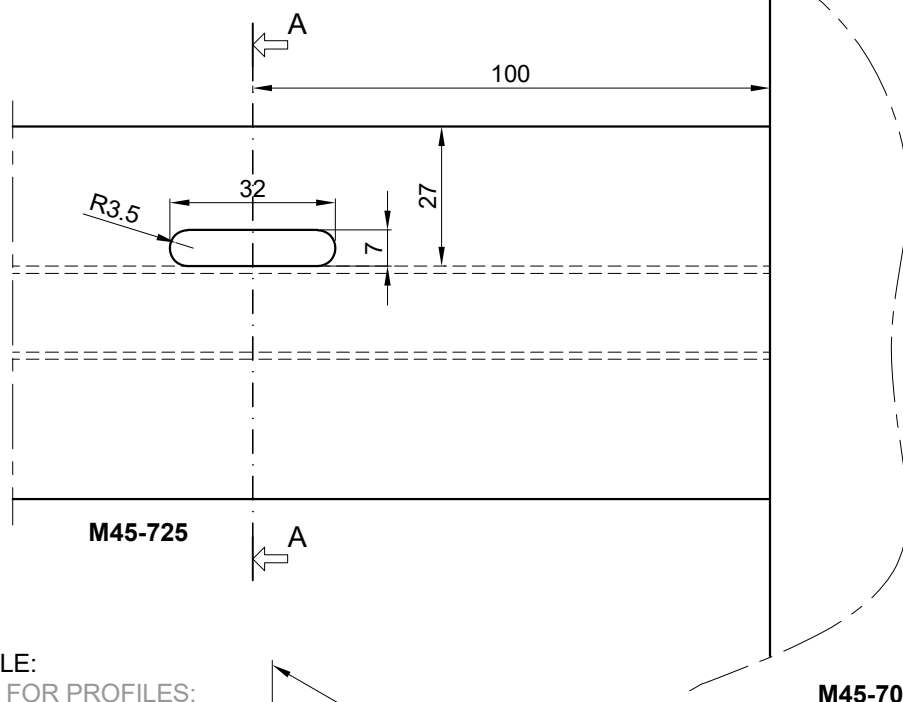
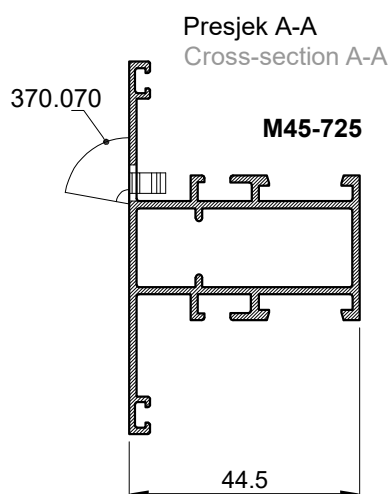
OBRADA PROFILA JE ISTA I ZA PROFILE:
PROFILE PROCESSING IS THE SAME FOR PROFILES:



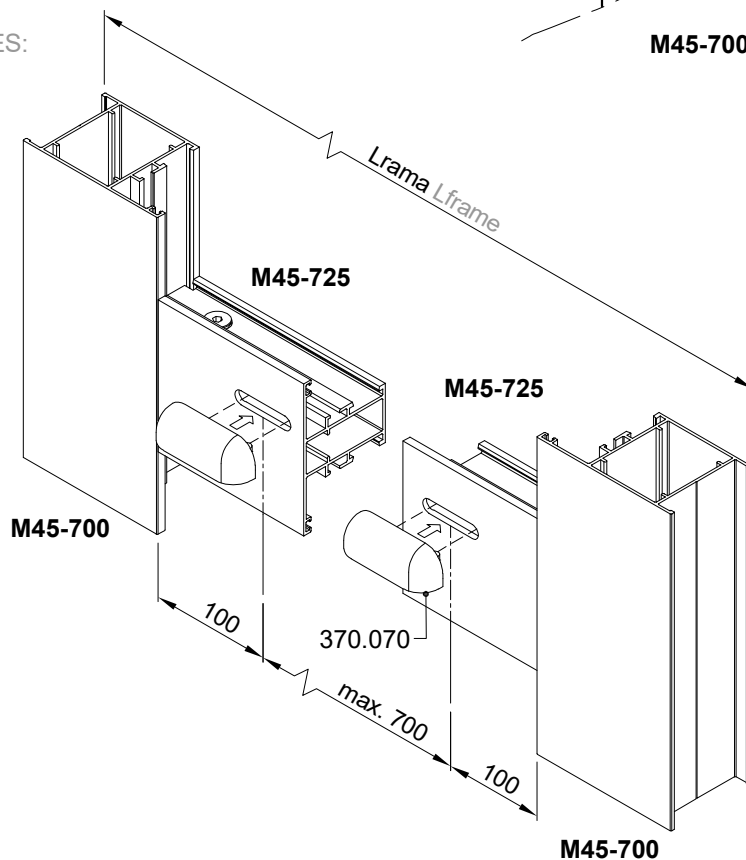
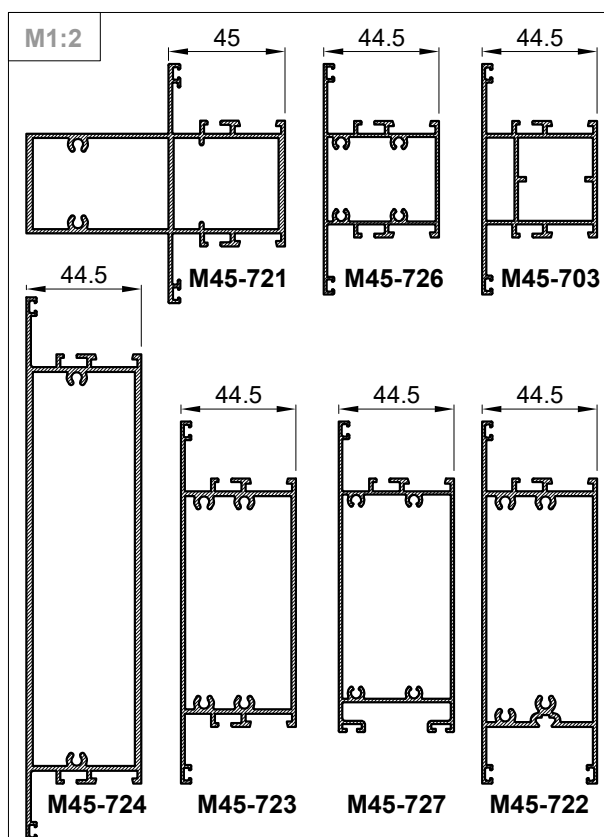


OBRADA NA PROFILU PREČKE M45-725 ZA ODVOD KAPLJEVINA PROCESSING OF CROSSBAR PROFILE M45-725 FOR WATER DRAINAGE

- obrada profila prečke /glodanjem/
Alat: vretenasto glodalo Ø7
- 370.070- pvc maska za drenažni otvor
- processing of crossbar profile /milling/
Tool: end mill Ø7
- 370.070- pvc mask for drainage hole



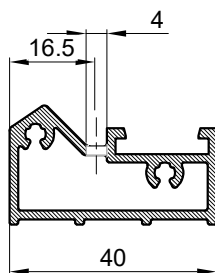
OBRADA PROFILA JE ISTA I ZA PROFILE:
PROFILE PROCESSING IS THE SAME FOR PROFILES:



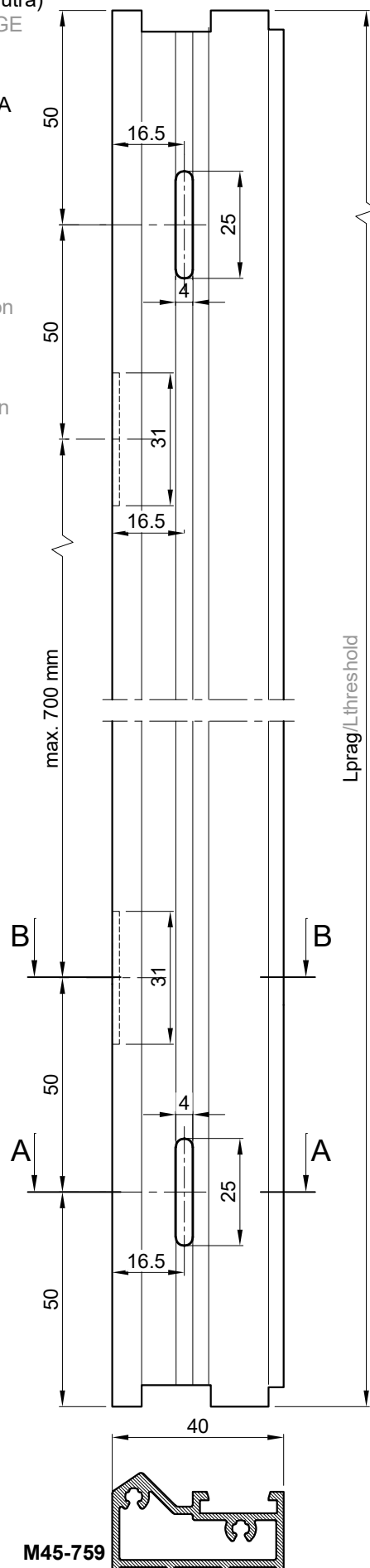
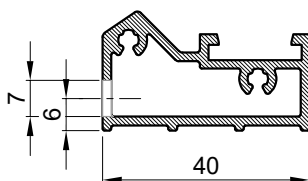
OBRADA NA PROFILU PRAGA M45-759 ZA ODVOD KAPLJEVINA (otvaranje unutra)
PROCESSING OF THE THRESHOLD PROFILE M45-759 FOR WATER DRAINAGE
(inward opening)

- 1. S gornje strane profila M45-759 probušiti odvod za kapljevine - presjek A-A
- obrada na profilu praga /glodanjem/ ; (žlijeb: 25x4)
Alat: vretenasto glodalo Ø4
- 2. S vanjske bočne strane profila probušiti odvod za kapljevine - presjek B-B
- obrada na profilu praga /glodanjem/ ; (žlijeb: 31x7)
Alat: vretenasto glodalo Ø7
- 370.070- pvc maska za drenažni otvor
- 1. Drill drainage holes on the upper side of the profile M45-759 - cross section A-A
- processing on threshold profile /milling/; (groove: 25x4)
Tool: end mill Ø4
- 2. Drill drainage holes on the outer side of the profile M45-759 - cross section B-B
- processing on threshold profile /milling/ ; (groove: 31x7)
Tool: end mill Ø7
- 370.070- pvc mask for drainage hole

Presjek A-A
Cross-section A-A

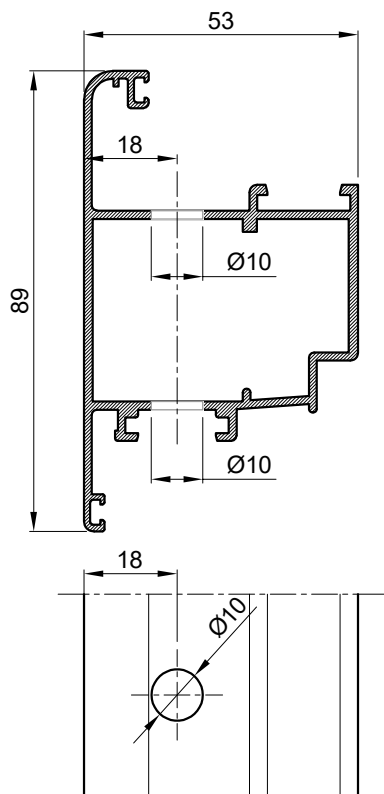


Presjek B-B
Cross-section B-B

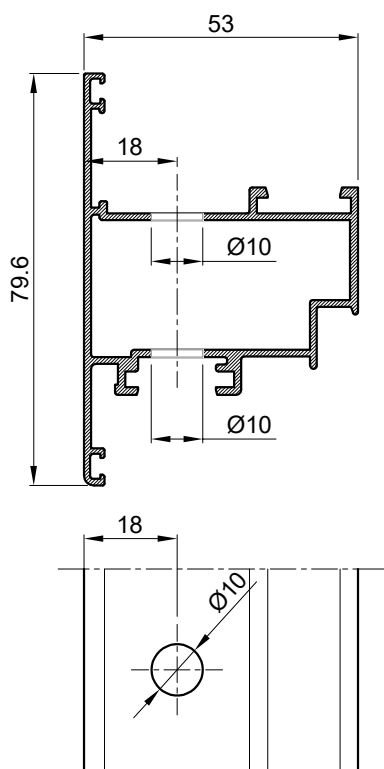


UGRADNJA MONODRAIN CJEVČICE 360.009 U PROFILE KRILA (otvaranje vani) MONTAGE OF MONDRAIN TUBULE 360.009 IN SASH PROFILES (outward opening)

OBRADA PROFILA KRILA M45-707 PROCESSING OF SASH PROFILE M45-707



OBRADA PROFILA KRILA M45-736 PROCESSING OF SASH PROFILE M45-736

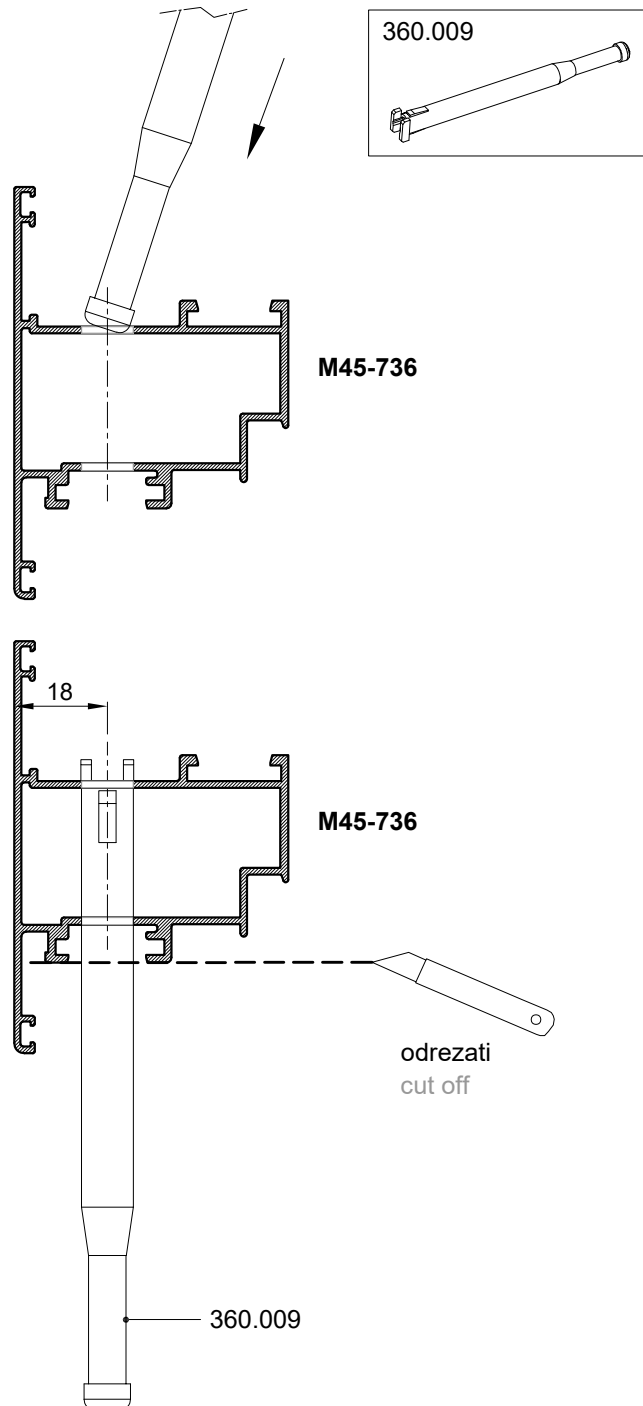


Obrada za ugradnju monodrain cjevčice 360.009

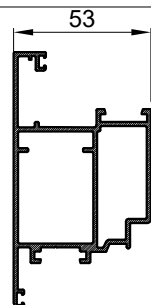
-rupa Ø10, max.700 mm (min.dva po krilu), 100 mm od kraja

Processing for installation of monodrain tubular 360.009

-hole Ø10, max.700 mm (min.two on sash), 100 mm from end



OBRADA PROFILA JE ISTA I ZA
PROFILE:
PROFILE PROCESSING IS THE SAME
FOR PROFILES:

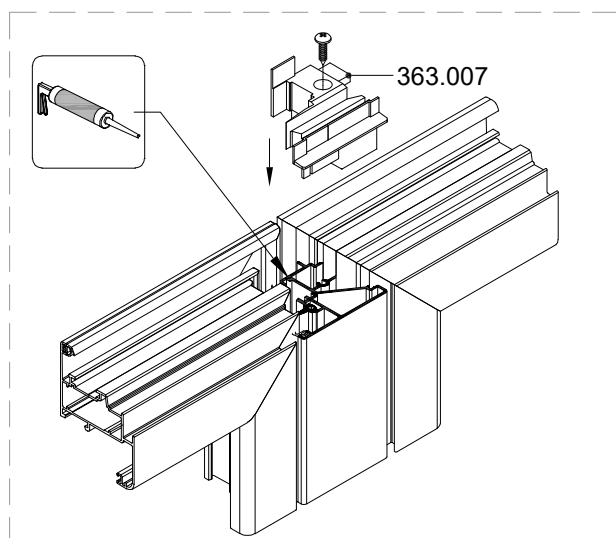
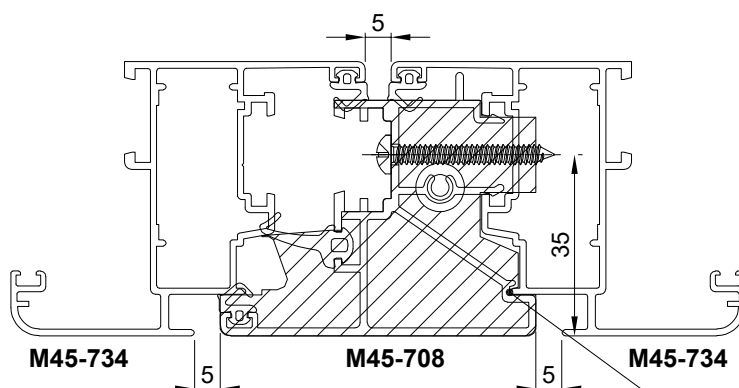
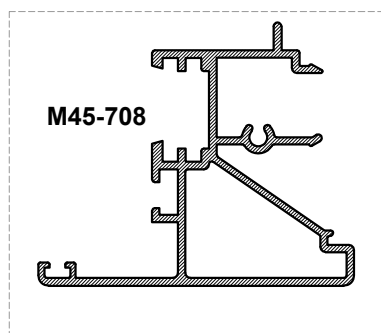
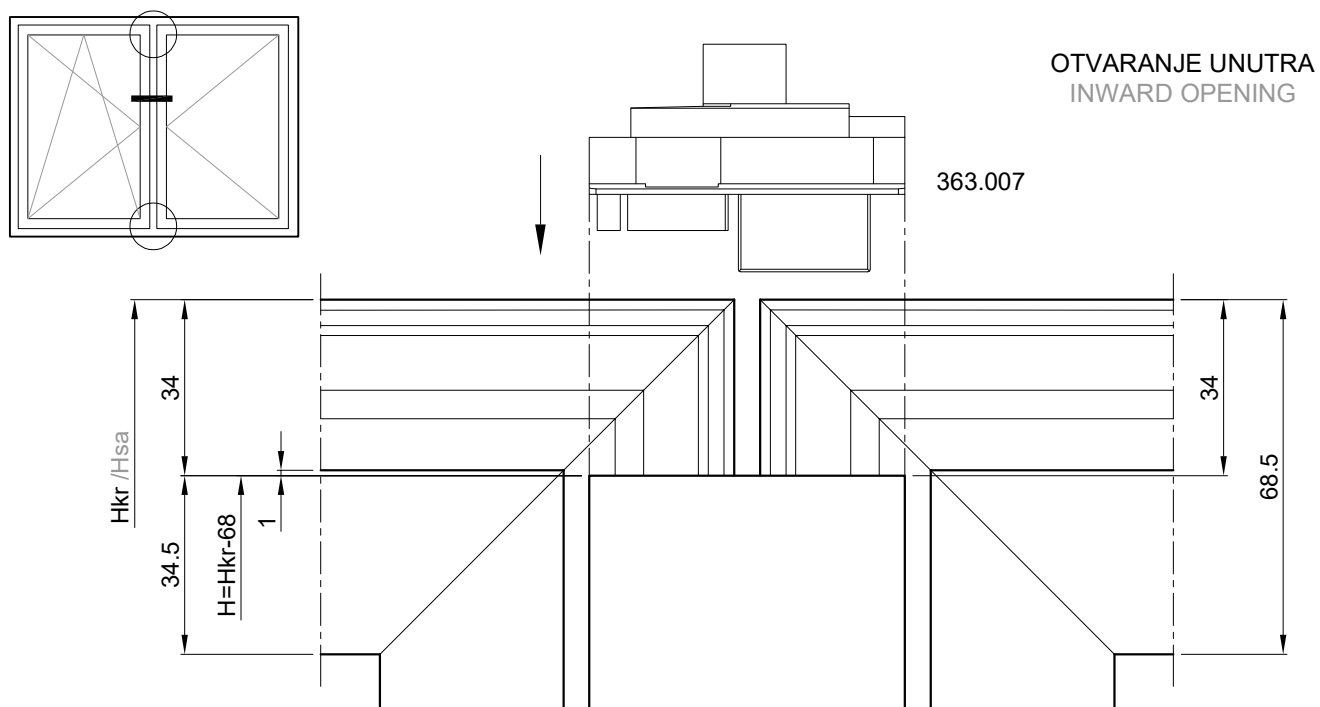


M1:2

M45-761

363.007 - UMETAK ZA PROFIL KOMBATUTE M45-708 KOD DVOKRILNOG OTVARANJA

363.007 - END INSERT FOR FLYING MULLION PROFILE M45-708 FOR DOUBLE-SASH OPENING

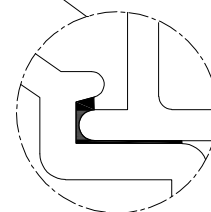


363.007

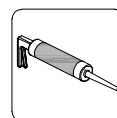
- gornji i donji umetak-simetrično
- materijal: tvrda guma
- mjera pilanja profila M45-708
 $H = H_{kr} - 68$

363.007

- upper and lower end insert-symetrical
- material: hard rubber
- cutting length of M45-708
 $H = H_{sh} - 68$



ispuniti ljepilom za metal
(cijelom dužinom profila)
to be filled with metal glue
(throughout the length of
the profile)



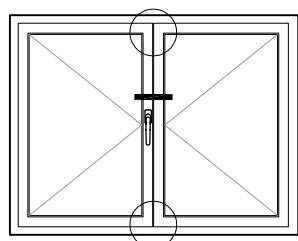
ljepilo za metal
(npr. Teroson MS 939)
metal glue
(eg. Teroson MS 939)

Detalj ugradnje umetka 363.007 u profil M45-708 primjenjiv je u sklopu s profilima krila:
M45-701, M45-730, M45-731, M45-734, M45-737 i M45-760

Detail of montage insert 363.007 into profile M45-708 appliciable in the assembly with sash profiles:
M45-701, M45-730, M45-731, M45-734, M45-737 i M45-760

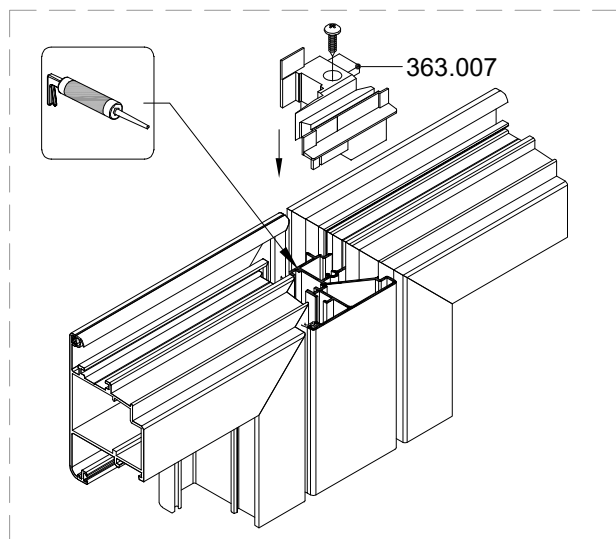
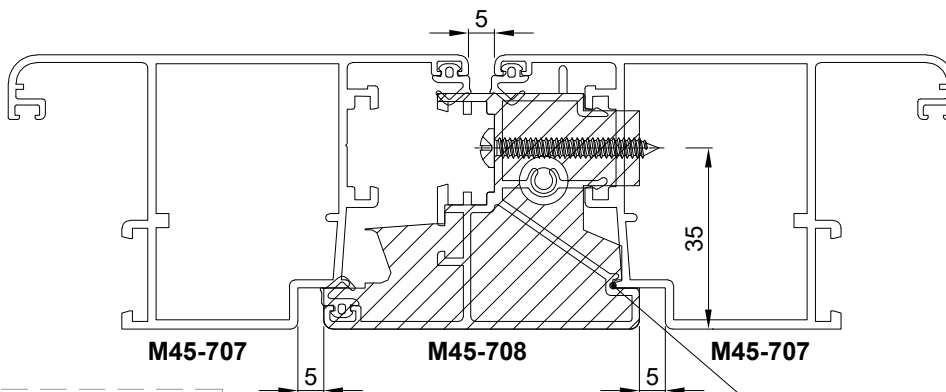
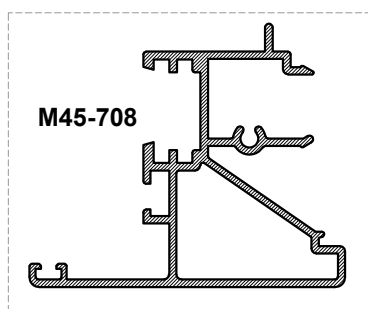
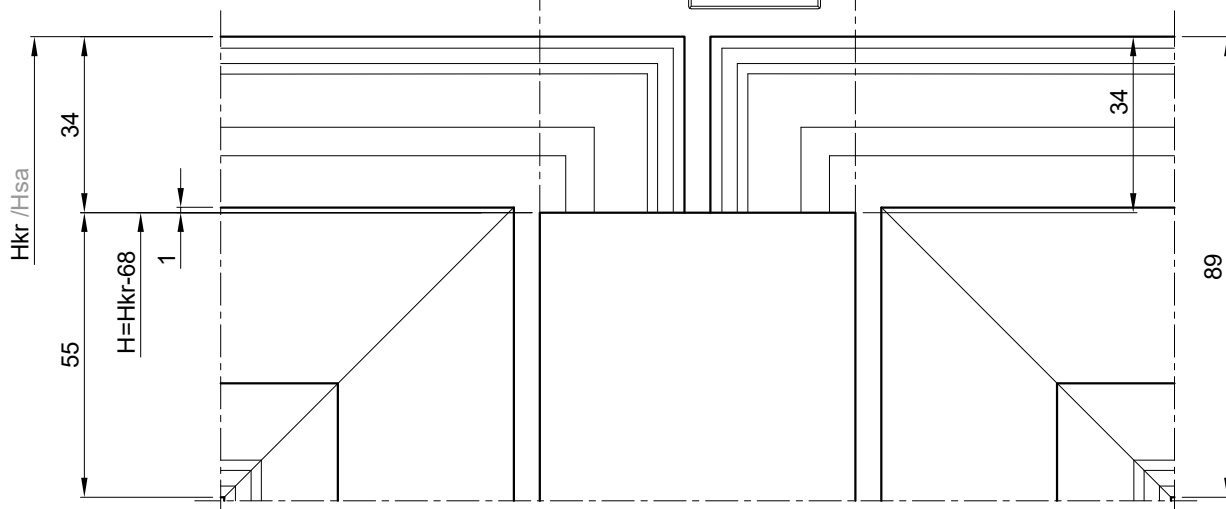
363.007 - UMETAK ZA PROFIL KOMBATUTE M45-708 KOD DVOKRILNOG OTVARANJA

363.007 - END INSERT FOR FLYING MULLION PROFILE M45-708 FOR DOUBLE-SASH OPENING



OTVARANJE VANI
OUTWARD OPENING

363.007



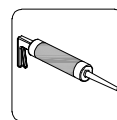
363.007

- gornji i donji umetak-simetrično
- materijal: tvrda guma
- mjera pilanja profila M45-708
 $H=H_{kr} - 68$

363.007

- upper and lower end insert-symetrical
- material: hard rubber
- cutting length of M45-708
 $H=H_{sh} - 68$

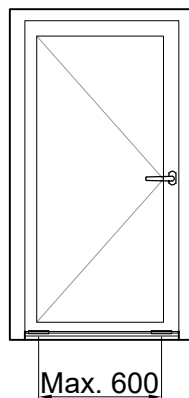
ispuniti ljepilom za metal
(cijelom dužinom profila)
to be filled with metal glue
(throughout the length of
the profile)



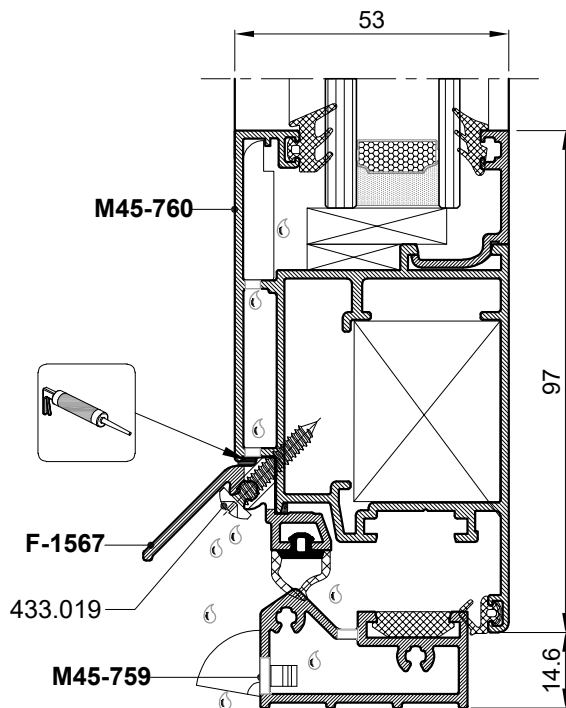
ljepilo za metal
(npr. Teroson MS 939)
metal glue
(eg. Teroson MS 939)

Detalj ugradnje umetka 363.007 u profil M45-708 primjenjiv je u sklopu s profilima krila:
M45-707 i M45-761.

Detail of montage insert 363.007 into profile M45-708 appliciable in the assembly with sash profiles:
M45-707 and M45-761.



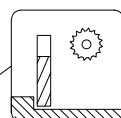
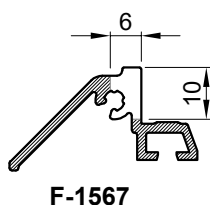
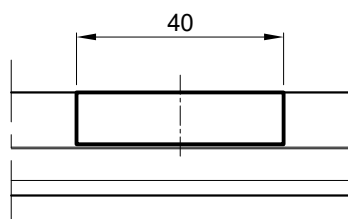
ODVOD KAPLJEVINA IZ PROFILA KRILA VRATA (otvaranje unutra)
DOOR LEAF WATER DRAINAGE (inward opening)



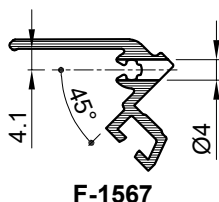
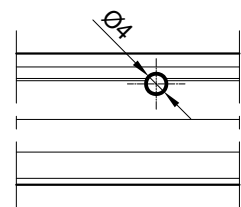
- Površine između profila krila vrata i okapnice, zbog propuštanja vode obavezno ispuniti ljepilom za metal, /npr. "Henkel" - Teroson MS 939 /.
- Because of water drainage, surfaces between door leaf and drip cap profile, must be filled with metal glue. /eg. "Henkel" - Teroson MS 939 /.



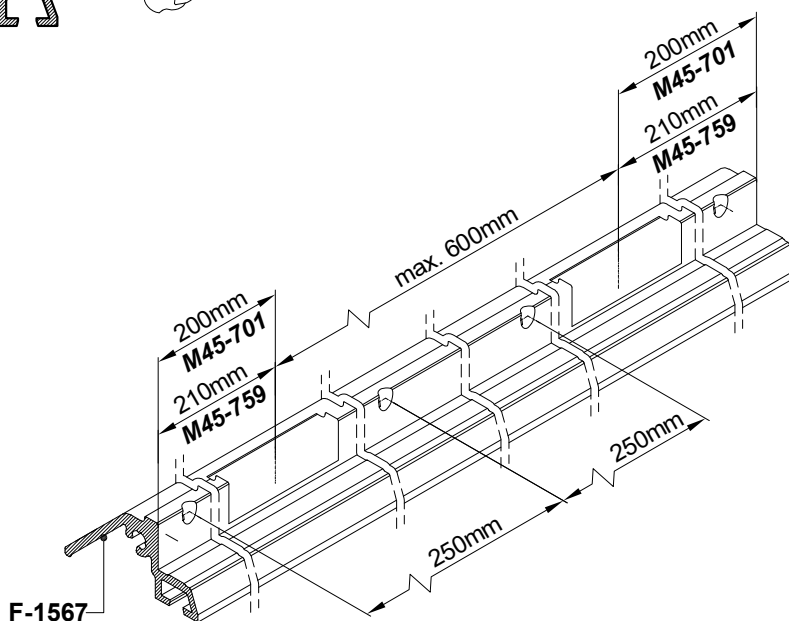
OBRADA NA PROFILU OKAPNICE F-1567
ZA ODVOD KAPLJEVINA IZ PROFILA KRILA VRATA I PRIHVAT VIJKA 433.019
PROCESSING ON DRIP CAP PROFILE F-1567
FOR WATER DRAINAGE ON DOOR LEAF PROFILE AND OF HOLES FOR SCREW 433.019



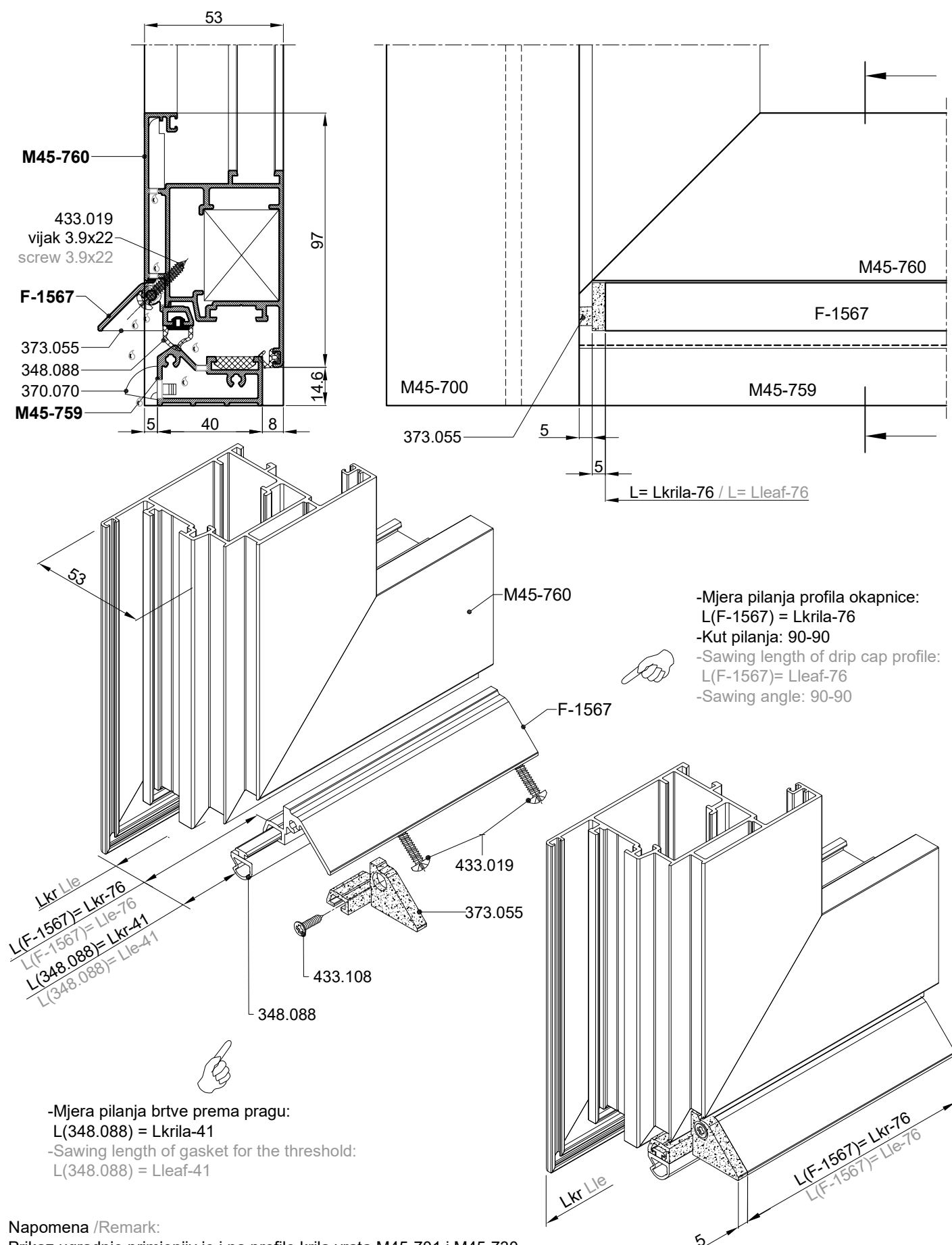
- Obrada na profilu F-1567 (minimalno dva po krilu)
Alat: vretenasto glodalo
- Processing on profile F-1567 (min. two per leaf)
Tool: end mill



- 433.019
(vijak 3.9x22 DIN 7981
svaki cca 250mm)
(screw 3.9x22 DIN 7981
each approx. 250mm)



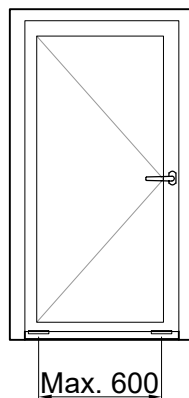
UGRADNJA PROFILA OKAPNICE F-1567 S BRTVOM PREMA PRAGU U PROFIL KRILA VRATA (otvaranje unutra)
INSTALLATION OF DRIP CAP PROFILE F-1567 WITH GASKET ON THE BOTTOM OF THE DOOR LEAF PROFILE (inw. open.)



Napomena /Remark:

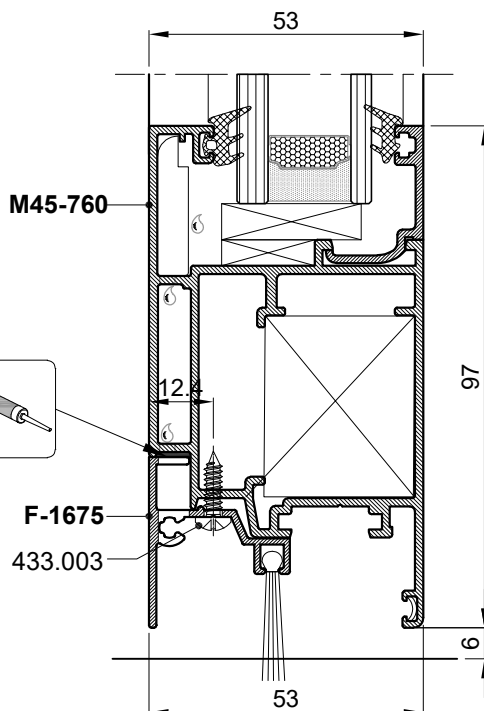
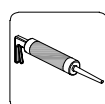
Prikaz ugradnje primjenjiv je i na profile krila vrata M45-701 i M45-730

The installation view is also applicable to door leaf profiles M45-701 and M45-730



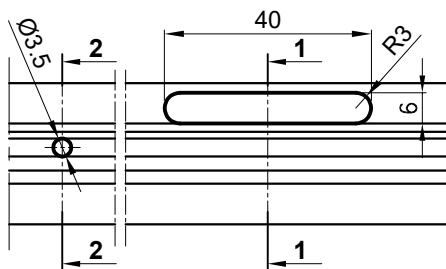
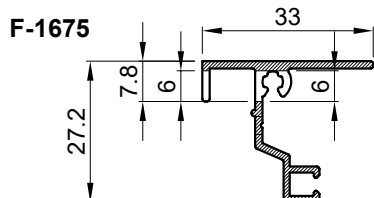
ODVOD KAPLJEVINA IZ PROFILA KRILA VRATA (otvaranje unutra) DOOR LEAF WATER DRAINAGE (inward opening)

- Površine između profila krila vrata i profila F-1675, zbog propuštanja vode obavezno ispuniti ljepilom za metal, /npr. "Henkel" - Teroson MS 939 /.
- Because of water drainage, surfaces between door leaf and profile F-1675, must be filled with metal glue. /eg. "Henkel" - Teroson MS 939 /.

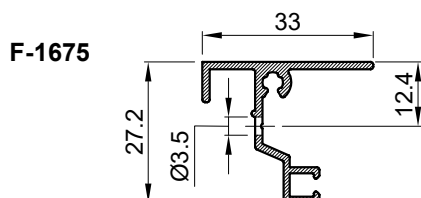


OBRADA NA PROFILU F-1675 ZA ODVOD KAPLJEVINA IZ PROFILA KRILA VRATA I PRIHVAT VIJKA 433.003 PROCESSING ON PROFILE F-1675 FOR WATER DRAINAGE ON DOOR LEAF PROFILE AND OF HOLES FOR SCREW 433.003

PRESJEK 1-1 CROSS SECTION 1-1



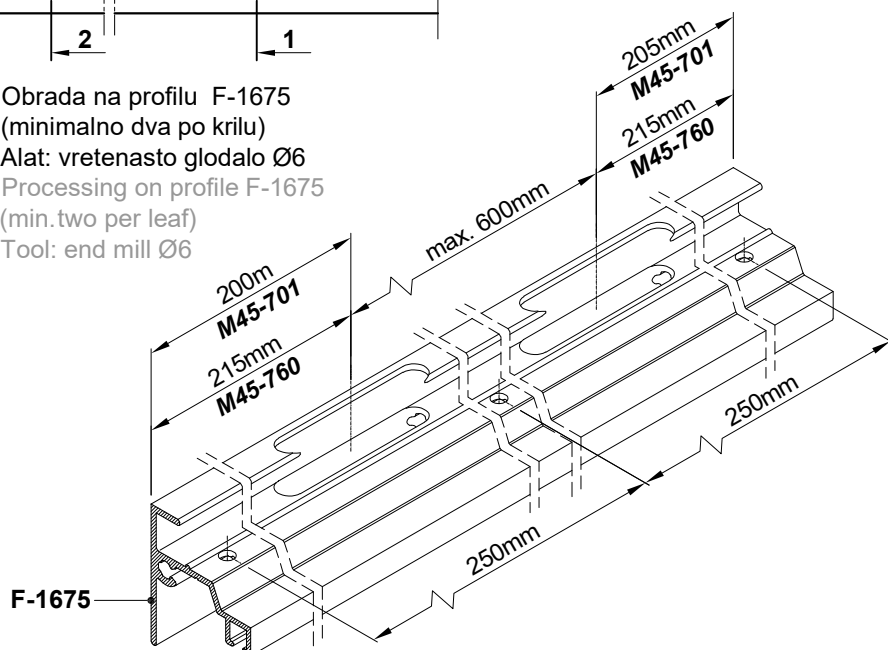
PRESJEK 2-2 CROSS SECTION 2-2



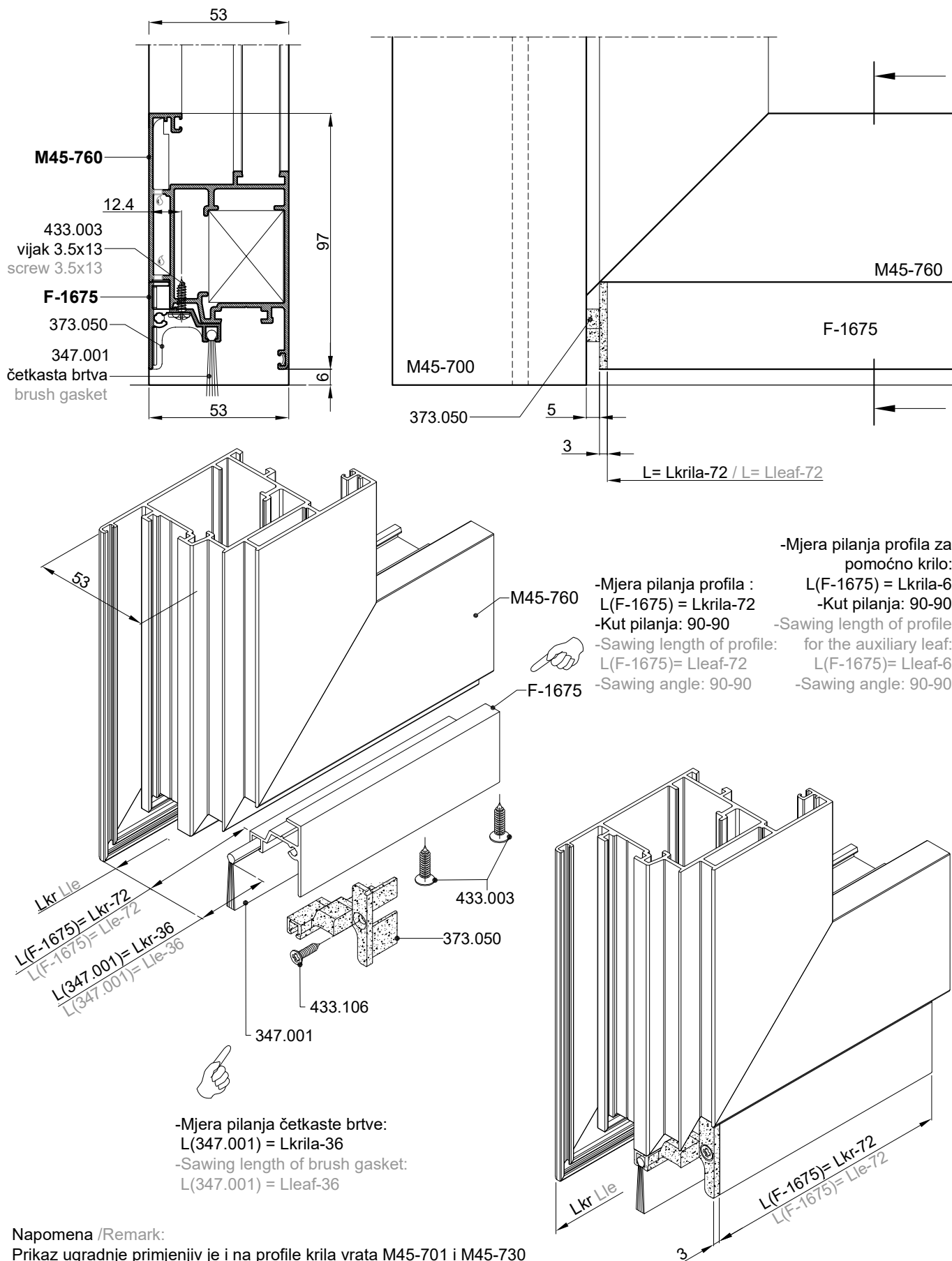
- Obrada na profilu F-1675 (minimalno dva po krilu)
Alat: vretenasto glodalo Ø6
- Processing on profile F-1675 (min. two per leaf)
Tool: end mill Ø6



433.003
(vijak 3.5x13 DIN 7981
svaki cca 250mm)
(screw 3.5x13 DIN 7981
each approx. 250mm)



UGRADNJA PROFILA F-1675 S ČETKASTOM BRTVOM U PROFIL KRILA VRATA (otvaranje unutra) INSTALLATION OF PROFILE F-1675 WITH BRUSH GASKET OF THE DOOR LEAF PROFILE (inward opening)



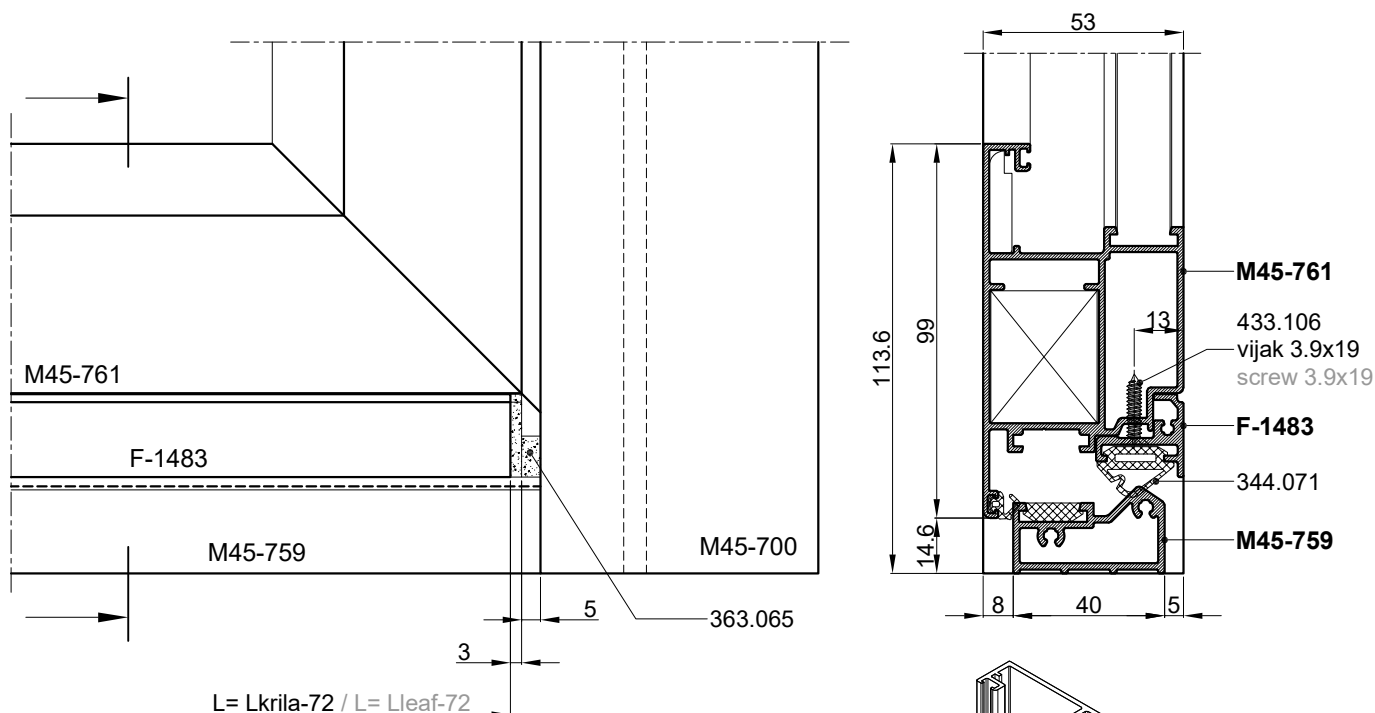
Napomena /Remark:

Prikaz ugradnje primjenjiv je i na profile krila vrata M45-701 i M45-730

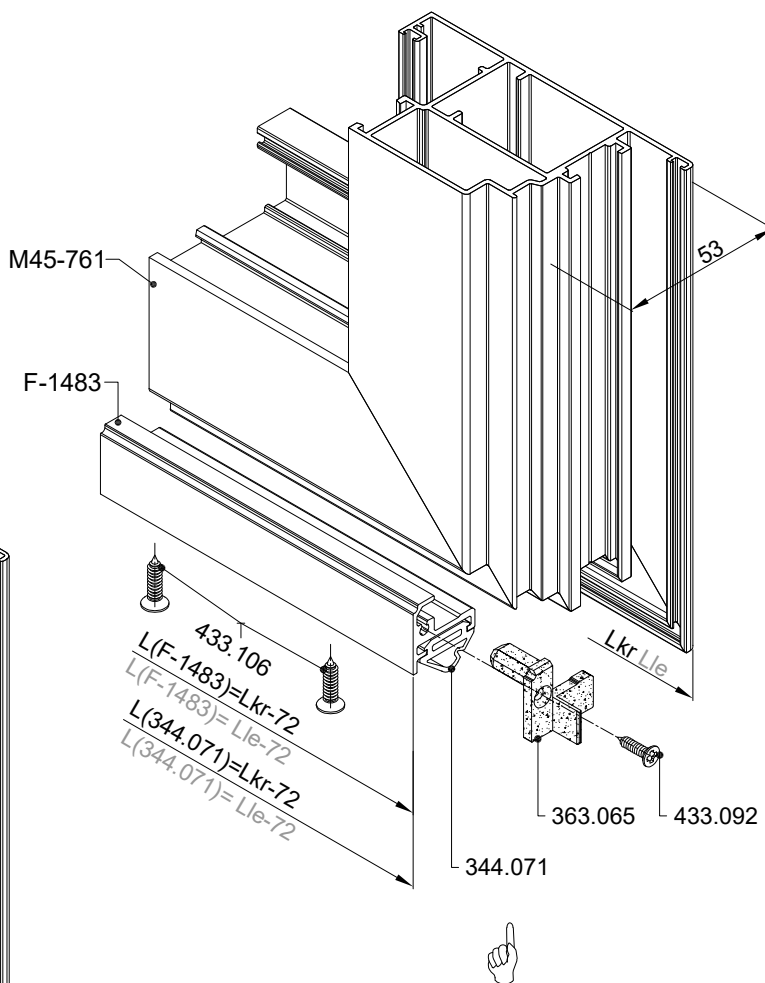
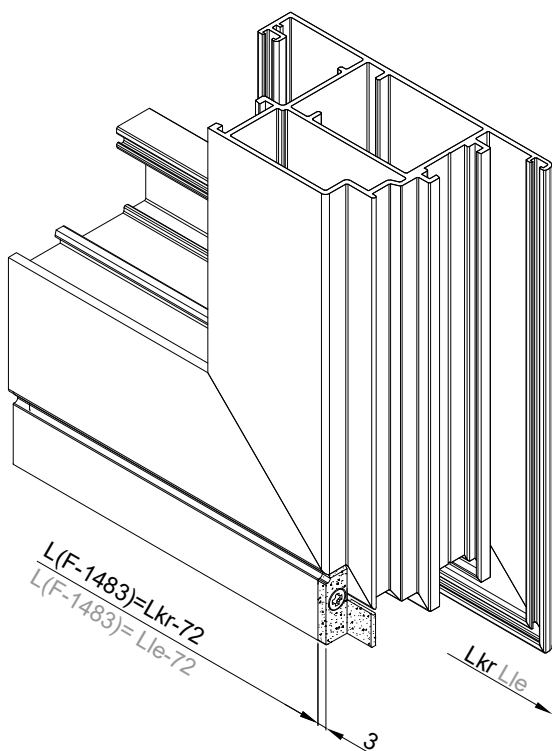
The installation view is also applicable to door leaf profiles M45-701 and M45-730

UGRADNJA PROFILA F-1483 S BRTVOM PREMA PRAGU U PROFIL KRILA VRATA (otvaranje vani)

INSTALLATION OF PROFILE F-1483 WITH GASKET ON THE BOTTOM OF THE DOOR LEAF PROFILE (outward opening)

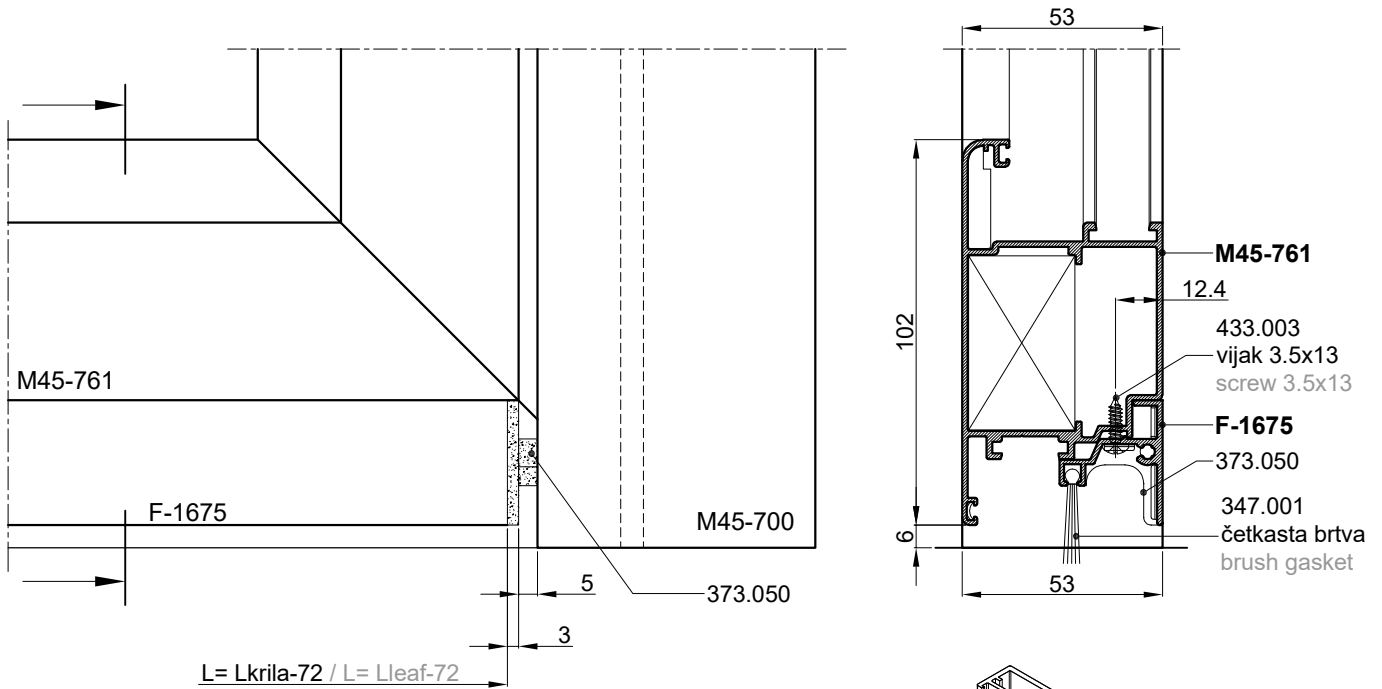


- Mjera pilanja profila :
L(F-1483) = Lkrila-72
- Kut pilanja: 90-90
- Sawing length of profile:
L(F-1483) = Lleaf-72
- Sawing angle: 90-90

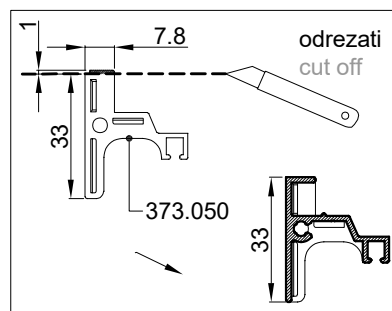
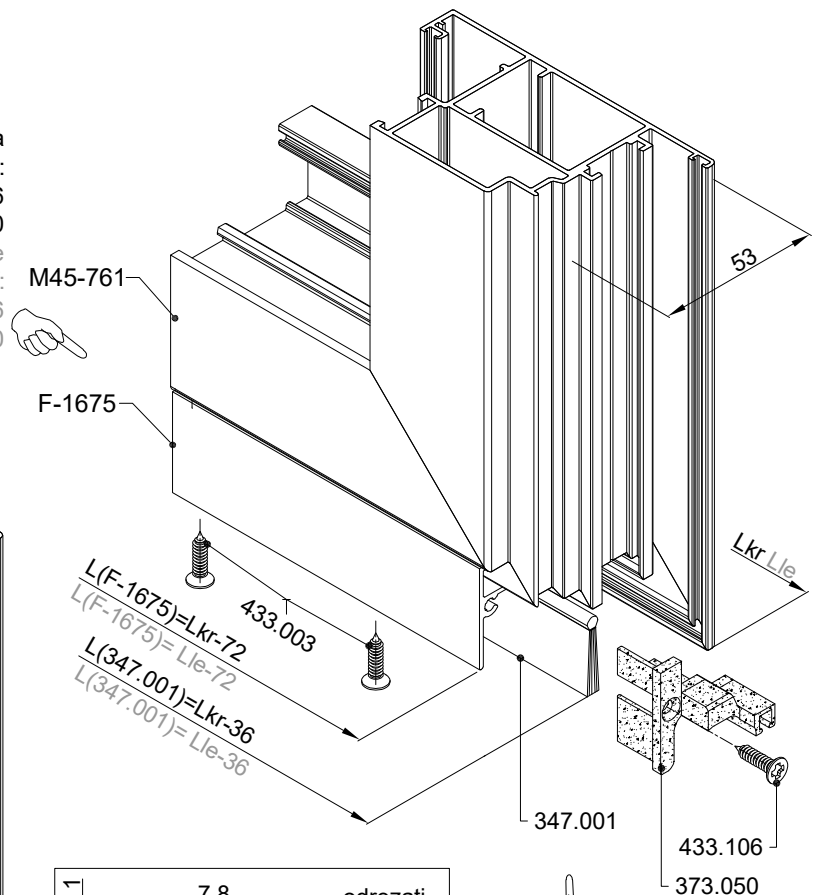
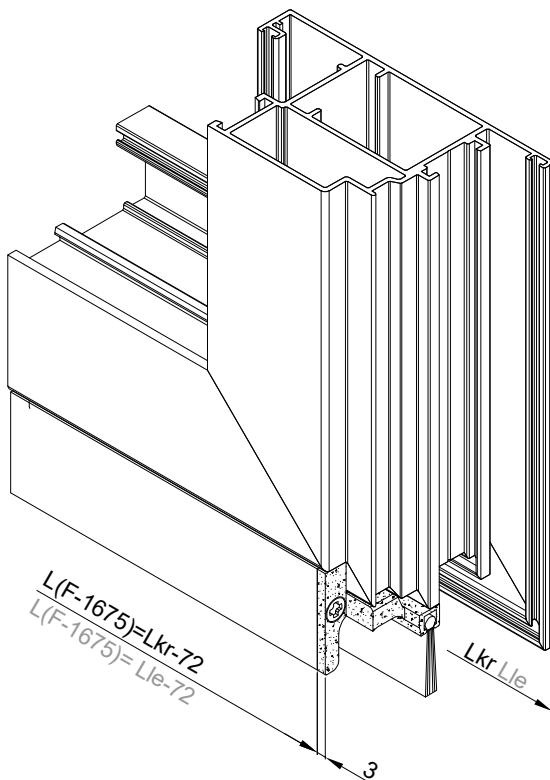


- Mjera pilanja brtve prema pragu:
L(344.071) = Lkrila-72
- Sawing length of gasket for the threshold:
L(344.071) = Lleaf-72

UGRADNJA PROFILA F-1675 S ČETKASTOM BRTVOM U PROFIL KRILA VRATA (otvaranje vani) INSTALLATION OF PROFILE F-1675 WITH BRUSH GASKET OF THE DOOR LEAF PROFILE (outward opening)



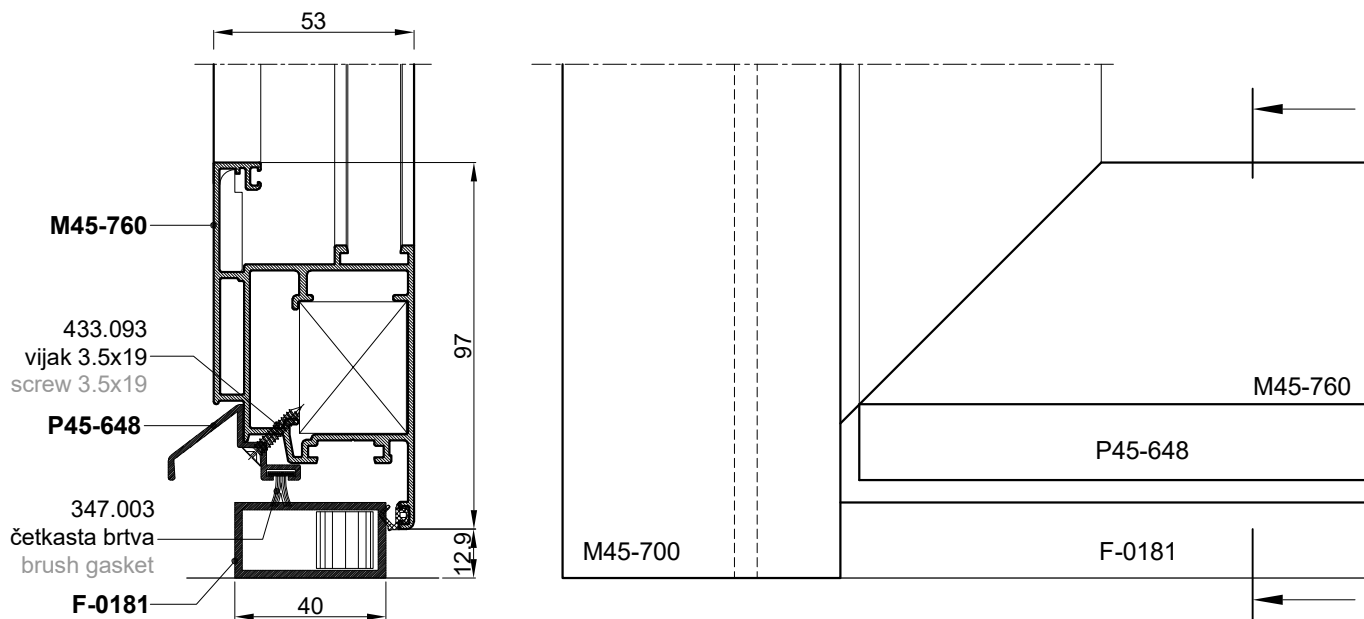
- Mjera pilanja profila :
 $L(F-1675) = Lkrila-72$
- Kut pilanja: 90-90
- Sawing length of profile:
 $L(F-1675) = Lleaf-72$
- Sawing angle: 90-90
- Mjera pilanja profila za pomoćno krilo:
 $L(F-1675) = Lkrila-6$
- Kut pilanja: 90-90
- Sawing length of profile for the auxiliary leaf:
 $L(F-1675) = Lleaf-6$
- Sawing angle: 90-90



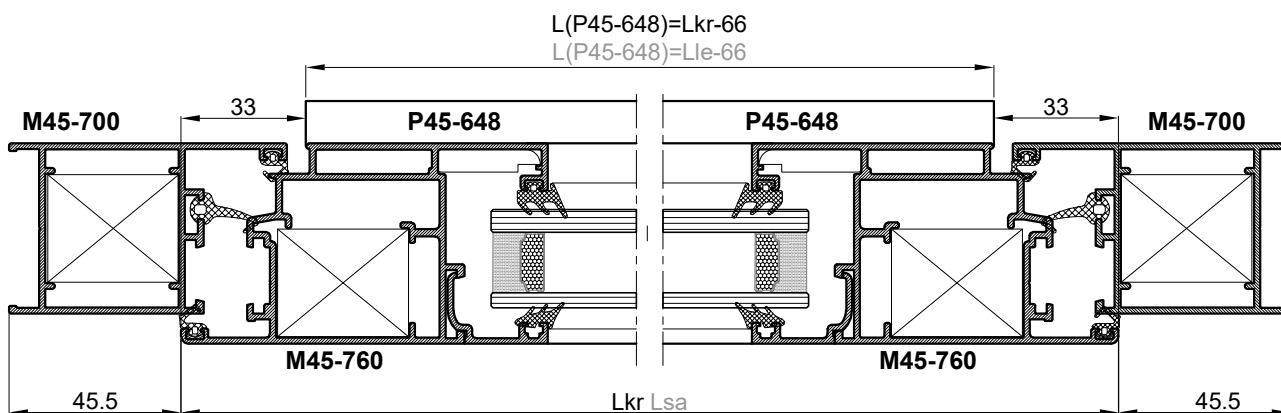
- Mjera pilanja četkaste brtve:
 $L(347.001) = Lkrila-36$
- Sawing length of brush gasket:
 $L(347.001) = Lleaf-36$

UGRADNJA PROFILA **P45-648** S ČETKASTOM BRTVOM U PROFIL KRILA VRATA (otvaranje unutra)

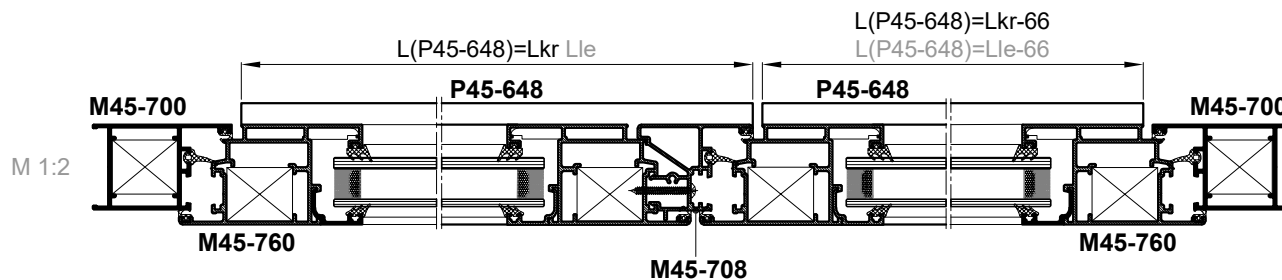
INSTALLATION OF PROFILE **P45-648** WITH BRUSH GASKET ON THE DOOR LEAF PROFILE (inward opening)

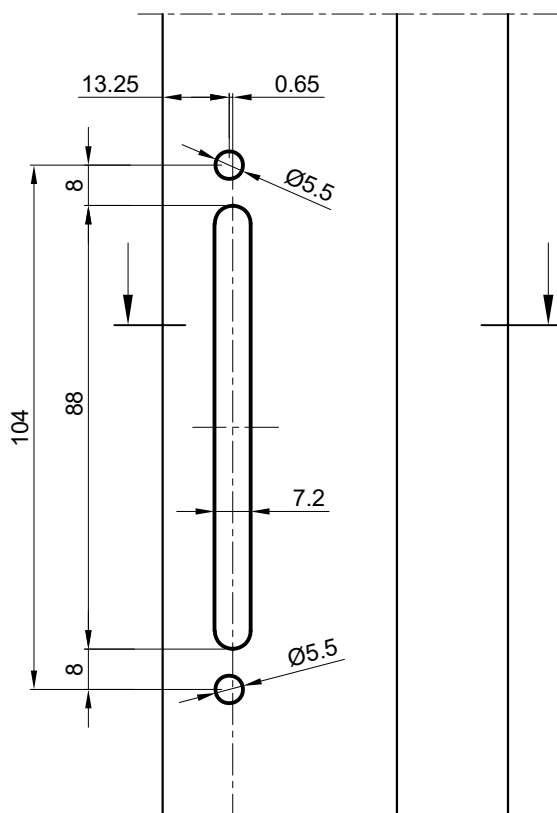


-Mjera pilanja profila : -Sawing length of profile:
 $L(P45-648) = L_{krila-66}$ $L(P45-648) = L_{leaf-66}$
 -Kut pilanja: 90-90 -Sawing angle: 90-90

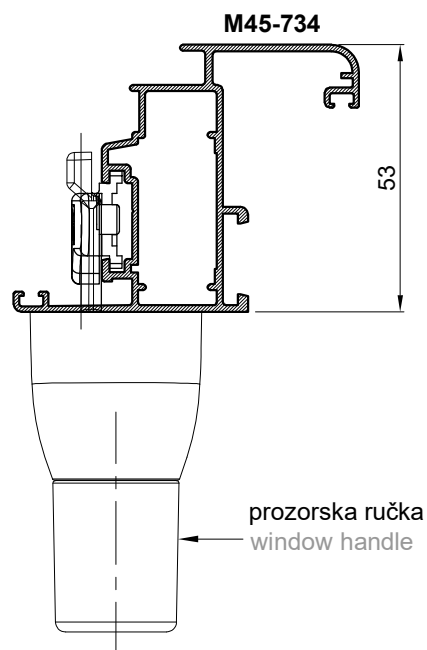
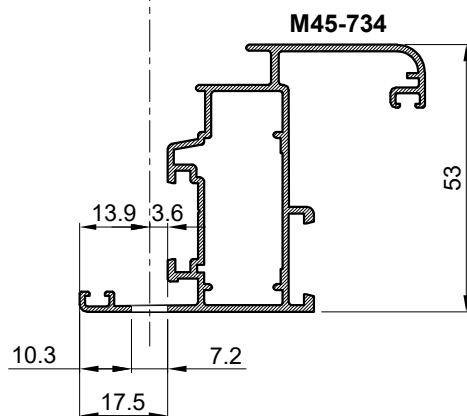


-Mjera pilanja profila za pomoćno krilo : -Sawing length of profile for the auxiliary leaf:
 $L(P45-648) = L_{krila}$ $L(P45-648) = L_{leaf}$
 -Kut pilanja: 90-90 -Sawing angle: 90-90



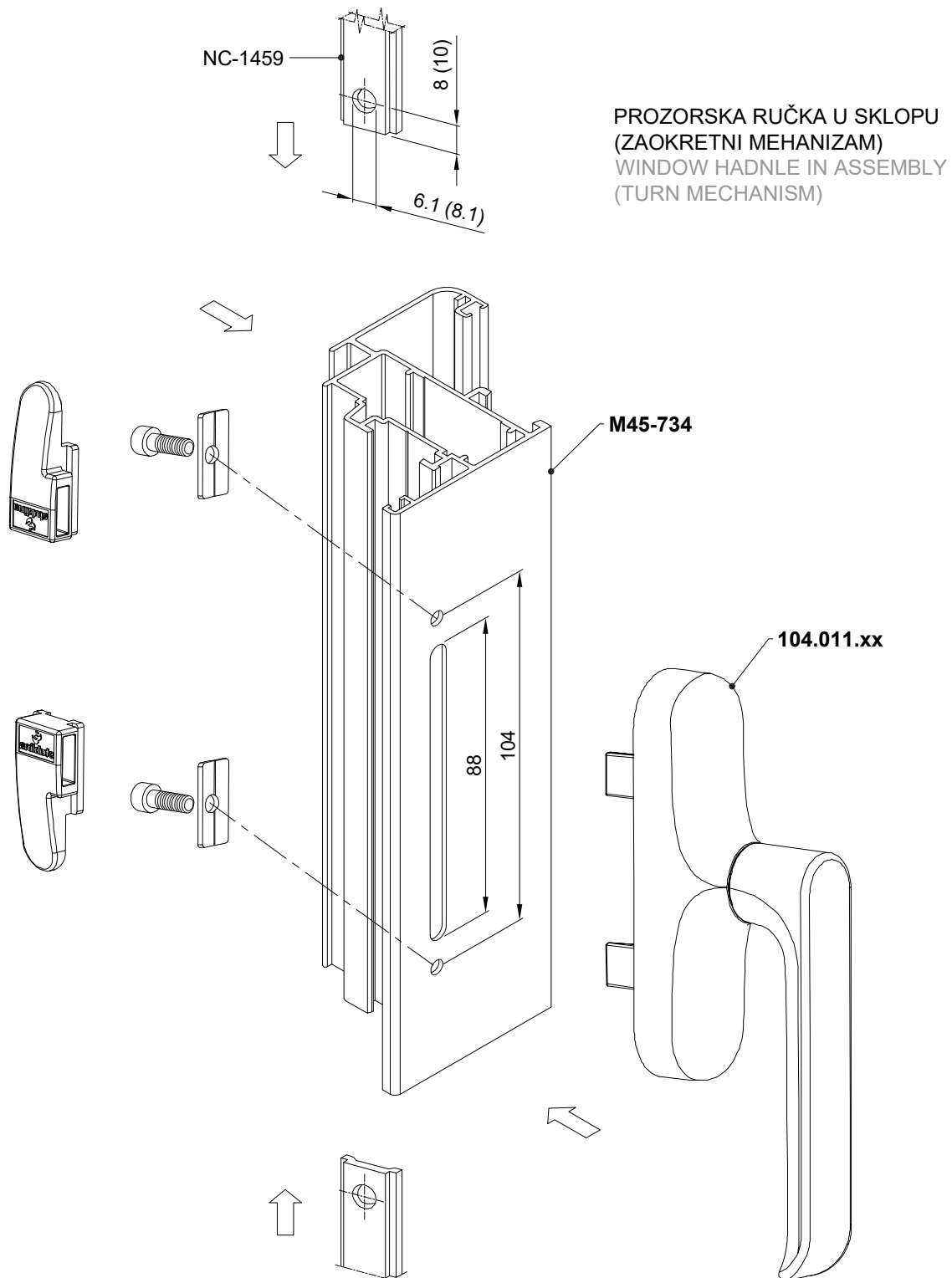
OBRADA PROZORSKOG PROFILA KRILA ZA UGRADNJU RUČKE
PROCESSING OF WINDOW SASH PROFILE FOR HANDLE MONTAGE


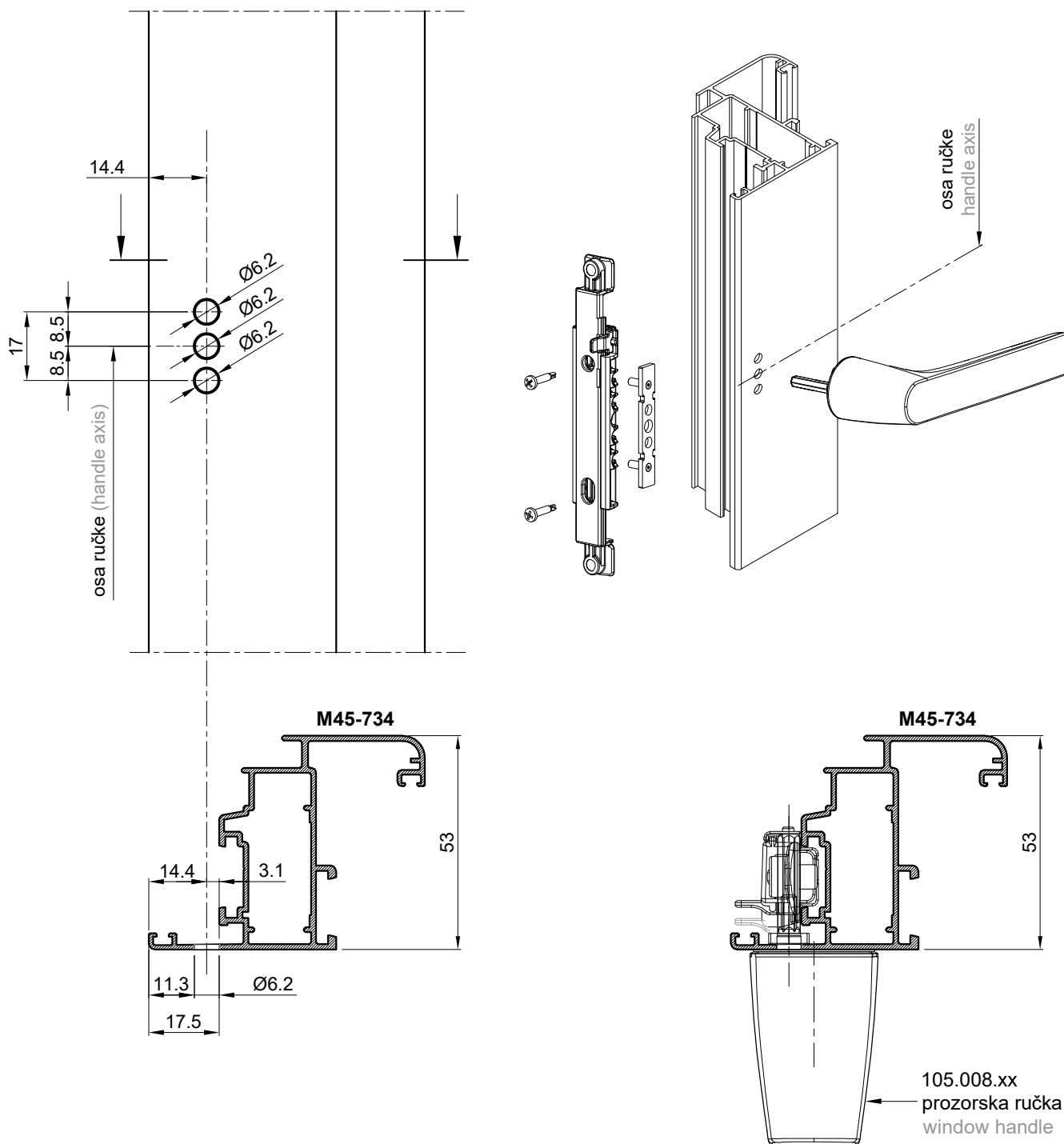
- Za zaokretno i otklopno-zaokretno otvaranje
- Obrada je ista za sve profile krila prozora
- For turn and tilt-turn opening
- Processing is the same for all sash window profiles


 OBRADA PROZORSKOG PROFILA KRILA ZA UGRADNJU RUČKE
(OTKLOPNO-ZAOKRETNI MEHANIZAM)
PROCESSING OF WINDOW SASH PROFILE FOR HANDLE MONTAGE
(TILT-TURN MECHANISM)

- obrada na profilu krila /štancanjem/
Alat: Štanca S1
- processing on sash profile /metal punching/
Tool: Metal punching machine S1

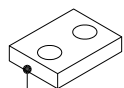
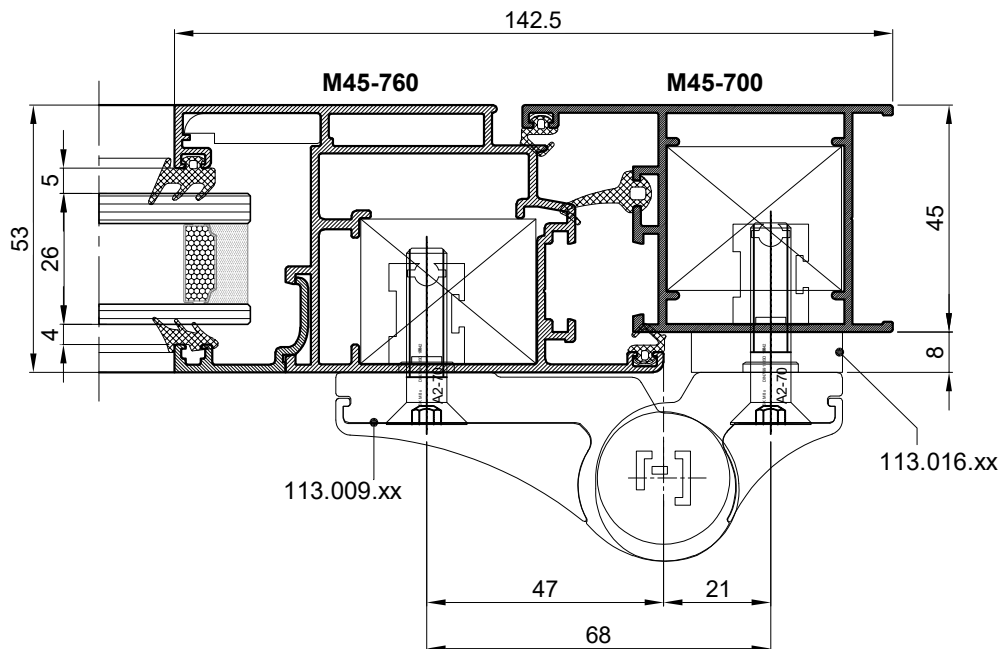
OBRADA PROZORSKOG PROFILA KRILA ZA UGRADNJU RUČKE
PROCESSING OF WINDOW SASH PROFILE FOR HANDLE MONTAGE



OBRADA PROZORSKOG PROFILA KRILA ZA UGRADNJU RUČKE
PROCESSING OF WINDOW SASH PROFILE FOR HANDLE MONTAGE

 OBRADA PROZORSKOG PROFILA KRILA ZA UGRADNJU RUČKE
(SKRIVENI OTKLOPNO-ZAOKRETNI MEHANIZAM - GIESSE)
PROCESSING OF WINDOW SASH PROFILE FOR HANDLE MONTAGE
(HIDDEN TILT-TURN MECHANISM - GIESSE)

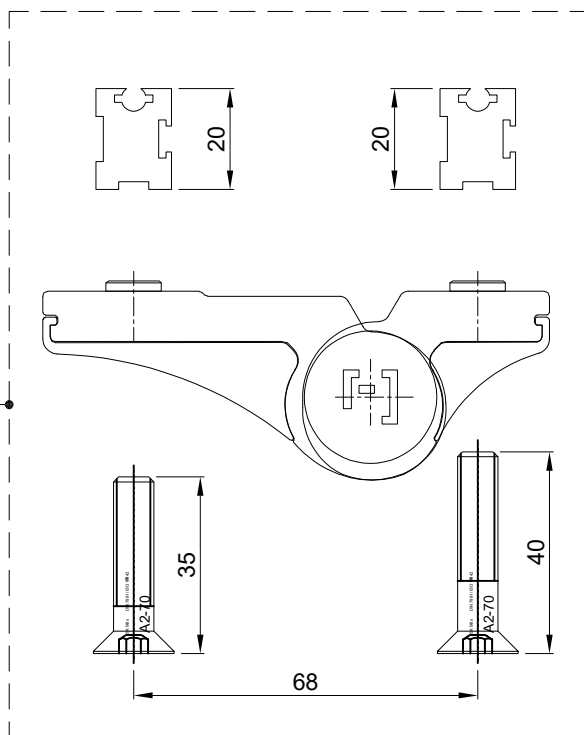
- obrada na profilu krila /glodanjem/
Alat: vretenasto glodalo Ø6.5
- processing on sash profile /milling/
Tool: end mill Ø6.5

SET USADNIH BAGLAMA - OSNO 68 mm
UGRAĐUJE SE U KRILO VRATA M45-760 (otvaranje unutra)
SET OF SCREW-IN HINGES - AXIAL DISTANCE 68 mm
INSTALLED IN DOOR LEAF M45-760 (inward opening)

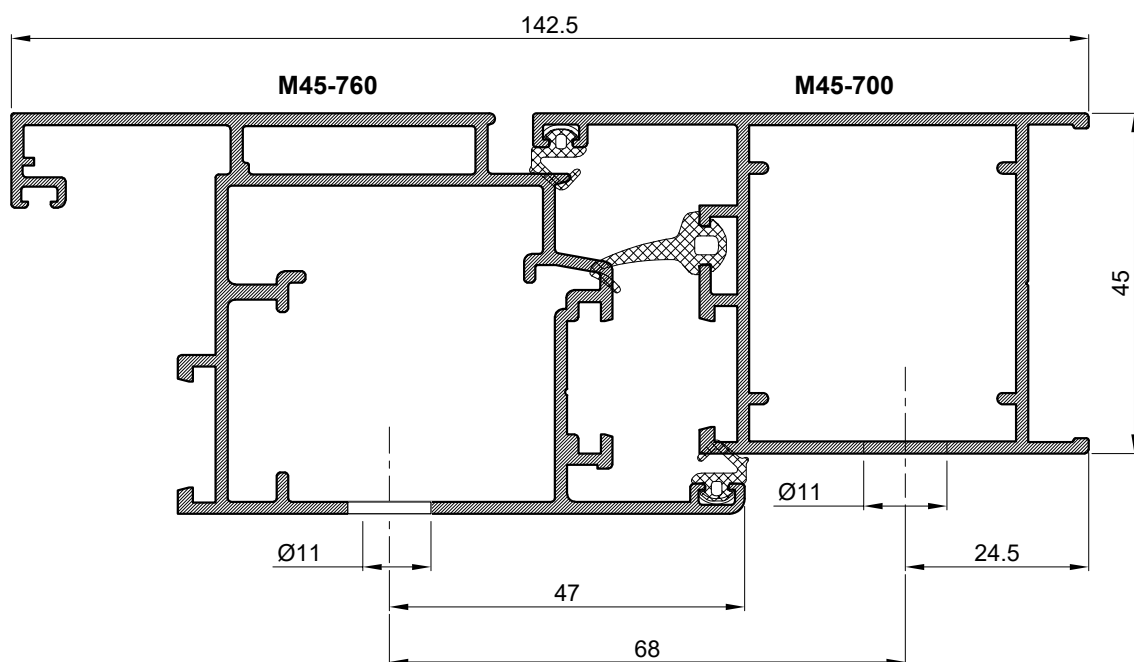
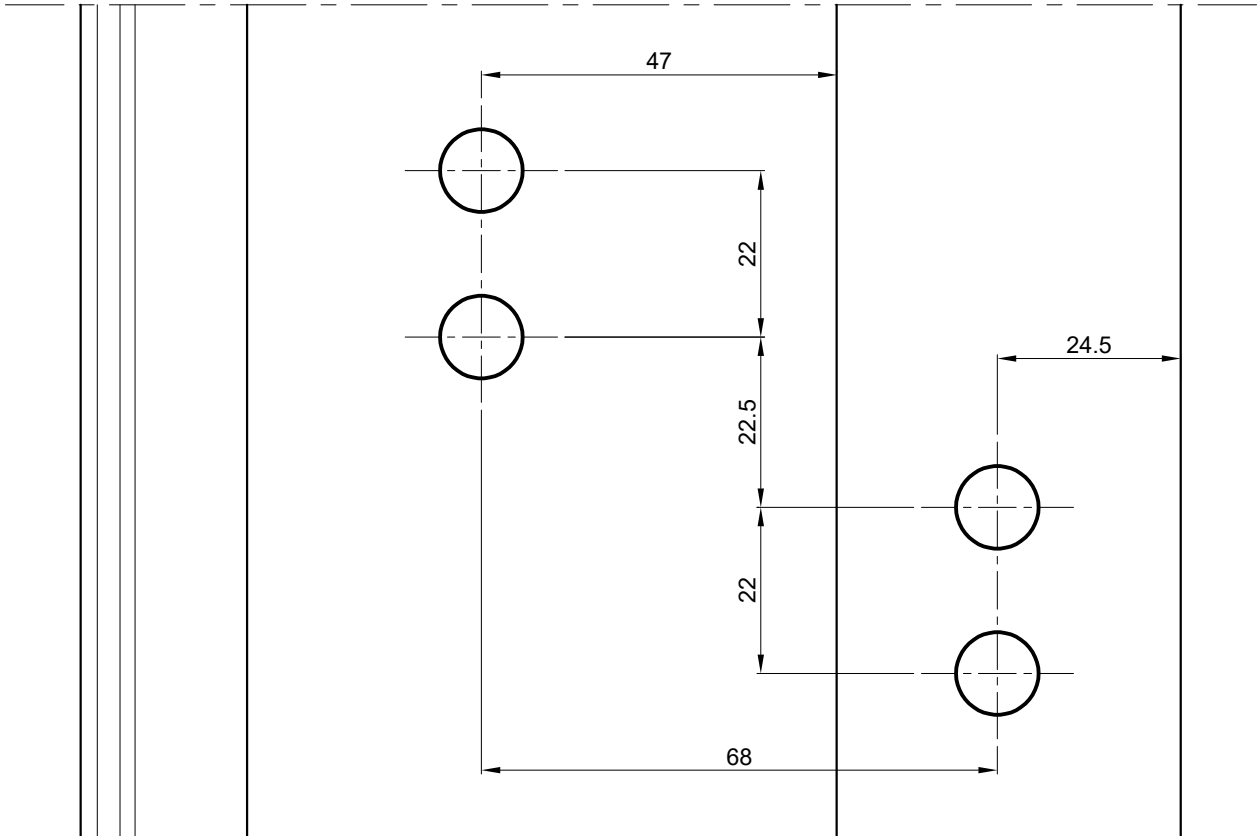


113.016.xx
Podložna pločica d=8mm
(ALU-B)
Washer plate d=8mm
(ALU-B)

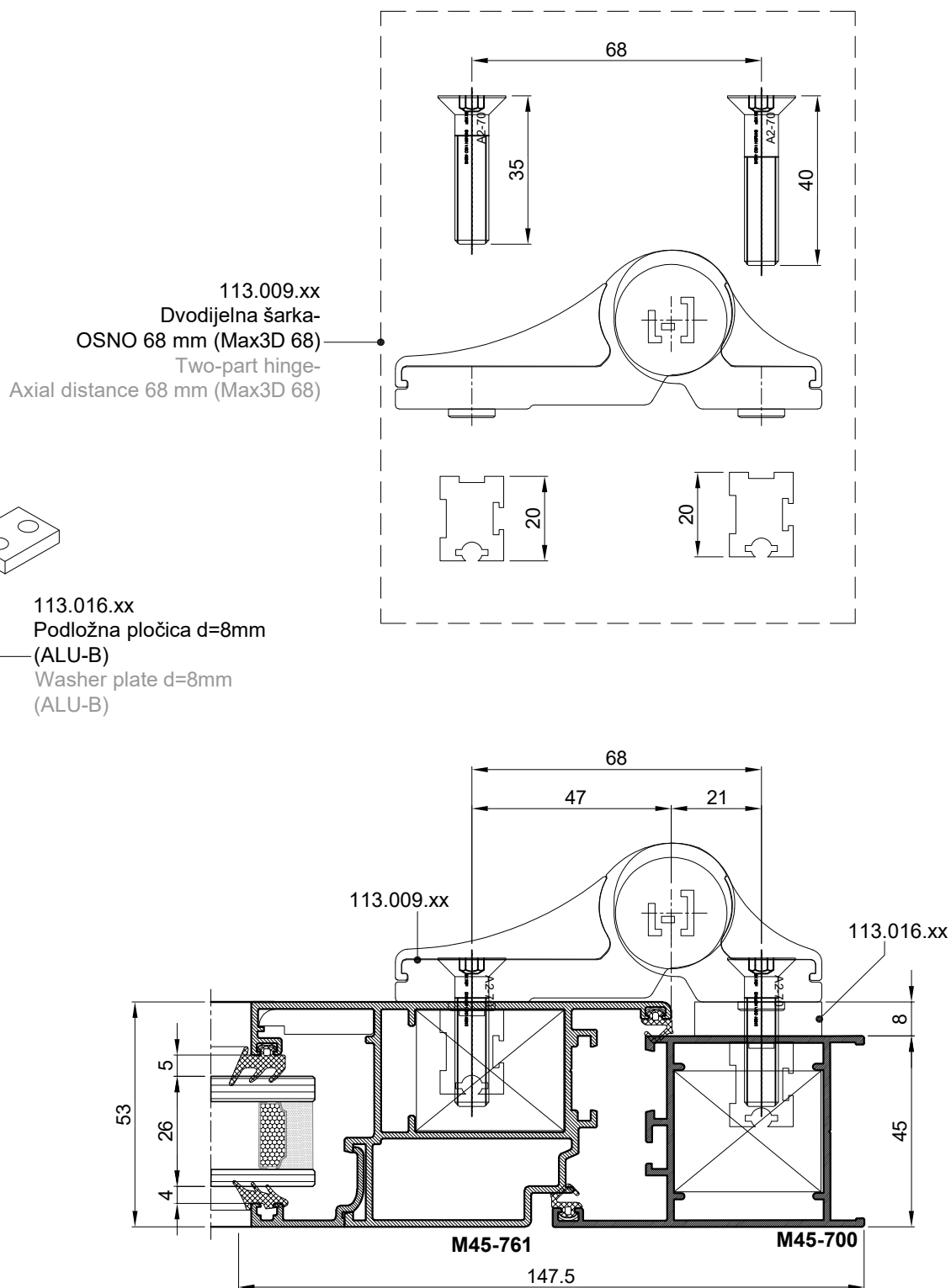
113.009.xx
Dvodijelna šarka-
OSNO 68 mm (Max3D 68)
Two-part hinge-
Axial distance 68 mm (Max3D 68)



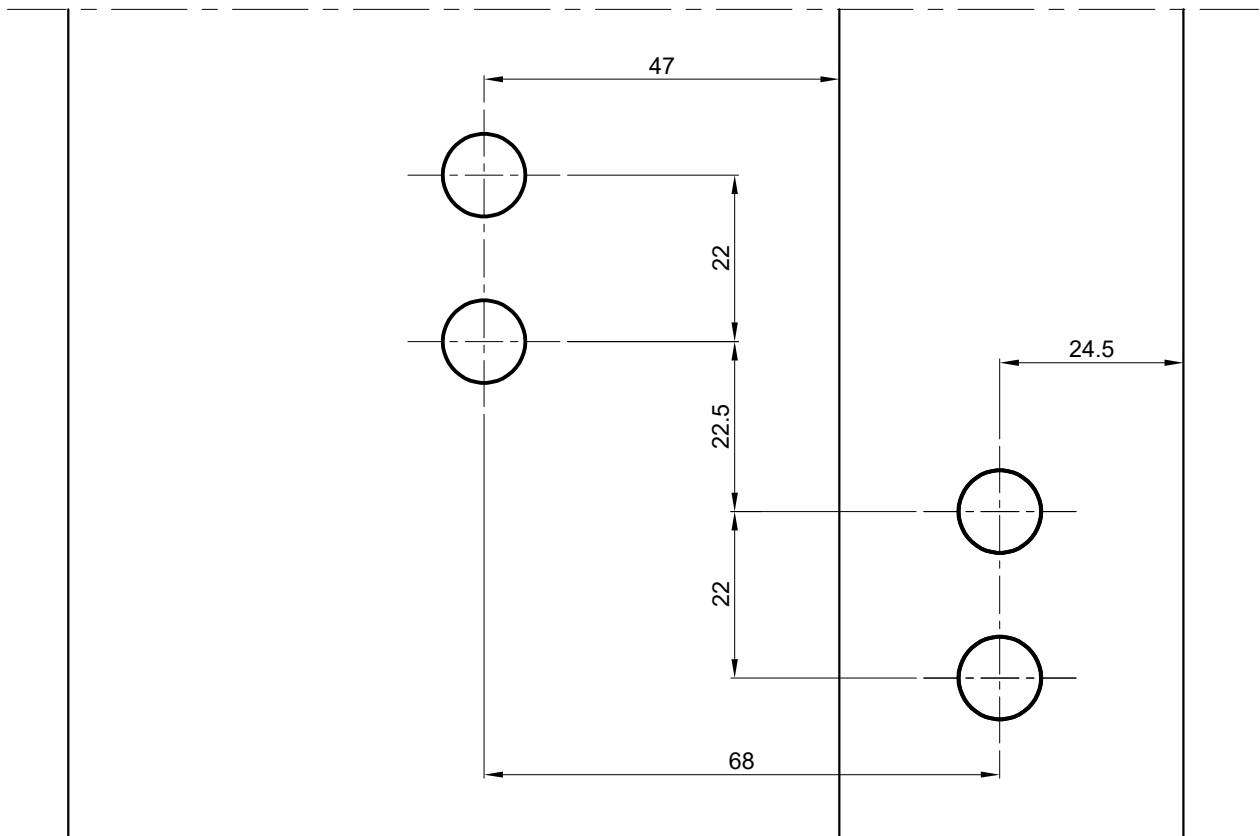
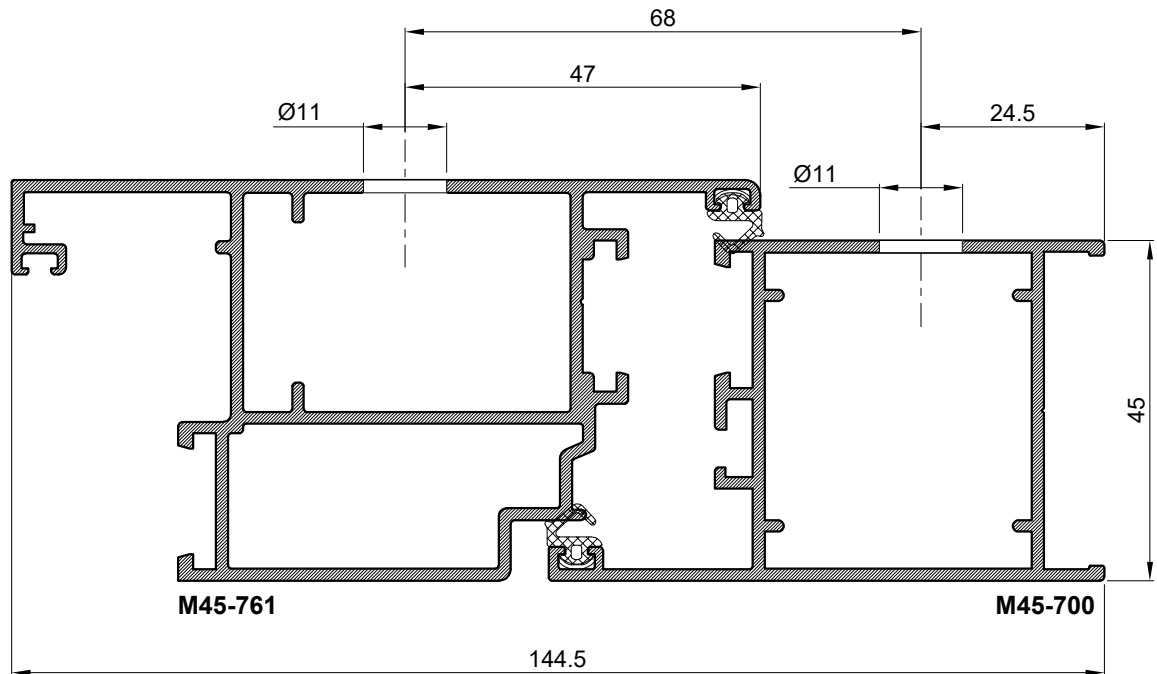
OBRADA ZA SET USADNIH BAGLAMA - OSNO 68 mm, (otvaranje unutra)
PROCESSING OF SCREW-IN HINGES - AXIAL DISTANCE 68 mm, (inward opening)



SET USADNIH BAGLAMA - OSNO 68 mm
UGRAĐUJE SE U KRILO VRATA M45-761 (otvaranje vani)
SET OF SCREW-IN HINGES - AXIAL DISTANCE 68 mm
INSTALLED IN DOOR LEAF M45-761 (outward opening)

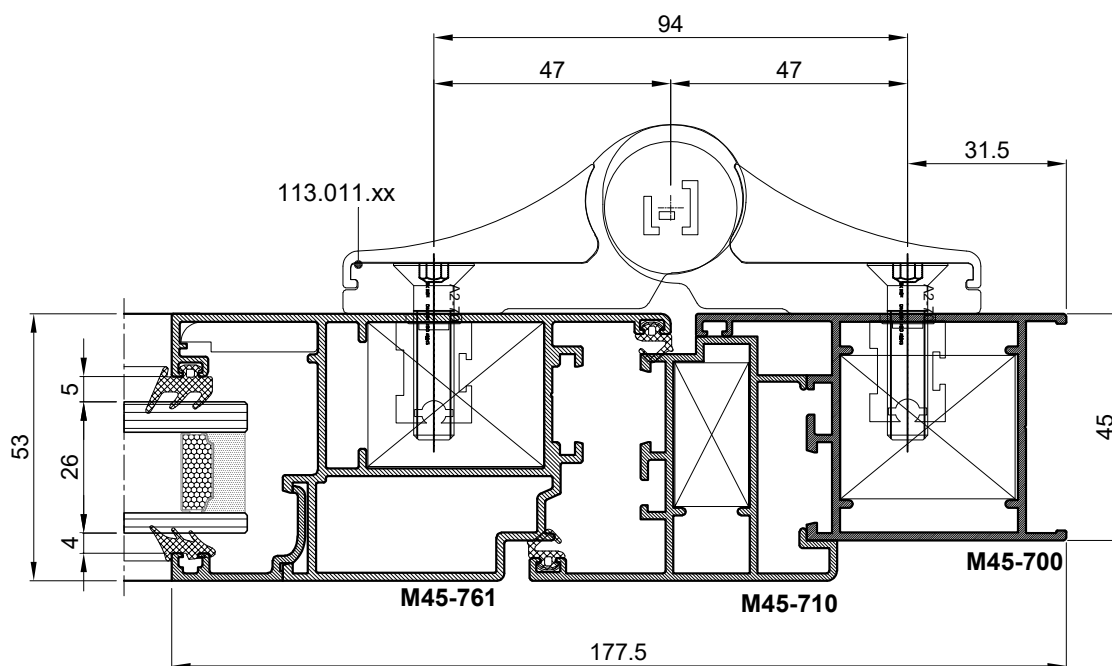
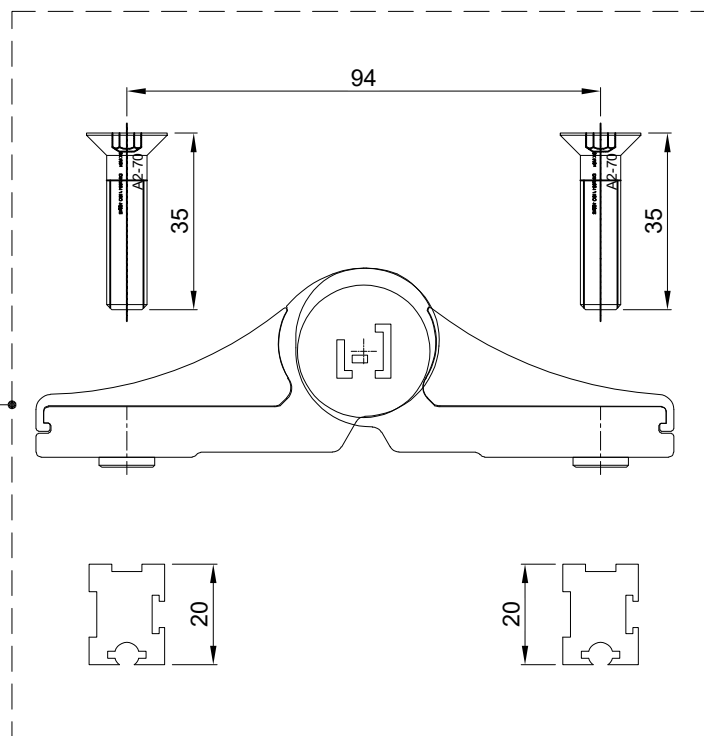


OBRADA ZA SET USADNIH BAGLAMA - OSNO 68 mm, (otvaranje vani)
PROCESSING OF SCREW-IN HINGES - AXIAL DISTANCE 68 mm, (outward opening)

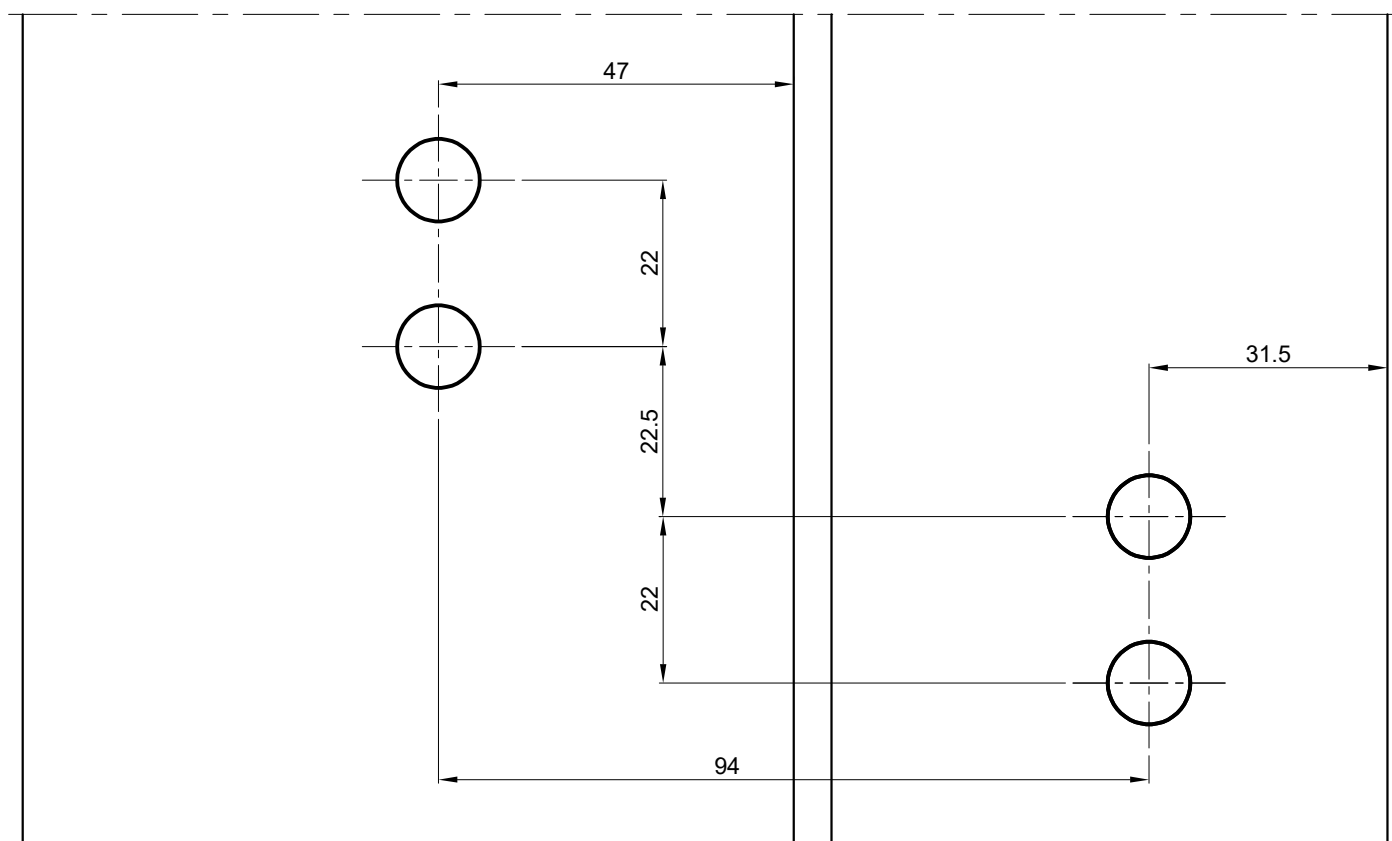
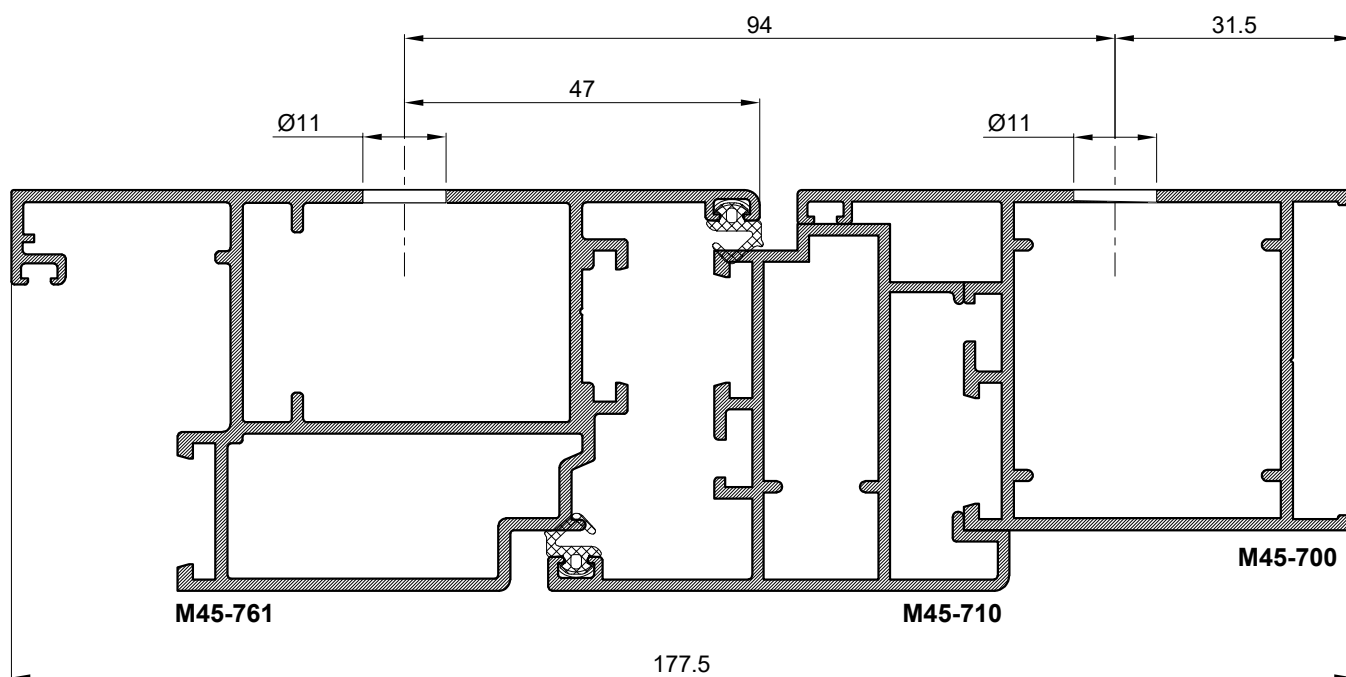


SET USADNIH BAGLAMA - OSNO 94 mm
UGRAĐUJE SE U KRILO VRATA M45-761 (otvaranje vani)
SET OF SCREW-IN HINGES - AXIAL DISTANCE 94 mm
INSTALLED IN DOOR LEAF M45-761 (outward opening)

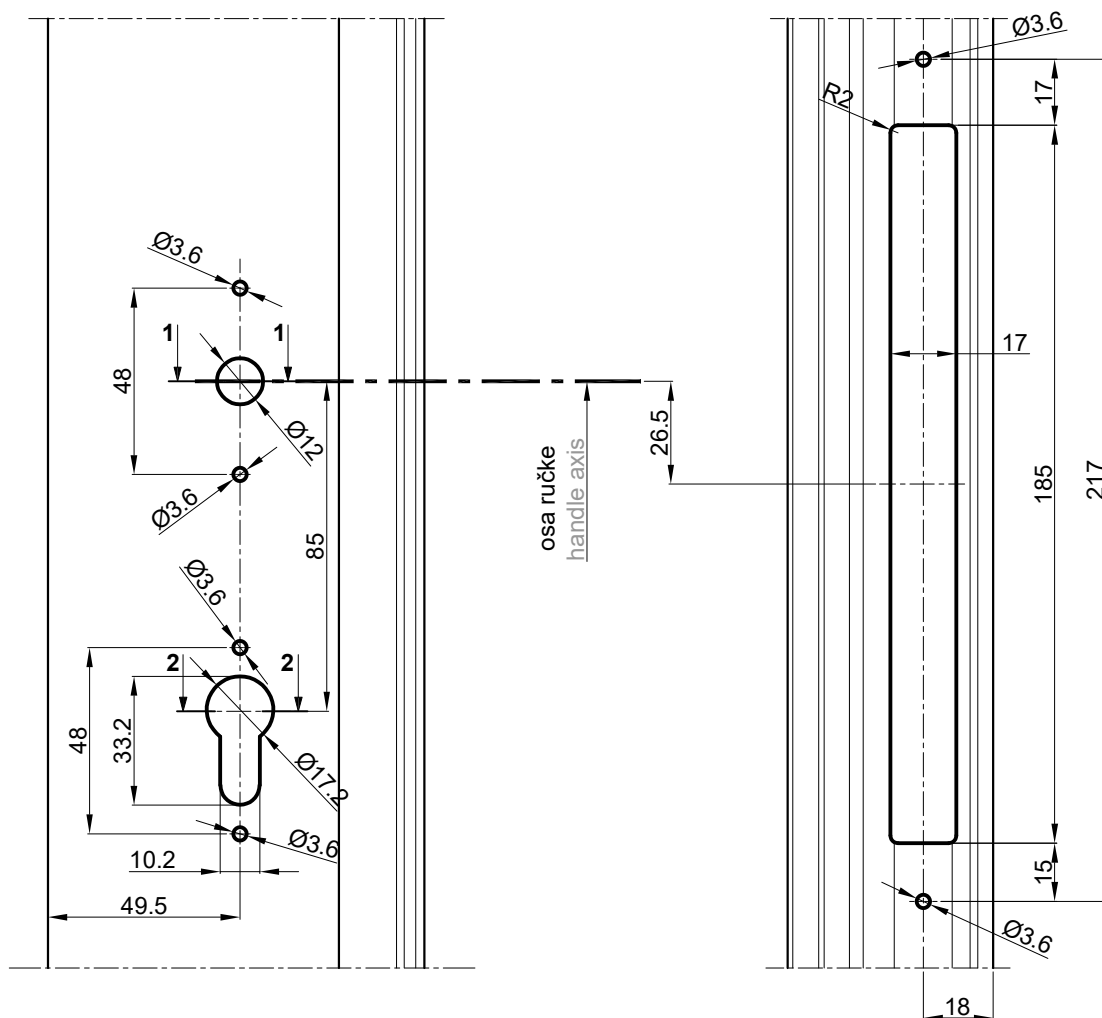
113.011.xx
Dvodijelna šarka-
OSNO 94 mm (Max3D 94)
Two-part hinge-
Axial distance 94 mm (Max3D 94)



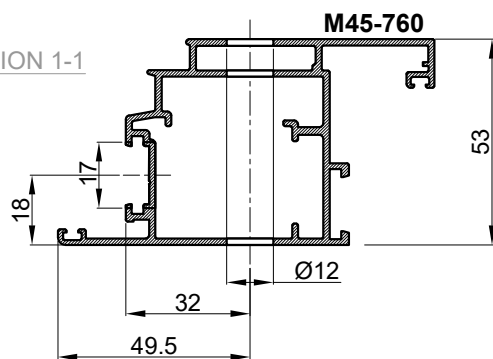
OBRADA ZA SET USADNIH BAGLAMA - OSNO 94 mm, (otvaranje vani)
PROCESSING OF SCREW-IN HINGES - AXIAL DISTANCE 94 mm, (outward opening)



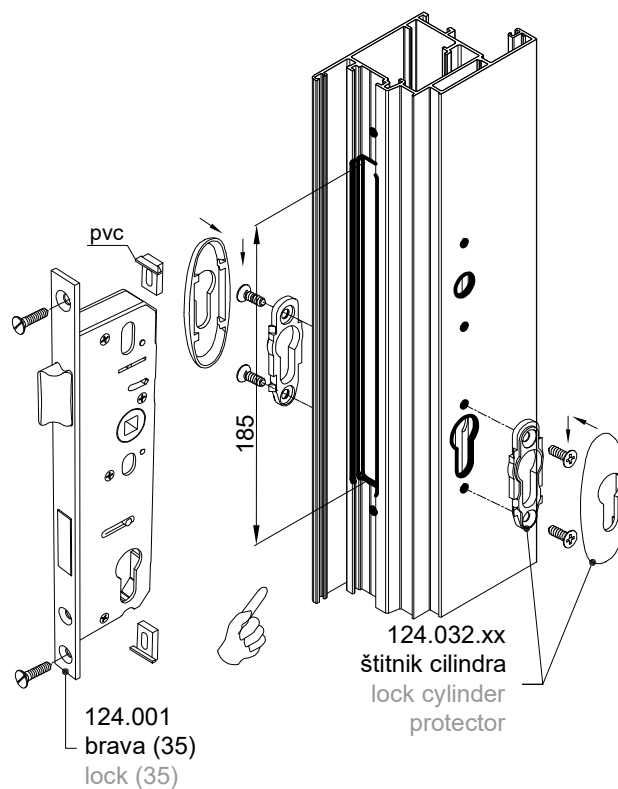
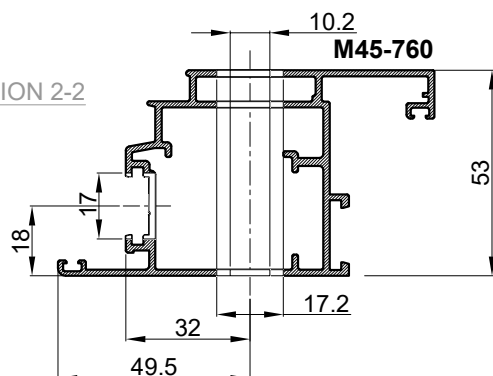
OBRADA PROFILA KRILA VRATA (otvaranje unutra) ZA BRAVU 124.001 I RUČKU 104.009 (Stublina)
PROCESSING OF DOOR LEAF PROFILE (inward opening) FOR LOCK 124.001 AND HANDLE 104.009 (Stublina)



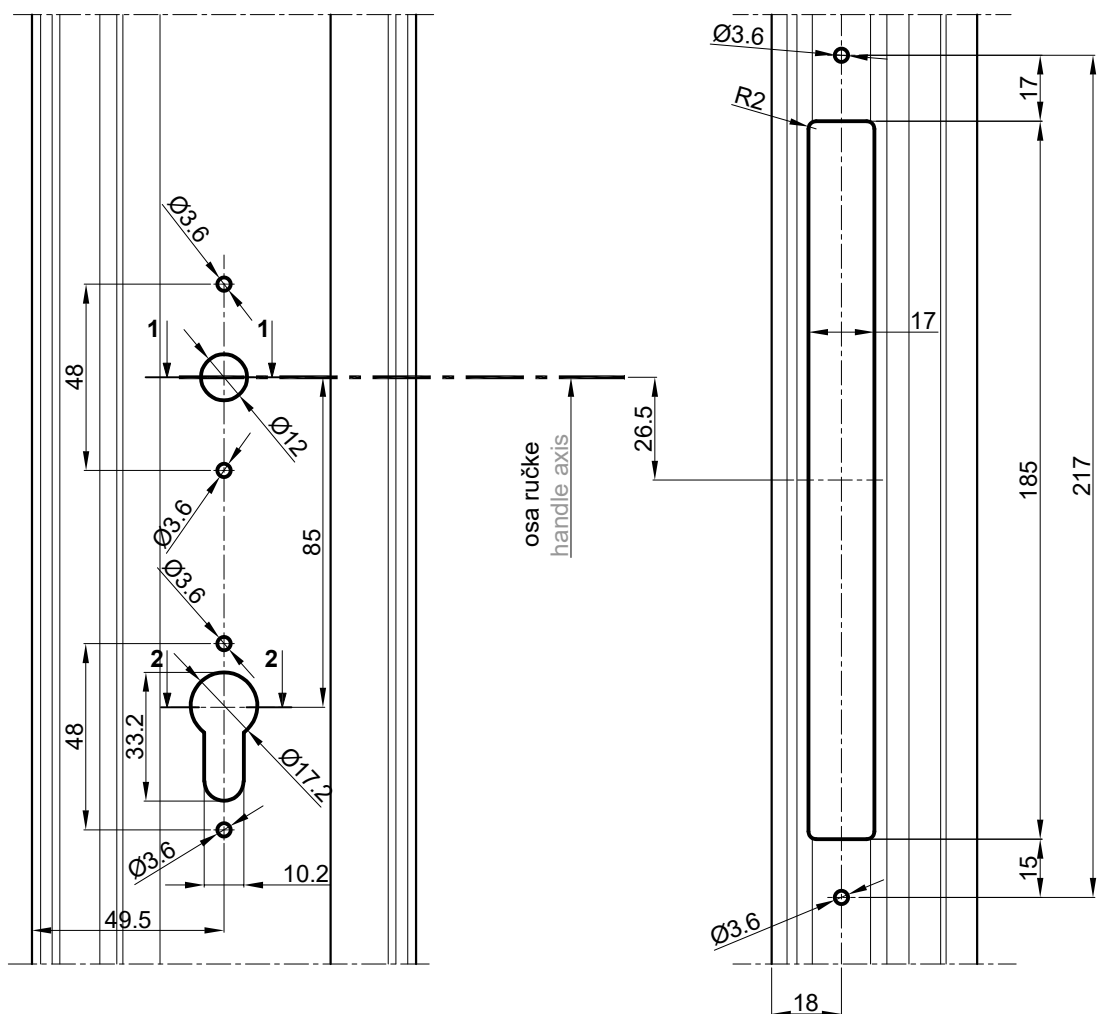
PRESJEK 1-1
CROSS SECTION 1-1



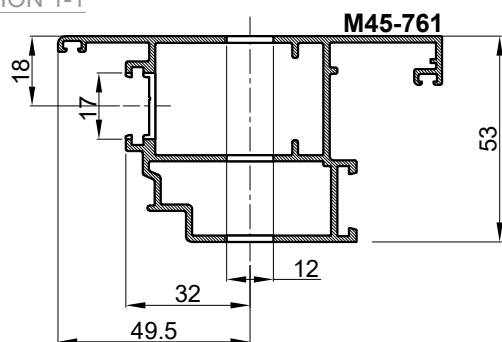
PRESJEK 2-2
CROSS SECTION 2-2



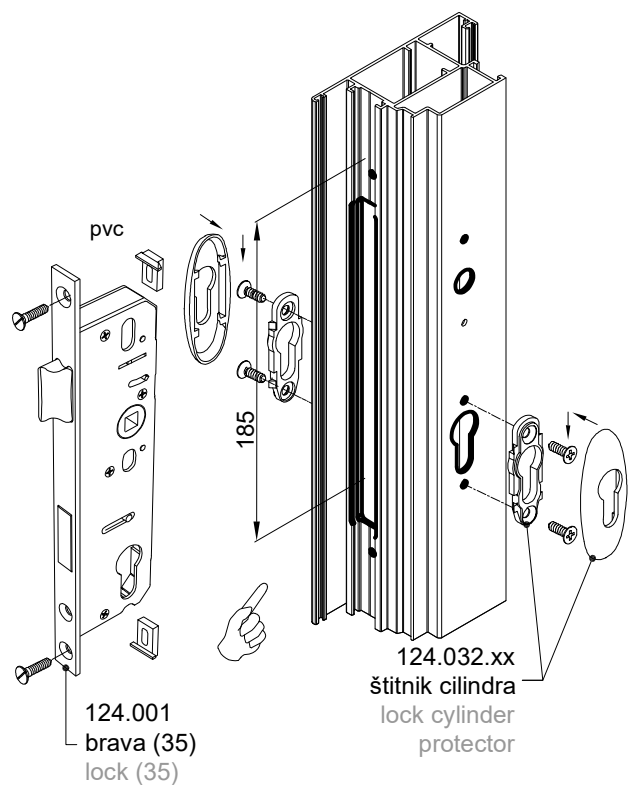
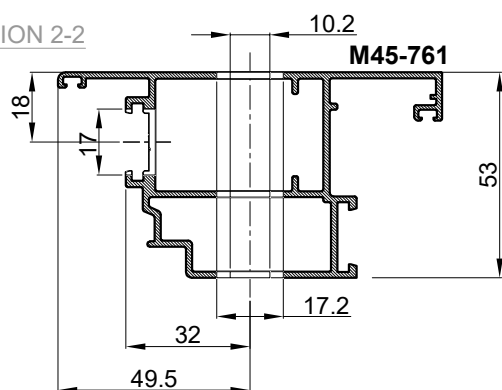
OBRADA PROFILA KRILA VRATA (otvaranje vani) ZA BRAVU 124.001 I RUČKU 104.009 (Stublina)
PROCESSING OF DOOR LEAF PROFILE (outward opening) FOR LOCK 124.001 AND HANDLE 104.009 (Stublina)



PRESJEK 1-1
CROSS SECTION 1-1

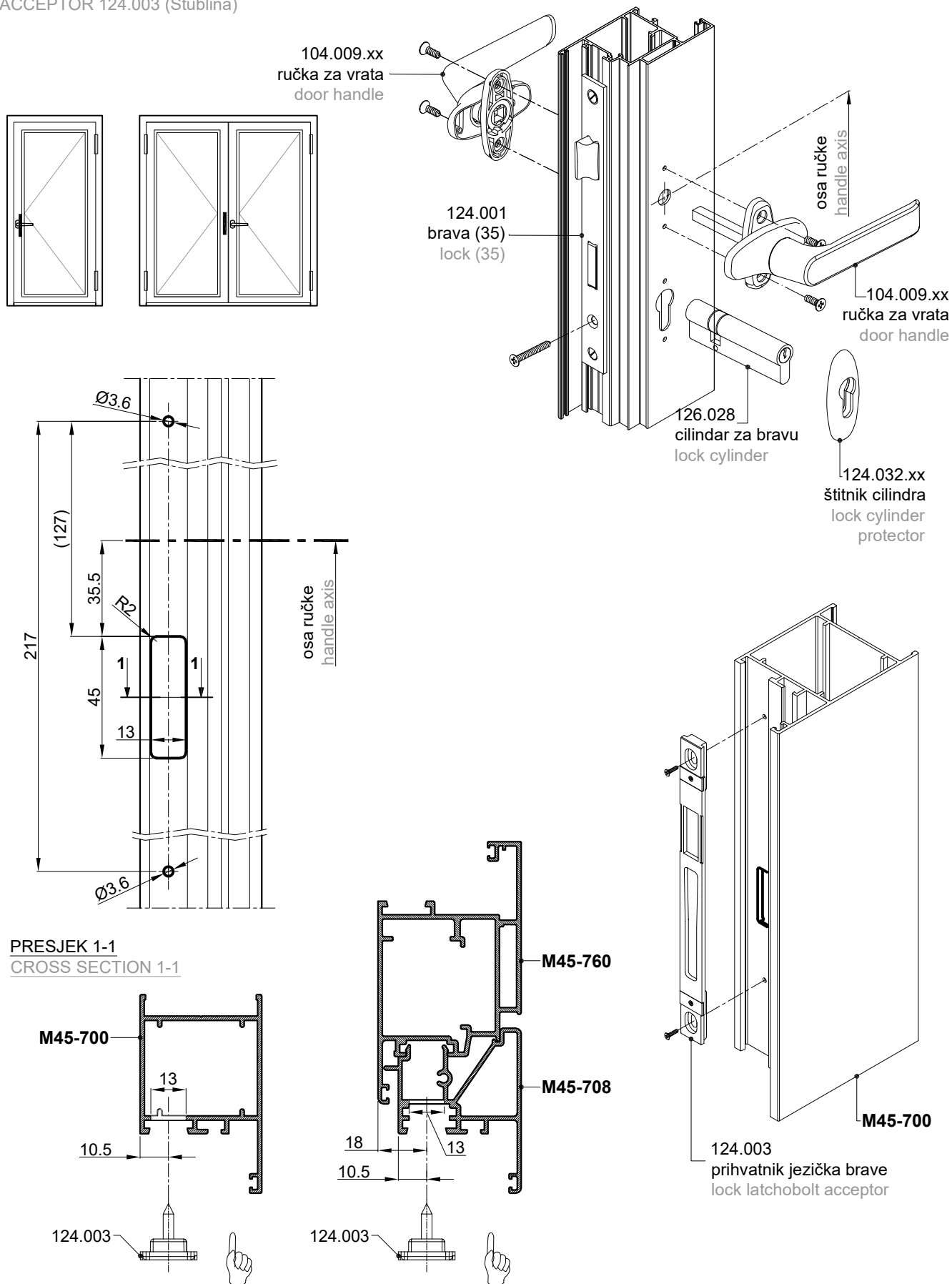


PRESJEK 2-2
CROSS SECTION 2-2

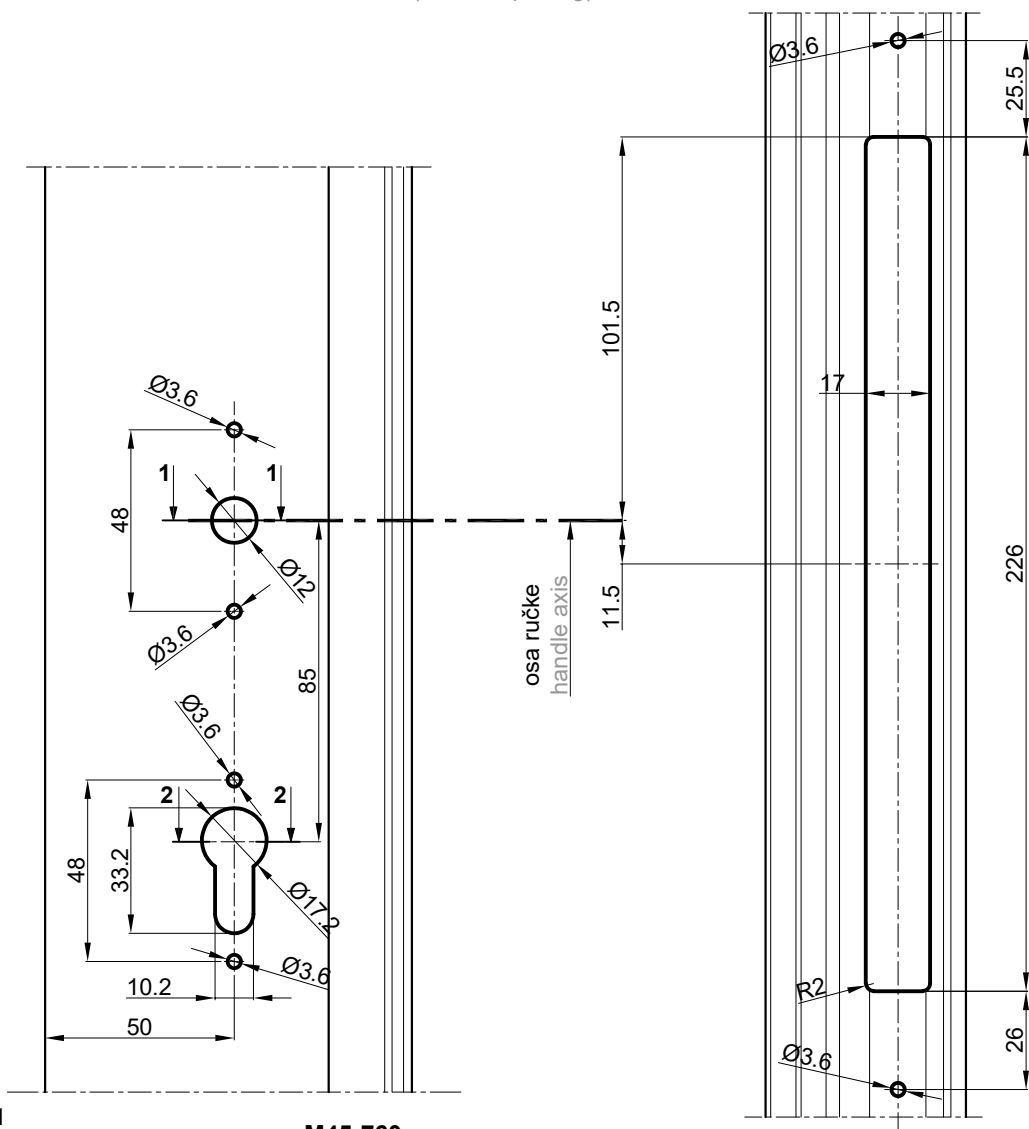


OBRADA PROFILA RAMA VRATA I PROFILA KOMBATUTE (otvaranje unutra i vani) ZA PRIHVATNIK JEZIČKA BRAVE 124.003 (Stublina)

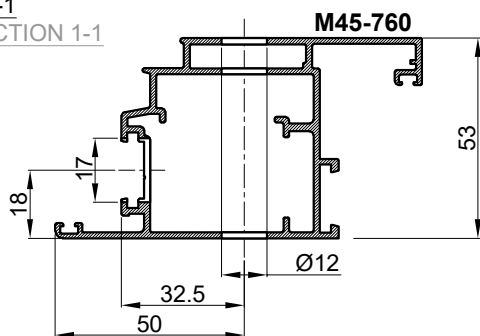
PROCESSING OF DOOR FRAME AND FLYING MULLION PROFILE (inward and outward opening) FOR LOCK LATCHBOLT ACCEPTOR 124.003 (Stublina)



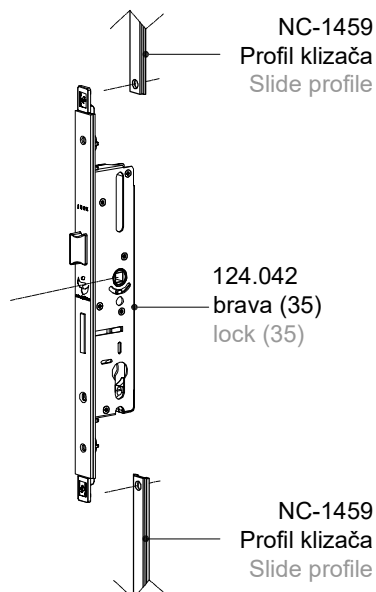
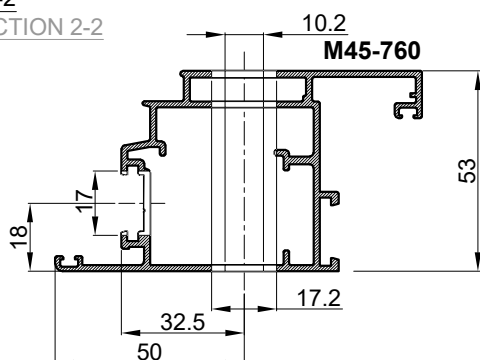
OBRADA PROFILA KRILA VRATA (otvaranje unutra) ZA BRAVU 124.042 I RUČKU 104.015 (Stublina)
PROCESSING OF DOOR LEAF PROFILE (inward opening) FOR LOCK 124.042 AND HANDLE 104.015 (Stublina)



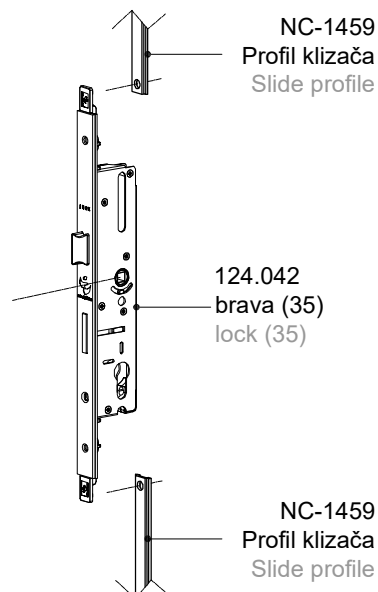
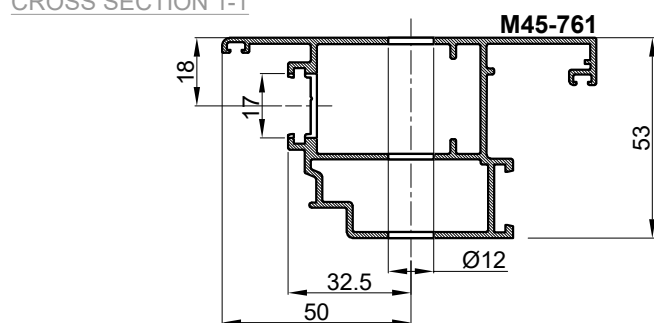
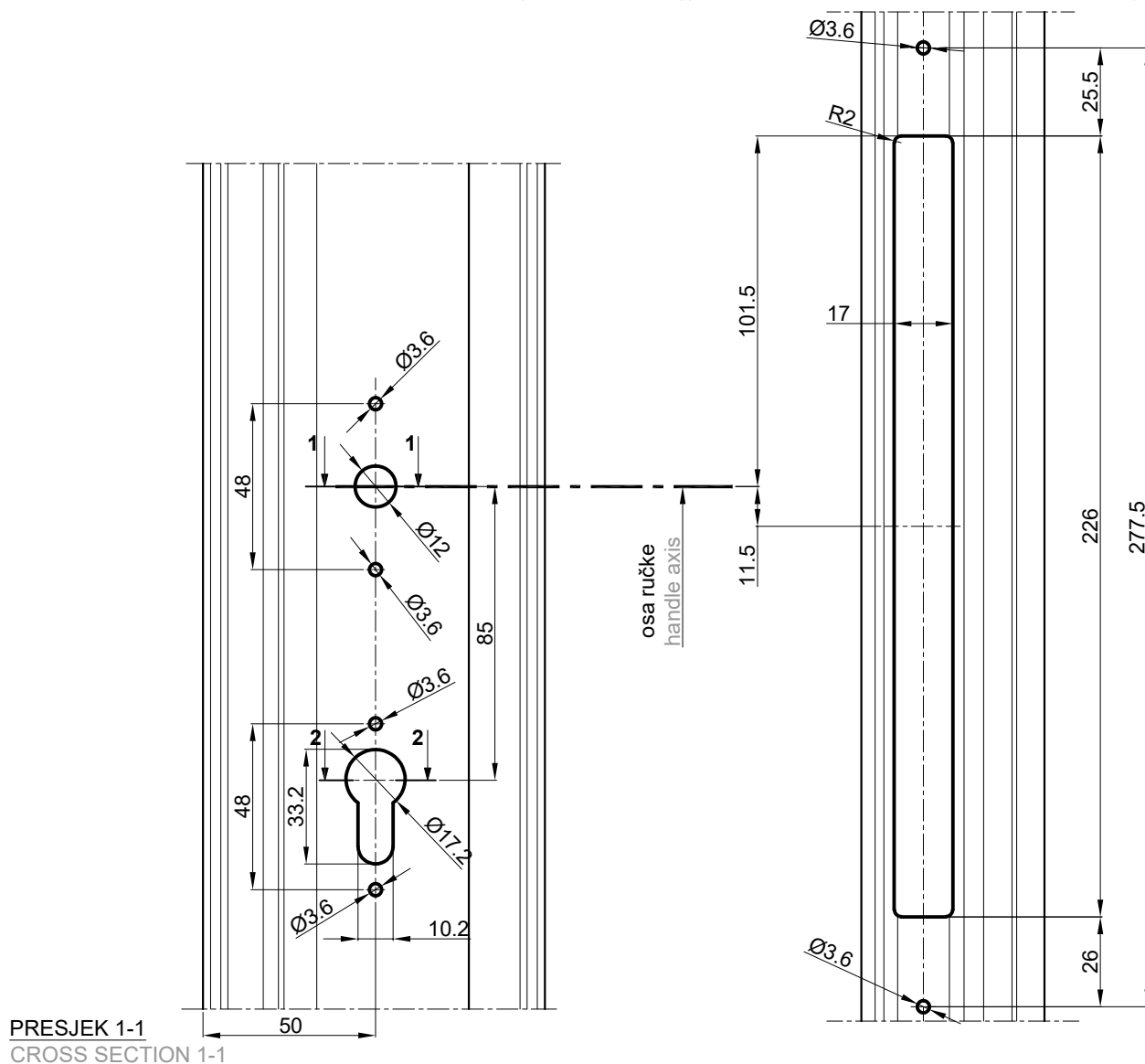
PRESJEK 1-1
CROSS SECTION 1-1



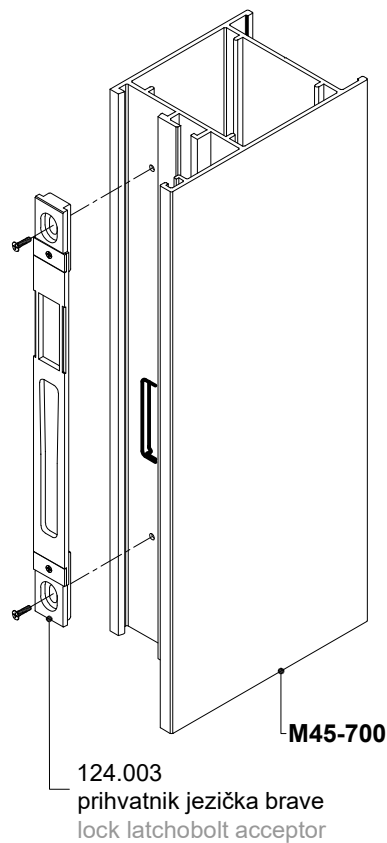
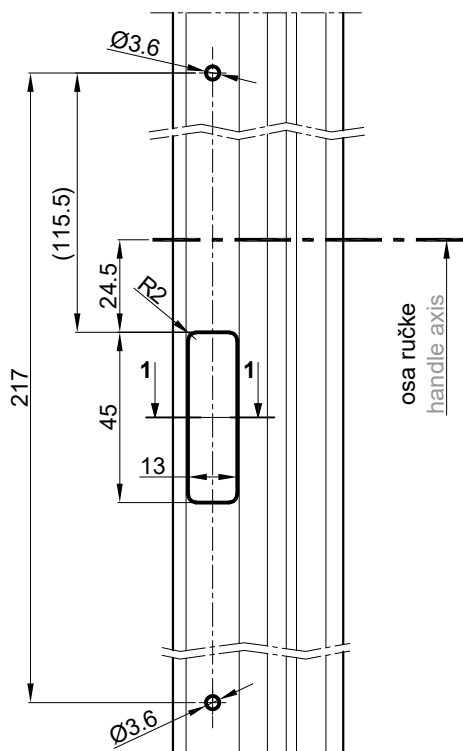
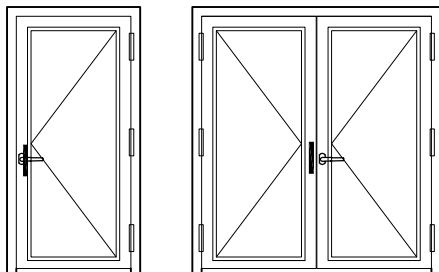
PRESJEK 2-2
CROSS SECTION 2-2



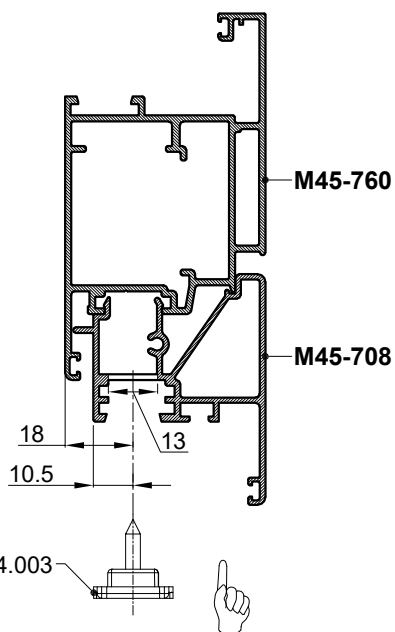
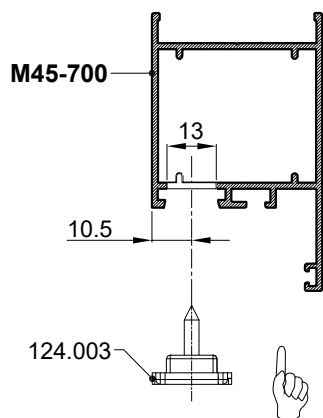
OBRADA PROFILA KRILA VRATA (otvaranje vani) ZA BRAVU 124.042 I RUČKU 104.015 (Stublina)
PROCESSING OF DOOR LEAF PROFILE (outward opening) FOR LOCK 124.042 AND HANDLE 104.015 (Stublina)



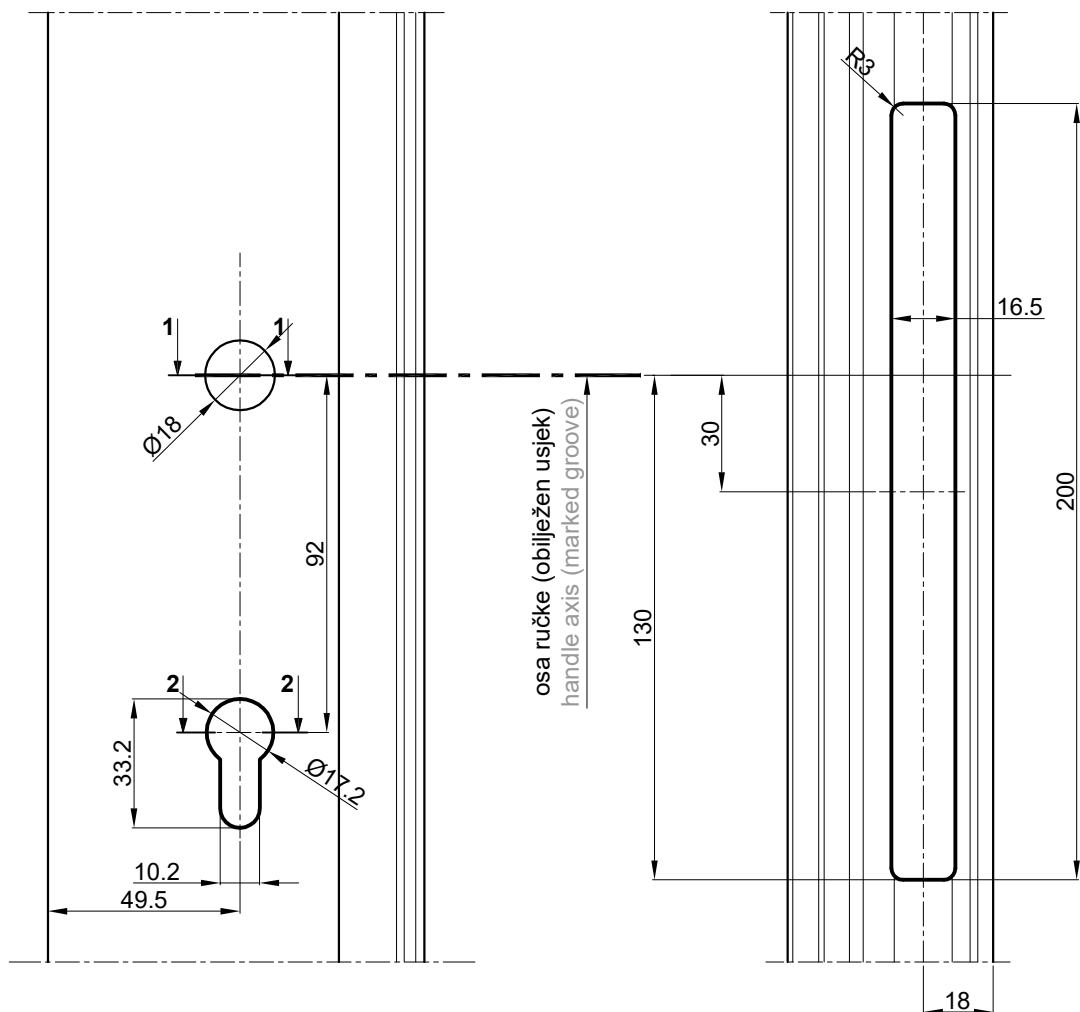
OBRADA PROFILA RAMA VRATA I PROFILA KOMBATUTE (otvaranje unutra i vani) ZA PRIHVATNIK JEZIČKA BRAVE
124.003 (Stublina) - ZA BRAVU 124.042
PROCESSING OF DOOR FRAME AND FLYING MULLION PROFILE (inward and outward opening) FOR LOCK
LATCHBOLT ACCEPTOR 124.003 (Stublina) - FOR LOCK 124.042



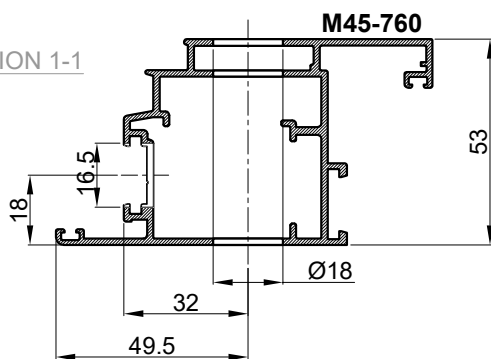
PRESJEK 1-1
CROSS SECTION 1-1



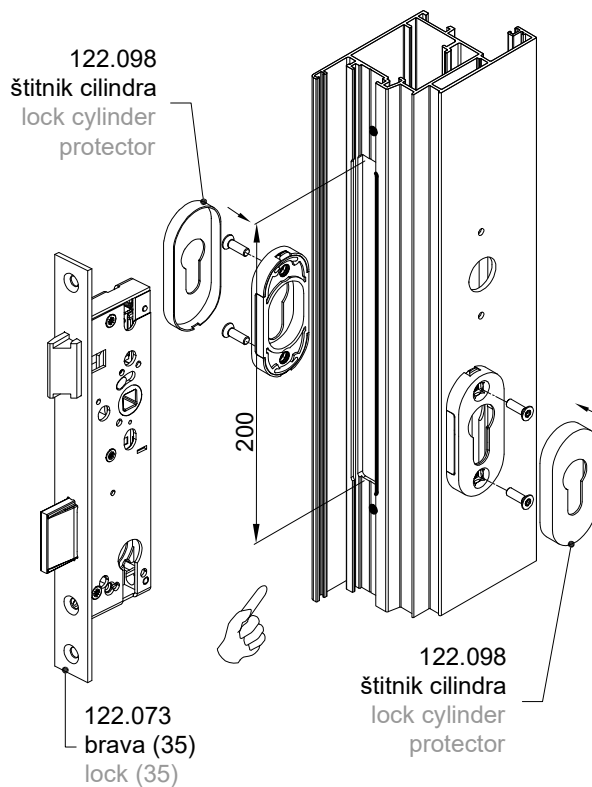
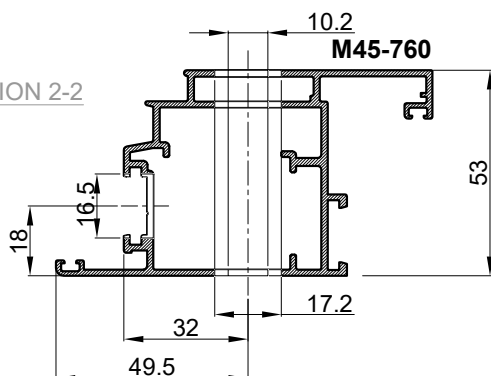
OBRADA PROFILA KRILA VRATA (otvaranje unutra) ZA BRAVU S JEZIČKOM 122.073 (GU-BKS) I RUČKU 102.028 (GU-BKS)
PROCESSING OF DOOR LEAF PROFILE (inward opening) FOR LOCK WITH LATCHBOLT 122.073 (GU-BKS) AND HANDLE 102.028 (GU-BKS)



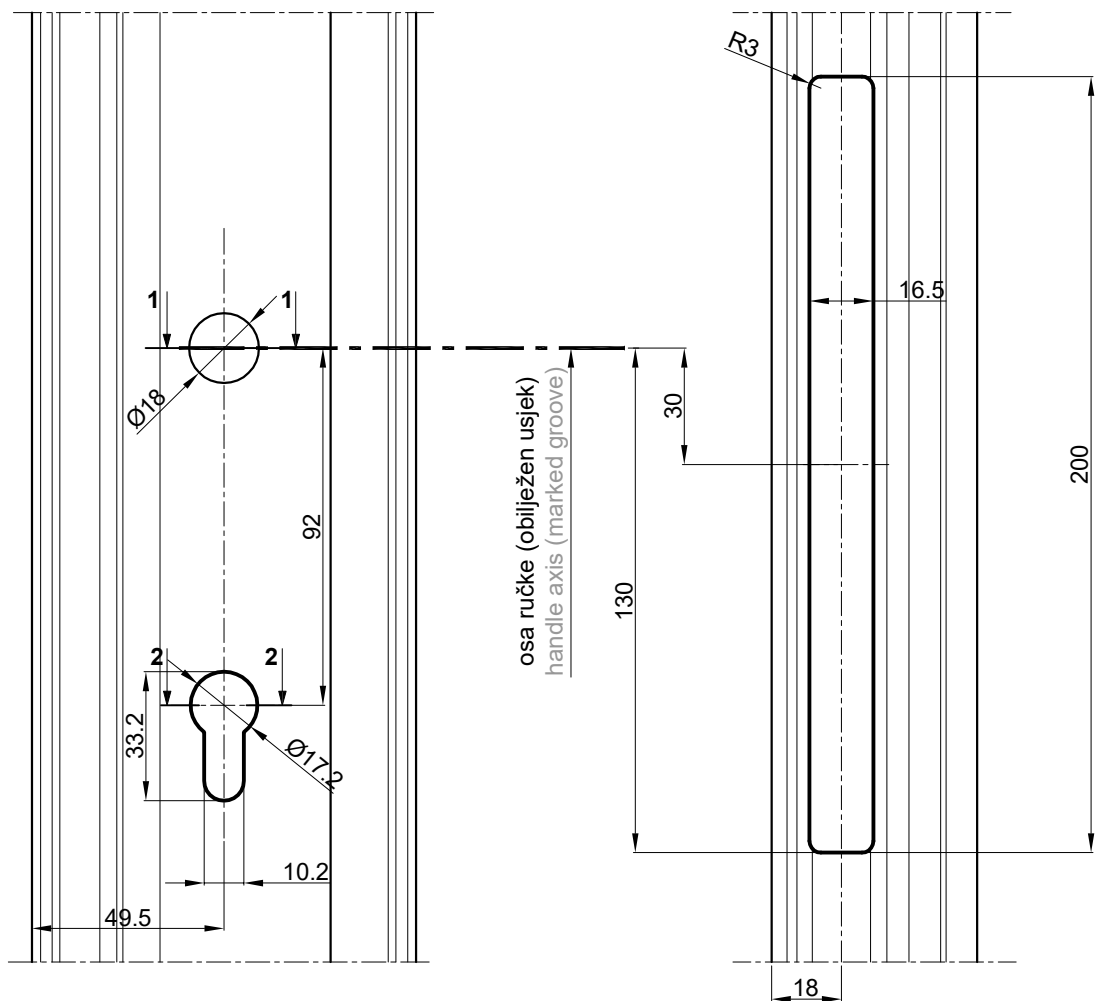
PRESJEK 1-1
CROSS SECTION 1-1



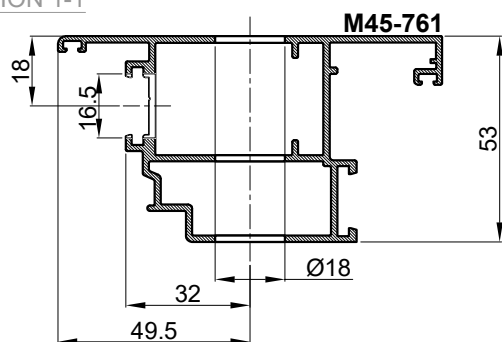
PRESJEK 2-2
CROSS SECTION 2-2



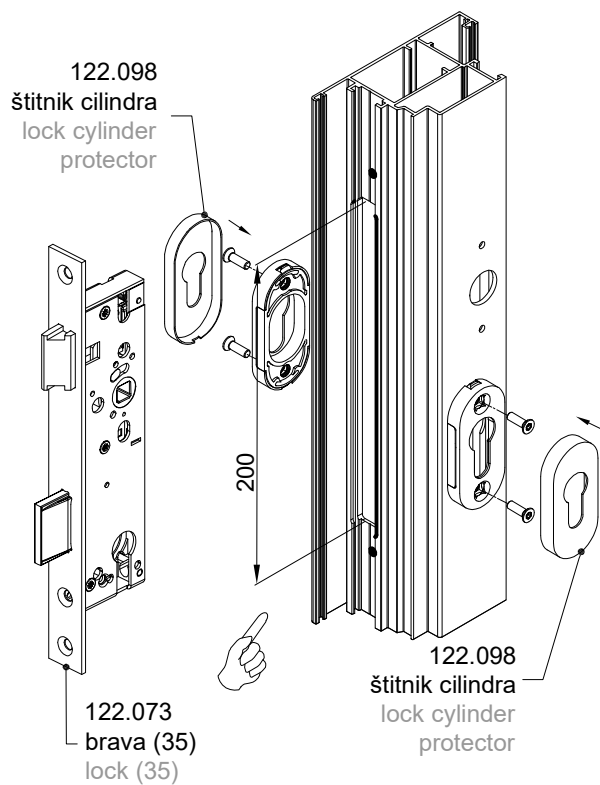
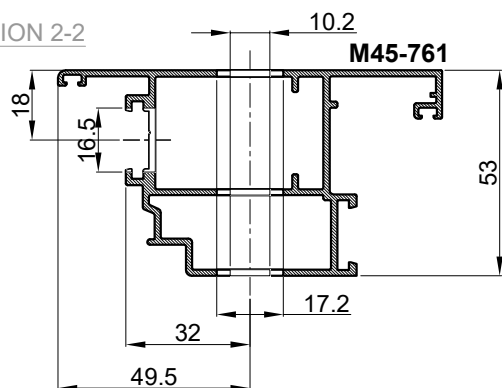
OBRADA PROFILA KRILA VRATA (otvaranje vani) ZA BRAVU S JEZIČKOM 122.073 (GU-BKS) I RUČKU 102.028 (GU-BKS)
PROCESSING OF DOOR LEAF PROFILE (outward opening) FOR LOCK WITH LATCHBOLT 122.073 (GU-BKS) AND HANDLE 102.028 (GU-BKS)



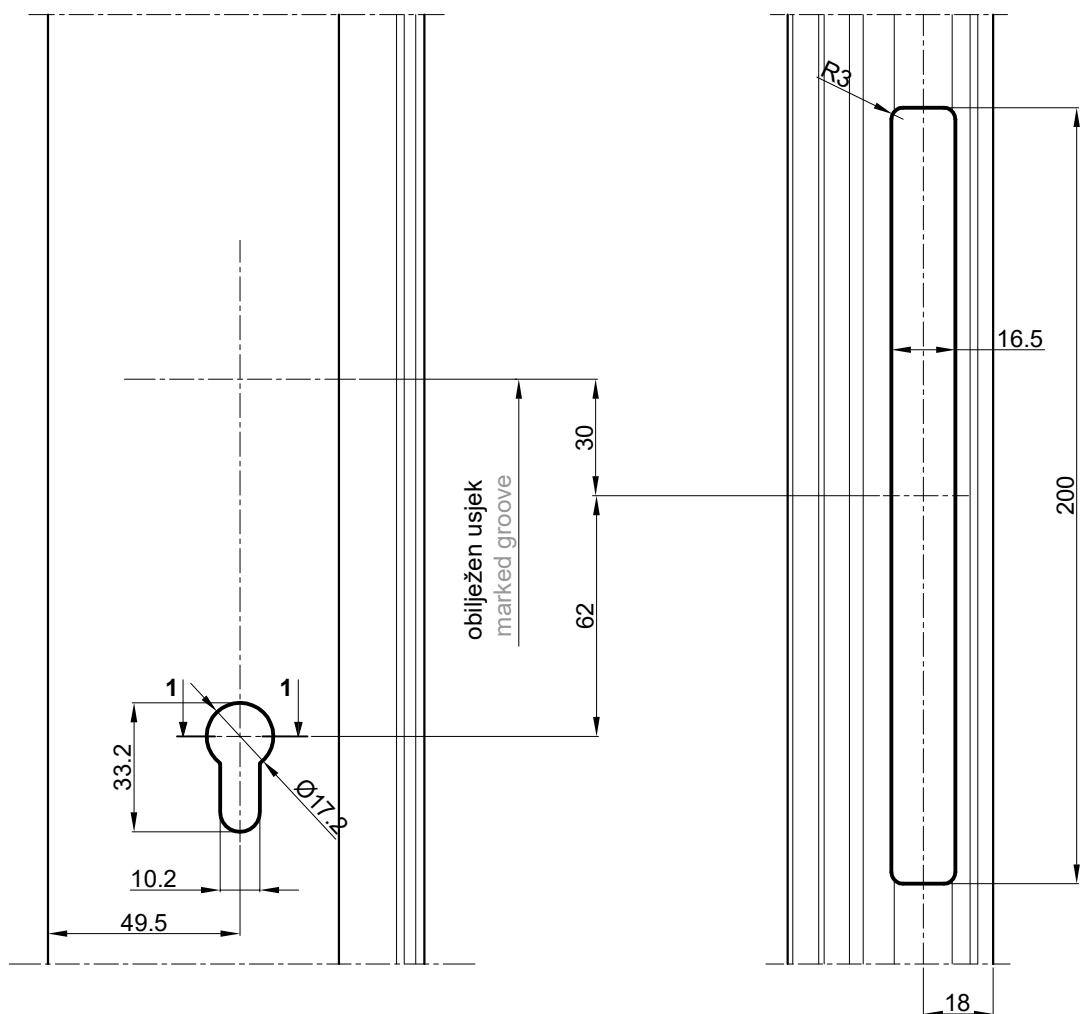
PRESJEK 1-1
CROSS SECTION 1-1



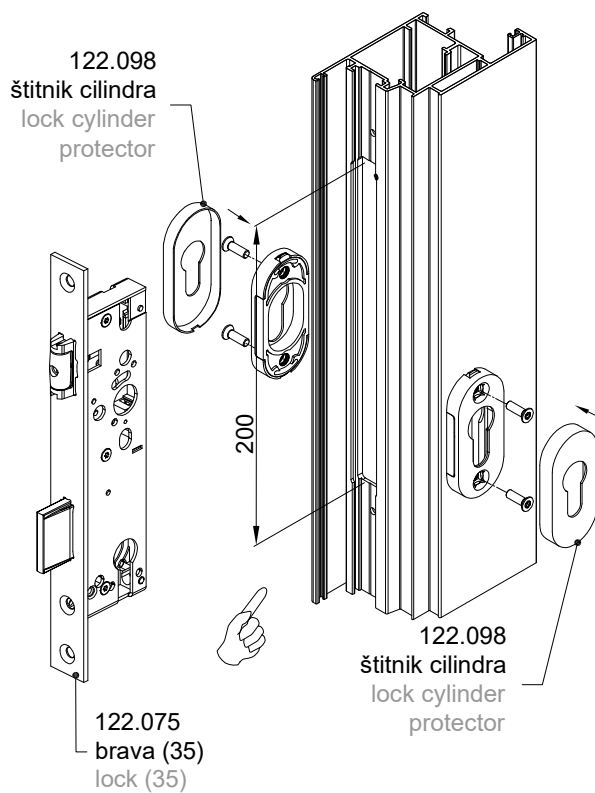
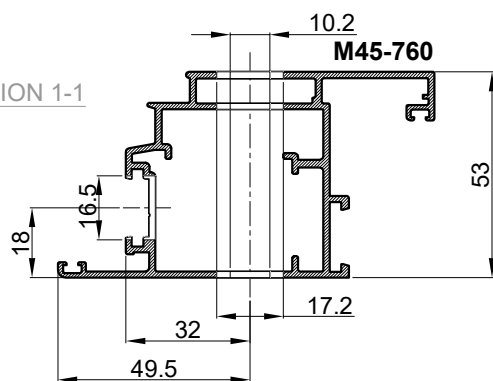
PRESJEK 2-2
CROSS SECTION 2-2



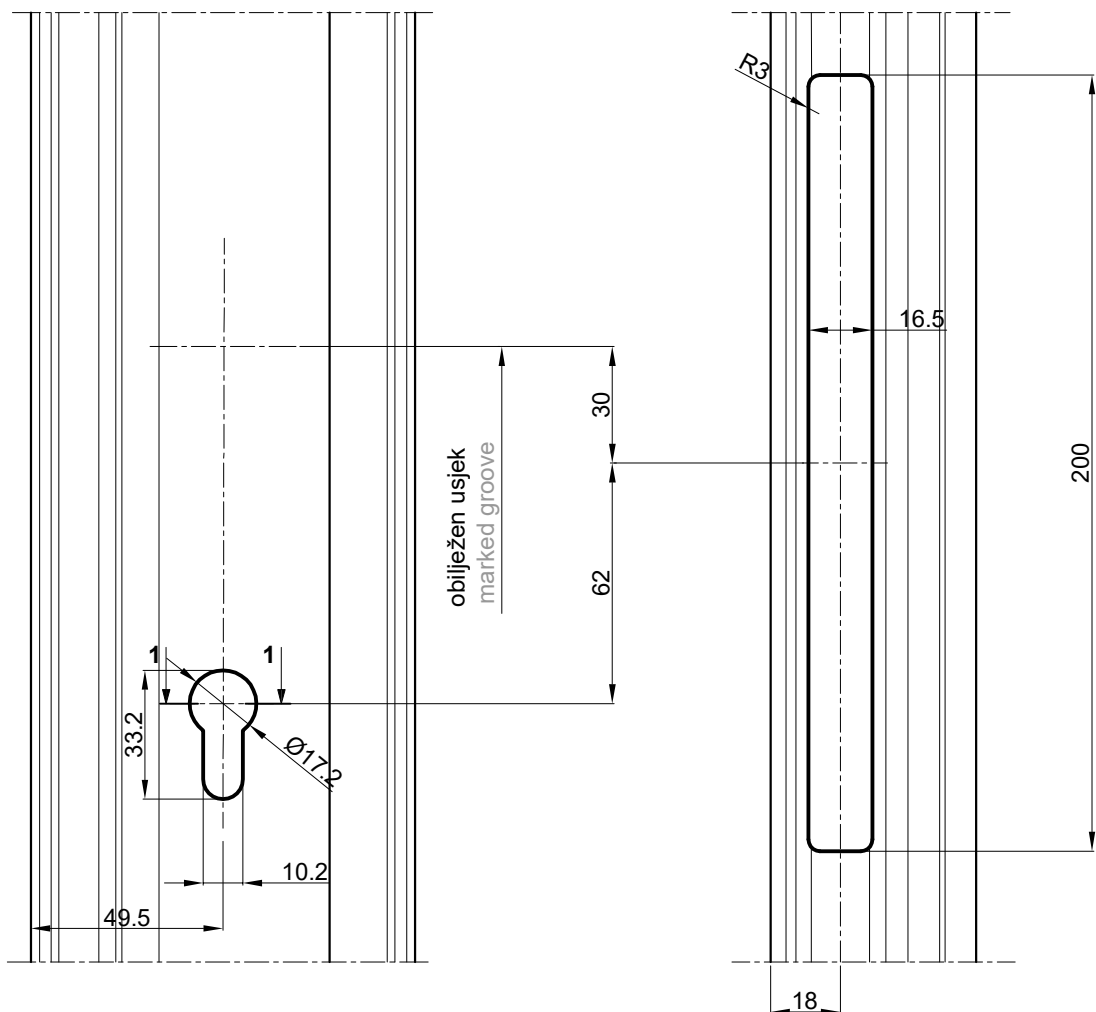
OBRADA PROFILA KRILA VRATA (otvaranje unutra) ZA BRAVU S VALJKOM 122.075 (GU-BKS)
PROCESSING OF DOOR LEAF PROFILE (inward opening) FOR ROLLER LATCH LOCK 122.075 (GU-BKS)



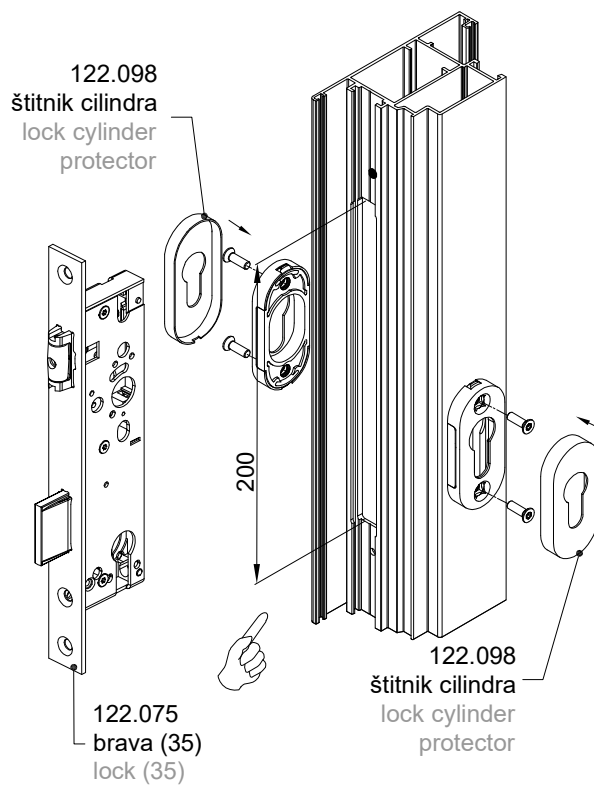
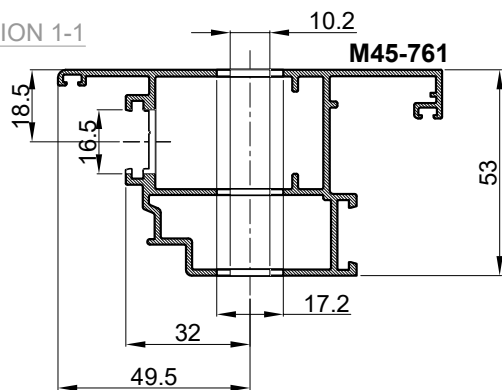
PRESJEK 1-1
CROSS SECTION 1-1



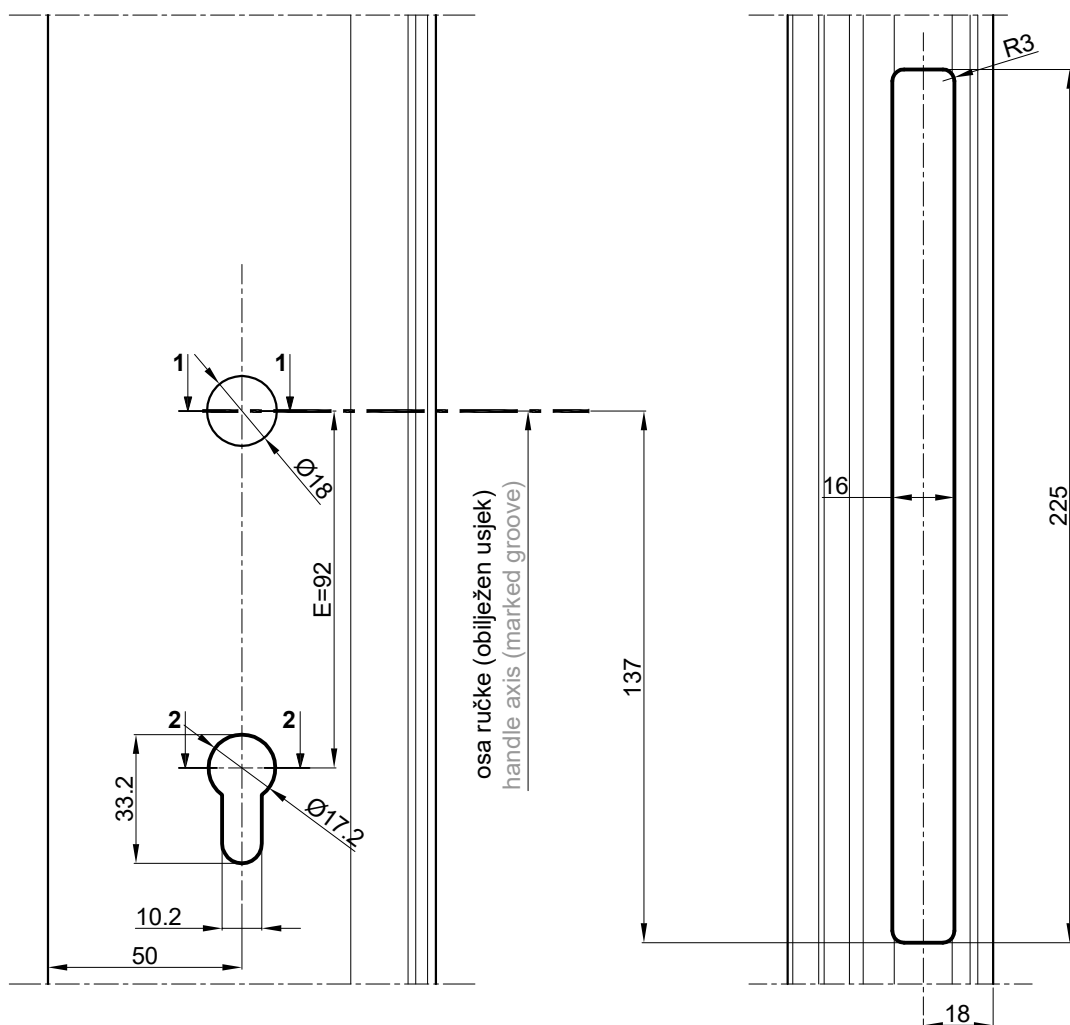
OBRADA PROFILA KRILA VRATA (otvaranje vani) ZA BRAVU S VALJKOM 122.075 (GU-BKS)
PROCESSING OF DOOR LEAF PROFILE (outward opening) FOR ROLLER LATCH LOCK 122.075 (GU-BKS)



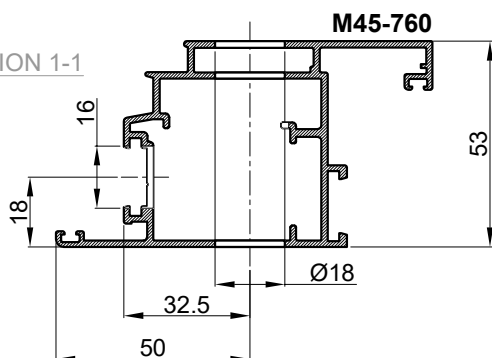
PRESJEK 1-1
CROSS SECTION 1-1



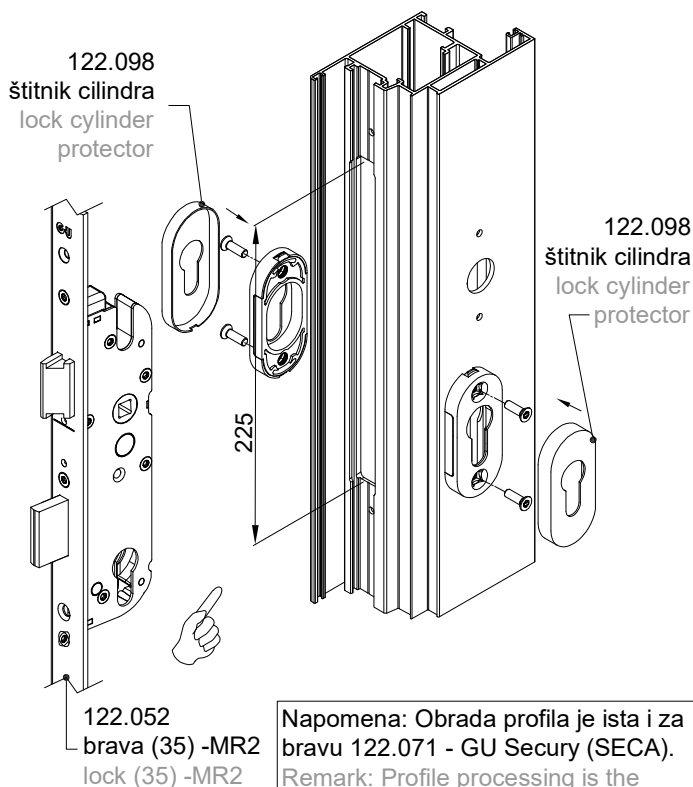
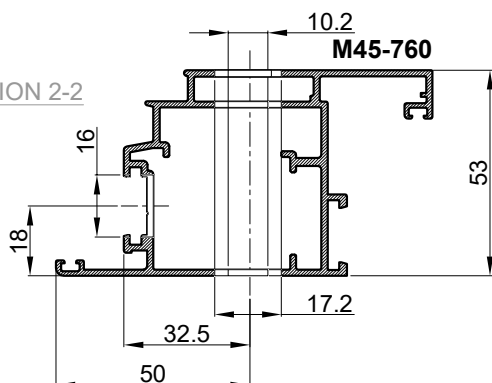
OBRADA PROFILA KRILA VRATA (otvaranje unutra) ZA KUTIJU BRAVE - 122.052 (GU Secury- MR2)
PROCESSING OF DOOR LEAF PROFILE (inward opening) FOR LOCK CASE - 122.052 (GU Secury- MR2)



PRESJEK 1-1
CROSS SECTION 1-1

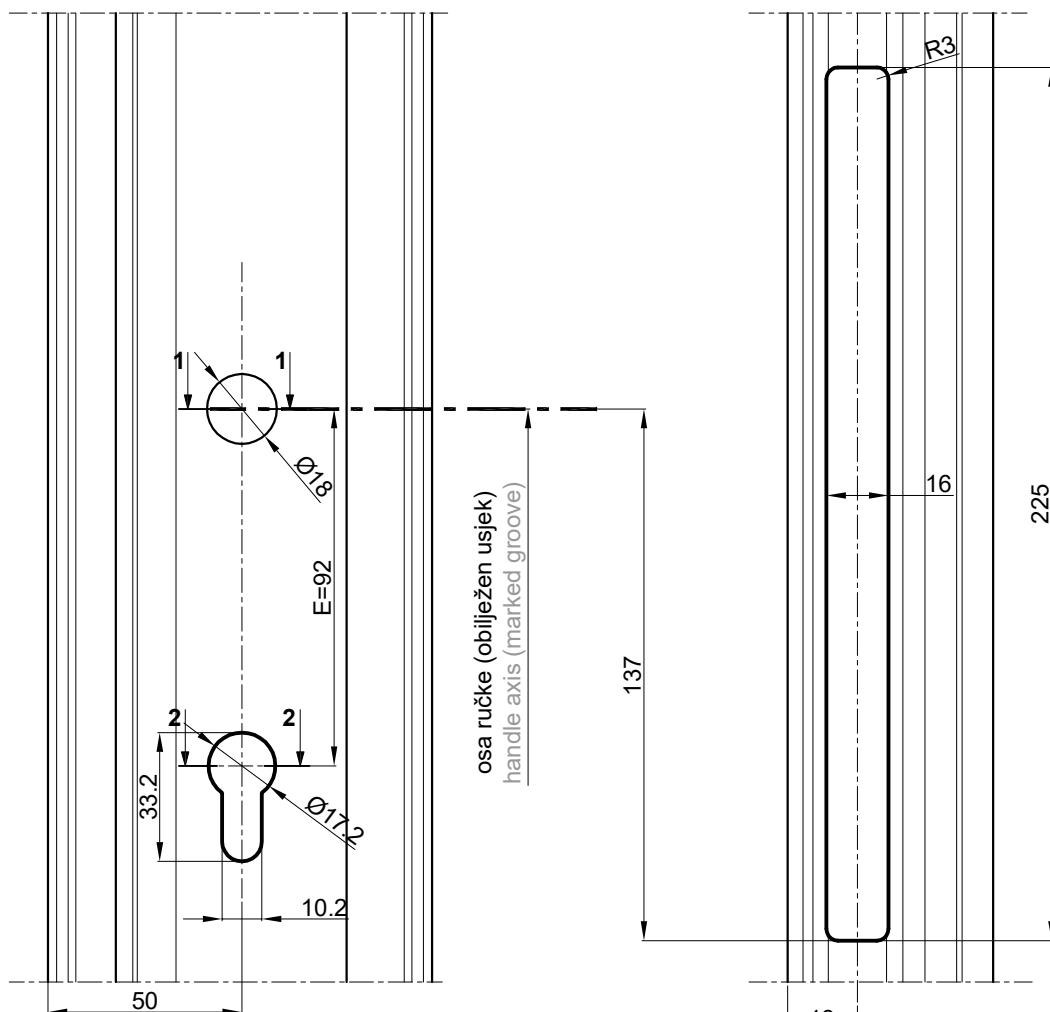


PRESJEK 2-2
CROSS SECTION 2-2

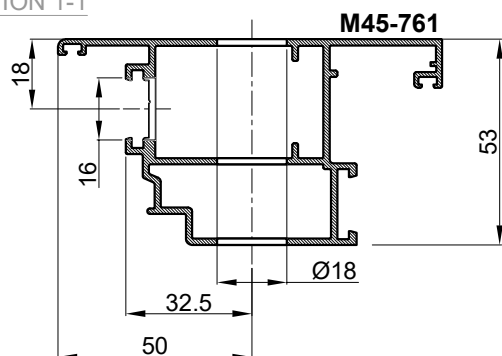


Napomena: Obrada profila je ista i za bravu 122.071 - GU Secury (SECA).
Remark: Profile processing is the same for the lock 122.071 - GU Secury (SECA).

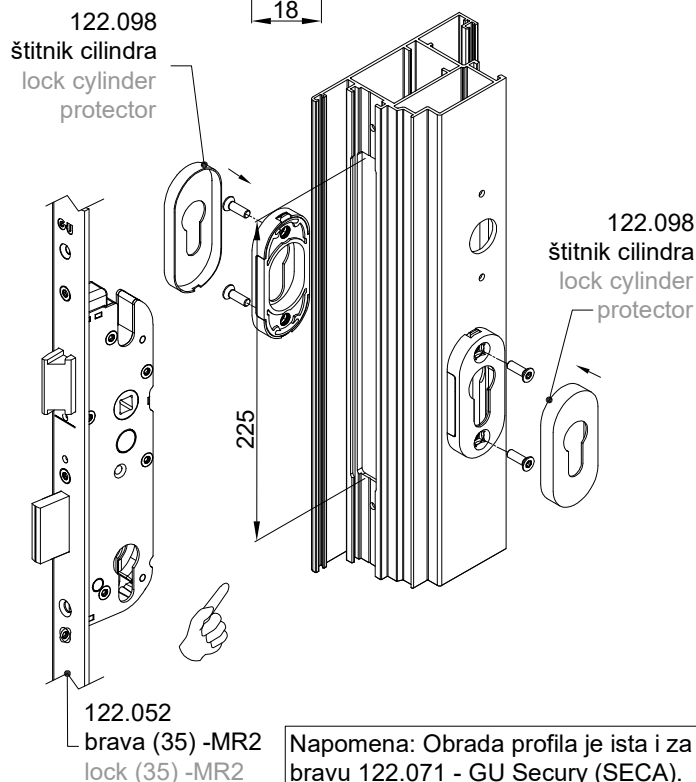
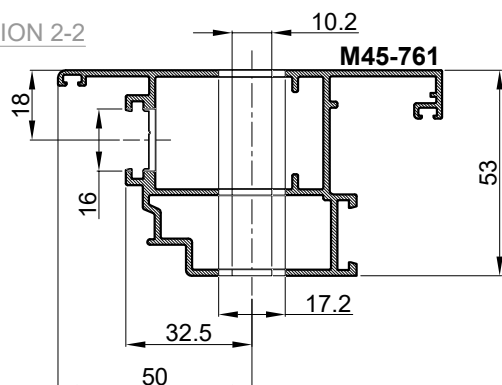
OBRADA PROFILA KRILA VRATA (otvaranje vani) ZA KUTIJU BRAVE - 122.052 (GU Secury- MR2) PROCESSING OF DOOR LEAF PROFILE (outward opening) FOR LOCK CASE - 122.052 (GU Secury- MR2)



PRESJEK 1-1
CROSS SECTION 1-1

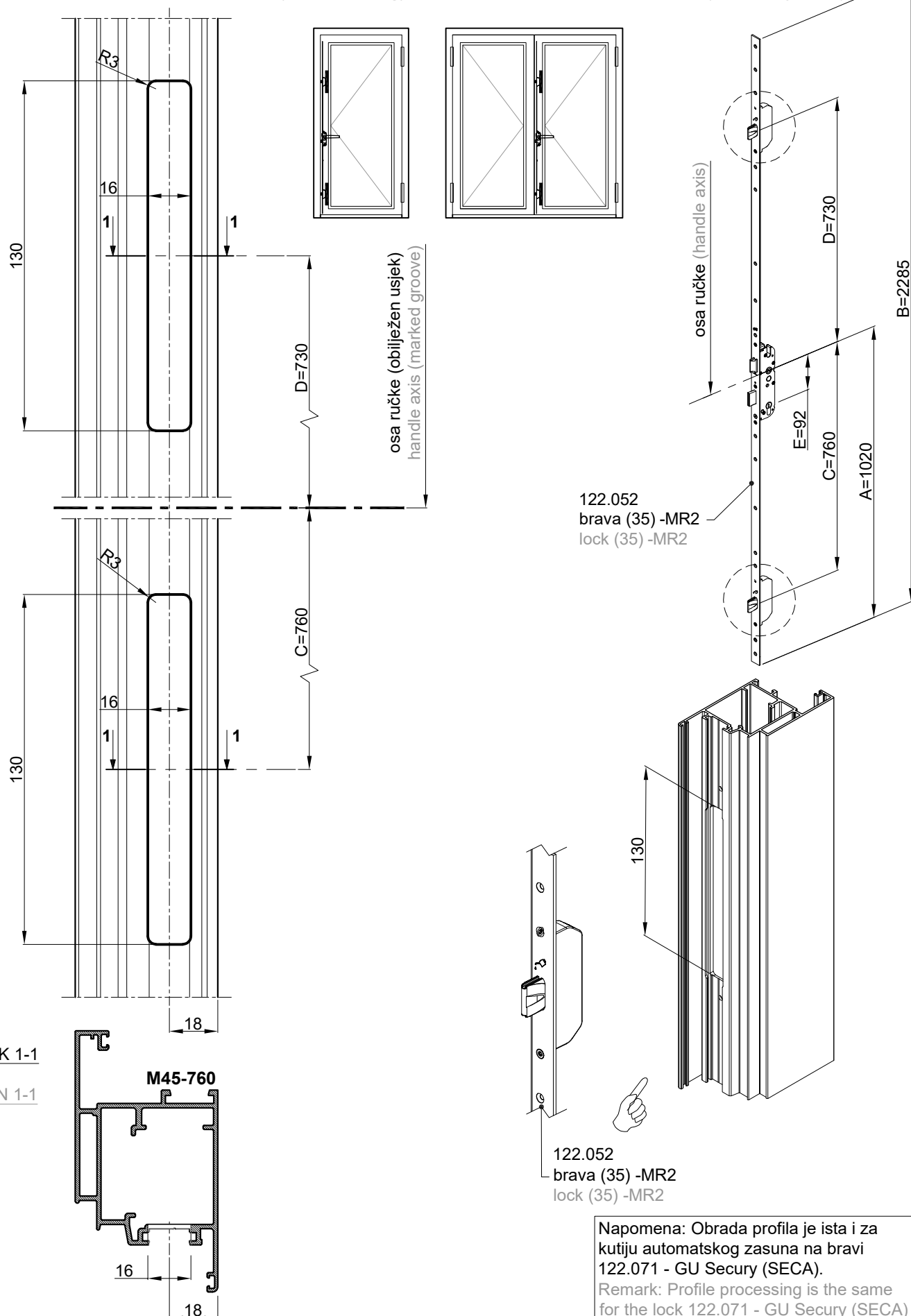


PRESJEK 2-2
CROSS SECTION 2-2

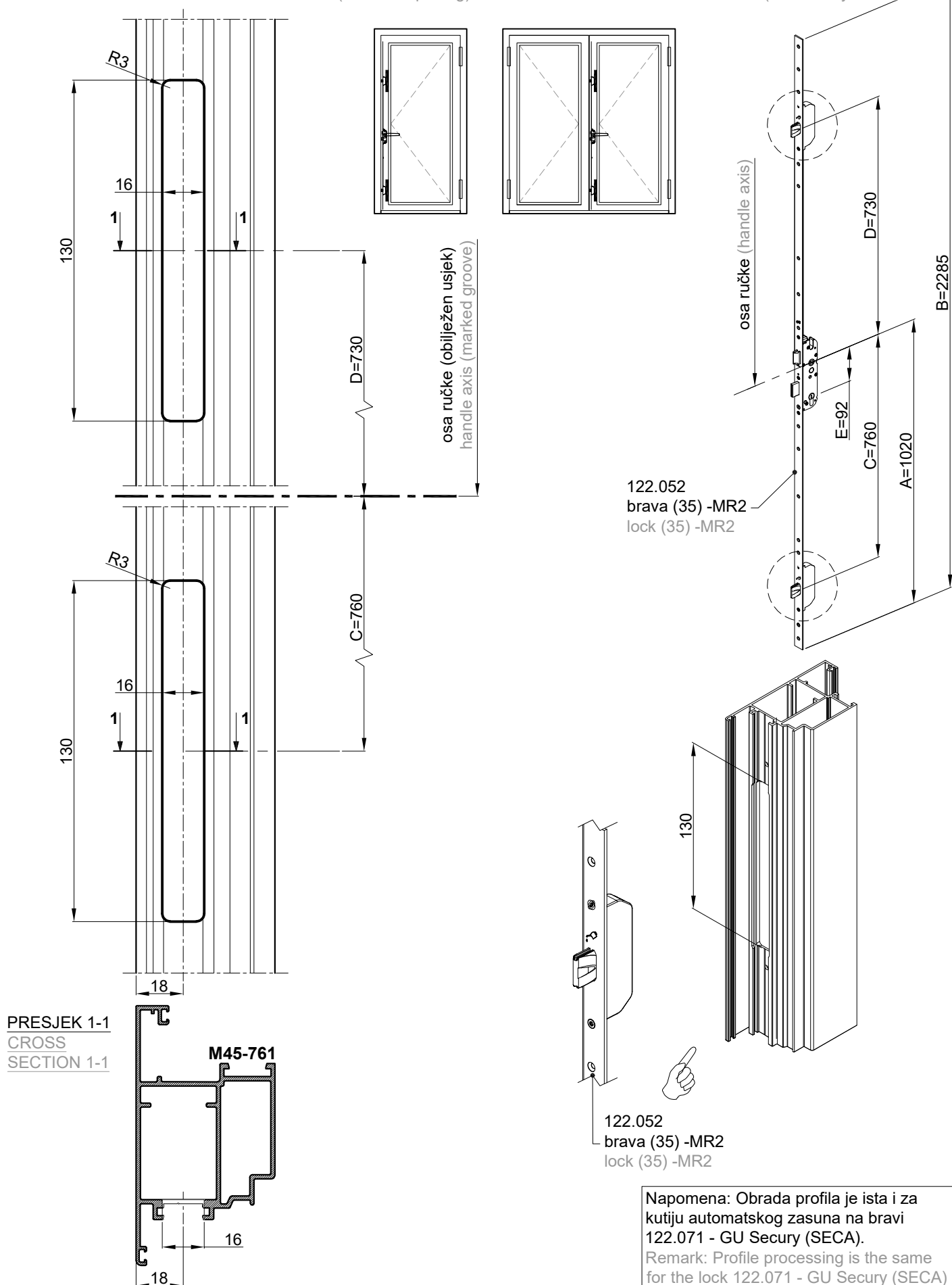


Napomena: Obrada profila je ista i za bravu 122.071 - GU Secury (SECA).
Remark: Profile processing is the same for the lock 122.071 - GU Secury (SECA).

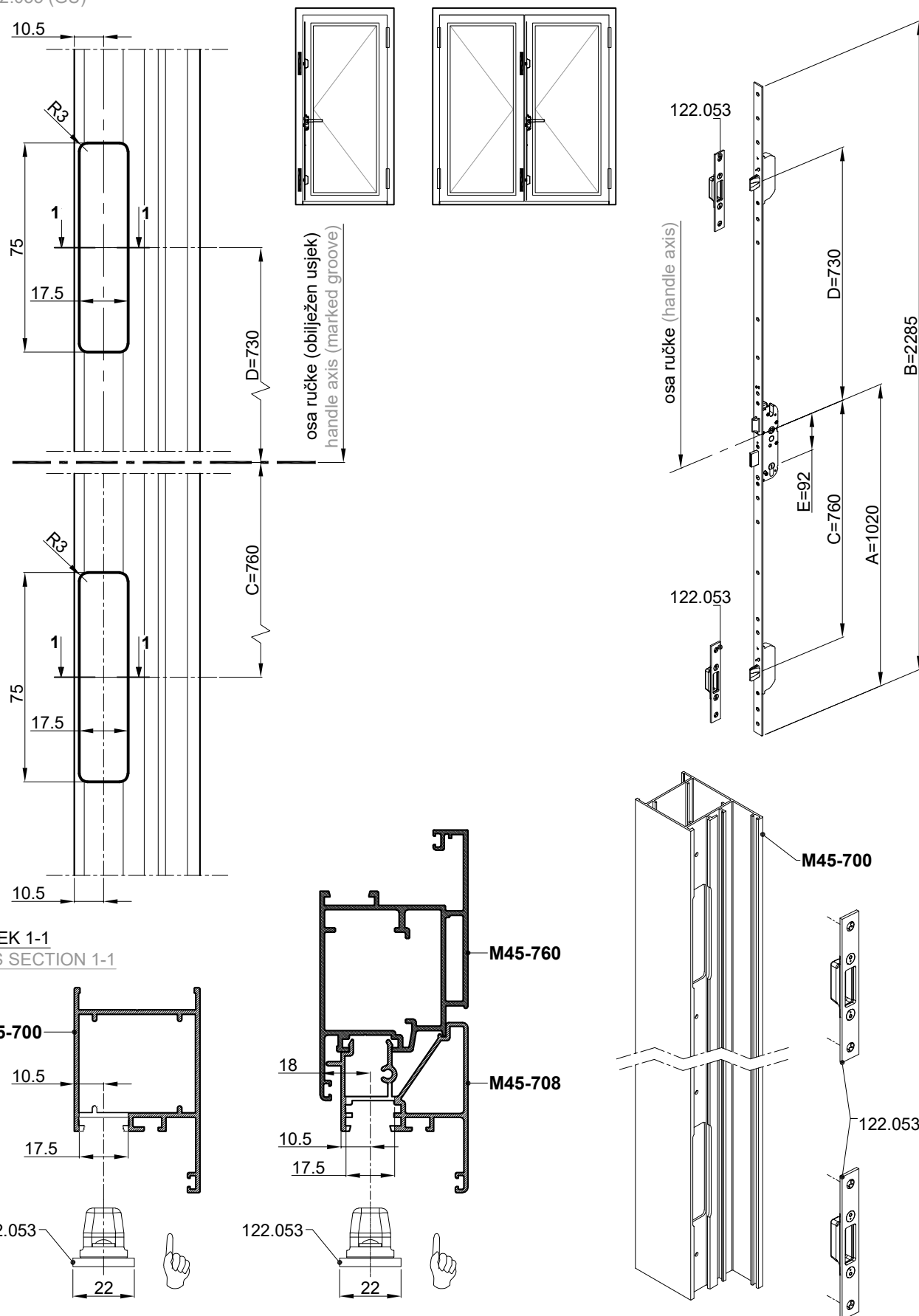
OBRADA PROFILA KRILA VRATA (otvaranje unutra) ZA KUTIJU MASIVNOG ZASUNA - 122.052 (GU Secury- MR2)
PROCESSING OF DOOR LEAF PROFILE (inward opening) FOR MASSIVE BOLT CASE - 122.052 (GU Secury- MR2)



OBRADA PROFILA KRILA VRATA (otvaranje vani) ZA KUTIJU MASIVNOG ZASUNA - 122.052 (GU Secury- MR2)
PROCESSING OF DOOR LEAF PROFILE (outward opening) FOR MASSIVE BOLT CASE - 122.052 (GU Secury- MR2)

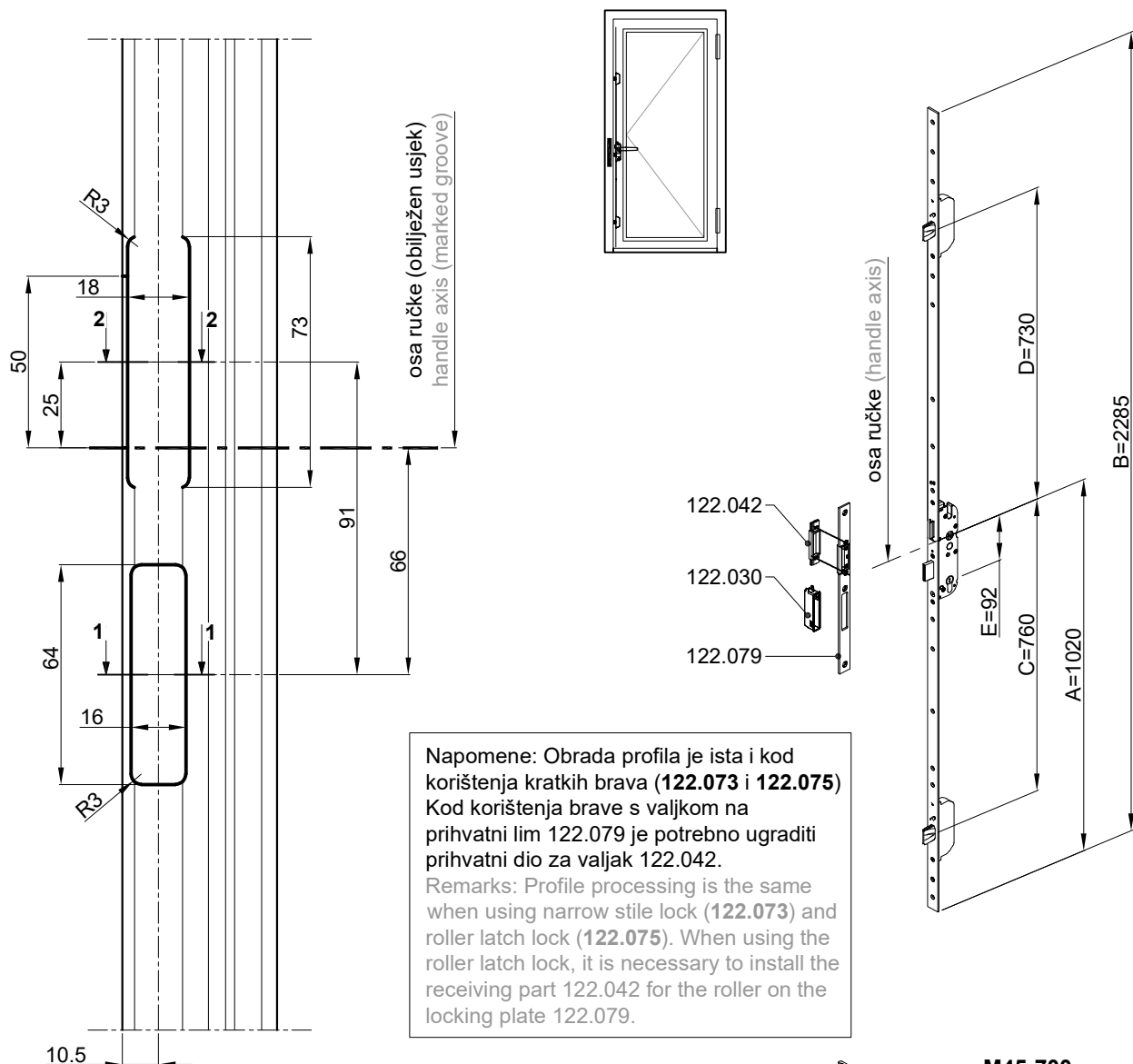


OBRADA PROFILA RAMA VRATA I PROFILA KOMBATUTE (otvaranje unutra i vani) ZA PRIHVATNU PLOČICU 122.053 (GU)
PROCESSING OF DOOR FRAME PROFILE AND FLYING MULLION PROFILE (inward and outward opening) FOR STRIKING PLATE 122.053 (GU)

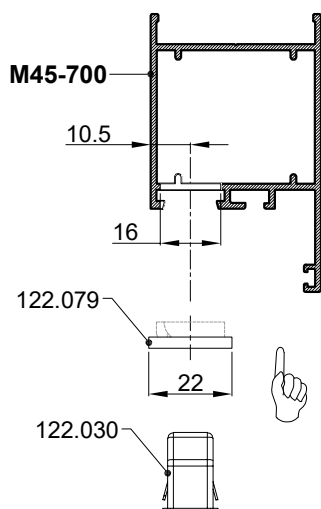


OBRADA PROFILA RAMA VRATA (otvaranje unutra i vani) ZA PRIHVATNI LIM 122.079 (GU)

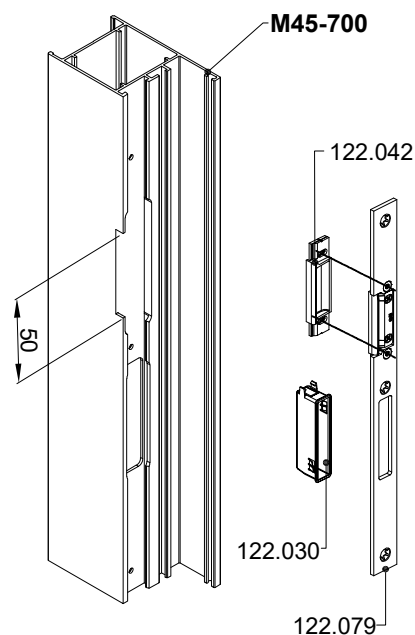
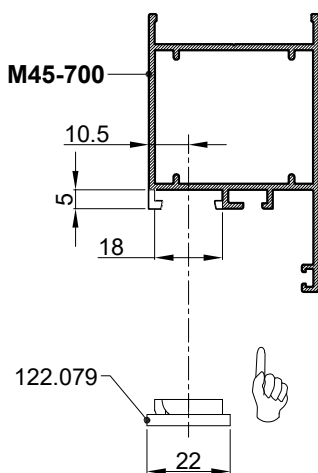
PROCESSING OF DOOR FRAME PROFILE (inward and outward opening) FOR STRIKING PLATE 122.079 (GU)



PRESJEK 1-1
CROSS SECTION 1-1

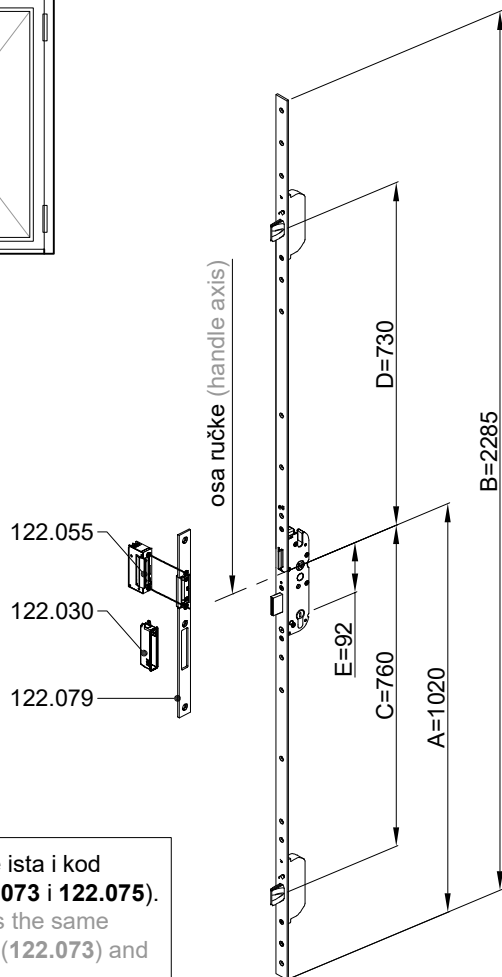
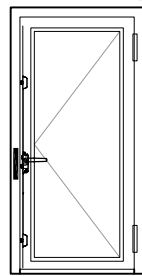
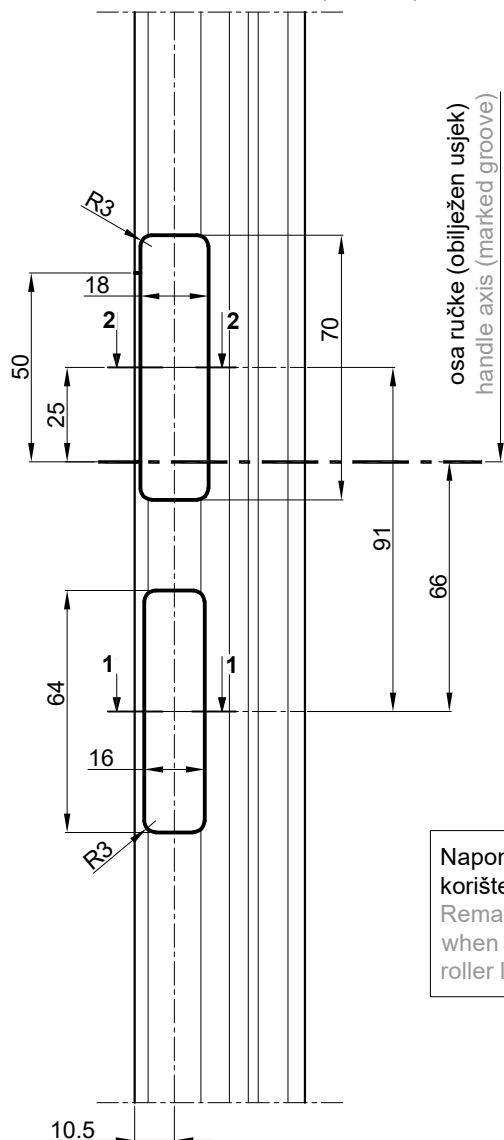


PRESJEK 2-2
CROSS SECTION 2-2



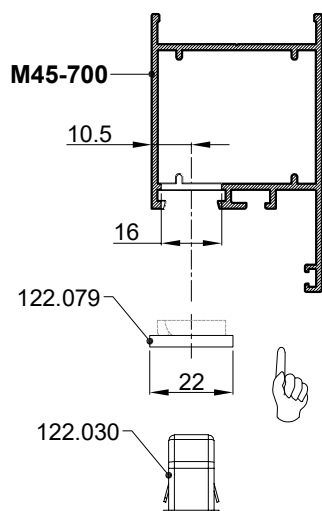
OBRADA PROFILA RAMA VRATA (otvaranje unutra i vani) ZA PRIHVATNI LIM 122.079 (GU) I ELEKTRO OTVARAČ 122.055 (GU)

PROCESSING OF DOOR FRAME PROFILE (inward and outward opening) FOR STRIKING PLATE 122.079 (GU) AND ELECTRIC DOOR OPENER (122.055)

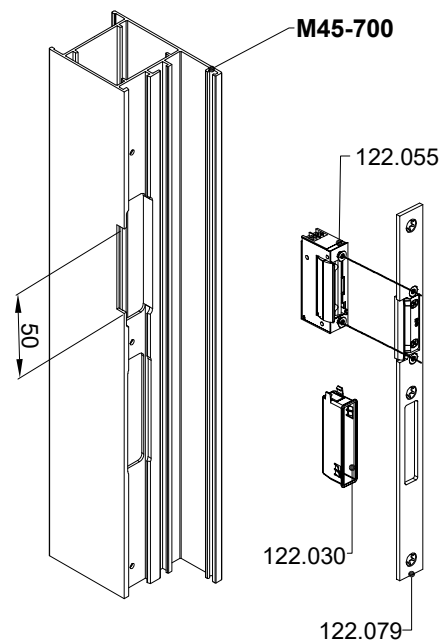
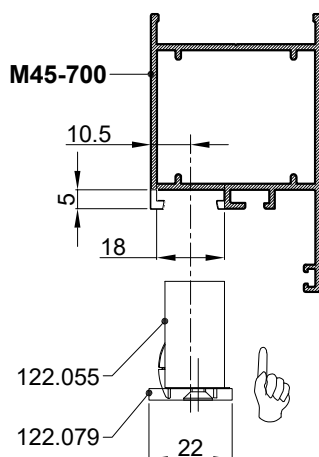


Napomene: Obrada profila je ista i kod korištenja kratkih brava (122.073 i 122.075).
Remark: Profile processing is the same when using narrow stile lock (122.073) and roller latch lock (122.075).

PRESJEK 1-1
CROSS SECTION 1-1

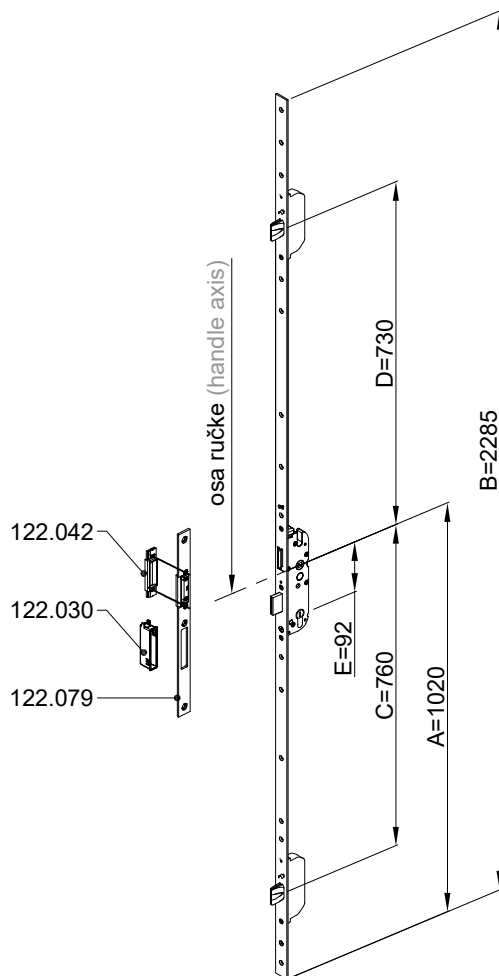
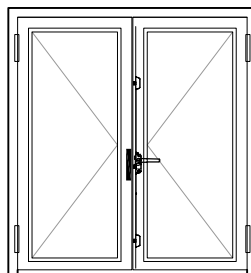
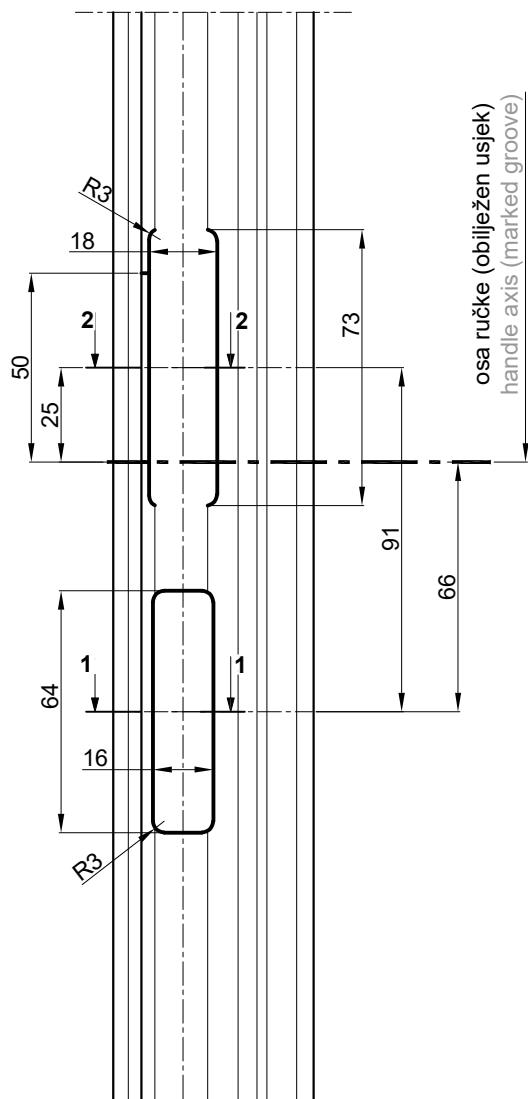


PRESJEK 2-2
CROSS SECTION 2-2

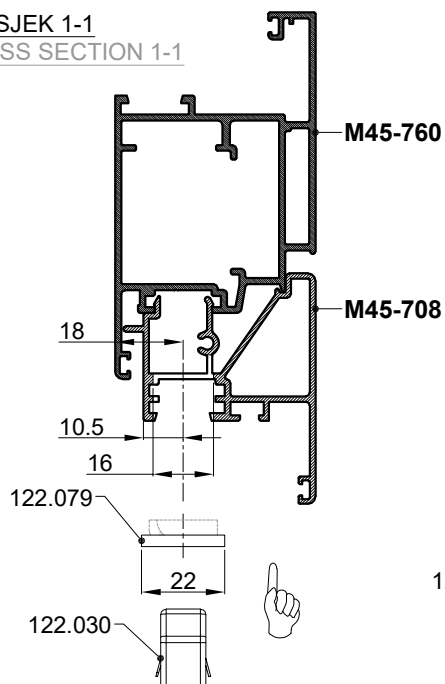


OBRADA PROFILA KOMBATUTE VRATA (otvaranje unutra i vani) ZA PRIHVATNI LIM 122.079 (GU)

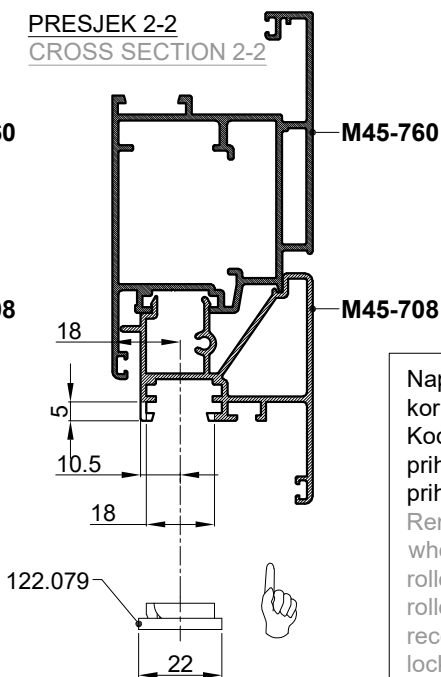
PROCESSING OF DOOR FLYING MULLION PROFILE (inward and outward opening) FOR STRIKING PLATE 122.079 (GU)



PRESJEK 1-1
CROSS SECTION 1-1



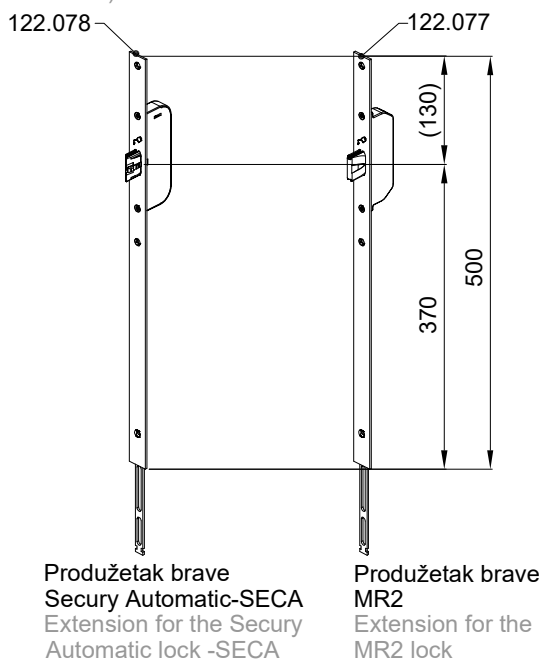
PRESJEK 2-2
CROSS SECTION 2-2



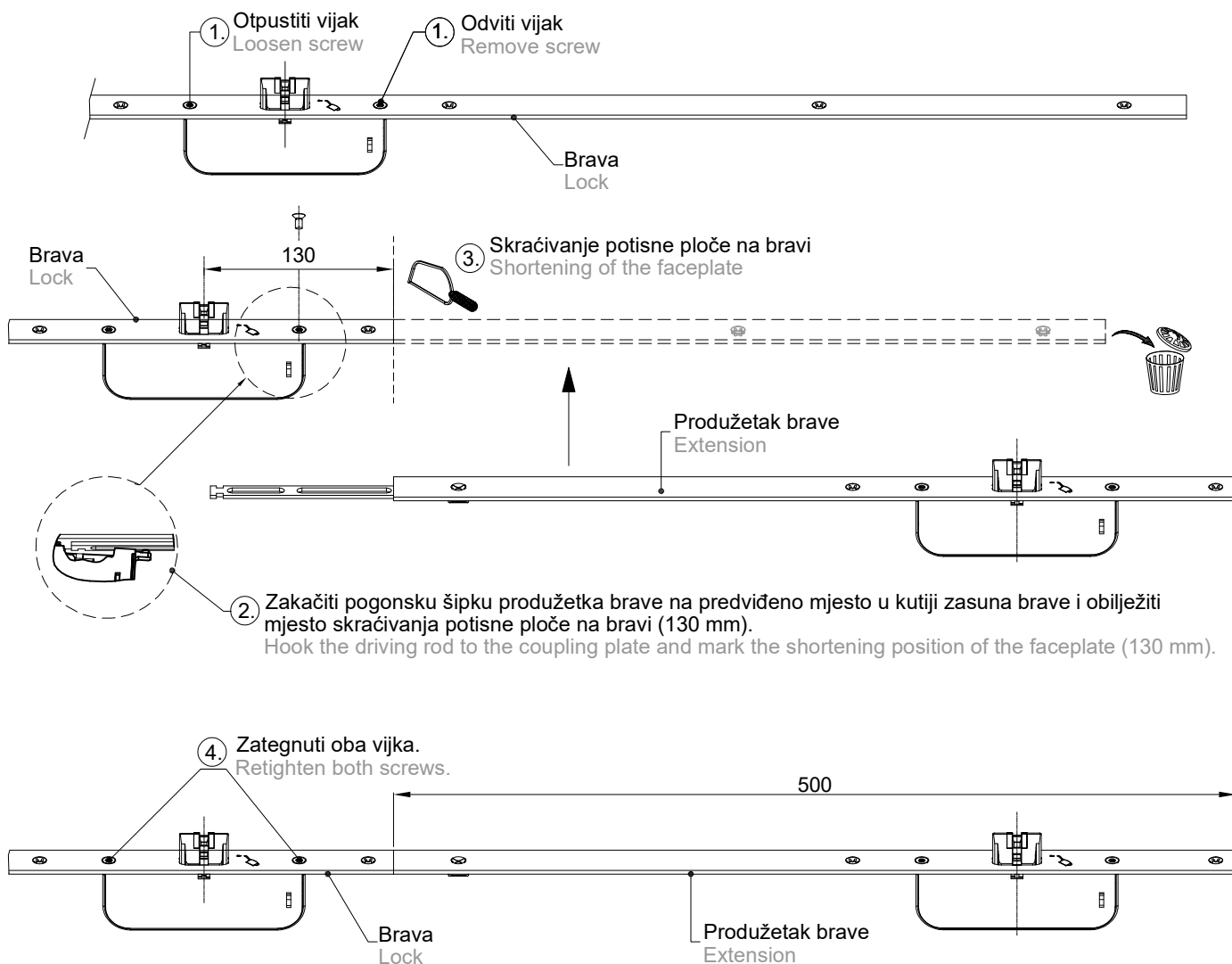
Napomene: Obrada profila je ista i kod korištenja kratkih brava (122.073 i 122.075). Kod korištenja brave s valjkom na prihvatni lim 122.079 je potrebno ugraditi prihvatni dio za valjak 122.042.

Remarks: Profile processing is the same when using narrow stile lock (122.073) and roller latch lock (122.075). When using the roller latch lock, it is necessary to install the receiving part 122.042 for the roller on the locking plate 122.079.

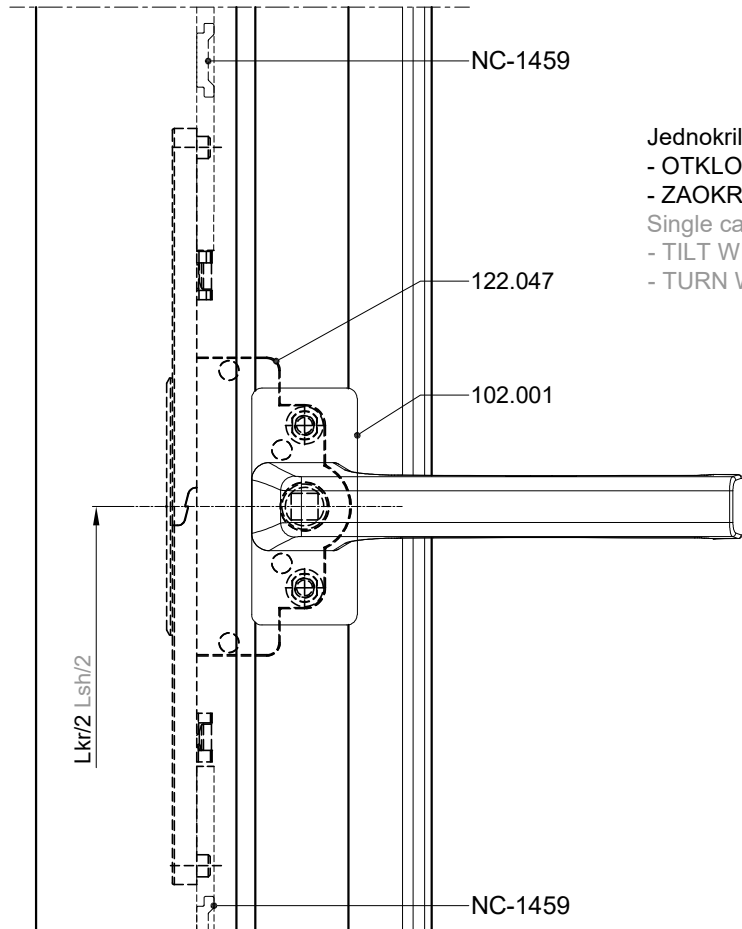
POSTUPAK UGRADNJE PRODUŽETKA NA BRAVE 122.052 (GU Secury -MR2) I 122.071 (GU Secury Automatic-SECA)
INSTALLATION PROCEDURE OF THE FACEPLATE EXTENSION WITH ADDITIONAL LOCK ON LOCKS 122.052 (GU Secury -MR2) AND 122.071 (Secury Automatic-SECA)



Postupak ugradnje je isti za oba produžetka.
The installation procedure is the same for both extensions.



OBRADA PROZORSKOG PROFILA KRILA M45-736 (otvaranje vani) ZA RUČKU I POGONSKI MEHANIZAM
PROCESSING OF WINDOW SASH PROFILE M45-736 (outward opening) FOR HANDLE AND DRIVE MECHANISM

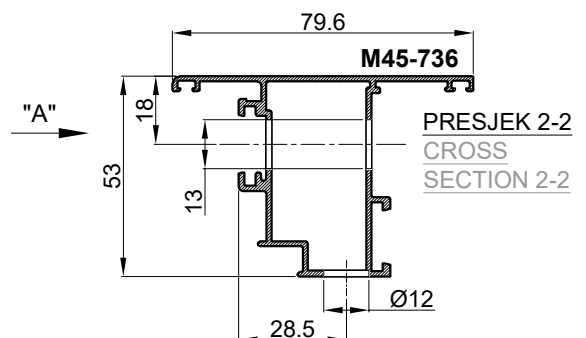
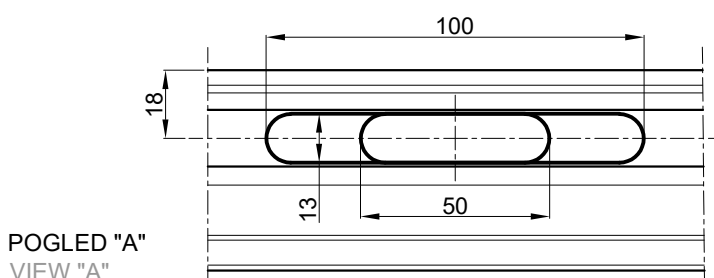
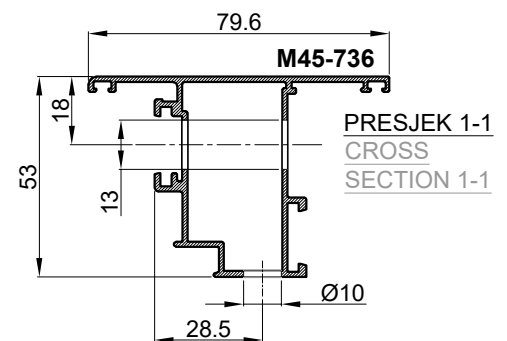
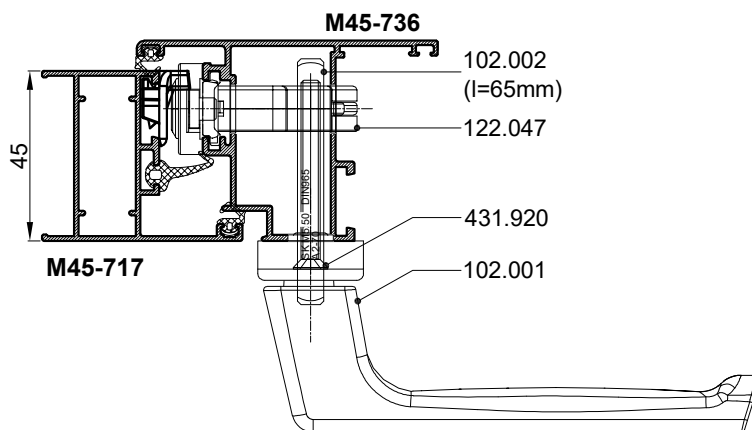
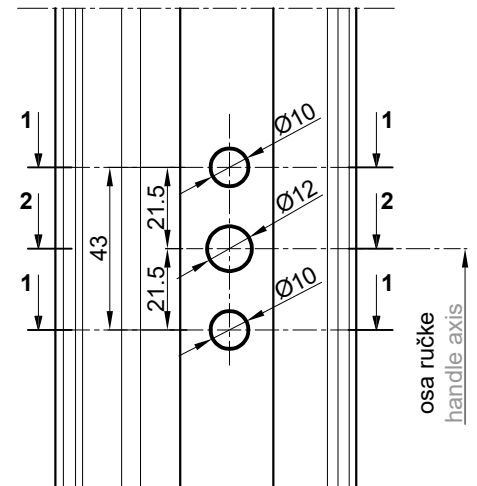


Jednokrilni prozor:

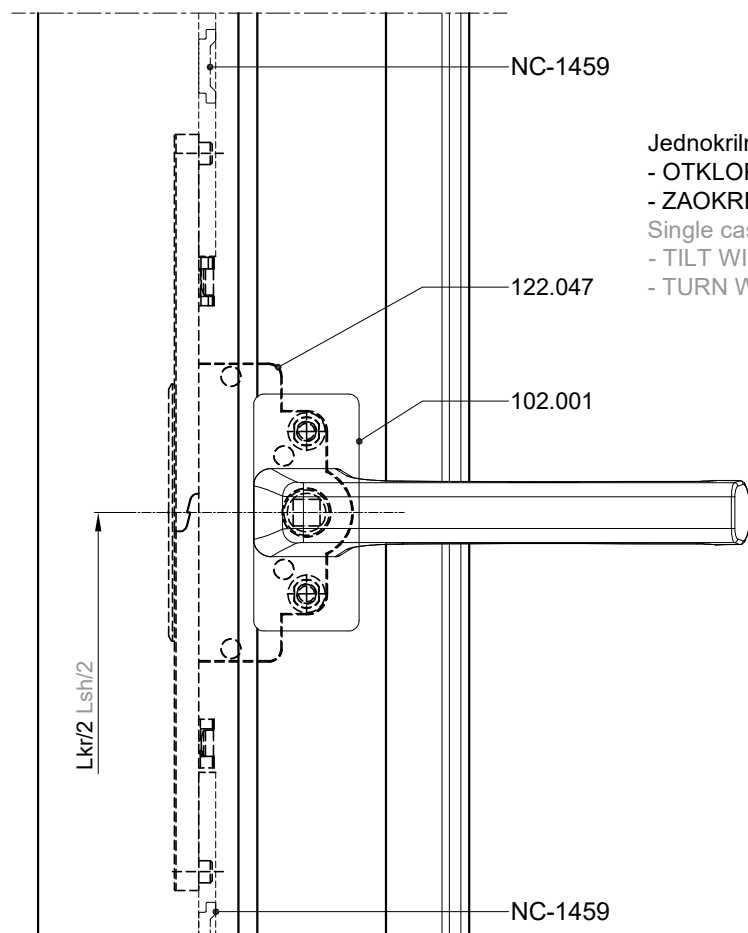
- OTKLOPNI PROZOR: otvaranje vani oko gornje vodoravne ose
- ZAOKRETNI PROZOR: otvaranje vani, zaokretno oko okomite ose

Single casement window:

- TILT WINDOW: outward opening around the top horizontally axis
- TURN WINDOW: outward opening, turn around the vertical axis



OBRADA PROZORSKOG PROFILA KRILA M45-707 (otvaranje vani) ZA RUČKU I POGONSKI MEHANIZAM PROCESSING OF WINDOW SASH PROFILE M45-707 (outward opening) FOR HANDLE AND DRIVE MECHANISM

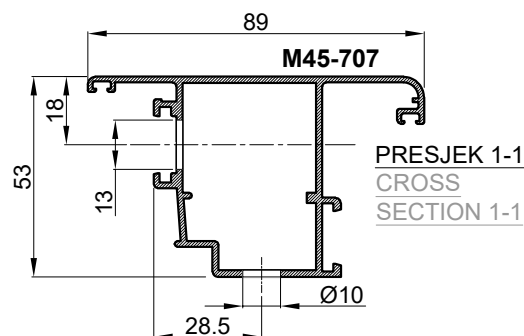
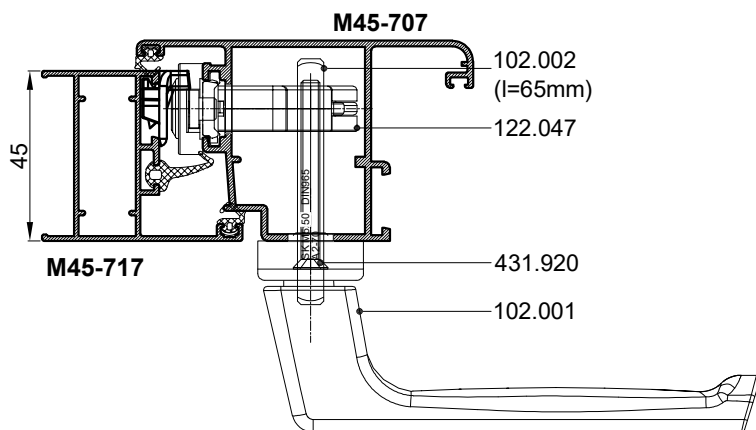
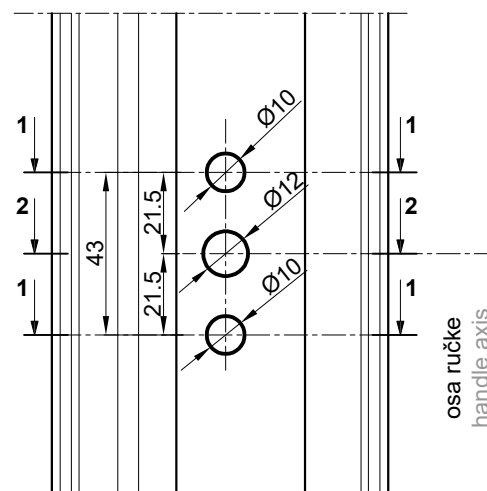


Jednokrilni prozor:

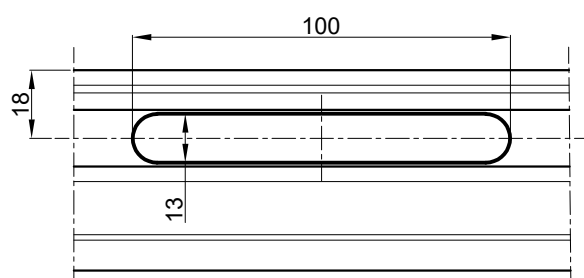
- OTKLOPNI PROZOR: otvaranje vani oko gornje vodoravne ose
- ZAOKRETNI PROZOR: otvaranje vani, zaokretno oko okomite ose

Single casement window:

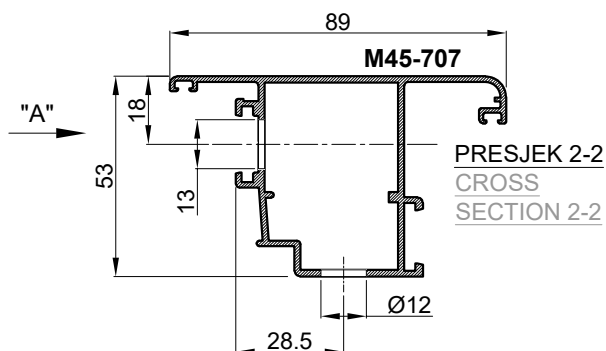
- TILT WINDOW: outward opening around the top horizontally axis
- TURN WINDOW: outward opening, turn around the vertical axis



PRESJEK 1-1
CROSS
SECTION 1-1

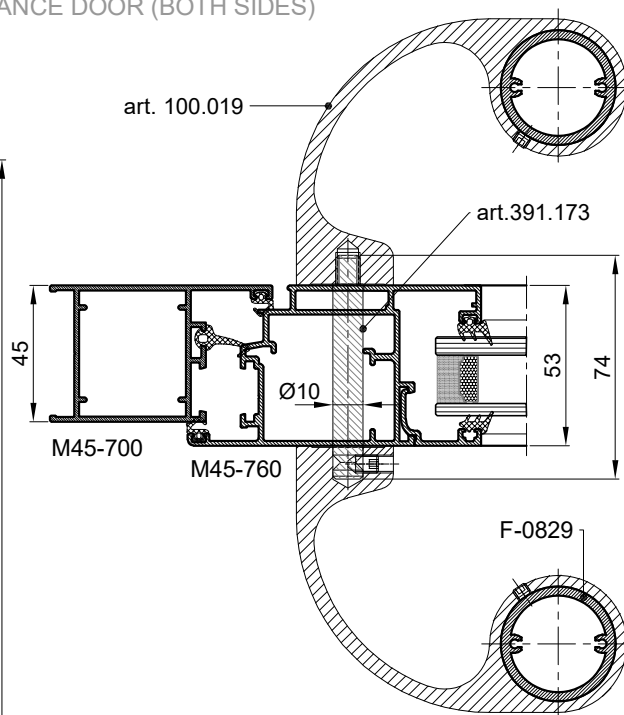
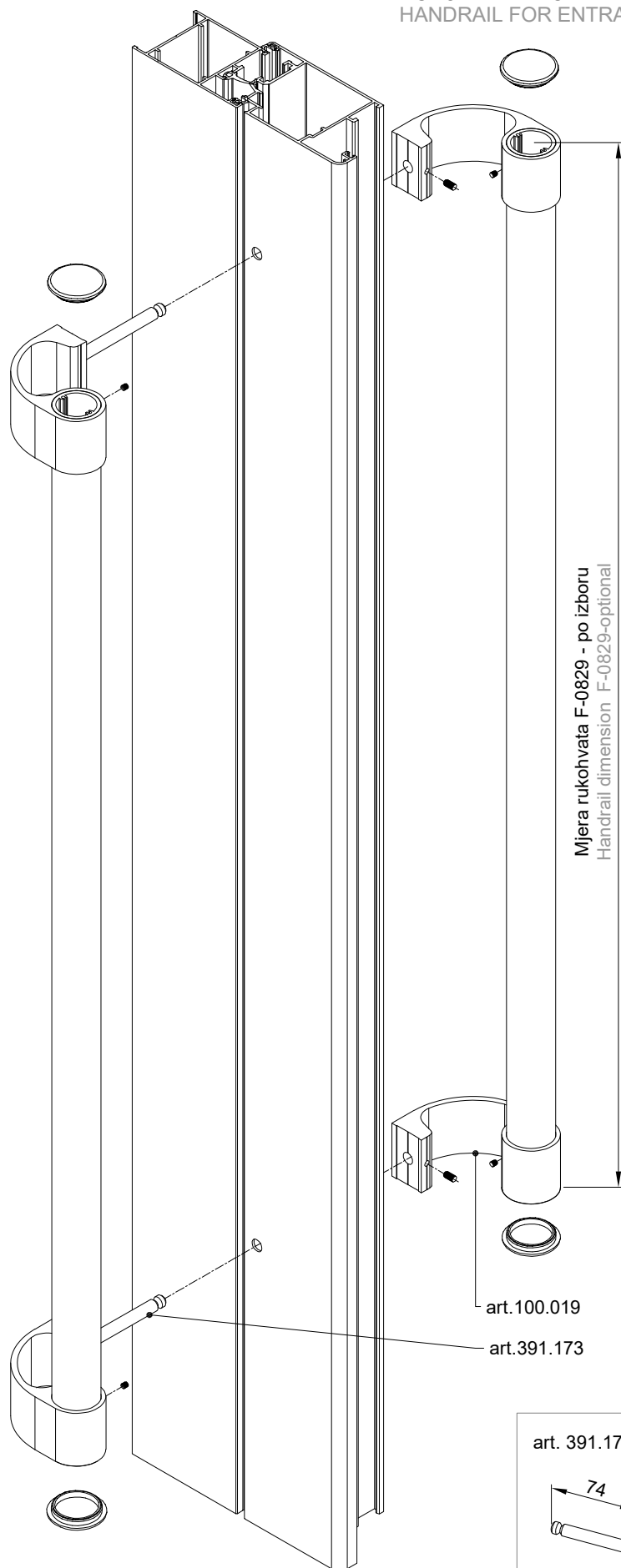


POGLED "A"
VIEW "A"

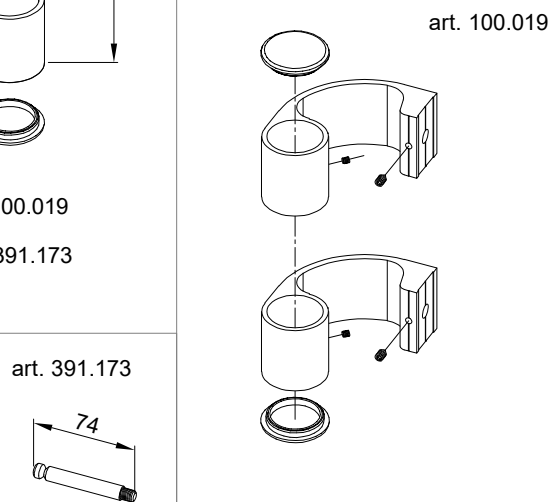
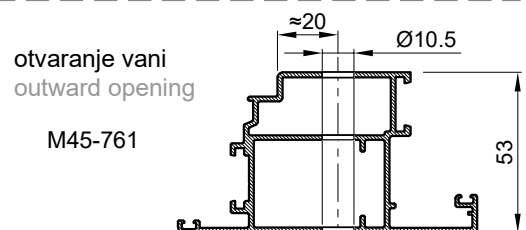
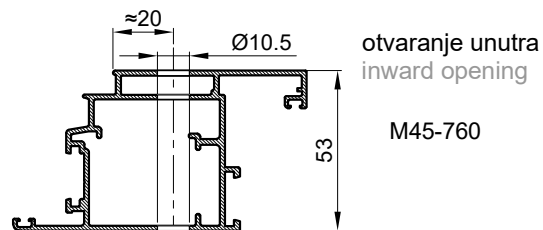


PRESJEK 2-2
CROSS
SECTION 2-2

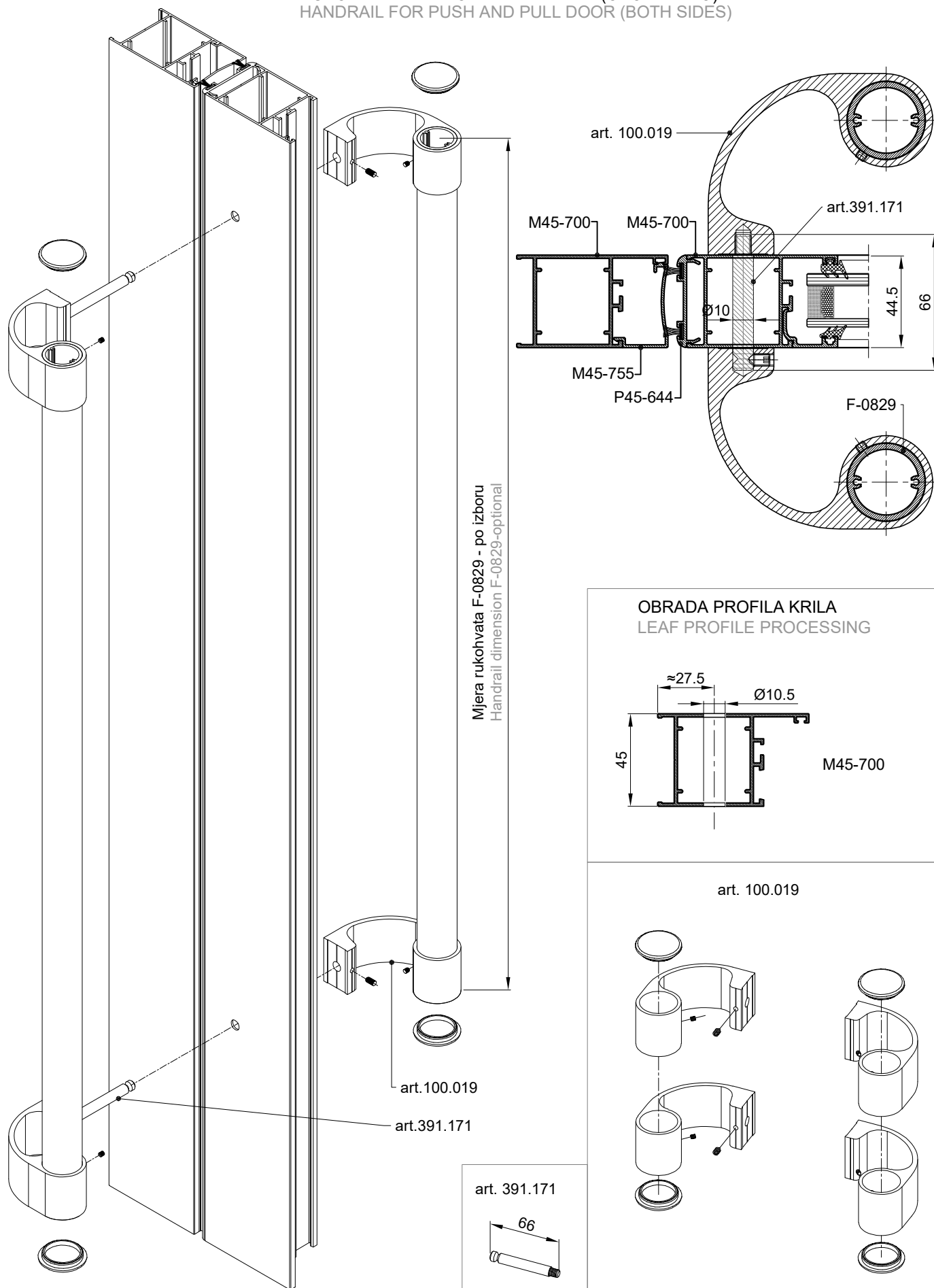
RUKOHVAT ZA ULAZNA VRATA (OBOSTRANO) HANDRAIL FOR ENTRANCE DOOR (BOTH SIDES)



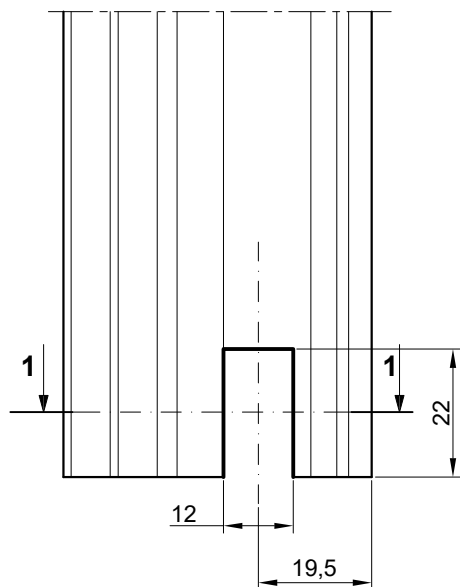
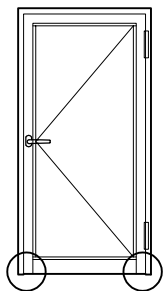
OBRADA PROFILA KRILA LEAF PROFILE PROCESSING



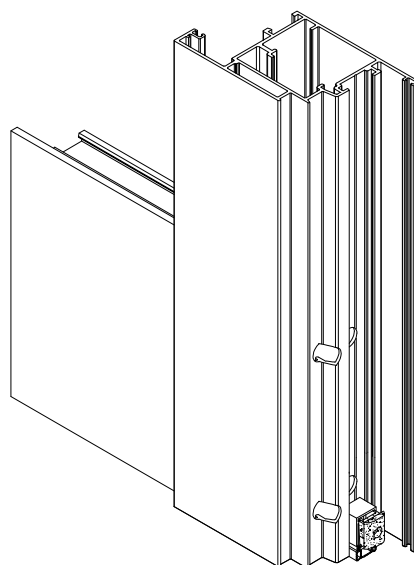
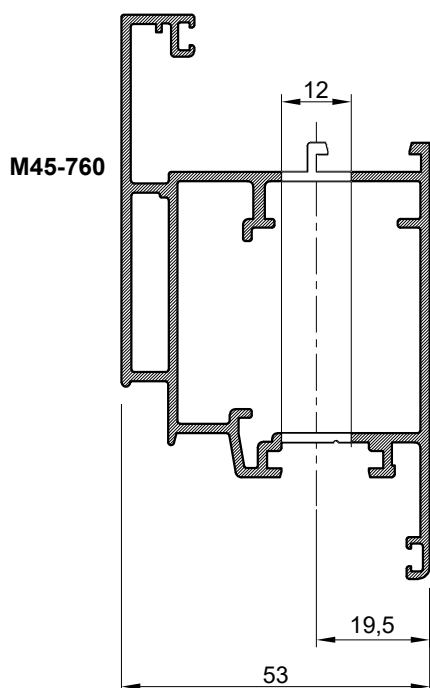
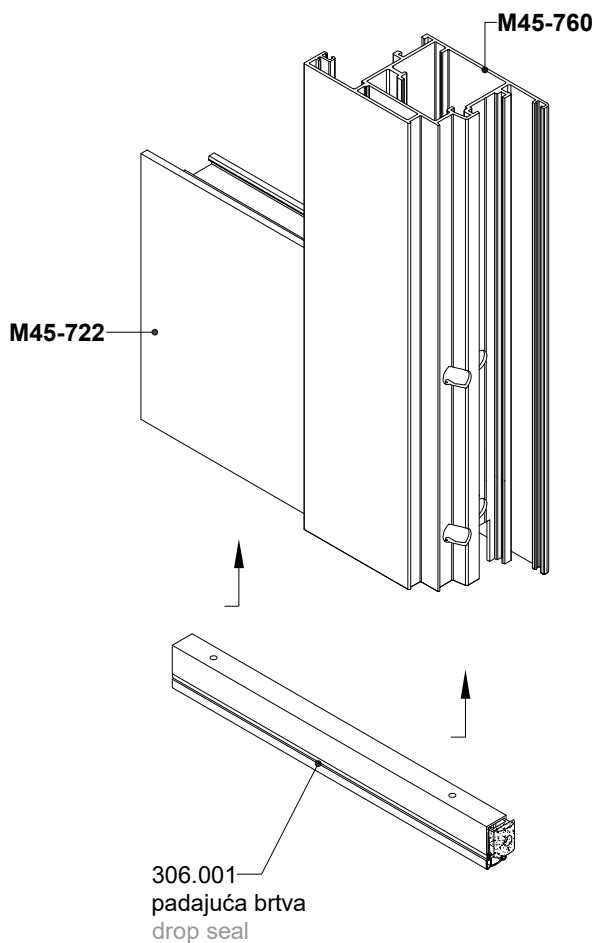
RUKOHVAT ZA MIMOKRETNNA VRATA (OBOSTRANO)
HANDRAIL FOR PUSH AND PULL DOOR (BOTH SIDES)



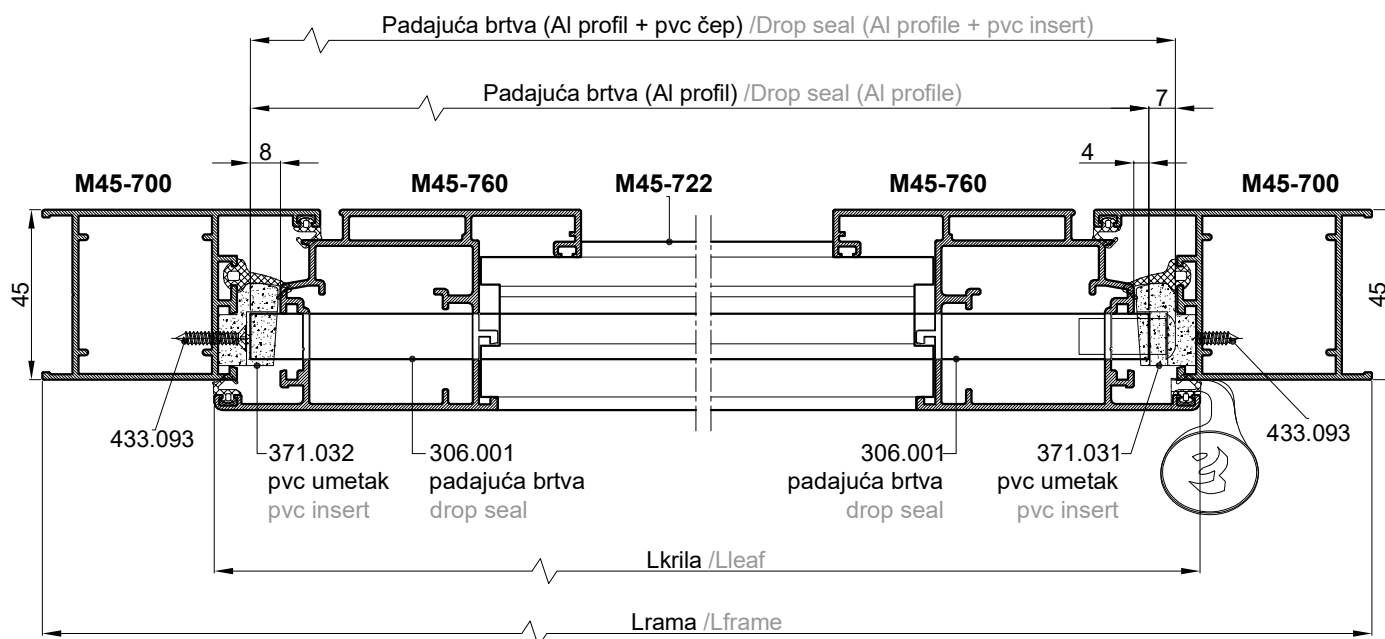
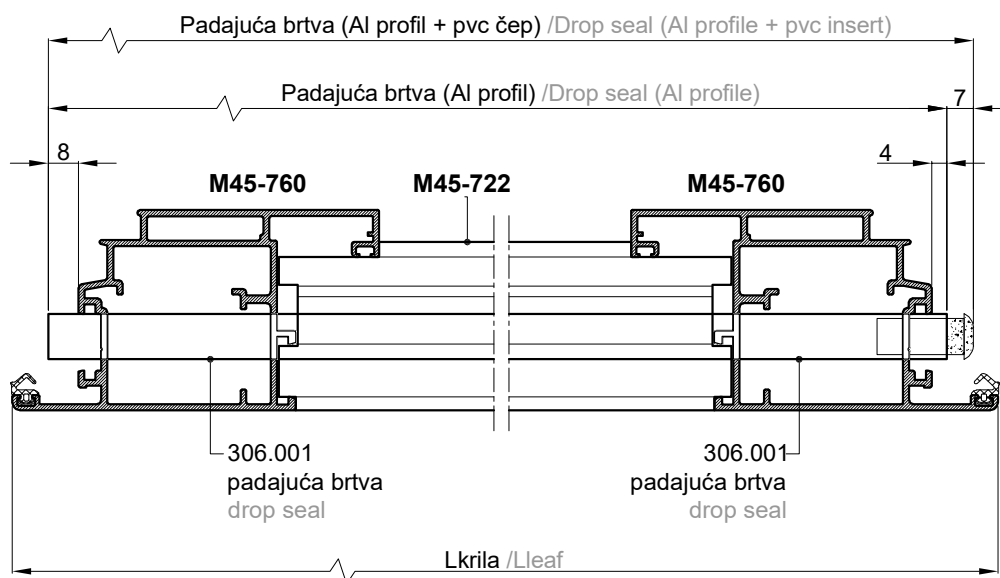
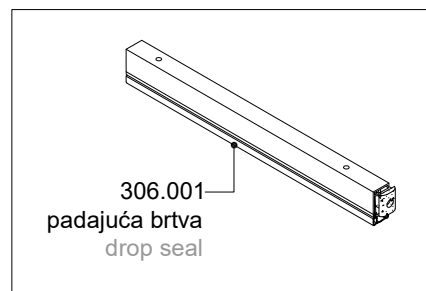
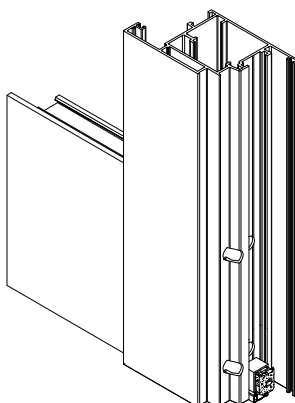
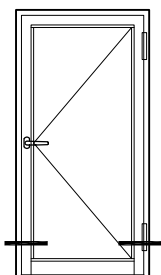
OBRADA PROFILA KRILA VRATA (otvaranje unutra) ZA PRIHVAT PADAJUĆE BRTVE 306.001 (Fapim Domatic)
PROCESSING OF DOOR LEAF PROFILE (inward opening) FOR ACCEPT DROP SEAL 306.001 (Fapim Domatic)



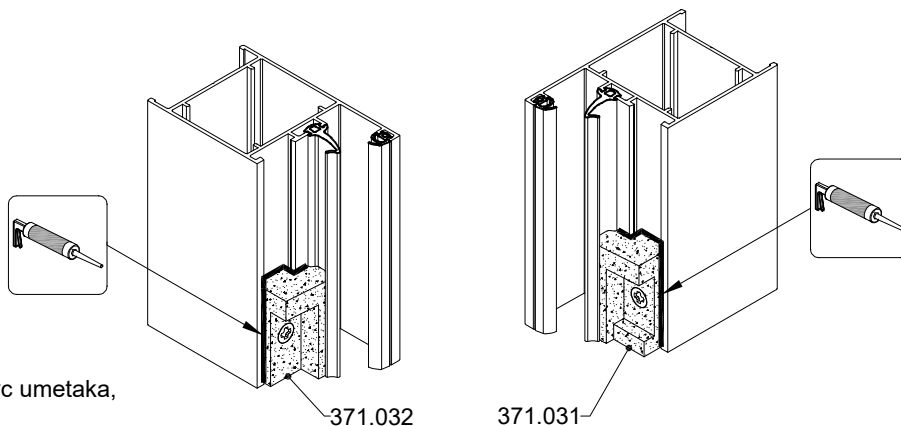
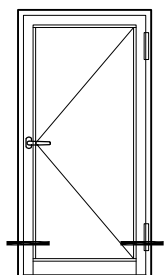
PRESJEK 1-1
CROSS SECTION 1-1



UGRADNJA PADAJUĆE BRTVE 306.001 U PROFIL KRILA VRATA I PARAPETNE PREČKE (otvaranje unutra) MONTAGE OF DROP SEAL 306.001 IN DOOR LEAF AND TRANSOM PROFILE (inward opening)

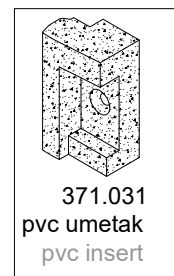
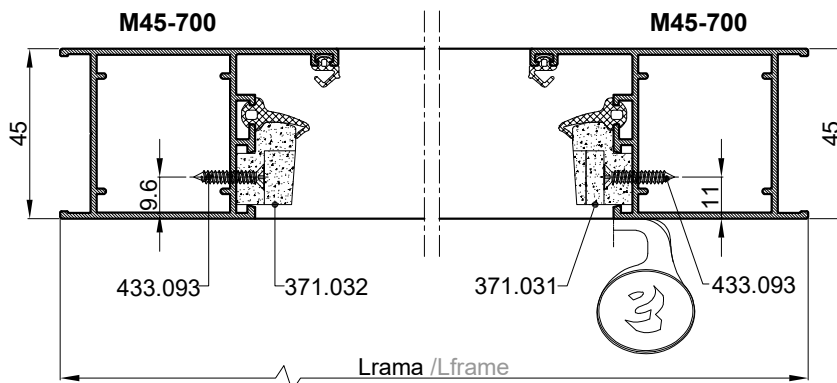
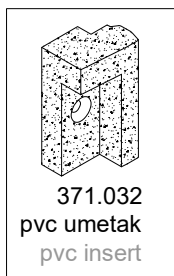
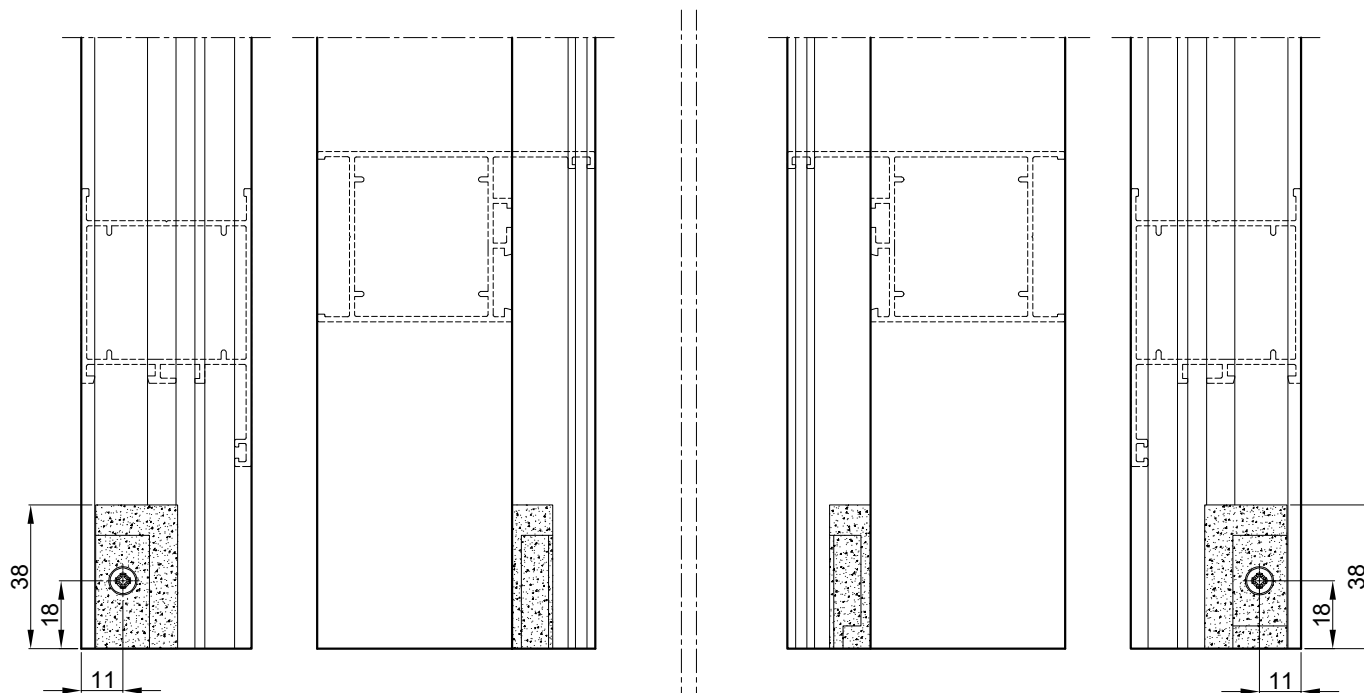


UGRADNJA PVC UMETAKA 371.031 I 371.032 U PROFIL RAMA VRATA (otvaranje unutra) MONTAGE OF PVC INSERT 371.031 AND 371.032 IN DOOR FRAME PROFILE (inward opening)

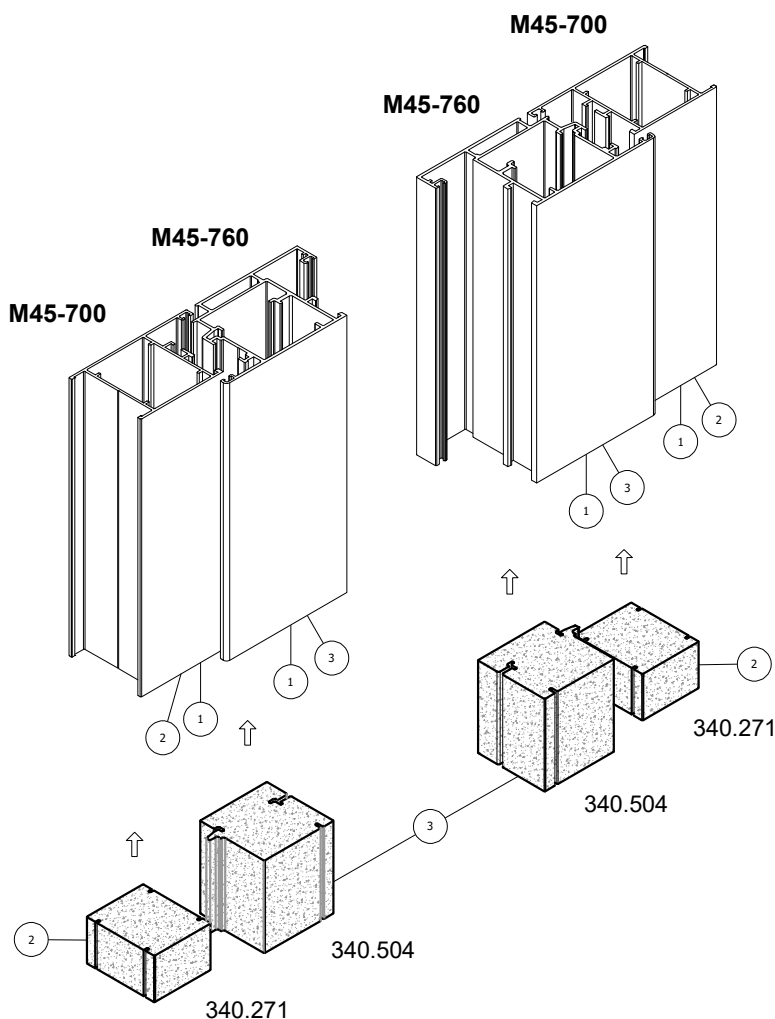
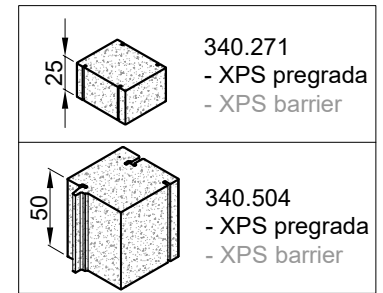
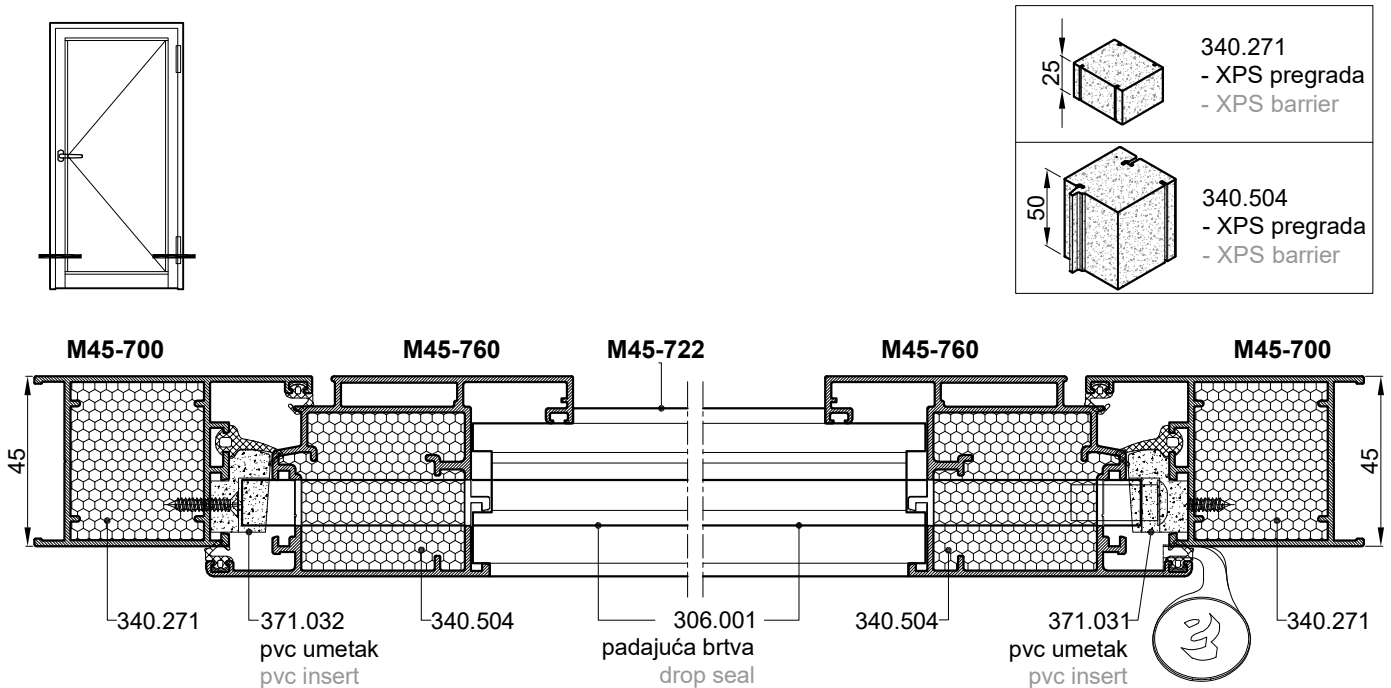


-Površine između profila rama vrata i pvc umetaka, obavezno ispuniti ljeplom za metal, /npr. "Henkel" - Teroson MS 939 /.

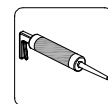
-Surfaces between door frame and pvc insert must be filled with metal glue. /eg. "Henkel" - Teroson MS 939 /.



UGRADNJA XPS PREGRADA U PROFILE RAMA I KRILA VRATA (otvaranje unutra) MONTAGE OF XPS BARRIERS IN DOOR FRAME AND SASH PROFILE (inward opening)

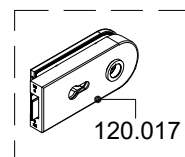
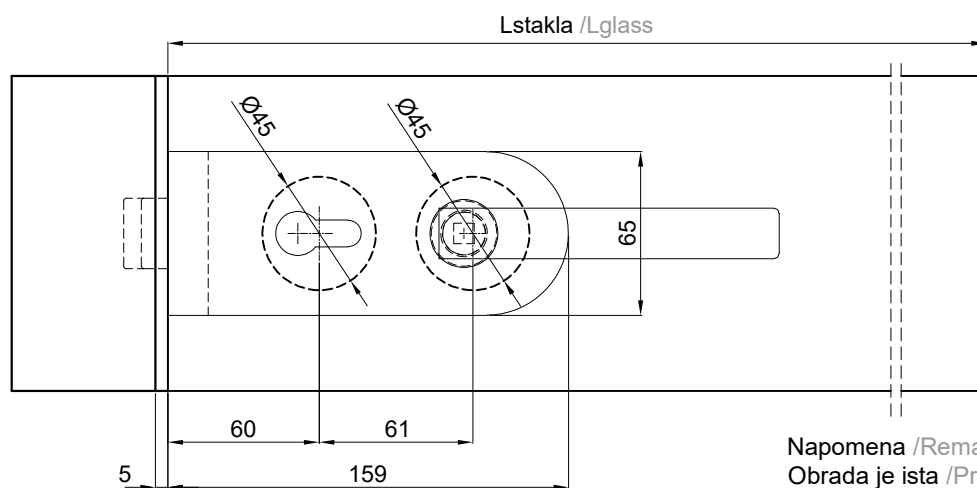
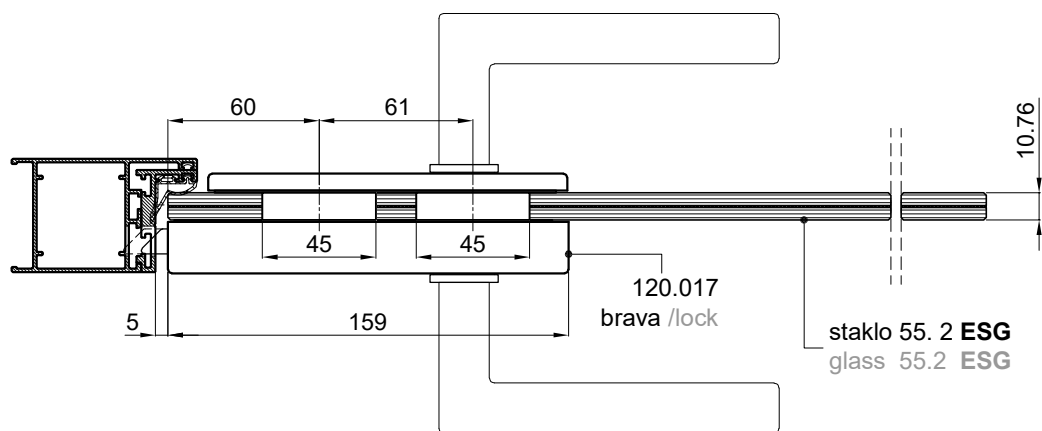
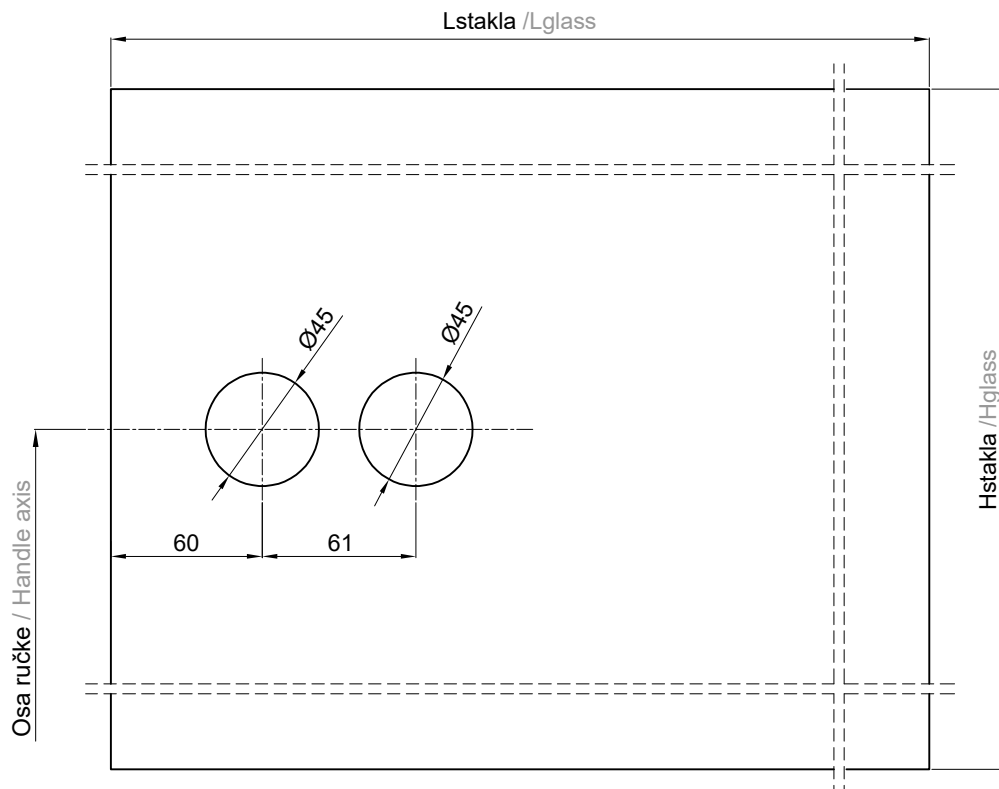
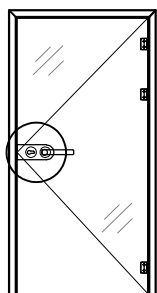


- Po unutarnjem obodu komore profila rama i krila bez prekida primjeniti neutralno silikonsko ljepilo (npr. Teroson MS 939)
Apply neutral silicone adhesive continuously to the inner edge of the chamber (eg. Teroson MS 939)
- U komoru profila rama umetnuti i pozicionirati XPS pregradu (340.271)
In frame profile chamber insert and position XPS barrier (340.271)
- U komoru profila krila umetnuti i pozicionirati XPS pregradu (340.504)
In sash profile chamber insert and position XPS barrier (340.504)



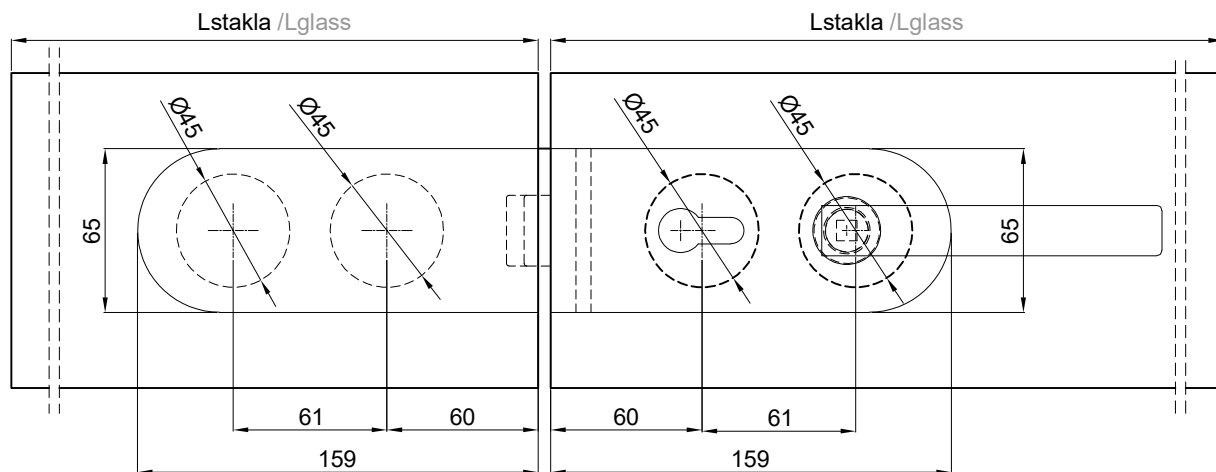
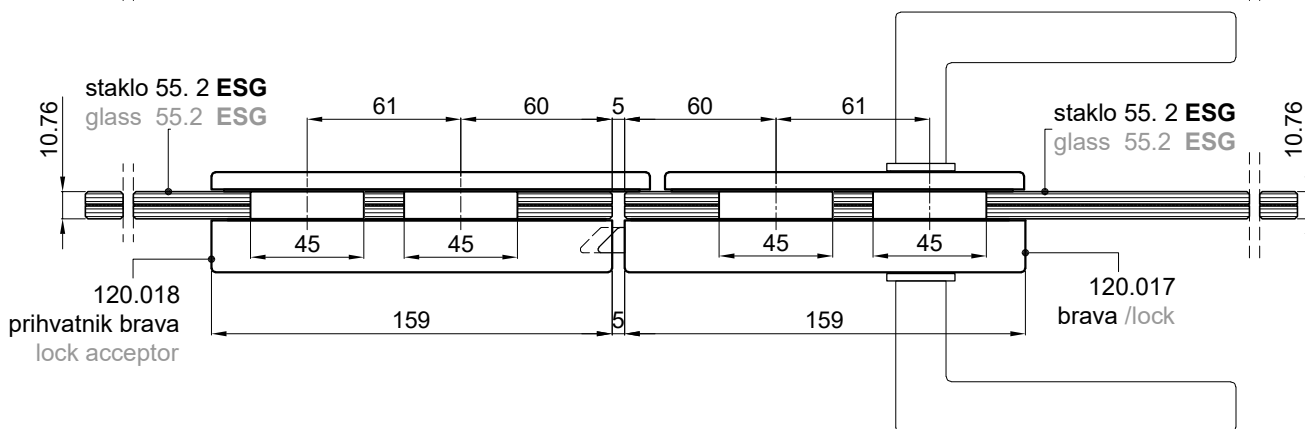
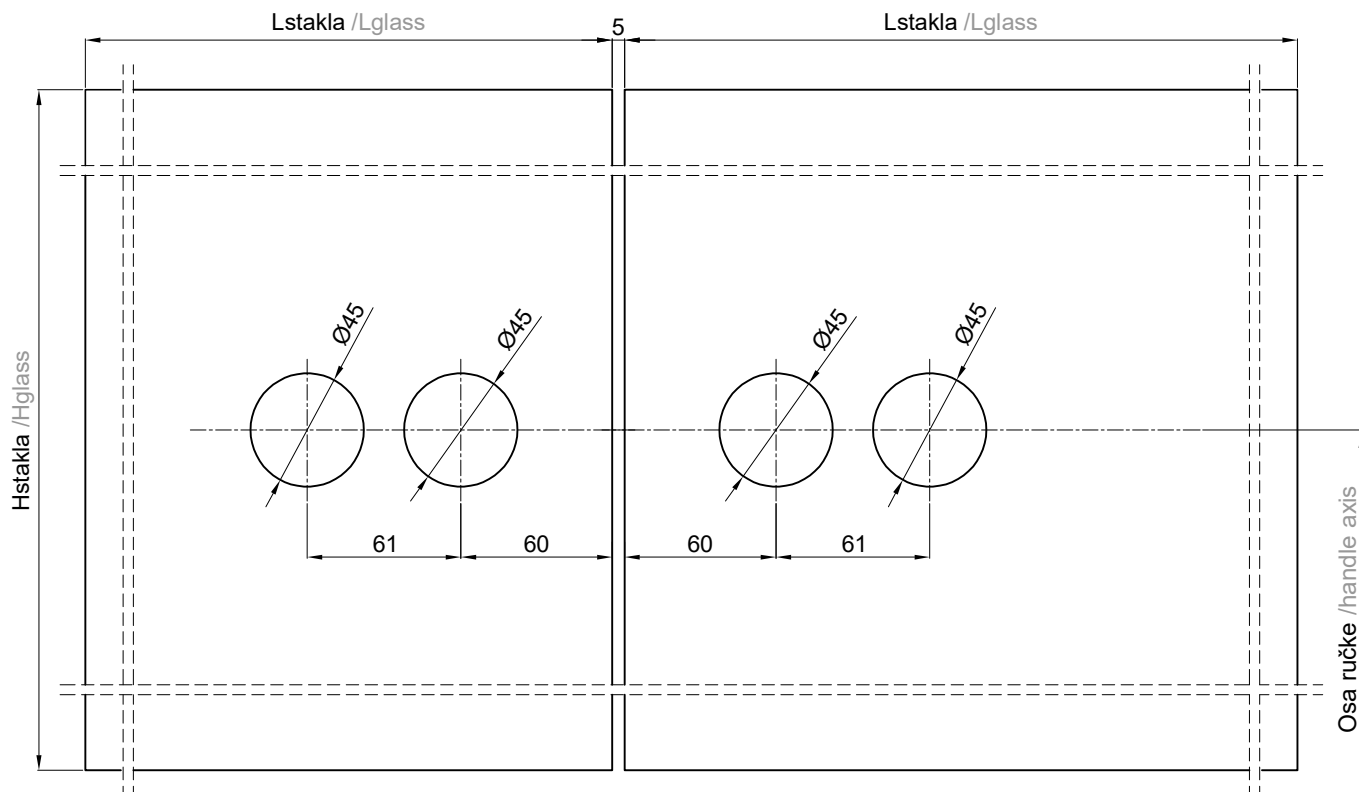
ljepilo :
/npr. Teroson MS 939/
glue:
/eg. Teroson MS 939/

OBRADA STAKLA ZA BRAVU 120.017
GLASS PROCESSING FOR LOCK 120.017



Napomena /Remark:
Obrada je ista /Processing is the same:
- za staklo 55.2 **ESG** / Glass 55.2 **ESG**
- za staklo 44.2 **ESG** / Glass 44.2 **ESG**

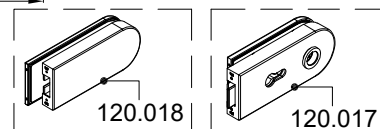
OBRADA STAKLA ZA BRAVU 120.017 I PRIHVATNIK BRAVE 120.018
GLASS PROCESSING FOR LOCK 120.017 AND LOCK ACCEPTOR 120.018



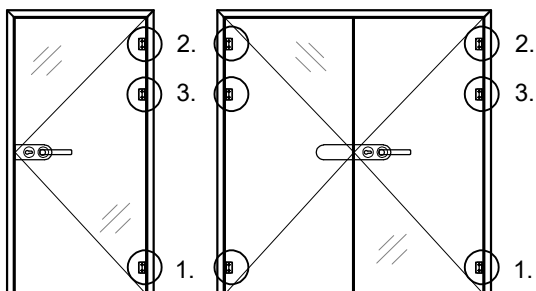
Napomena /Remark:

Obrada je ista /Processing is the same:

- za staklo 55.2 ESG / Glass 55.2 ESG
- za staklo 44.2 ESG / Glass 44.2 ESG

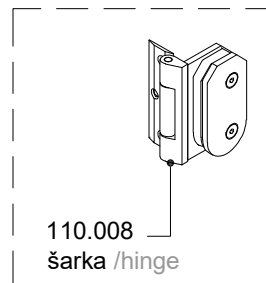
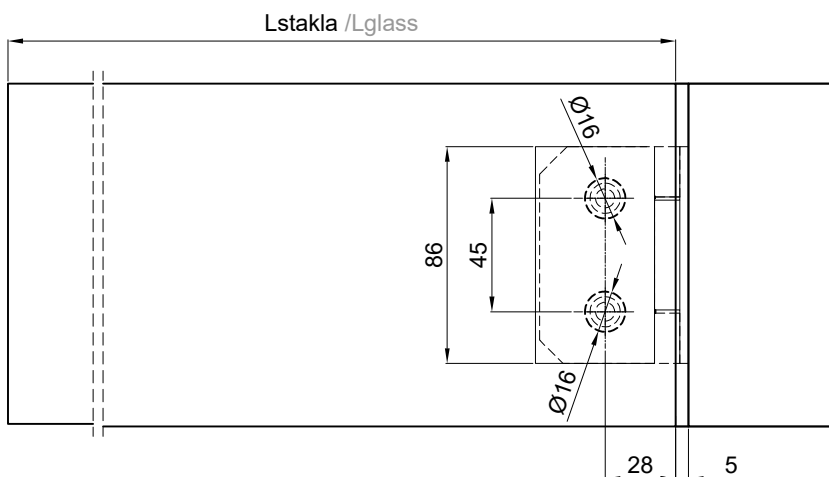
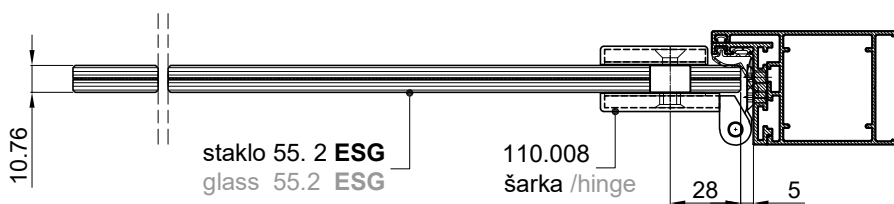
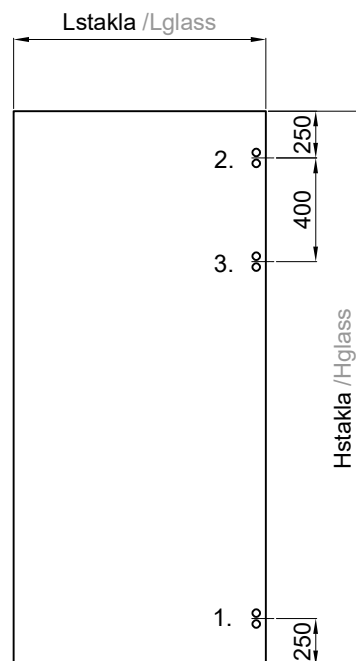
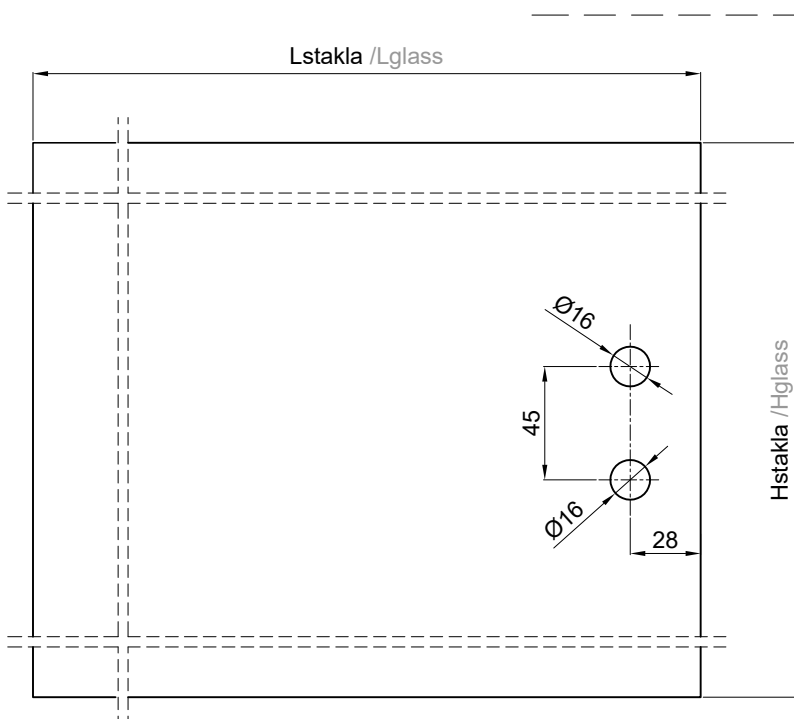


OBRADA STAKLA ZA ŠARKU 110.008 GLASS PROCESSING FOR HINGE 110.008



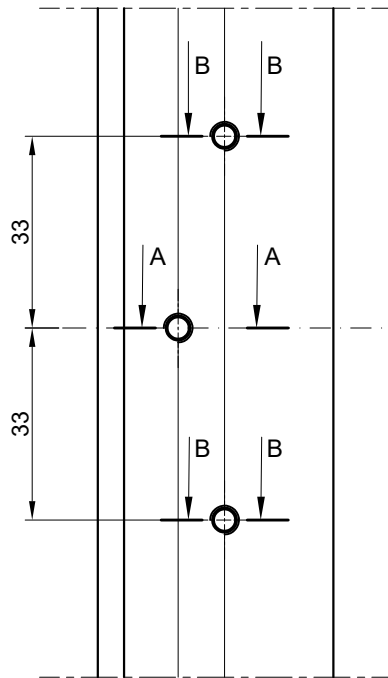
* Raspored šarki 110.008 na staklenome krilu:
* Hinge 110.008 positions on glass leaf:

1. šarka od donjeg staklenog ruba: 250mm do sredine šarke
1.hinge from lower glass edge: 250mm to hinge middle
2. šarka od gornjeg staklenog ruba: 250mm do sredine šarke
2.hinge from upper glass edge: 250mm to hinge middle
3. šarka od gornjeg staklenog ruba: 250mm +400mm do sredine šarke
3.hinge from upper glass edge: 250mm +400mm to hinge middle

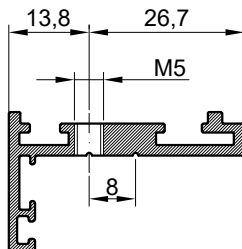


Napomena /Remark:
Obrada je ista /Processing is the same:
- za staklo 55.2 ESG / Glass 55.2 ESG
- za staklo 44.2 ESG / Glass 44.2 ESG

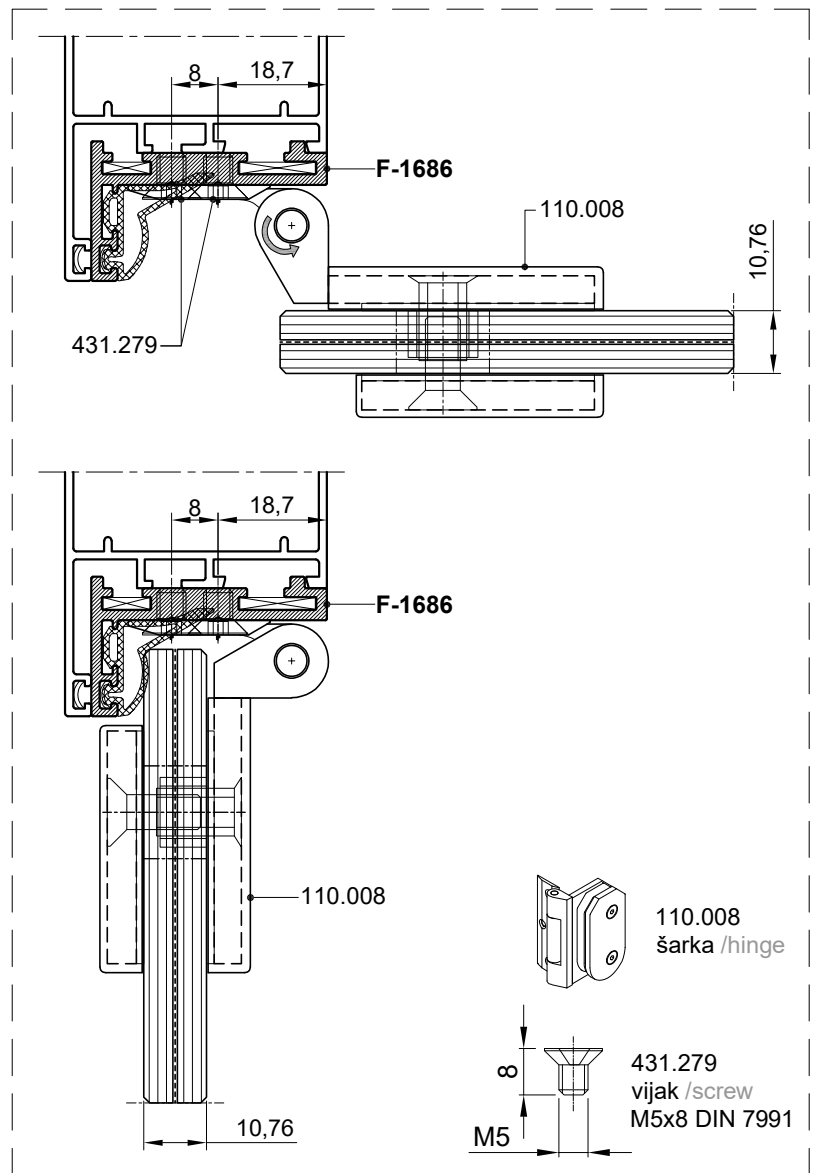
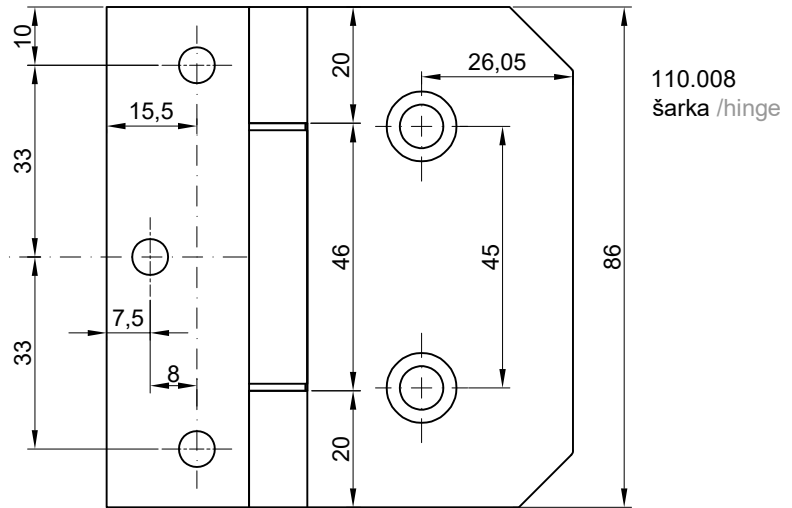
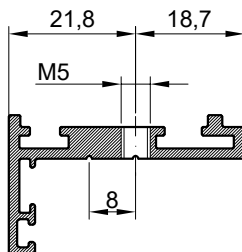
OBRADA PROFILA RAMA F-1686 ZA PRIHVAT ŠARKE 110.008
PROCESSING OF FRAME PROFILE F-1686 FOR ACCEPT HINGE



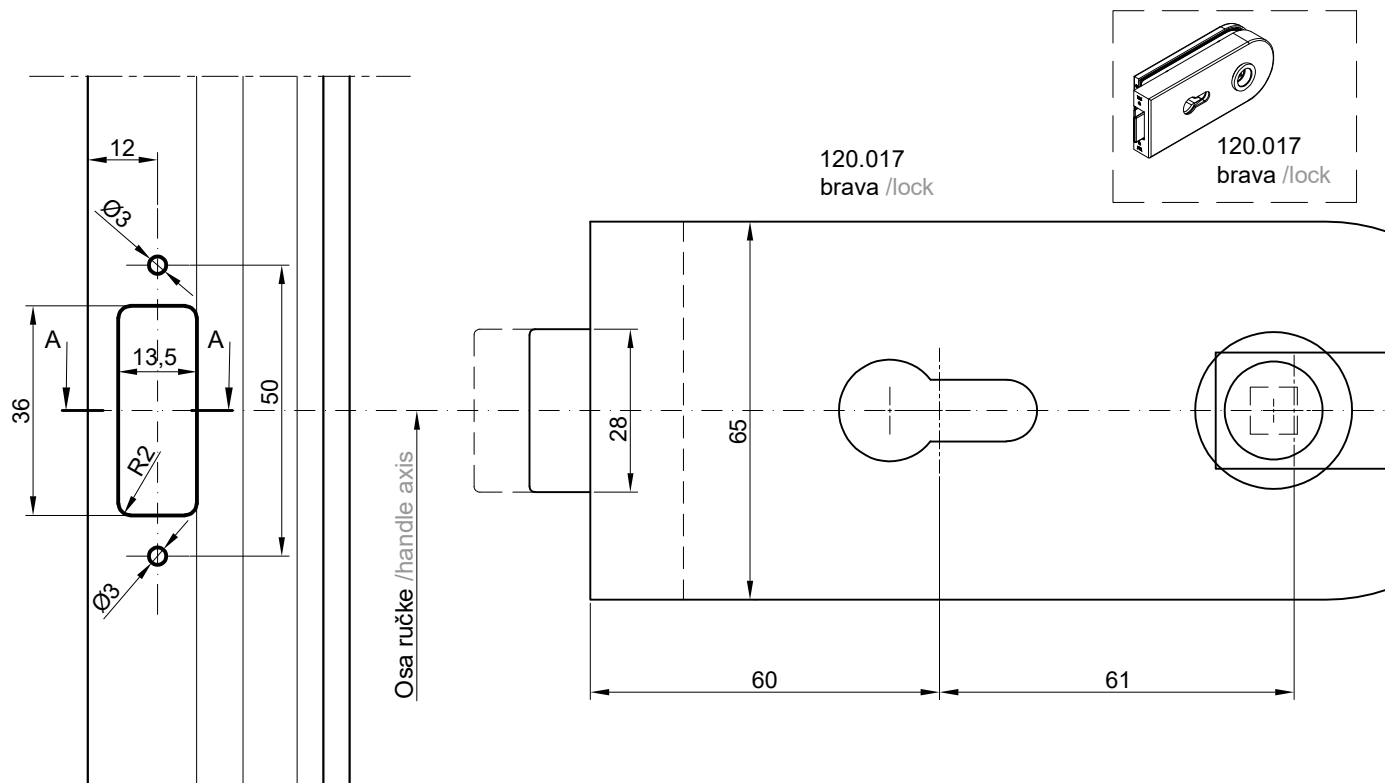
PRESJEK A-A
CROSS SECTION A-A



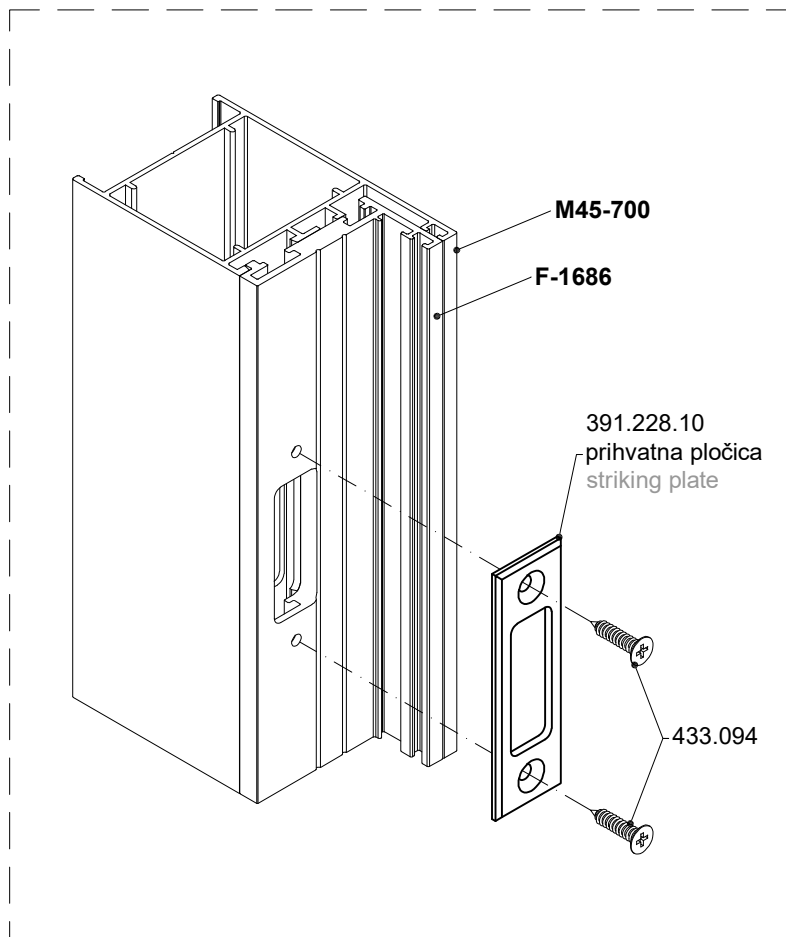
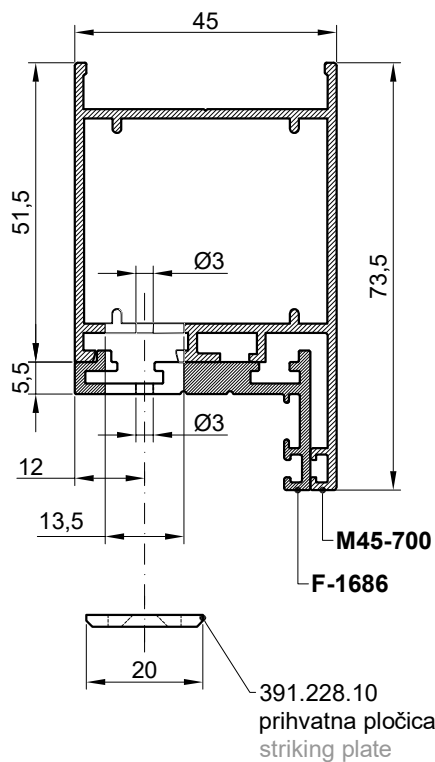
PRESJEK B-B
CROSS SECTION B-B

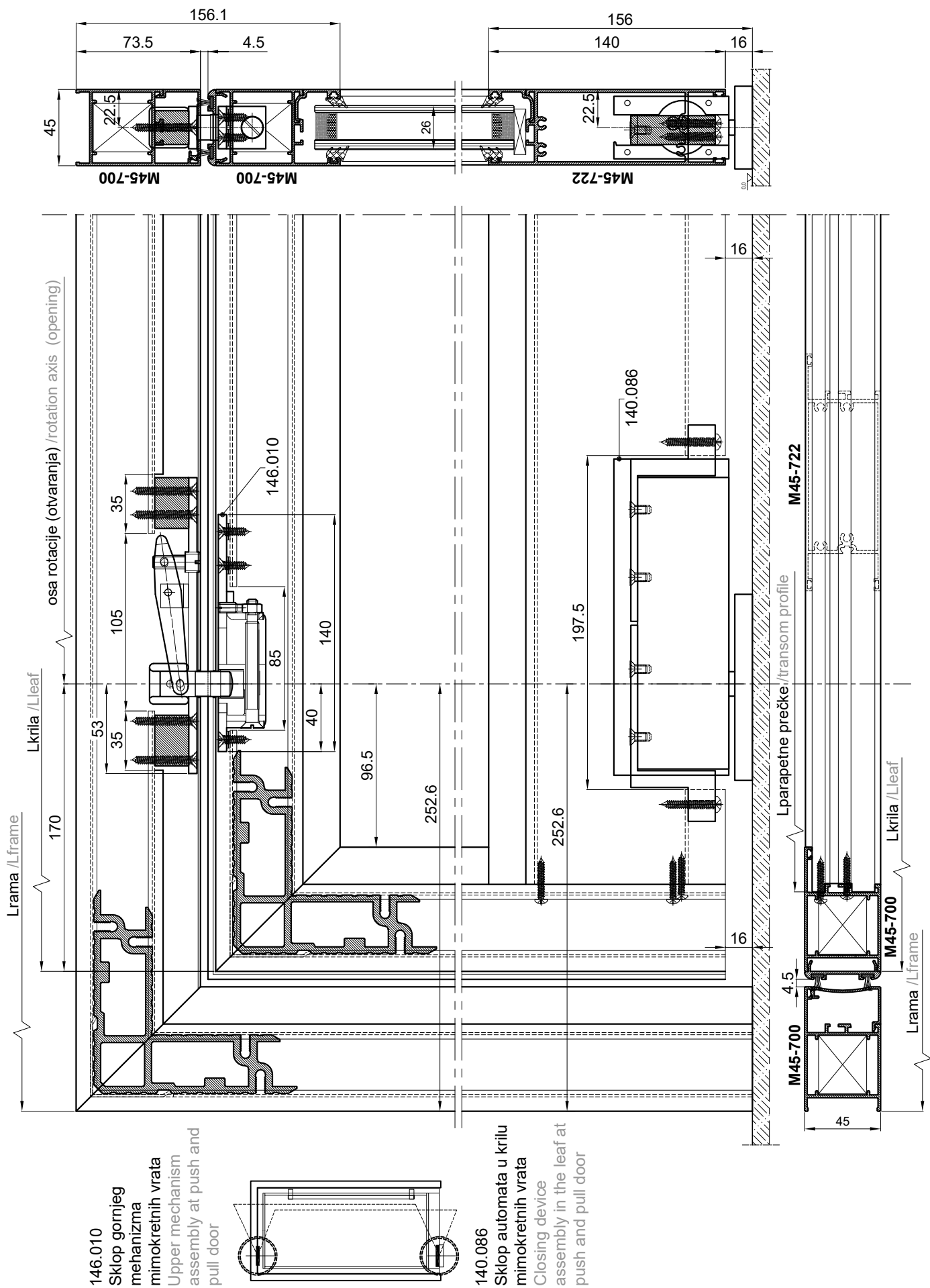


OBRADA PROFILA RAMOVA M45-700 I F-1686 ZA PRIHVATNU PLOČICU 391.228.10
PROCESSING OF FRAME PROFILES M45-700 AND F-1686 FOR STRIKING PLATE 391.228.10

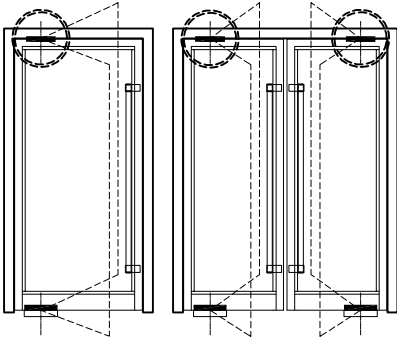


PRESJEK A-A
CROSS SECTION A-A



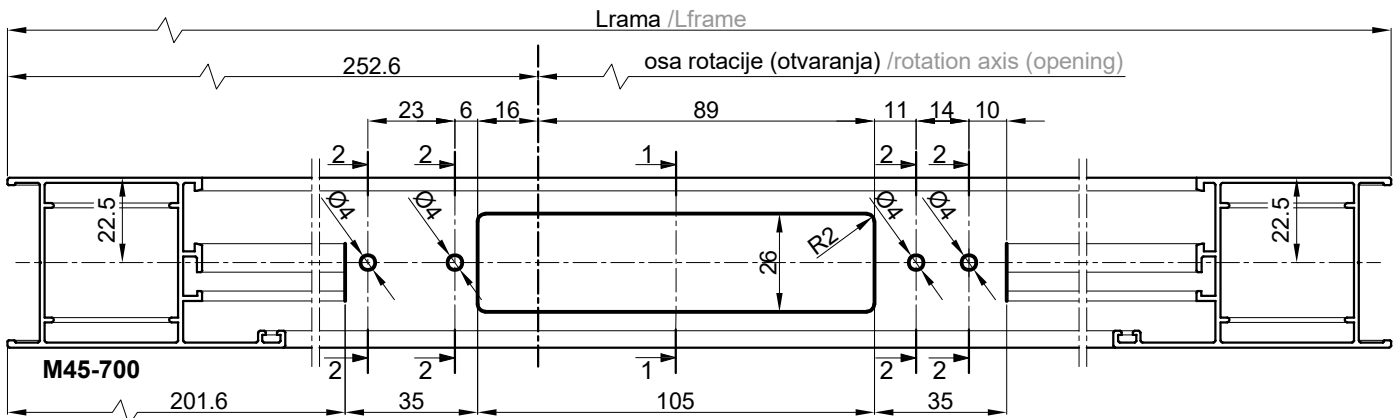


OBRADA PROFILA RAMA M45-700 I PROFILA MASKE M45-753 ZA PRIHVAT SKLOPA GORNJEG MEHANIZMA
MIMOKRETNIH VRATA - 146.010
PROCESSING OF FRAME PROFILE M45-700 AND MASK PROFILE M45-753 FOR UPPER MECHANISM
ASSEMBLY OF PUSH AND PULL DOOR - 146.010

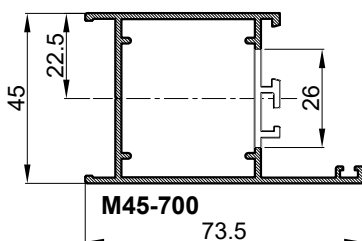


Napomena /Remark:

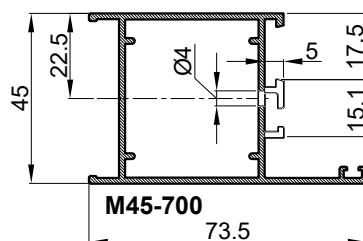
- kut pilanja profil /profile sawing angle M45-700 45-45
- kut pilanja profil /profile sawing angle M45-753 45-45



PRESJEK 1-1
CROSS SECTION 1-1



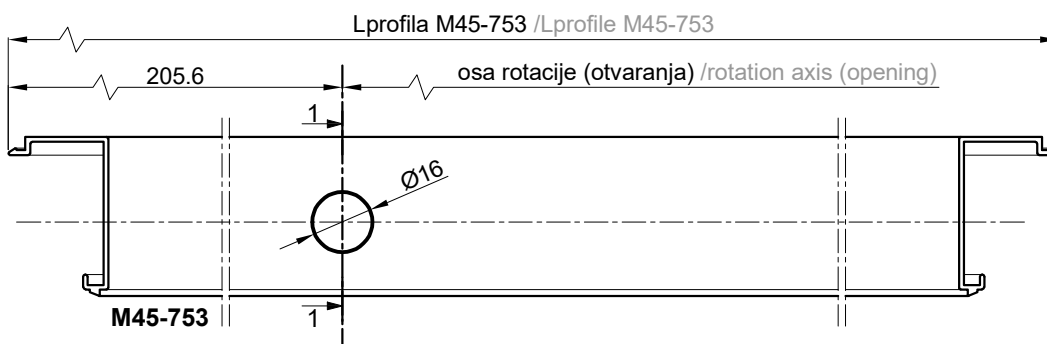
PRESJEK 2-2
CROSS SECTION 2-2



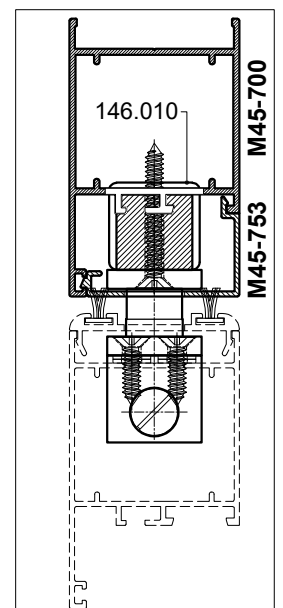
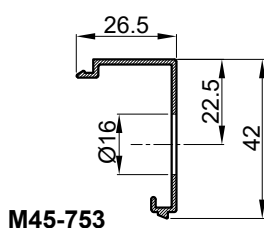
"2-2"

Prije obrade glodalom Ø4,
na profilu potrebno skinuti zube, (obradu
raditi sa unutrašnje strane profila)

Before processing with milling cutter tool Ø4, remove the side of the grooves, (processing to be done from the internal side of the profile)

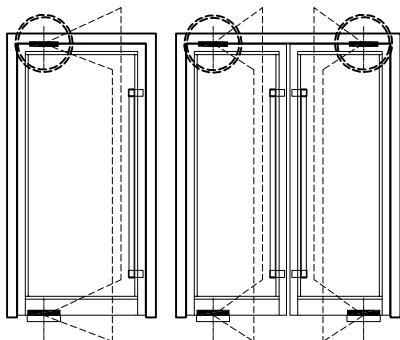


PRESJEK 1-1
CROSS SECTION 1-1



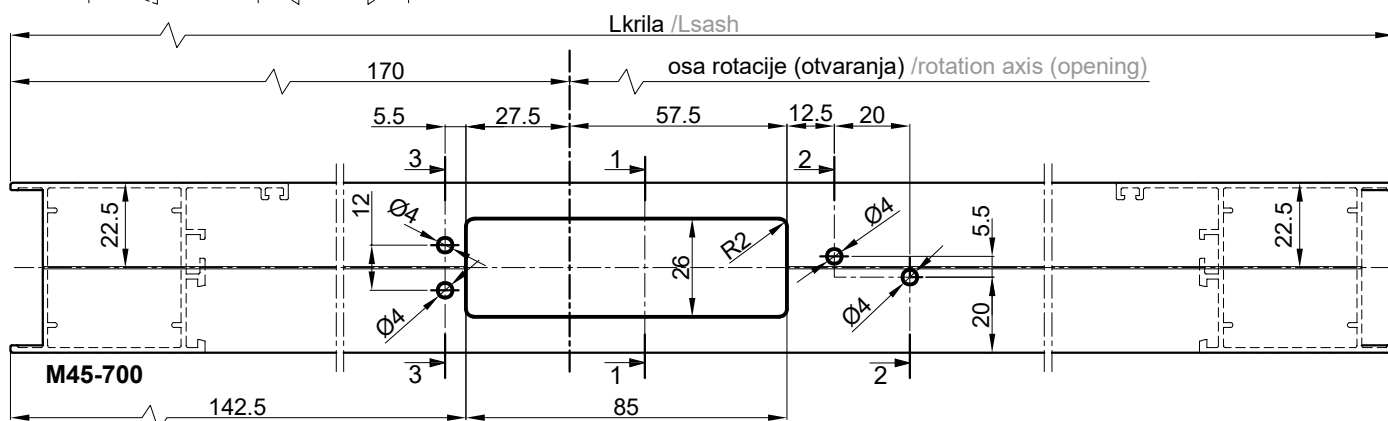
OBRADA PROFILA KRILA M45-700 I PROFILA MASKE P45-644 ZA PRIHVAT SKLOPA GORNJEG MEHANIZMA MIMOKRETNIH VRATA - 146.010

PROCESSING OF SASH PROFILE M45-700 AND MASK PROFILE P45-644 FOR UPPER MECHANISM ASSEMBLY
OF PUSH AND PULL DOOR - 146.010

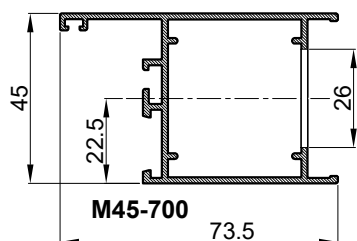


Napomena /Remark:

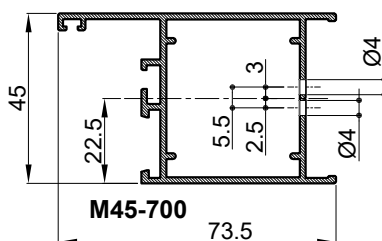
- kut pilanja profila /profile sawing angle M45-700 45-45
- kut pilanja profila /profile sawing angle P45-644 45-45



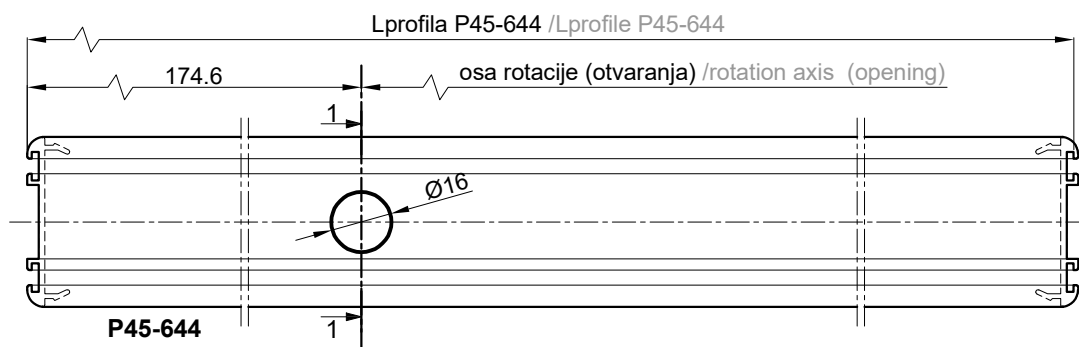
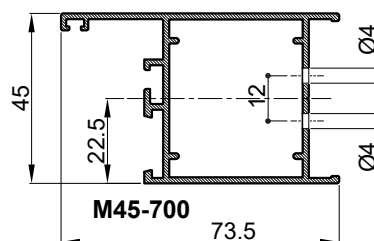
PRESJEK 1-1
CROSS SECTION 1-1



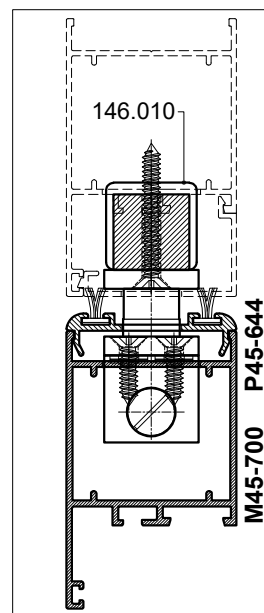
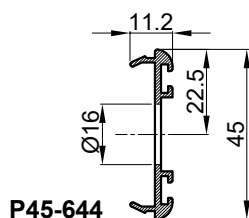
PRESJEK 2-2
CROSS SECTION 2-2



PRESJEK 3-3
CROSS SECTION 3-3

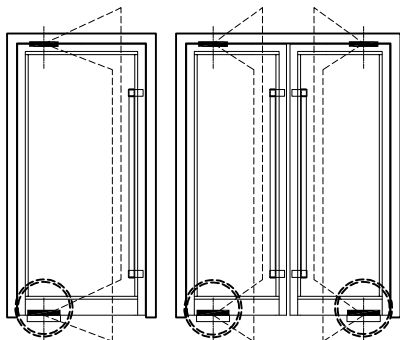


PRESJEK 1-1
CROSS SECTION 1-1



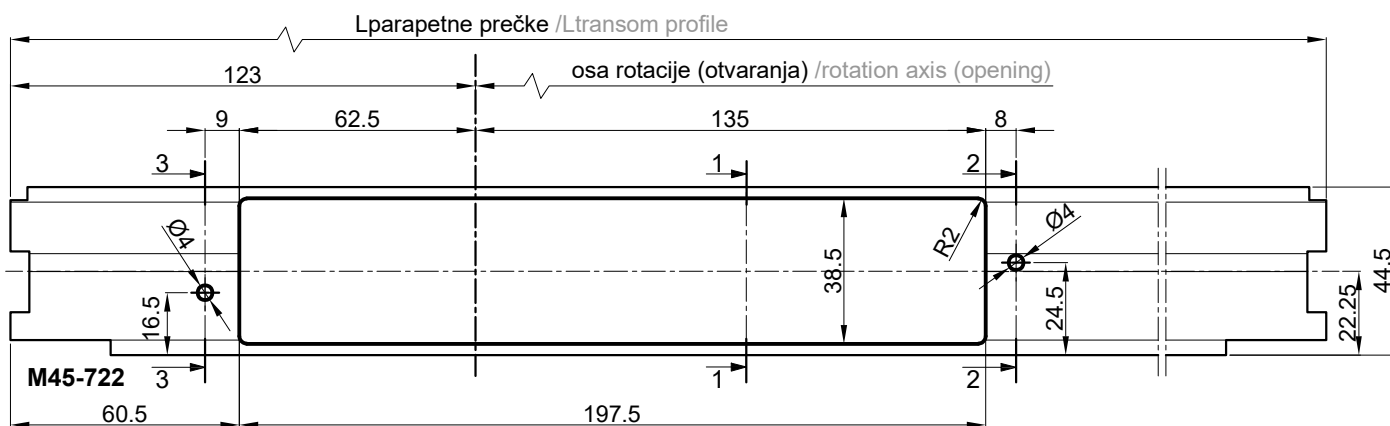
OBRADA PROFILA PARAPETNE PREČKE M45-722 ZA PRIHVAT SKLOPA AUTOMATA U KRILU MIMOKRETNIH VRATA -140.086

PROCESSING OF TRANSOM PROFILE M45-722 FOR CLOSING DEVICE ASSEMBLY OF LEAF PROFILE AT PUSH AND PULL DOOR -140.086

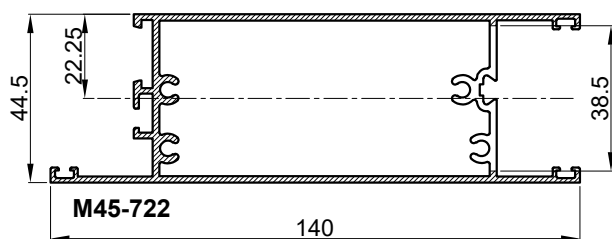


Napomena /Remark:

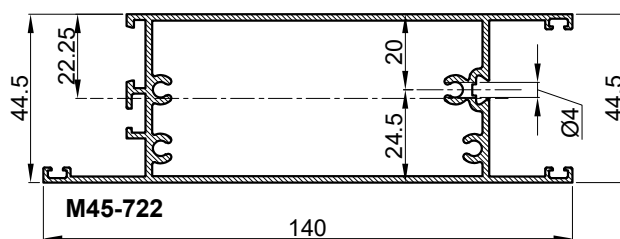
- kut pilanja profila M45-722 90-90
- obrada profila snopom glodala.....art. 220.003
- obrada profila na glodalici ili obradnom centru
- profile sawing angle M45-722.....90-90
- processing of the profile with milling cutter tool..... art. 220.003
- processing of the profile on a milling machine or a CNC machine



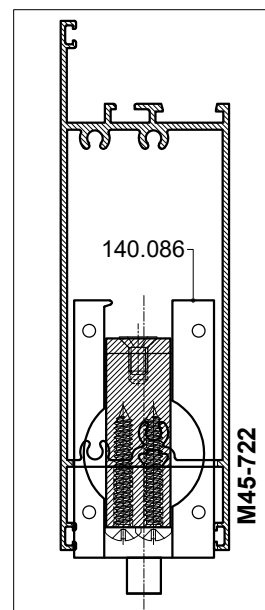
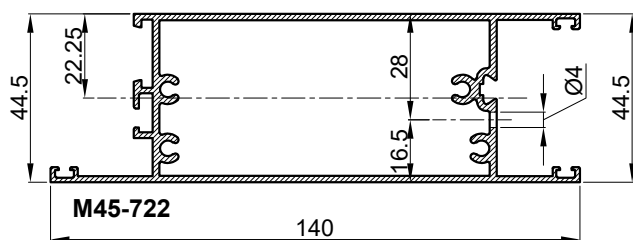
PRESJEK 1-1
CROSS SECTION 1-1



PRESJEK 2-2
CROSS SECTION 2-2

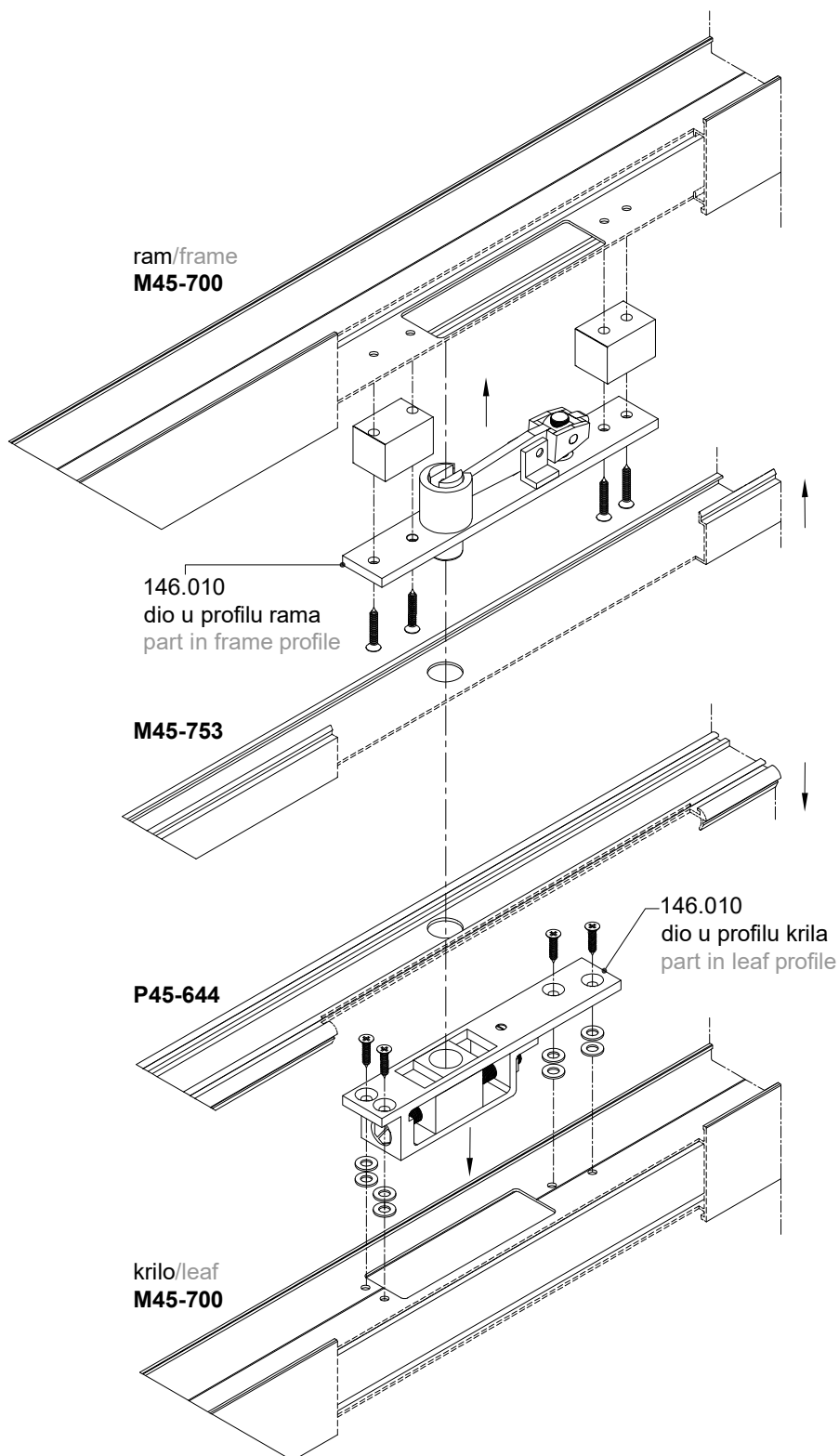
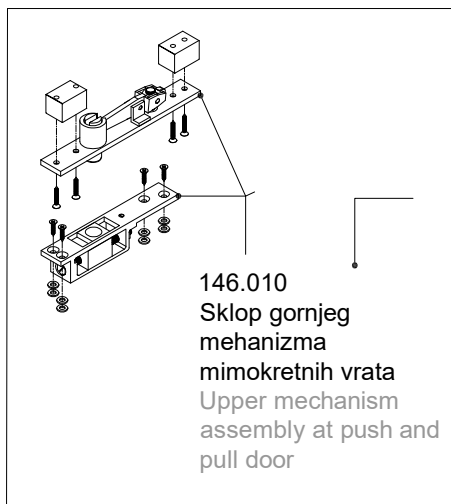
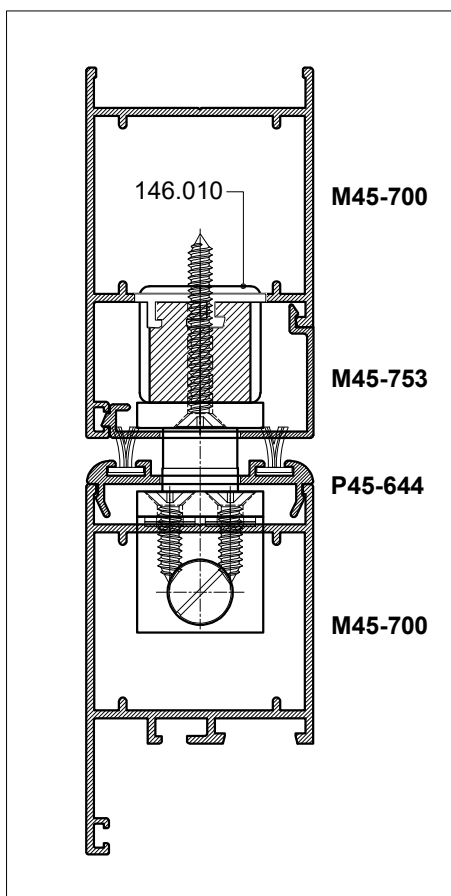
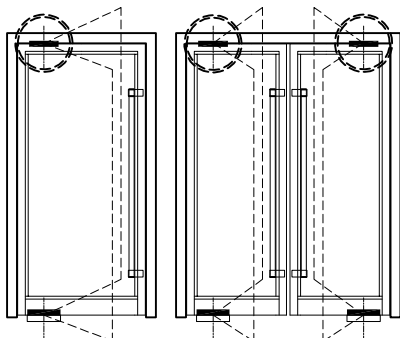


PRESJEK 3-3
CROSS SECTION 3-3

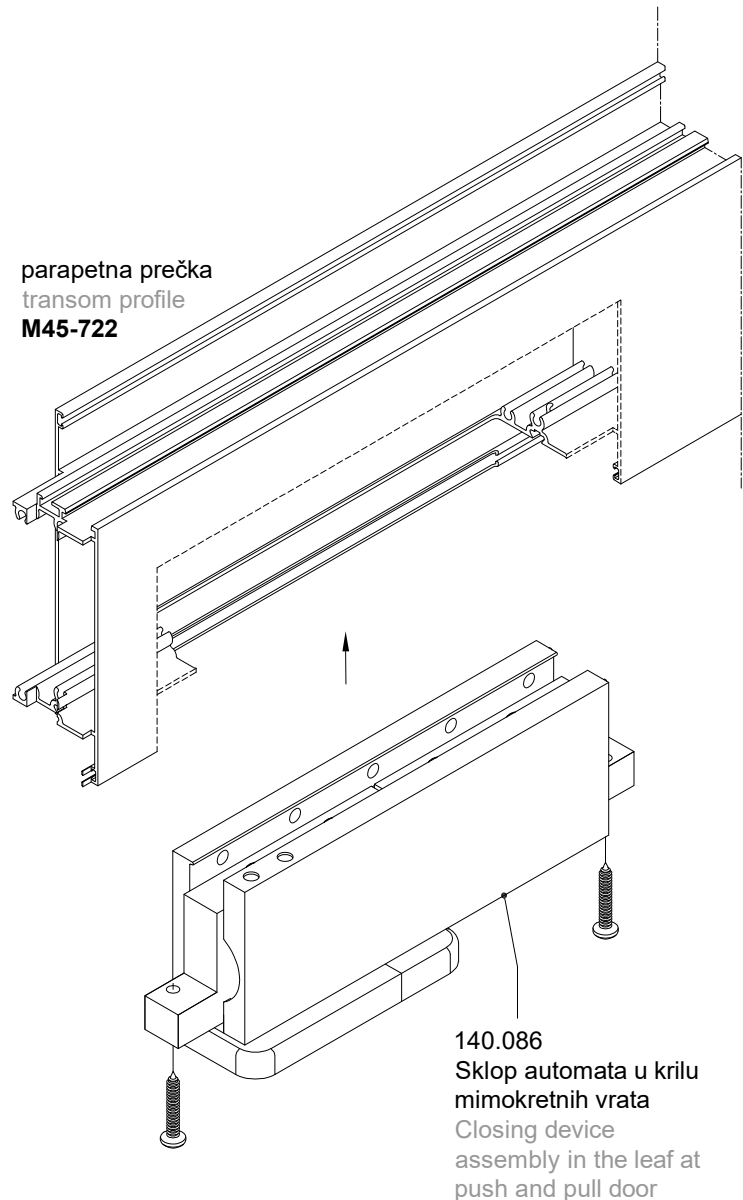
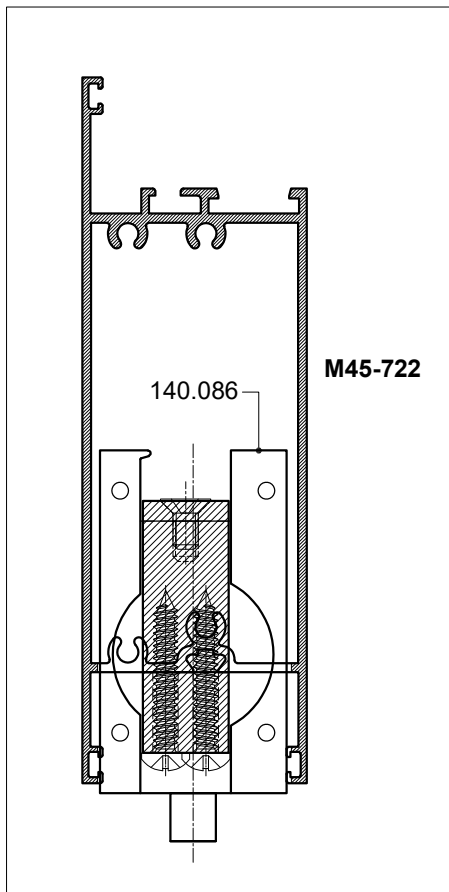
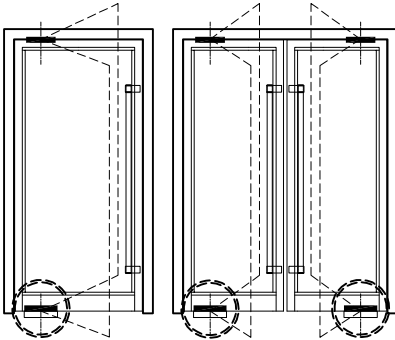


MONTIRANJE SKLOPA GORNJEG MEHANIZMA U PROFIL RAMA I KRILA MIMOKRETNIH VRATA - 146.010

MONTAGE OF THE UPPER MECHANISM ASSEMBLY IN THE FRAME AND LEAF PROFILE OF PUSH AND PULL DOOR - 146.010

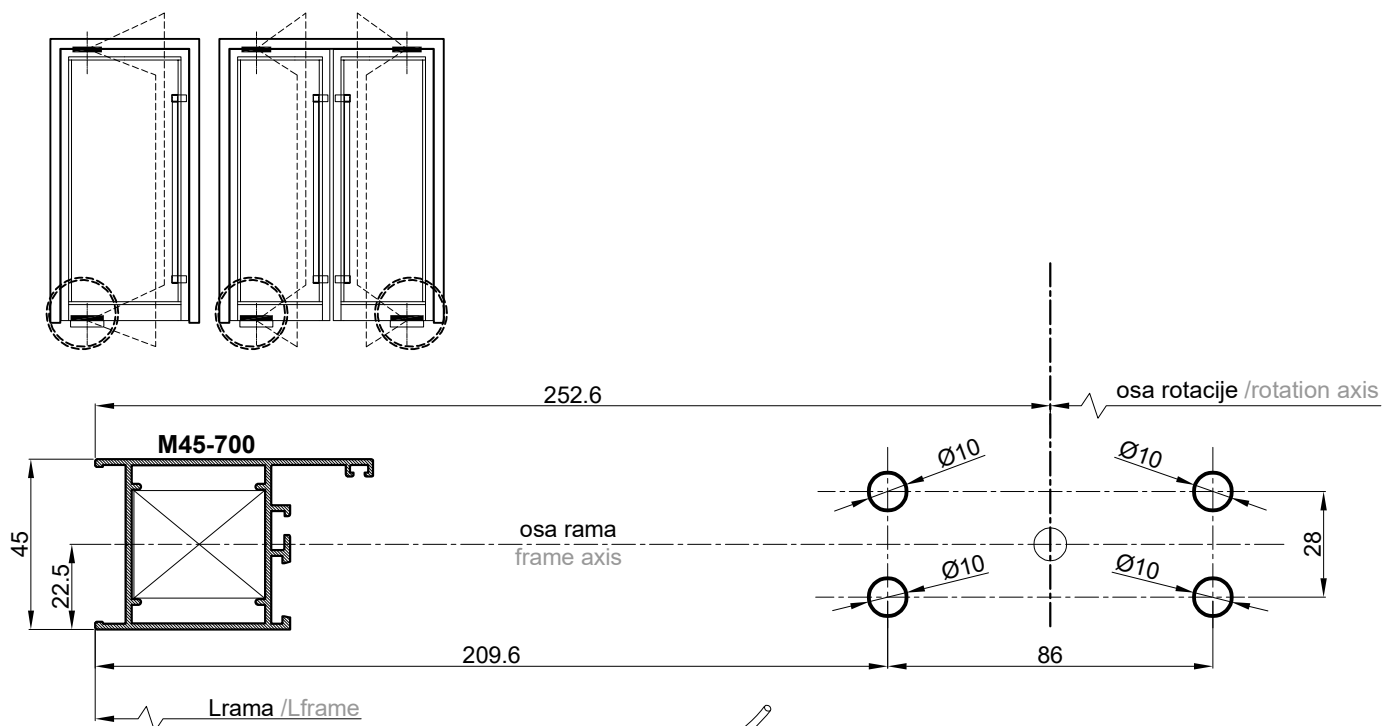


MONTIRANJE SKLOPA AUTOMATA U PROFIL PARAPETNE PREČKE - KRILO MIMOKRETNIH VRATA - 140.086
MONTAGE OF CLOSING DEVICE IN TRANSOM PROFILE - THE LEAF PROFILE AT PUSH AND PULL DOOR
- 140.086

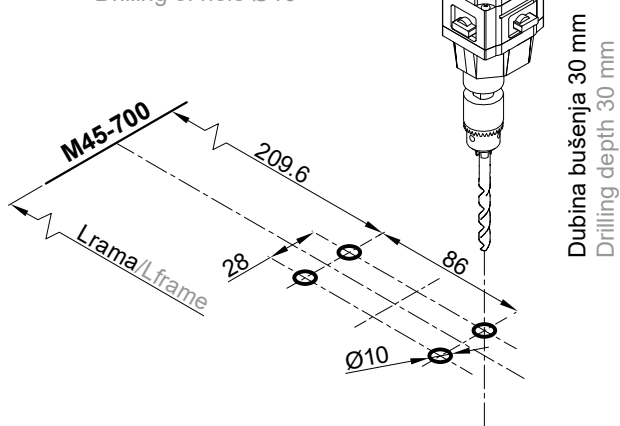


MONTIRANJE PLOČICE AUTOMATA U POD -140.086

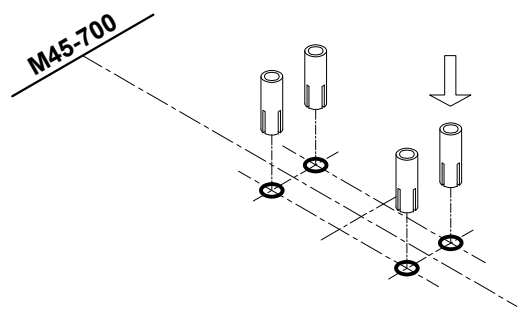
MONTAGE OF THE CLOSING DEVICE PLATE ON THE FLOOR -140.086



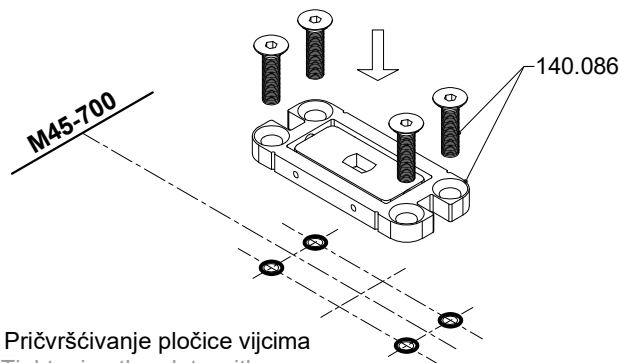
1. Bušenje rupe Ø10
Drilling of hole Ø10



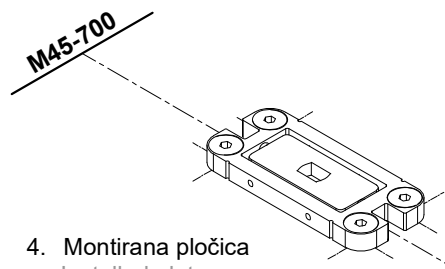
2. Postavljanje čahura za prihvat vijka
Installing of screw dowel



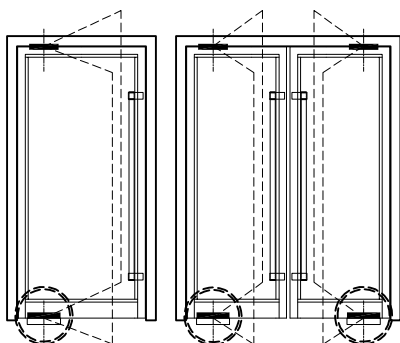
3. Pričvršćivanje pločice vijcima
Tightening the plate with screws



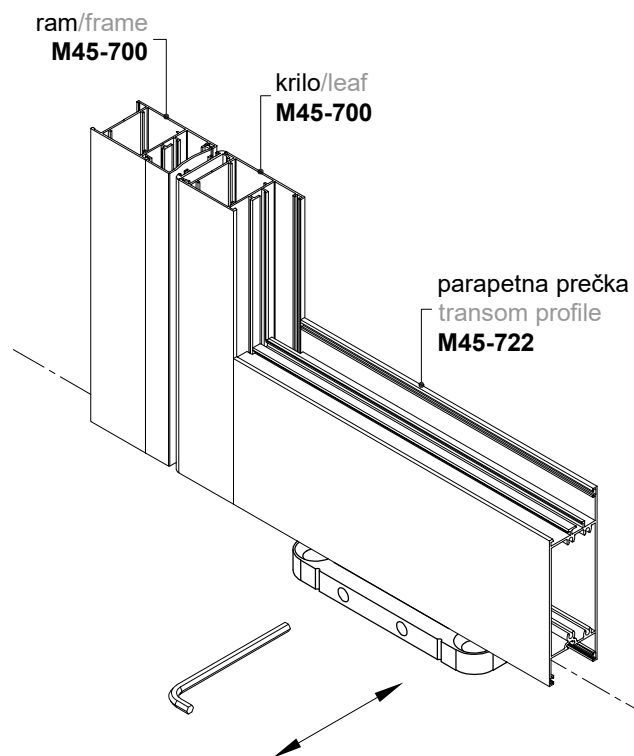
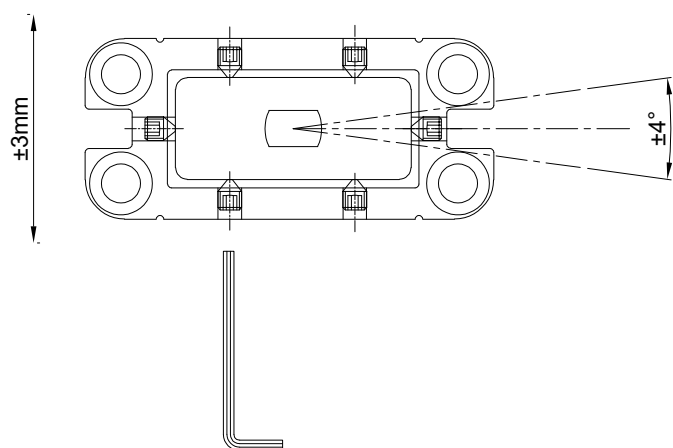
4. Montirana pločica
Installed plate



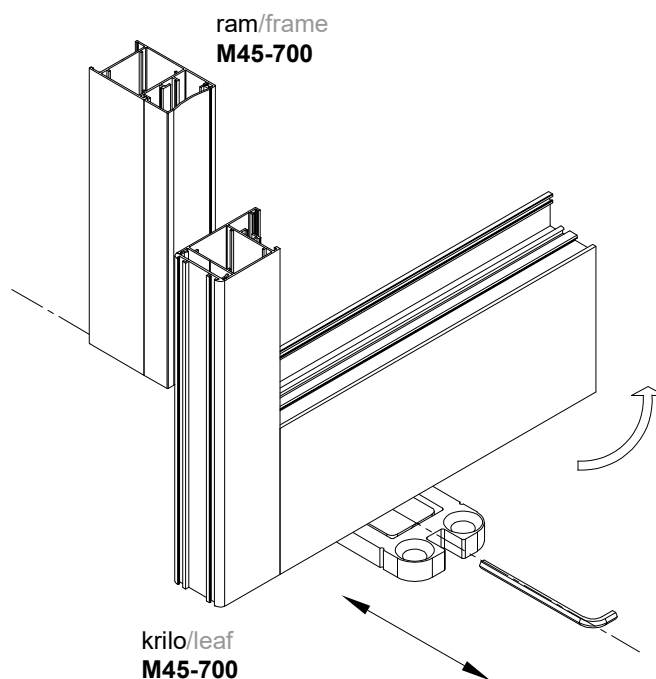
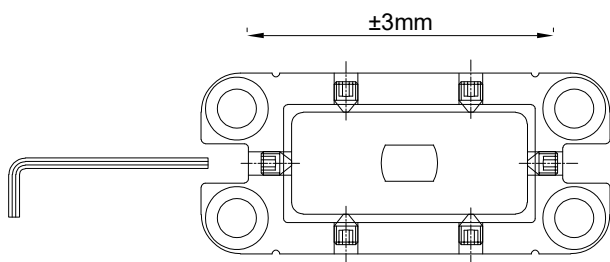
PODEŠAVANJE PLOČICE AUTOMATA -140.086
MONTAGE OF CLOSING DEVICE PLATE - 140.086



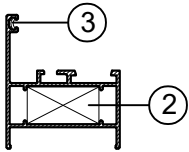
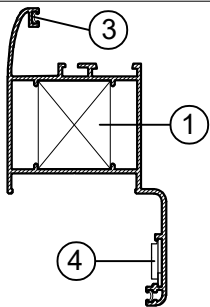
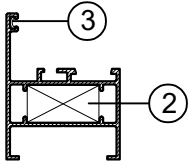
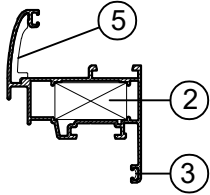
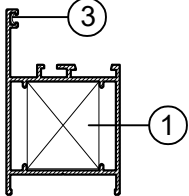
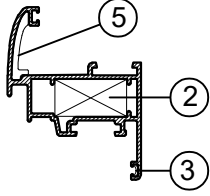
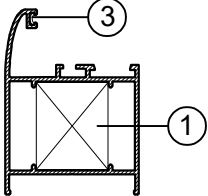
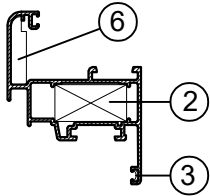
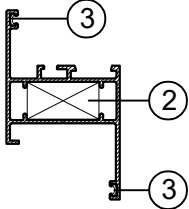
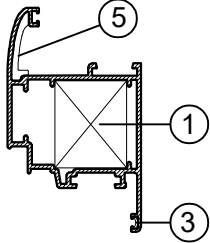
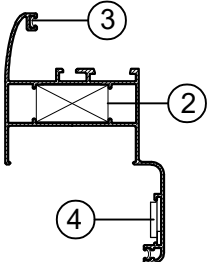
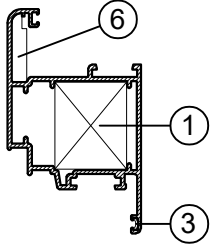
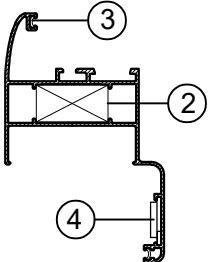
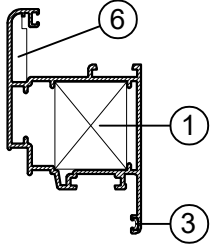
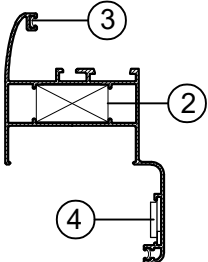
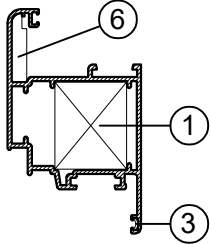
1. Podešavanje pozicije pločice po osi rama
Adjusting the position of the plate along the frame axis



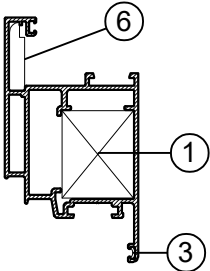
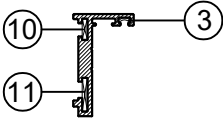
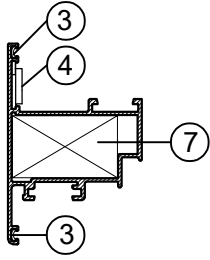
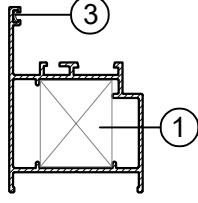
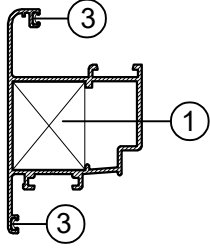
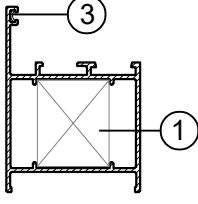
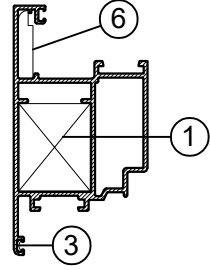
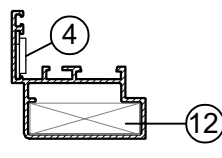
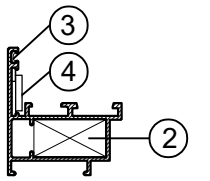
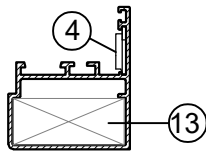
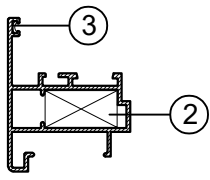
2. Podešavanje pozicije pločice okomito na osu rama
Adjusting the position of the plate perpendicular to the frame axis



PRIKAZ KUTNIH SPOJNICA U PROFILIMA
DISPLAY OF CORNER BRACKETS IN PROFILES

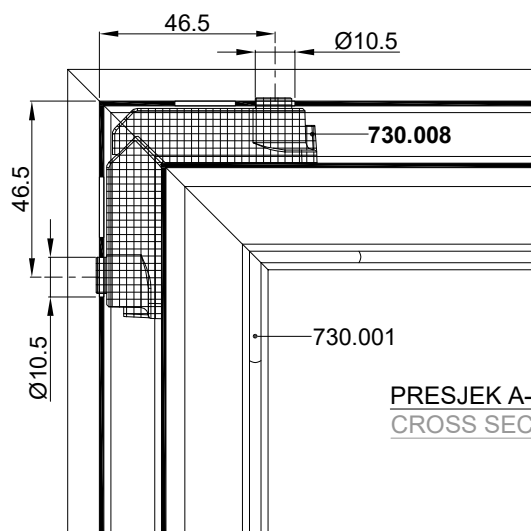
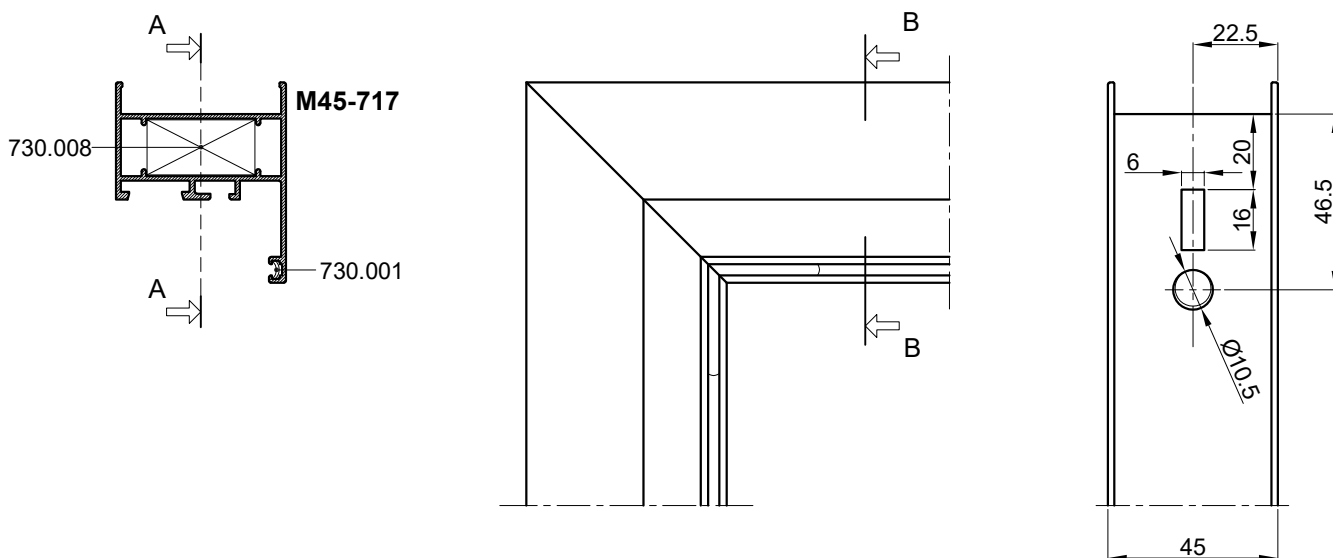
M45-717		②	730.008	M45-716		①	730.009
			710.450				710.059
			710.458				710.072
			731.001			③	730.001
		③	730.001			④	731.010
M45-713		②	730.008	M45-737		②	730.008
			710.450				710.450
			710.458				710.458
			731.001				731.001
		③	730.001			⑤	730.005
M45-700		①	730.009	M45-731		②	730.008
			710.059				710.450
			710.072				710.458
			730.001				731.001
		③	730.001			⑤	730.005
M45-712		①	730.009	M45-734		②	730.008
			710.059				710.450
			710.072				710.458
			730.001				731.001
		③	730.001			⑥	730.010
M45-715		②	730.008	M45-730		①	730.009
			710.450				710.059
			710.458				710.072
			731.001			⑤	730.005
		③	730.001			③	730.001
M45-718		②	730.008	M45-701		①	730.009
			710.450				710.059
			710.458				710.072
			731.001			⑥	730.010
		③	730.001			③	730.001
M45-718		②	730.008	M45-701		①	730.009
			710.450				710.059
			710.458				710.072
			731.001			⑥	730.010
		③	730.001			③	730.001
M45-718		②	730.008	M45-701		①	730.009
			710.450				710.059
			710.458				710.072
			731.001			⑥	730.010
		③	730.001			③	730.001

PRIKAZ KUTNIH SPOJNICA U PROFILIMA
DISPLAY OF CORNER BRACKETS IN PROFILES

M45-760			F-1686	③	730.001
				⑩	710.536
				⑪	710.537
				①	730.009
				⑥	730.010
M45-736			M45-741	⑦	710.208
				③	730.001
				④	731.010
				①	710.072
				③	730.009
M45-707			M45-742	③	730.001
				①	710.059
				③	730.009
				①	710.072
				③	730.001
M45-761			M45-744	④	731.010
				⑫	725.129
				①	730.009
				⑥	730.010
				③	730.003
M45-757			M45-745	④	731.010
				⑬	710.649
				②	730.008
				③	730.001
				④	731.010
M45-710				②	730.008
				③	730.001
				②	710.450
				②	710.458
				③	730.001

SPAJANJE PROFILA M45-717 KUTNOM SPOJNICOM 730.008 CONNECTION OF PROFILE M45-717 WITH CORNER BRACKET 730.008

PRESJEK B-B
CROSS SECTION B-B



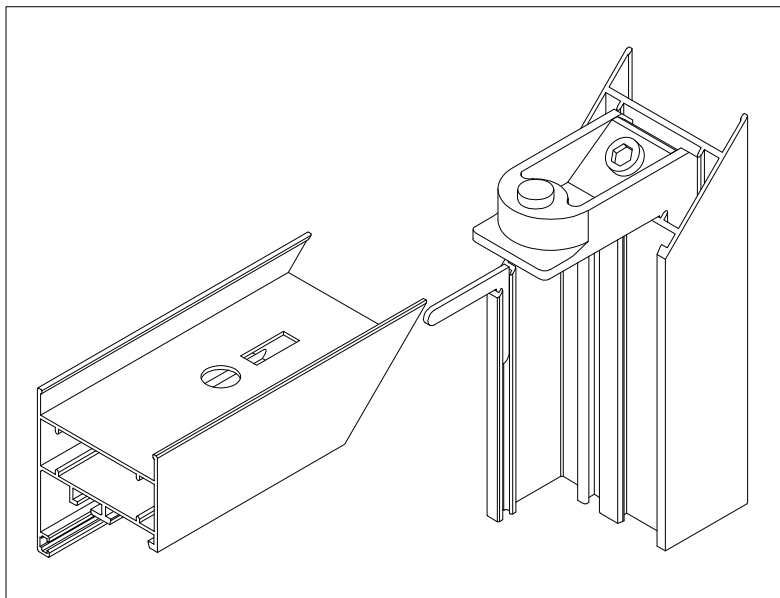
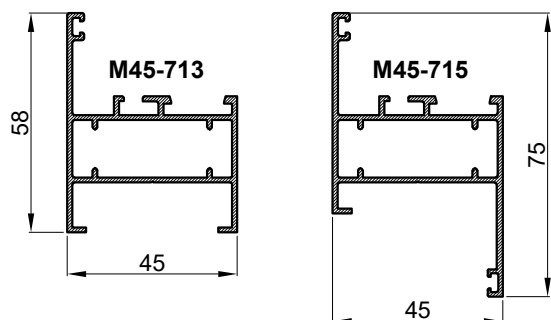
PRESJEK A-A
CROSS SECTION A-A

Spajanje kutnom spojnicom 730.008
predobradom štancanja
Connecting with corner bracket 730.008
with punching preprocessing

OVAJ RASPORED I NAČIN SPAJANJA KUTNIM
SPOJNICAMA PRIMJENJIV JE I NA PROFILE RAMA:

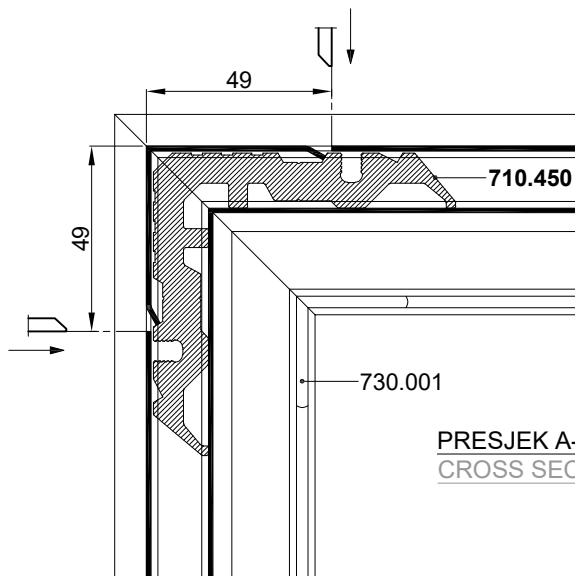
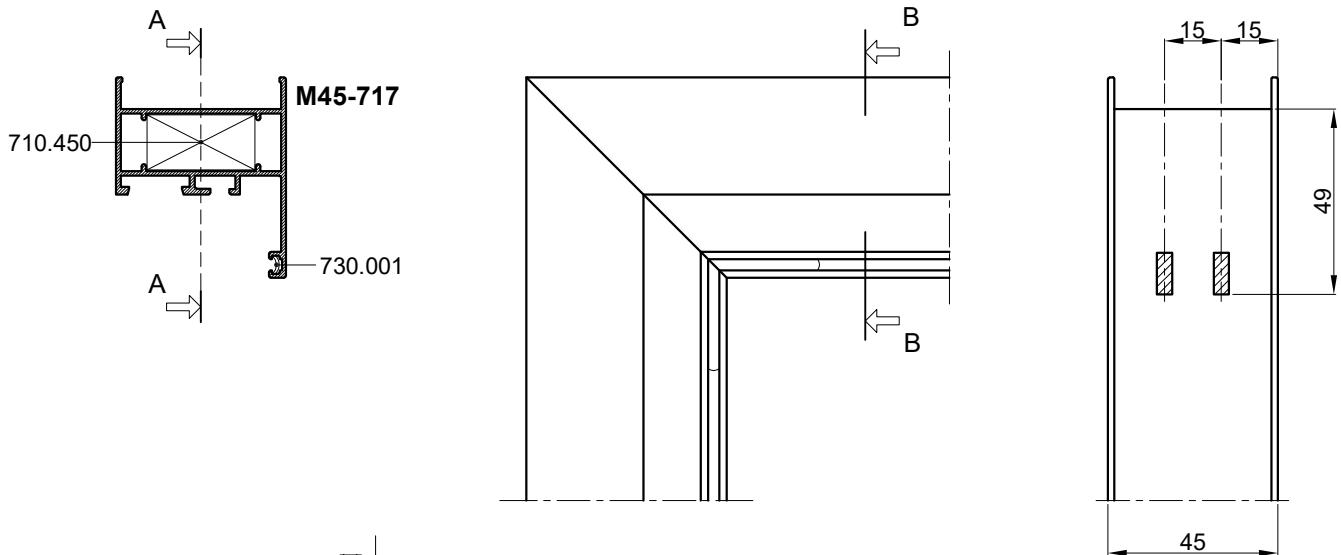
M45-713 i M45-715

THIS ARRANGEMENT AND BIDDING METHOD WITH
CORNER BRACKETS IS ALSO APPLICABLE FOR
FRAME PROFILES M45-713 and M45-715



SPAJANJE PROFILA M45-717 KUTNOM SPOJNICOM 710.450 CONNECTION OF PROFILE M45-717 WITH CORNER BRACKET 710.450

PRESJEK B-B
CROSS SECTION B-B

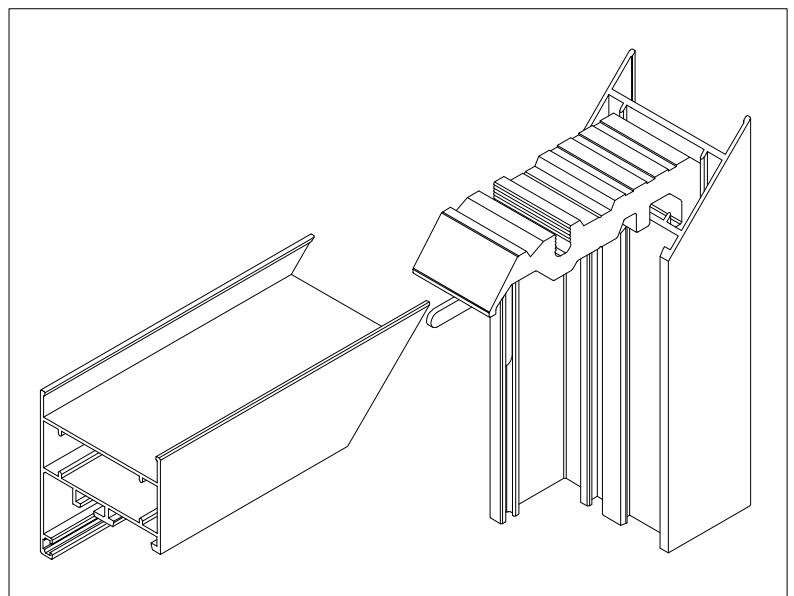
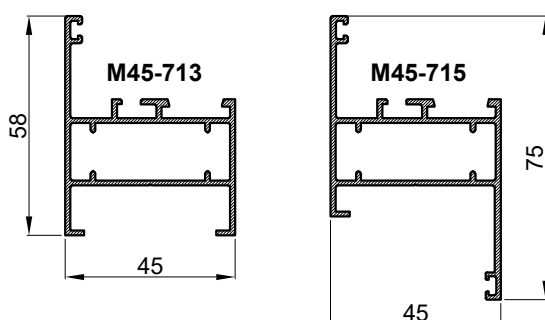


PRESJEK A-A
CROSS SECTION A-A

Spajanje kutnom spojnicom
710.450 uprešavanjem stijenke
profila u kutnu spojnicu
Corn. brac. connection 710.450
aluminium profile corner crimping

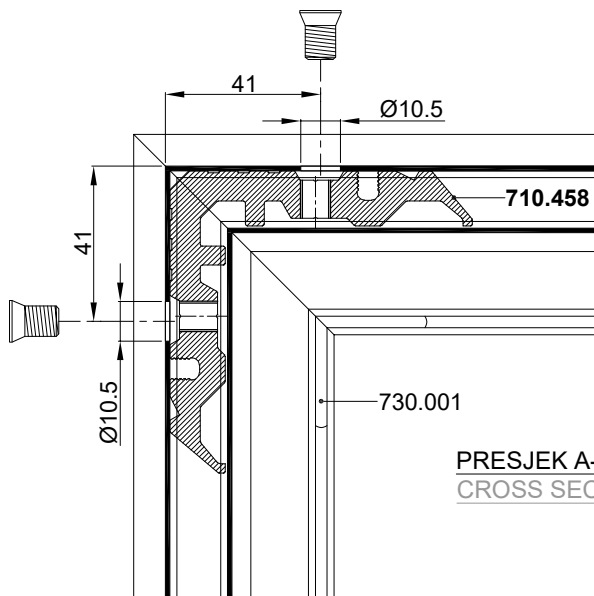
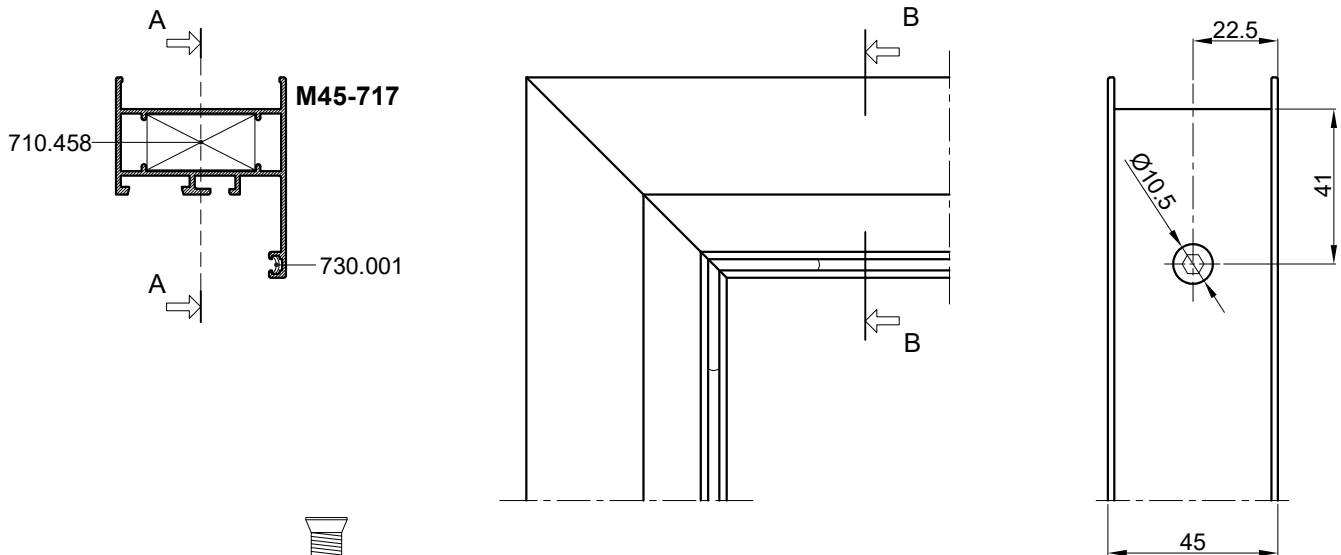
OVAJ RASPORED I NAČIN SPAJANJA KUTNIM
SPOJNICAMA PRIMJENJIV JE I NA PROFILE RAMA:
M45-713 i M45-715

THIS ARRANGEMENT AND BIDDING METHOD WITH
CORNER BRACKETS IS ALSO APPLICABLE FOR
FRAME PROFILES **M45-713** and **M45-715**



SPAJANJE PROFILA M45-717 KUTNOM SPOJNICOM 710.458 CONNECTION OF PROFILE M45-717 WITH CORNER BRACKET 710.458

PRESJEK B-B
CROSS SECTION B-B

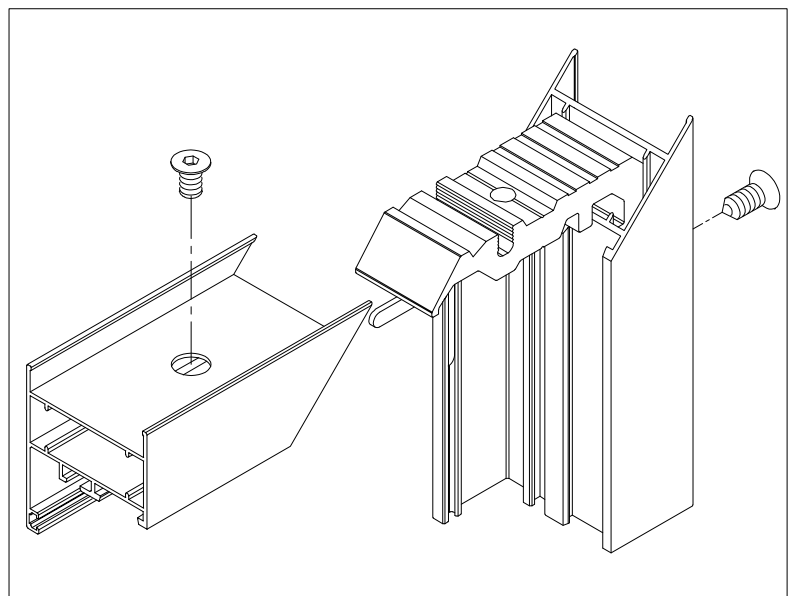
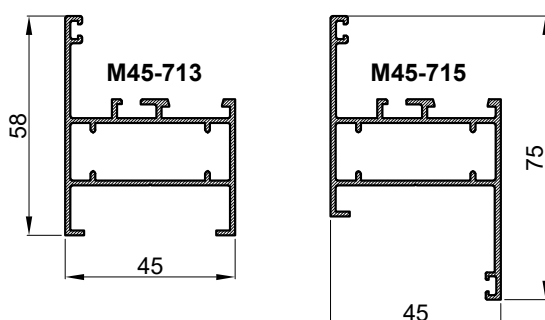


PRESJEK A-A
CROSS SECTION A-A

Spajanje kutnom spojnicom 710.458
vjcima M8x13 -tip Feal-(štanca S1)
Corner bracket connection 710.458
screws M8x13 -type Feal-(punch S1)

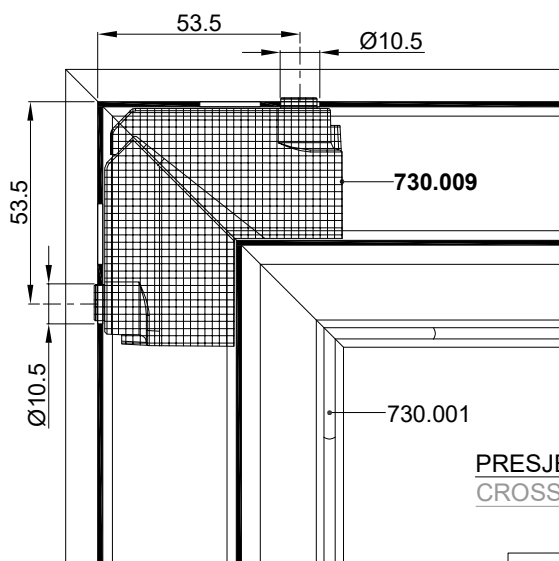
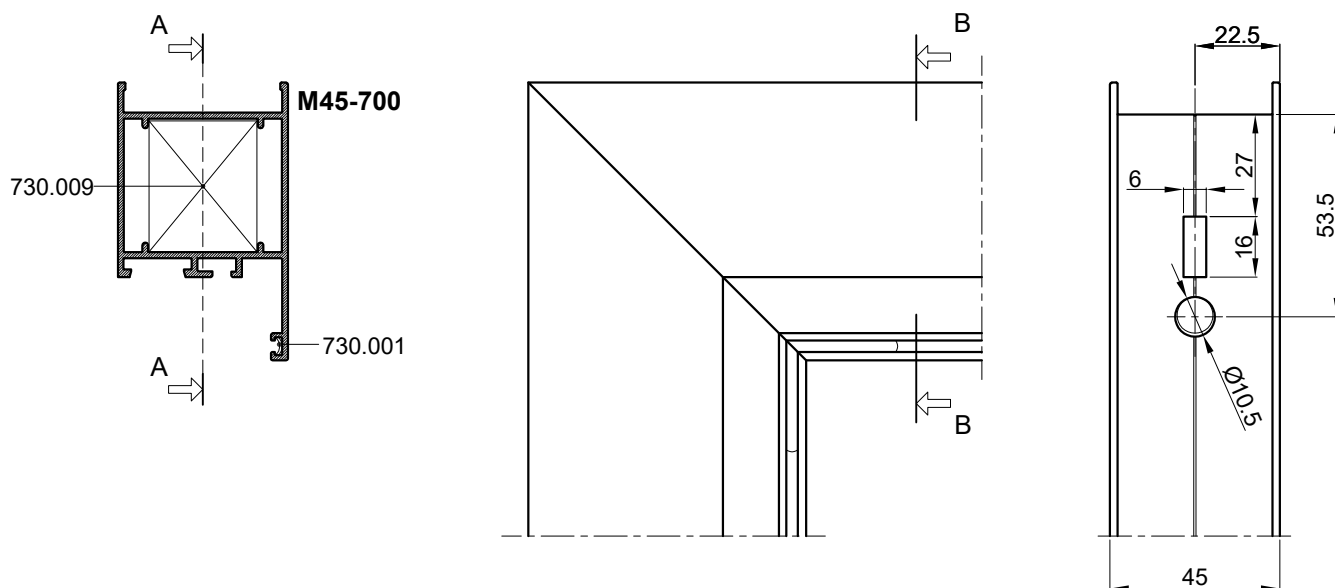
OVAJ RASPORED I NAČIN SPAJANJA KUTNIM
SPOJNICAMA PRIMJENJIV JE I NA PROFILE RAMA:
M45-713 i M45-715

THIS ARRANGEMENT AND BIDDING METHOD WITH
CORNER BRACKETS IS ALSO APPLICABLE FOR
FRAME PROFILES **M45-713** and **M45-715**



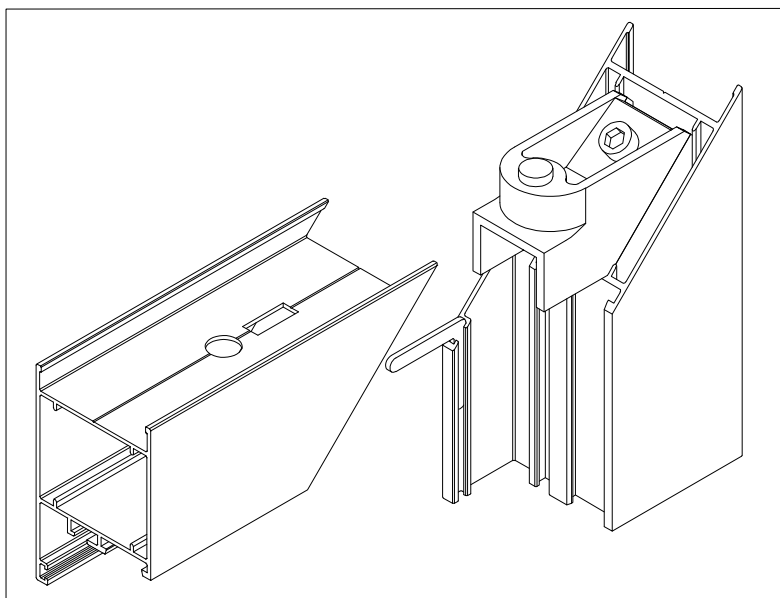
SPAJANJE PROFILA M45-700 KUTNOM SPOJNICOM 730.009 CONNECTION OF PROFILE M45-700 WITH CORNER BRACKET 730.009

PRESJEK B-B
CROSS SECTION B-B



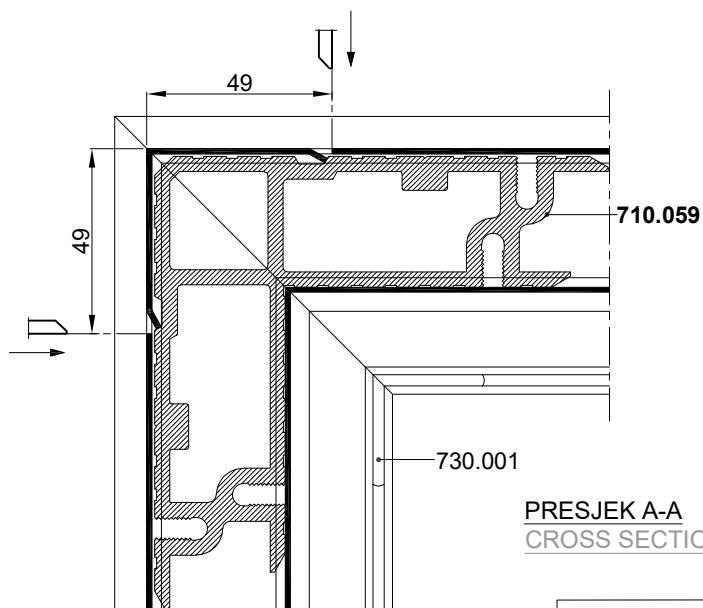
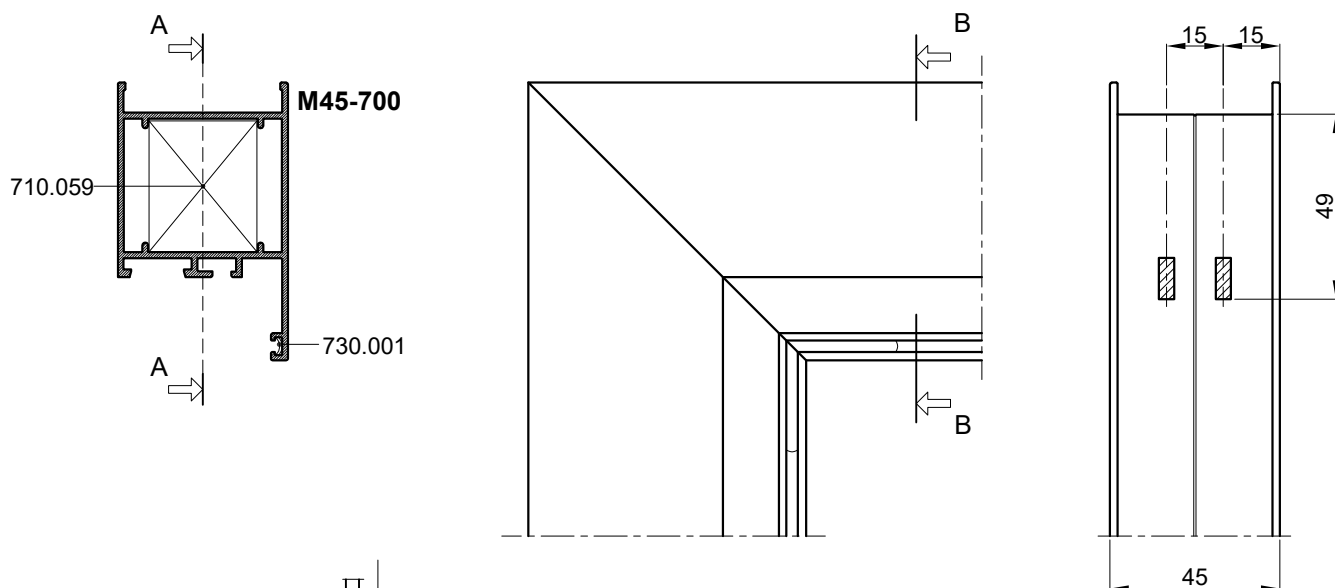
Spajanje kutnom spojnicom 730.009
predobradom štancanja
Connecting with corner bracket 730.009
with punching preprocessing

PRESJEK A-A
CROSS SECTION A-A



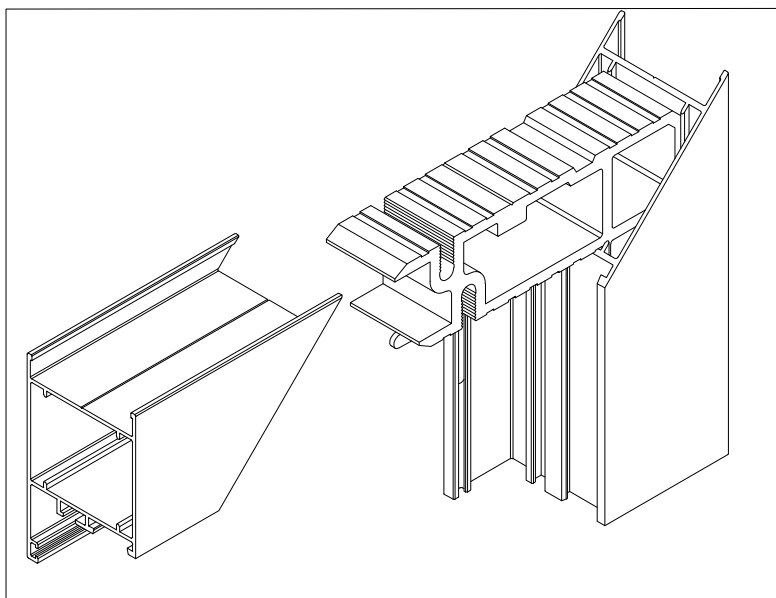
SPAJANJE PROFILA M45-700 KUTNOM SPOJNICOM 710.059 CONNECTION OF PROFILE M45-700 WITH CORNER BRACKET 710.059

PRESJEK B-B
CROSS SECTION B-B



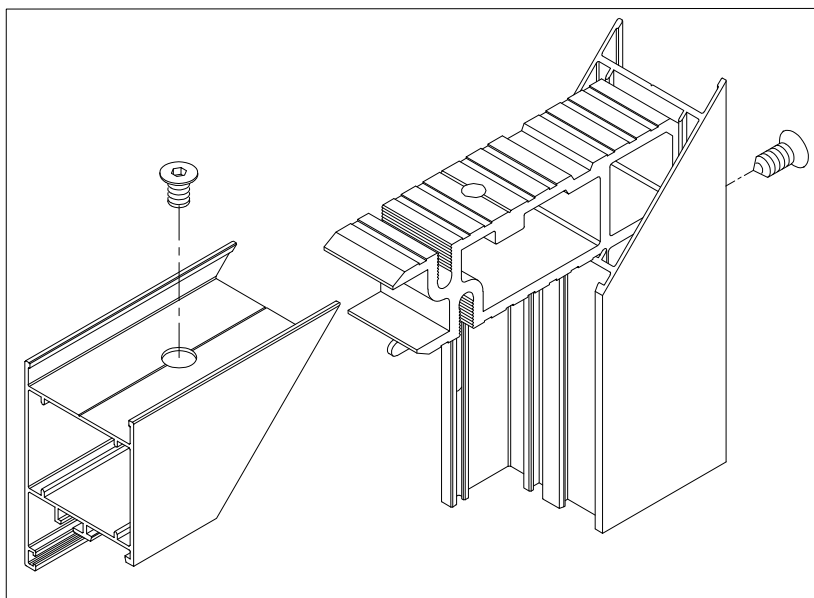
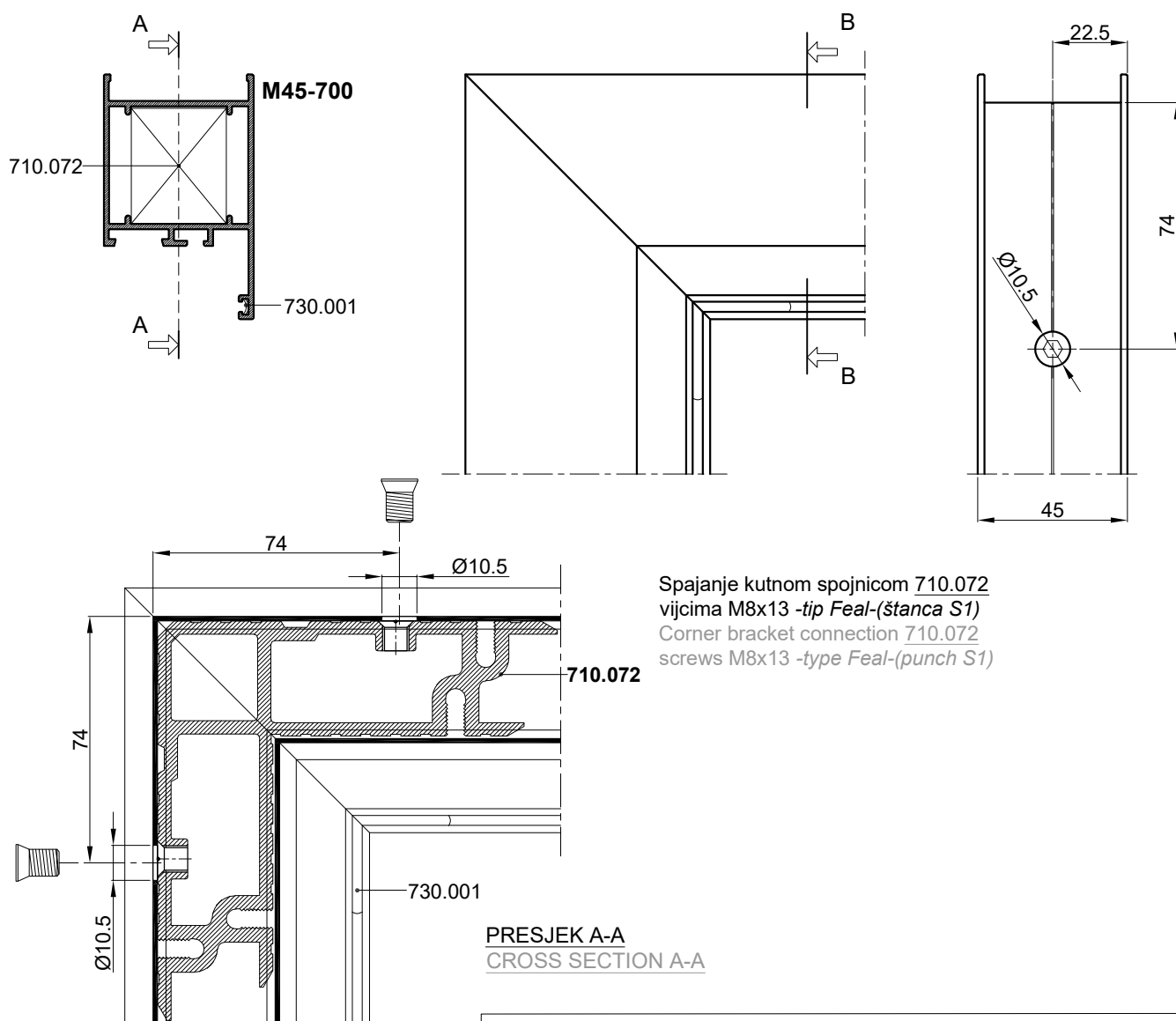
Spajanje kutnom spojnicom
710.059 uprešavanjem stijenke
profila u kutnu spojnicu
Corn. brac. connection 710.059
aluminium profile corner crimping

PRESJEK A-A
CROSS SECTION A-A



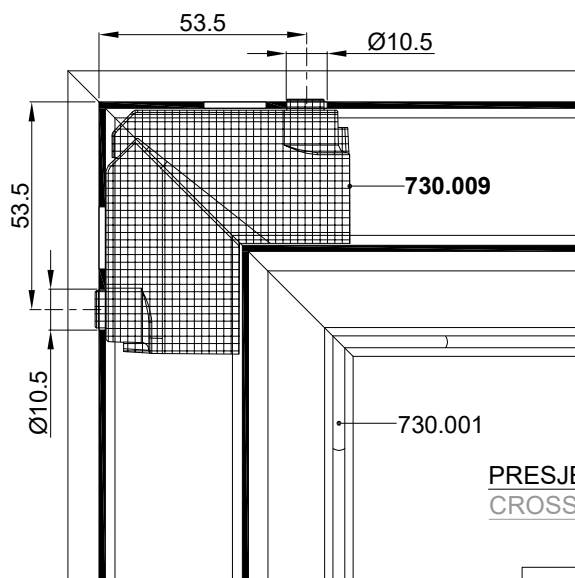
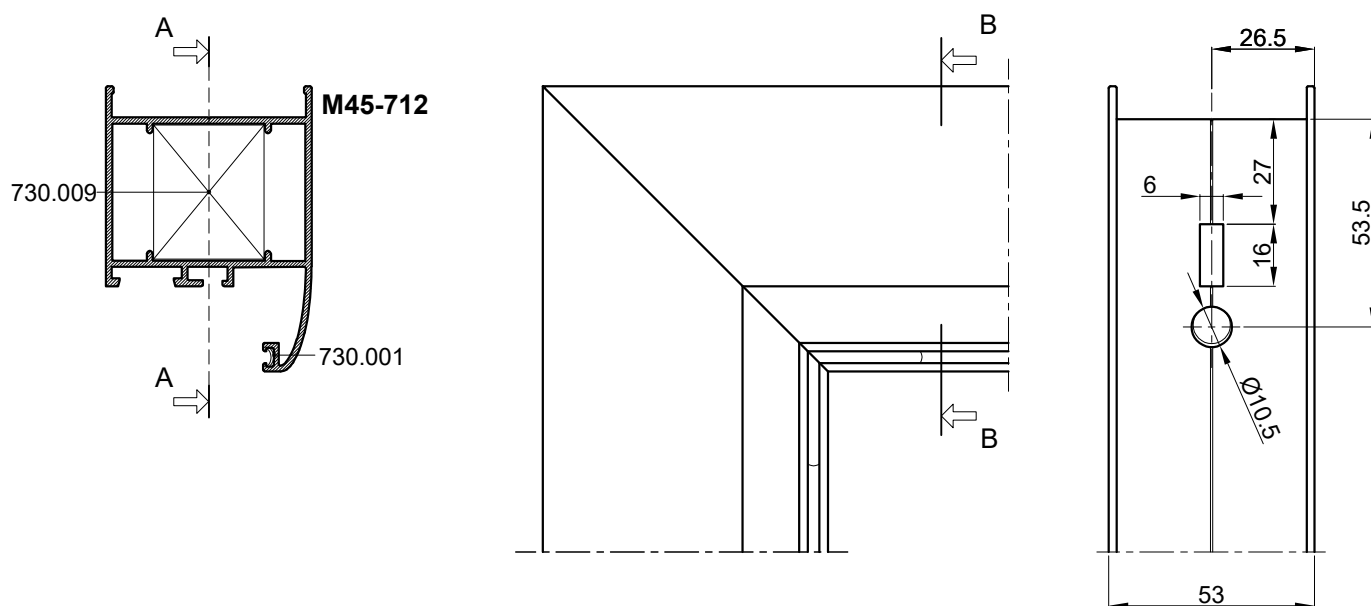
SPAJANJE PROFILA M45-700 KUTNOM SPOJNICOM 710.072 CONNECTION OF PROFILE M45-700 WITH CORNER BRACKET 710.072

PRESJEK B-B
CROSS SECTION B-B



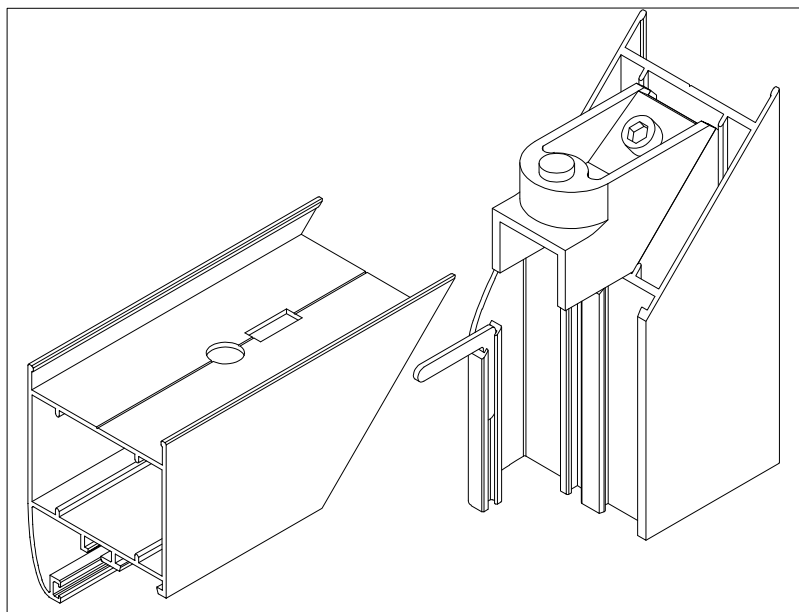
SPAJANJE PROFILA M45-712 KUTNIKOM 730.009
CONNECTION OF PROFILE M45-712 WITH CORNER BRACKET 730.009

PRESJEK B-B
CROSS SECTION B-B



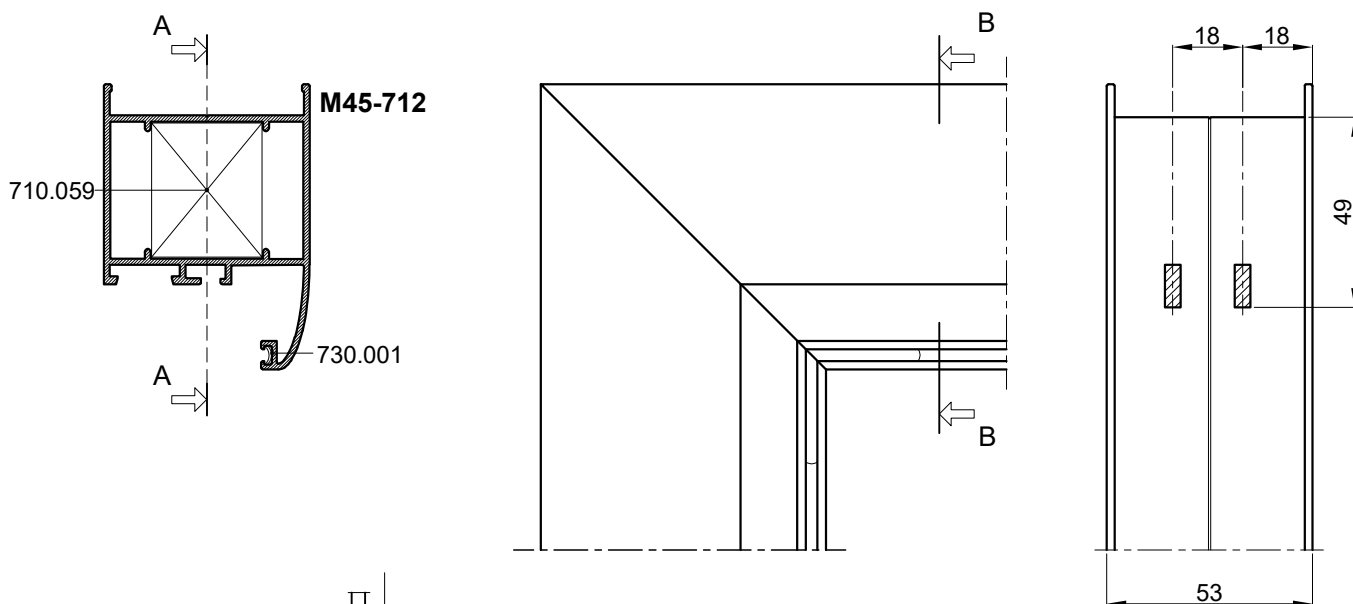
Spajanje kutnikom 730.009
predobradom štancanja
Connectin with corner bracket 730.009
with punching preprocessing

PRESJEK A-A
CROSS SECTION A-A

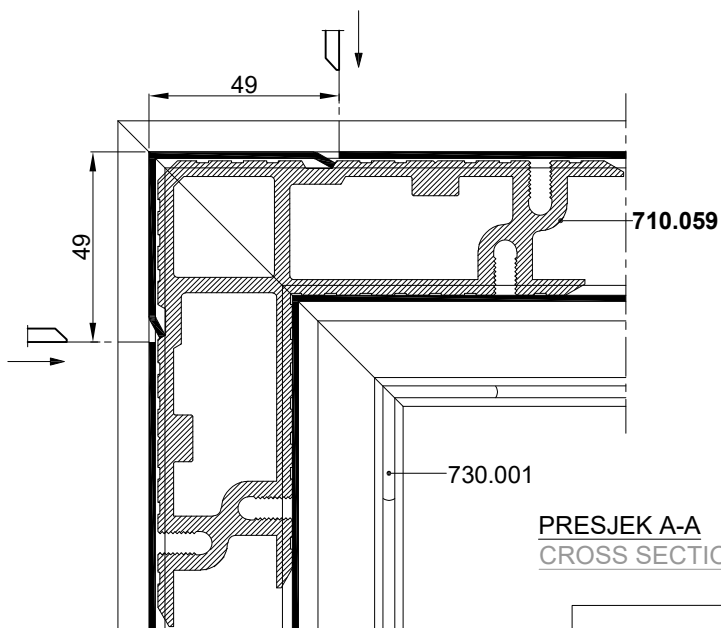


SPAJANJE PROFILA M45-712 KUTNIKOM 710.059
CONNECTION OF PROFILE M45-712 WITH CORNER BRACKET 710.059

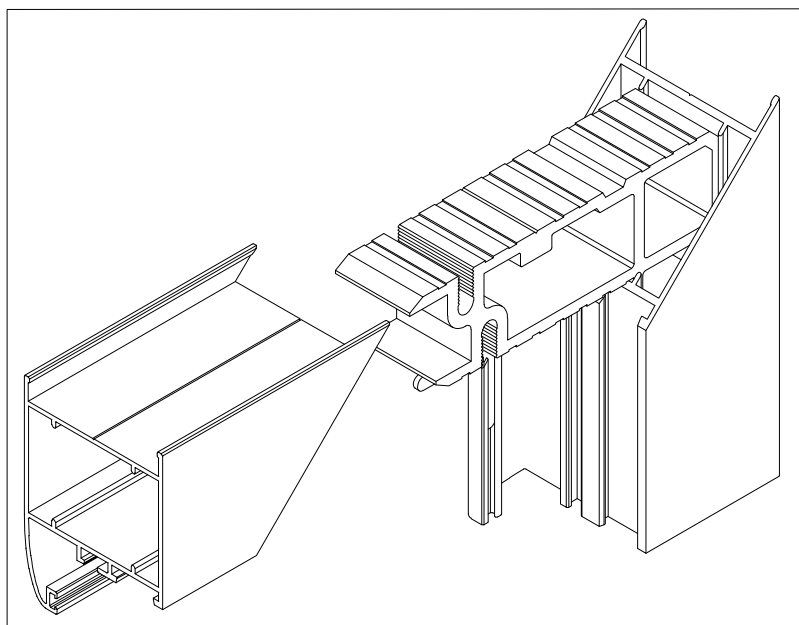
PRESJEK B-B
CROSS SECTION B-B



Spajanje kutnikom 710.059
uprešavanjem stijenke
profila u kutnu spojnicu
Corn. brac. connection 710.059
aluminium profile corner crimping

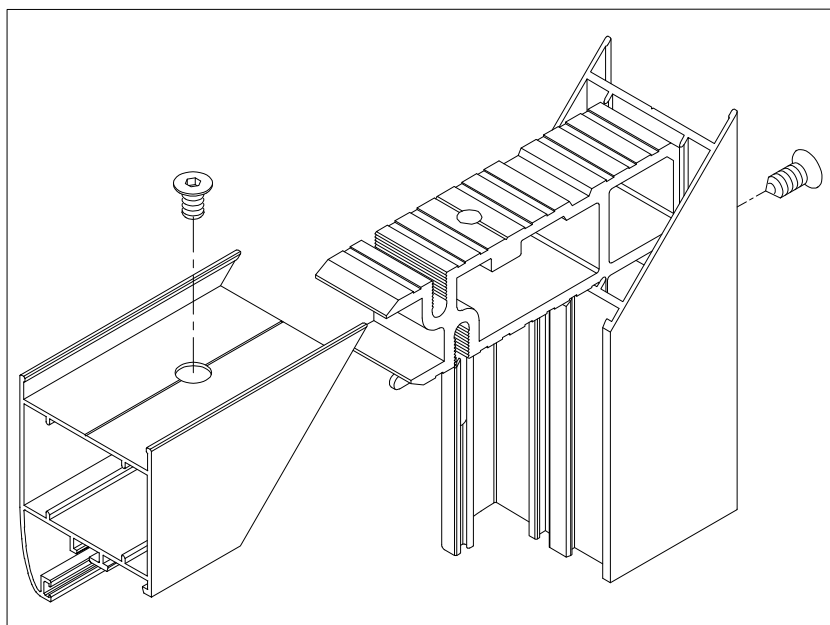
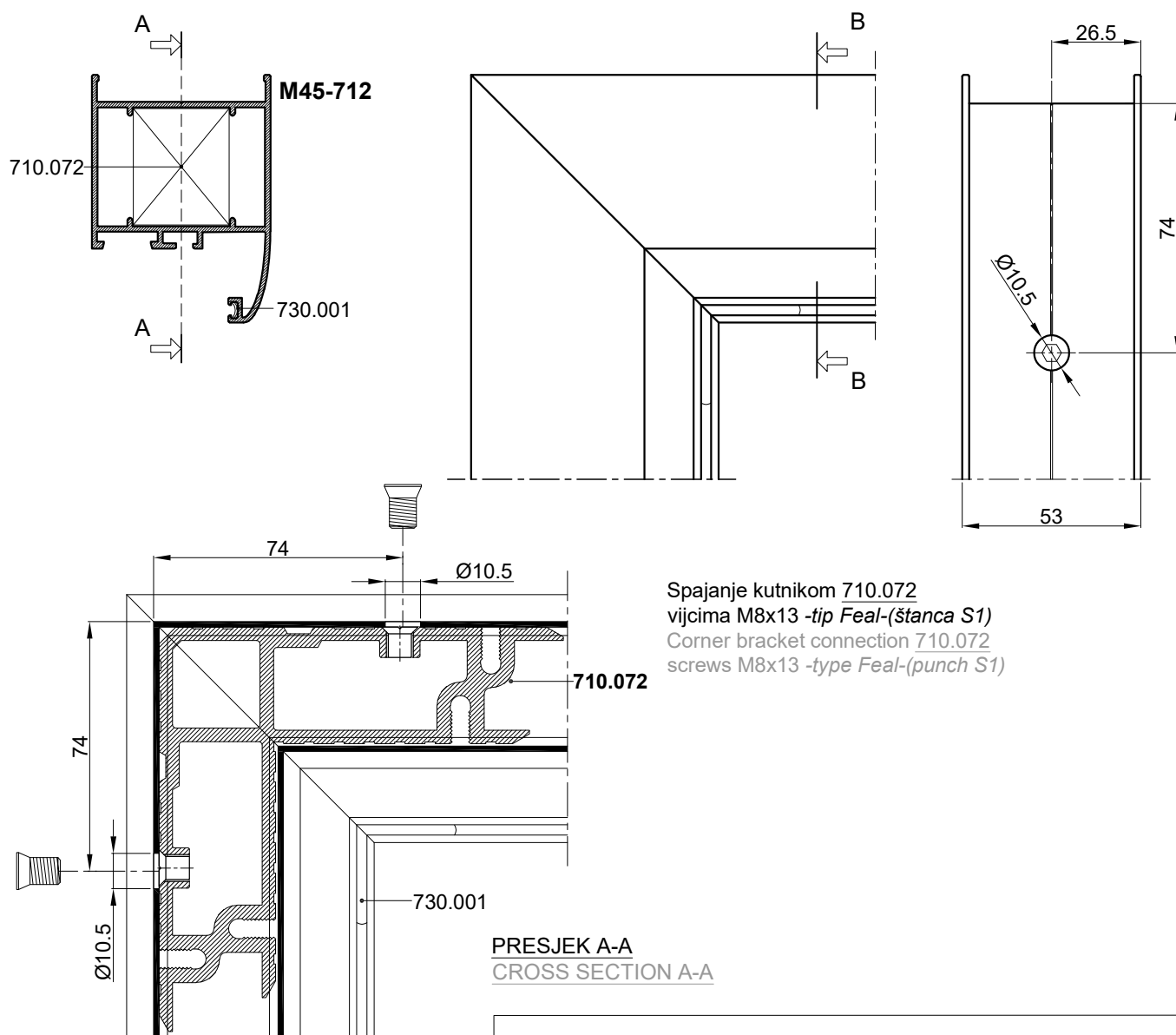


PRESJEK A-A
CROSS SECTION A-A

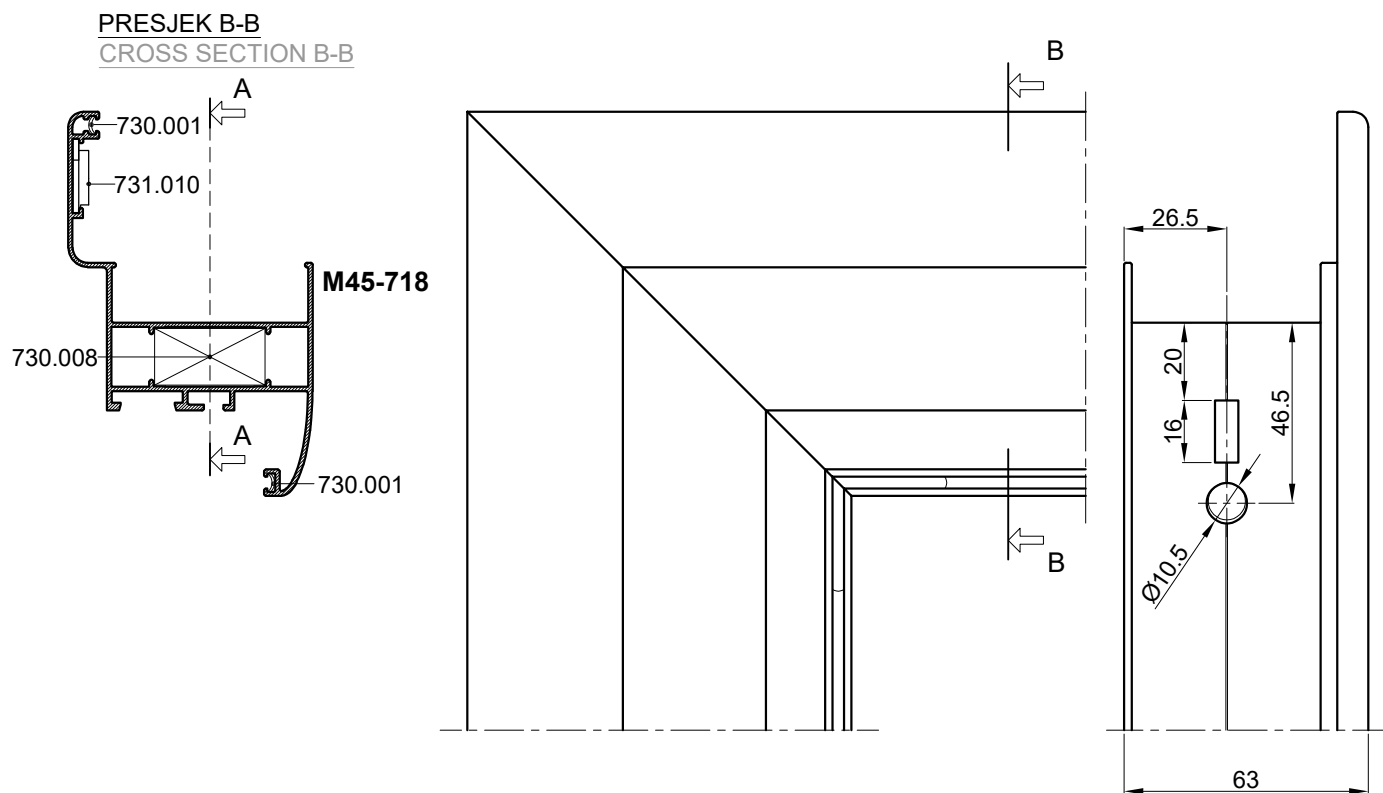


SPAJANJE PROFILA M45-712 KUTNIKOM 710.072
CONNECTION OF PROFILE M45-712 WITH CORNER BRACKET 710.072

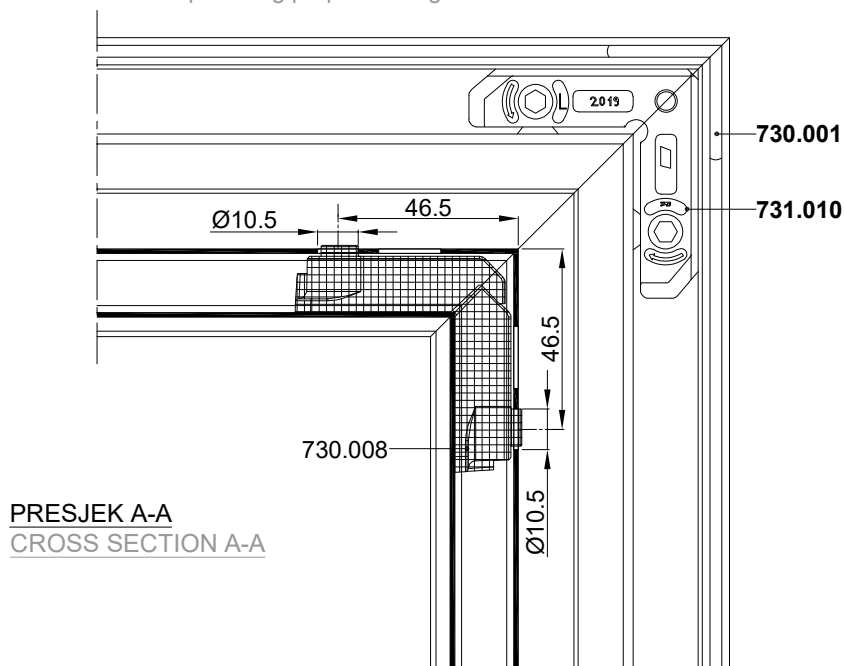
PRESJEK B-B
CROSS SECTION B-B



SPAJANJE PROFILA M45-718 KUTNIKOM 730.008 CONNECTION OF PROFILE M45-718 WITH CORNER BRACKET 730.008

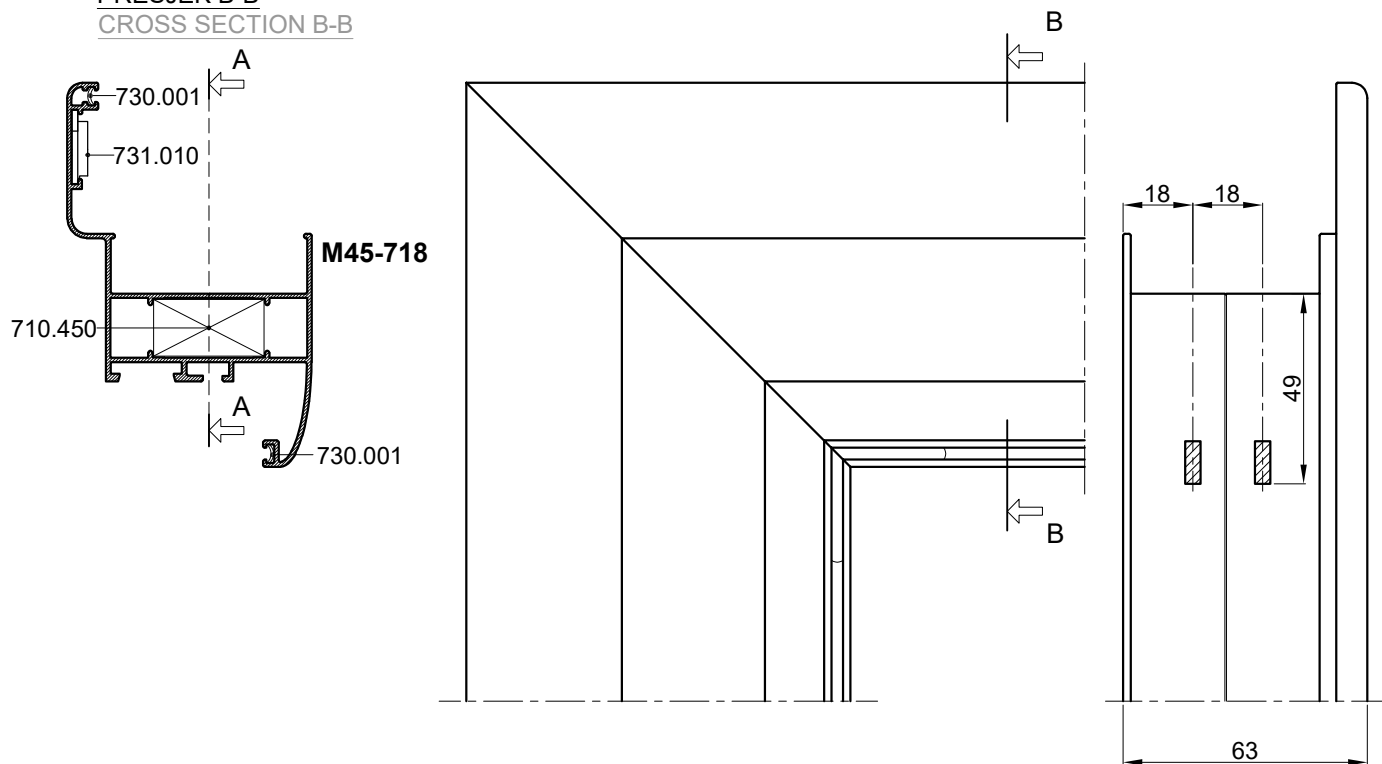


Spajanje kutnikom 730.008
predobradom štanjanja
Connectin with corner bracket 730.008
with punching preprocessing

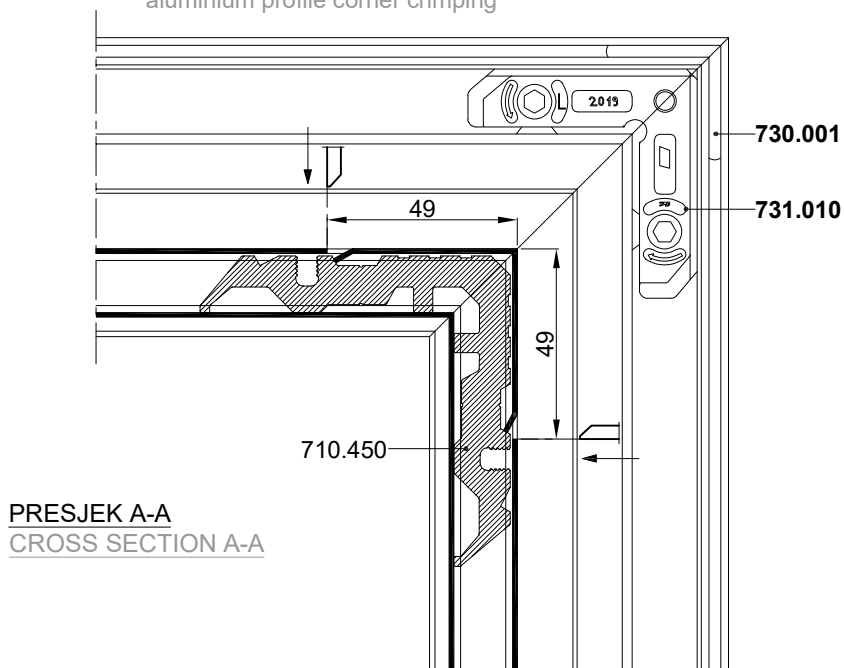


SPAJANJE PROFILA M45-718 KUTNIKOM 710.450
CONNECTION OF PROFILE M45-718 WITH CORNER BRACKET 710.450

PRESJEK B-B
CROSS SECTION B-B



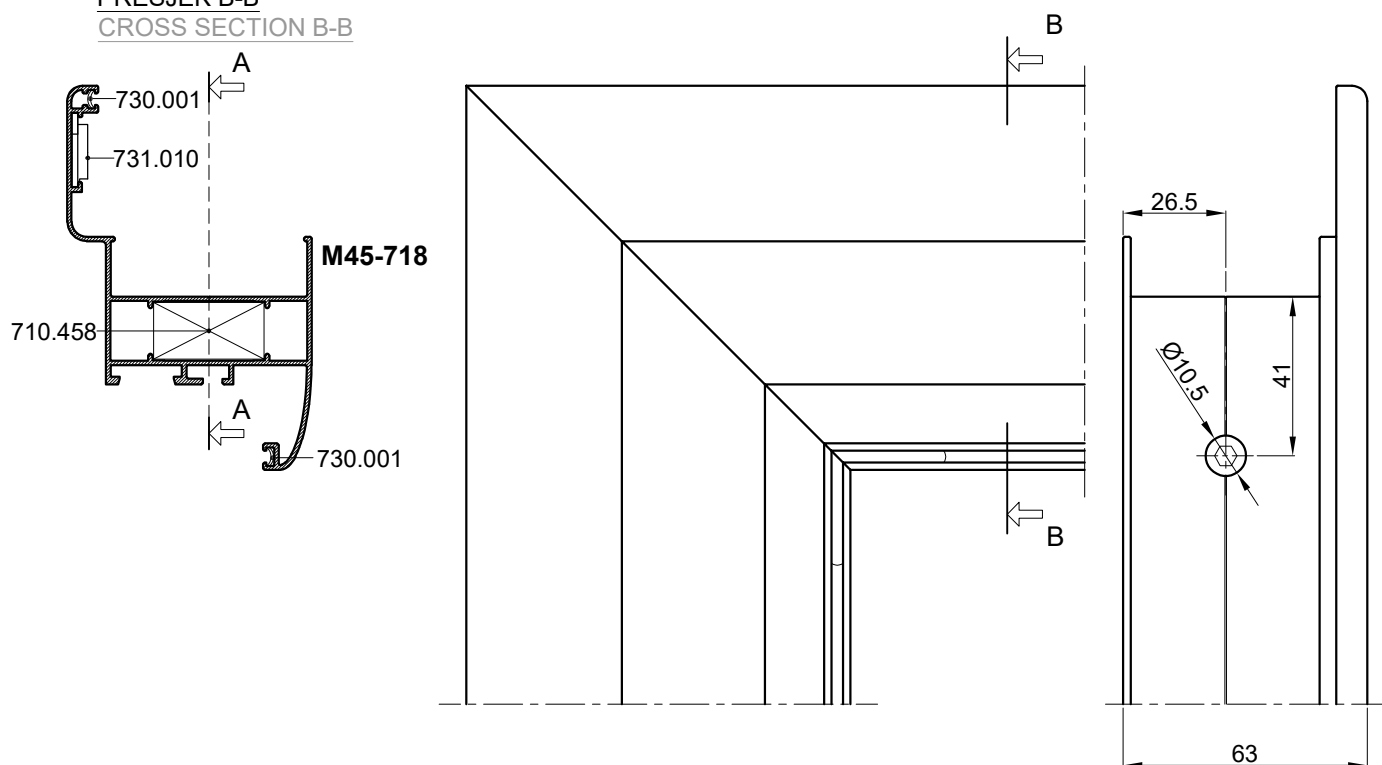
Spajanje kutnikom 710.450
uprešavanjem stijenke
profila u kutnu spojnicu
Corn. brac. connection 710.450
aluminium profile corner crimping



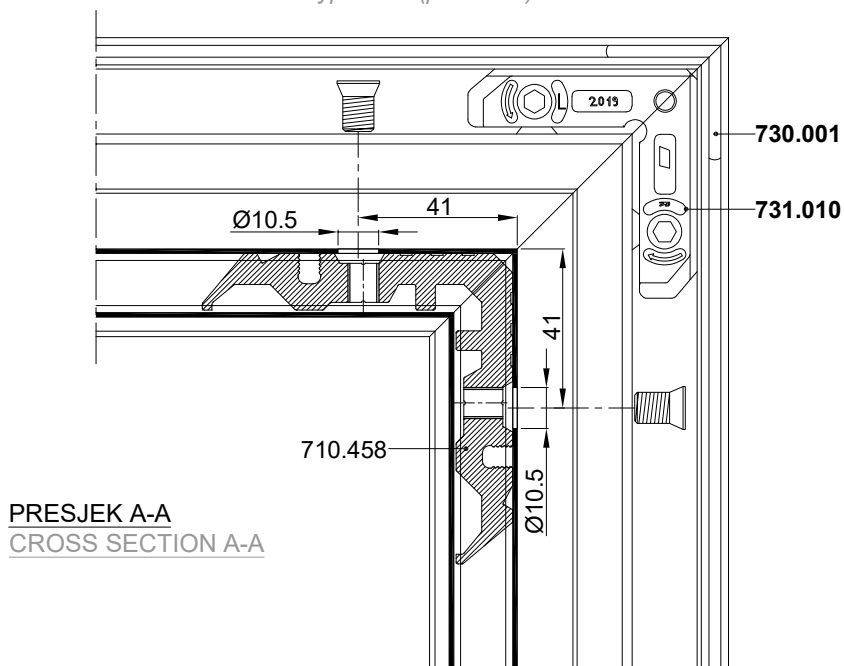
PRESJEK A-A
CROSS SECTION A-A

SPAJANJE PROFILA M45-718 KUTNIKOM 710.458
CONNECTION OF PROFILE M45-718 WITH CORNER BRACKET 710.458

PRESJEK B-B
CROSS SECTION B-B



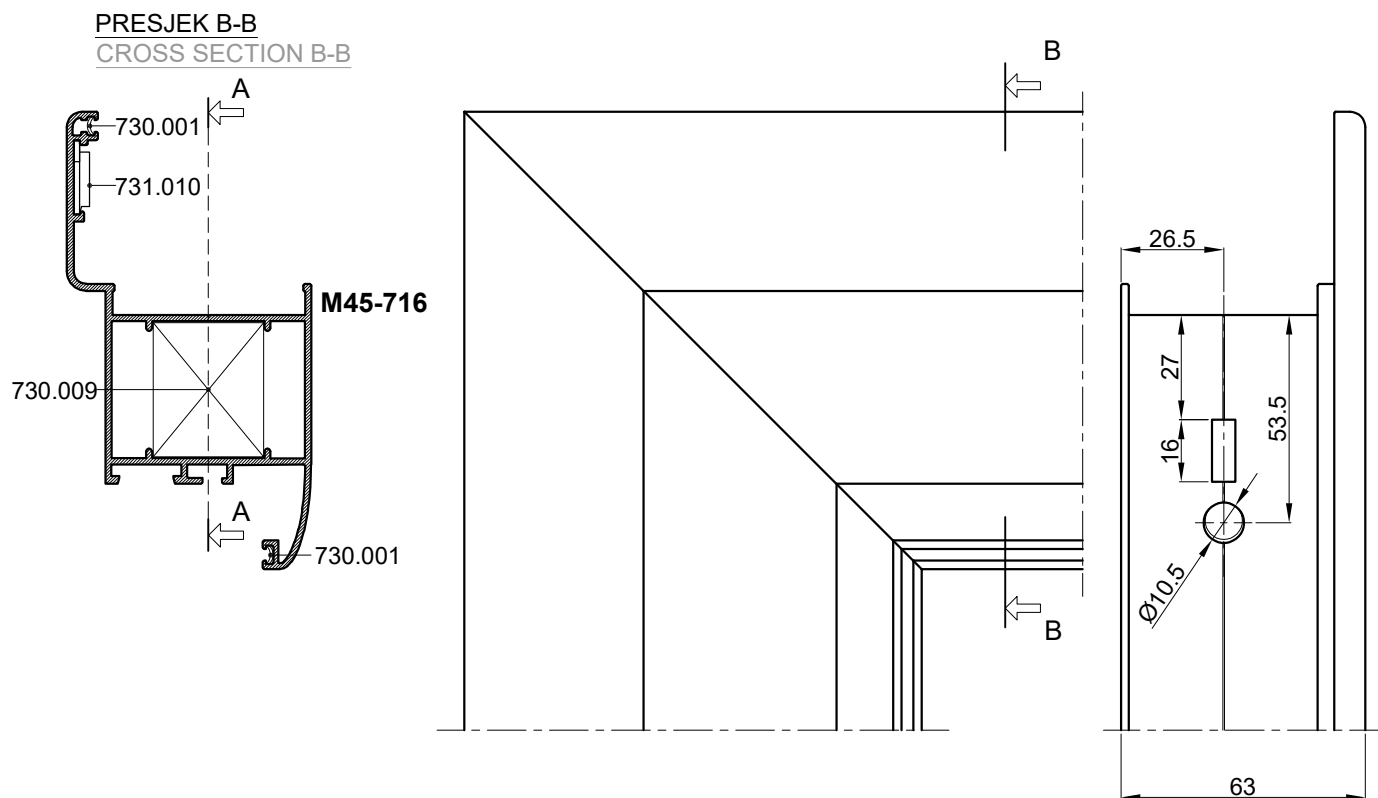
Spajanje kutnikom 710.458
vijcima M8x13 -*tip Feal-(štanca S1)*
Corner bracket connection 710.458
screws M8x13 -*type Feal-(punch S1)*



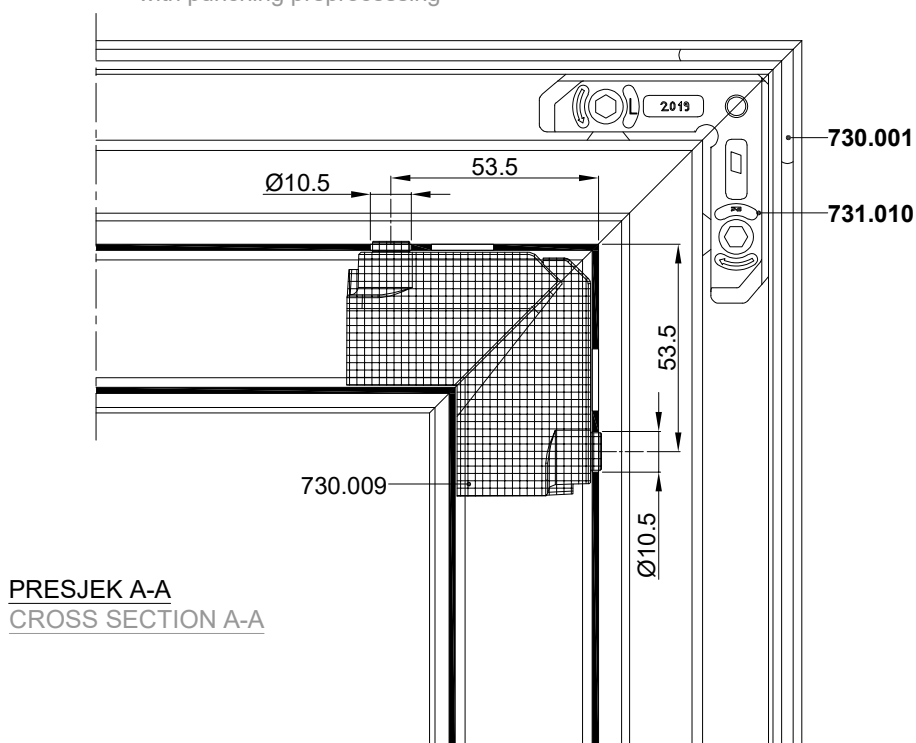
PRESJEK A-A
CROSS SECTION A-A

SPAJANJE PROFILA M45-716 KUTNIKOM 730.009

CONNECTION OF PROFILE M45-716 WITH CORNER BRACKET 730.009

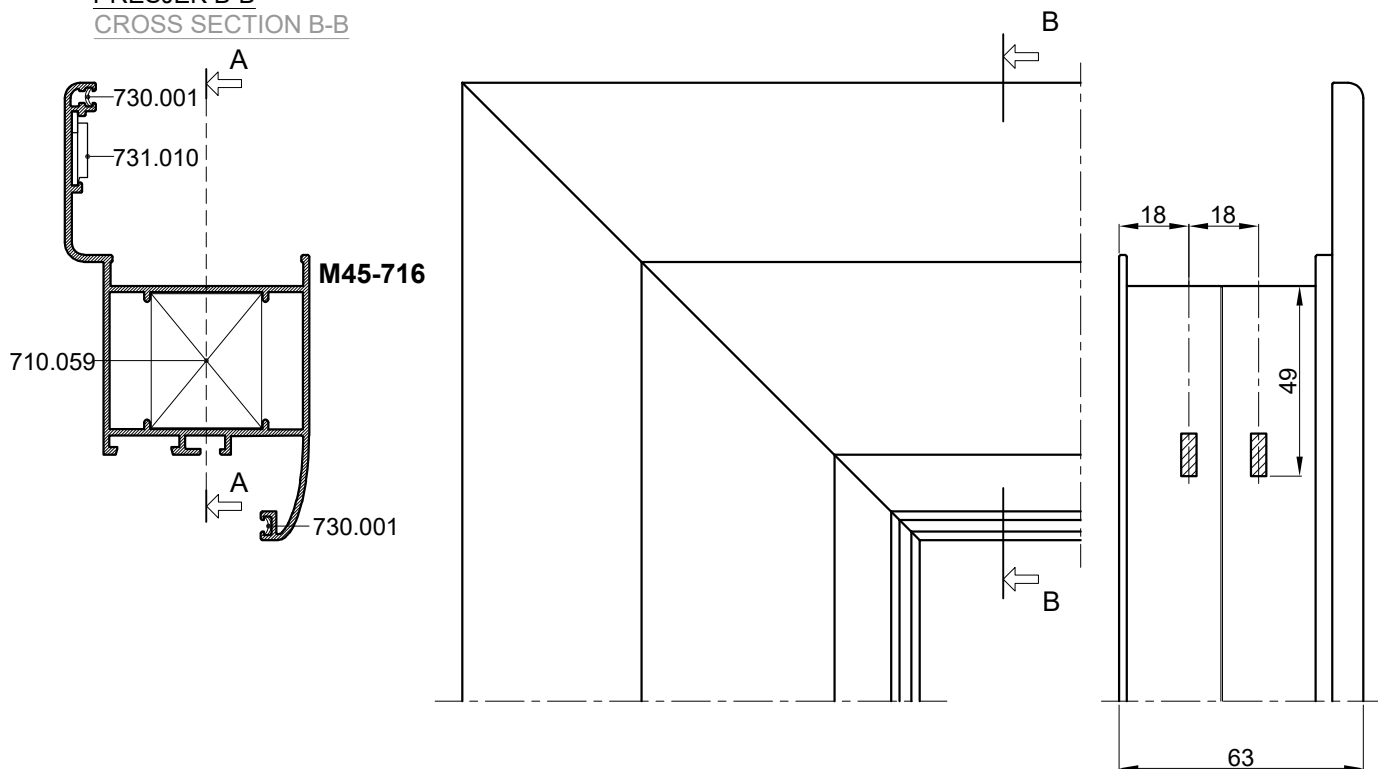


Spajanje kutnikom 730.009
predobradom štancanja
Connectin with corner bracket 730.009
with punching preprocessing



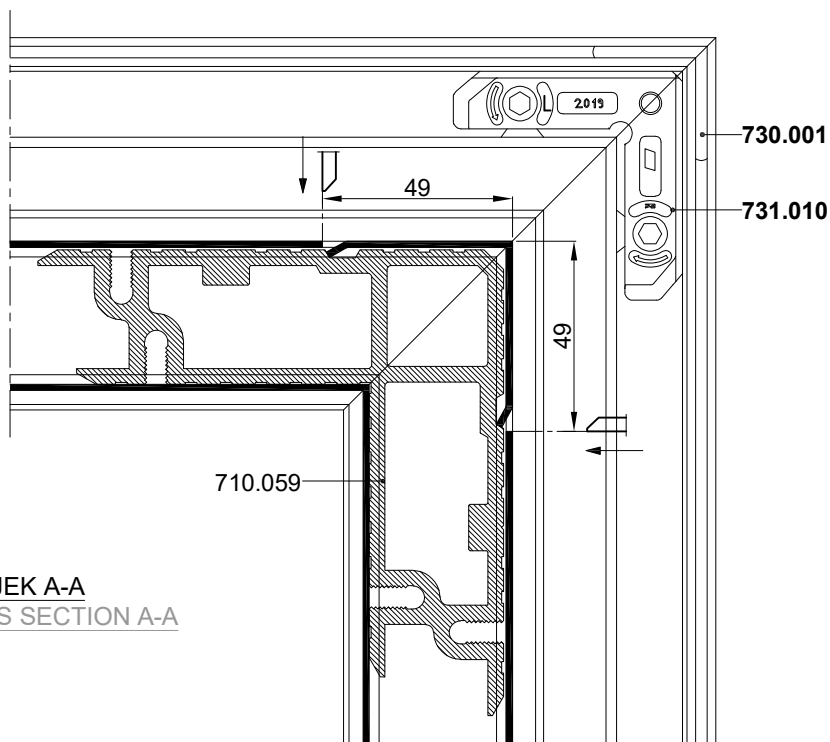
SPAJANJE PROFILA M45-716 KUTNIKOM 710.059
CONNECTION OF PROFILE M45-716 WITH CORNER BRACKET 710.059

PRESJEK B-B
CROSS SECTION B-B

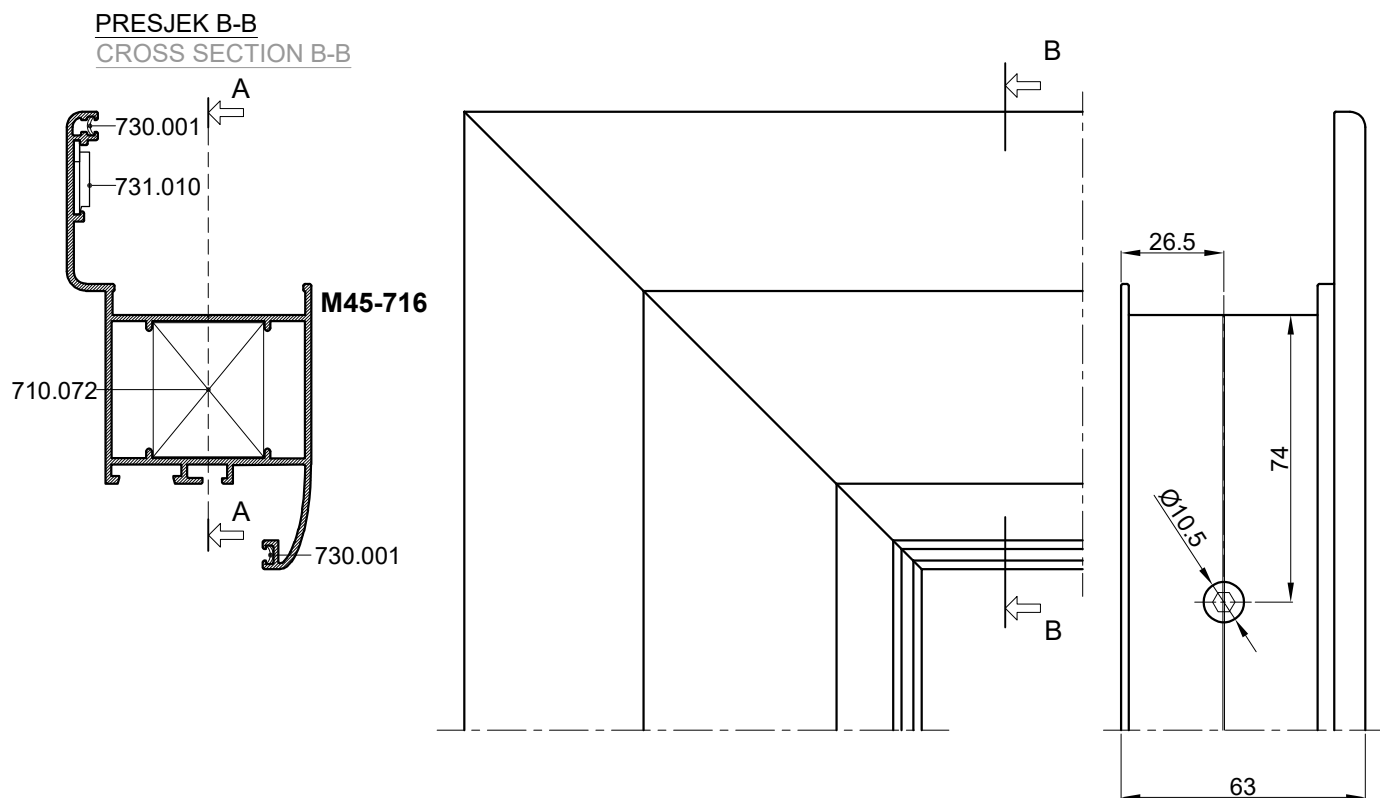


Spajanje kutnikom 710.059
profila u kutnu spojnicu
Corn. brac. connection 710.059
aluminium profile corner crimping

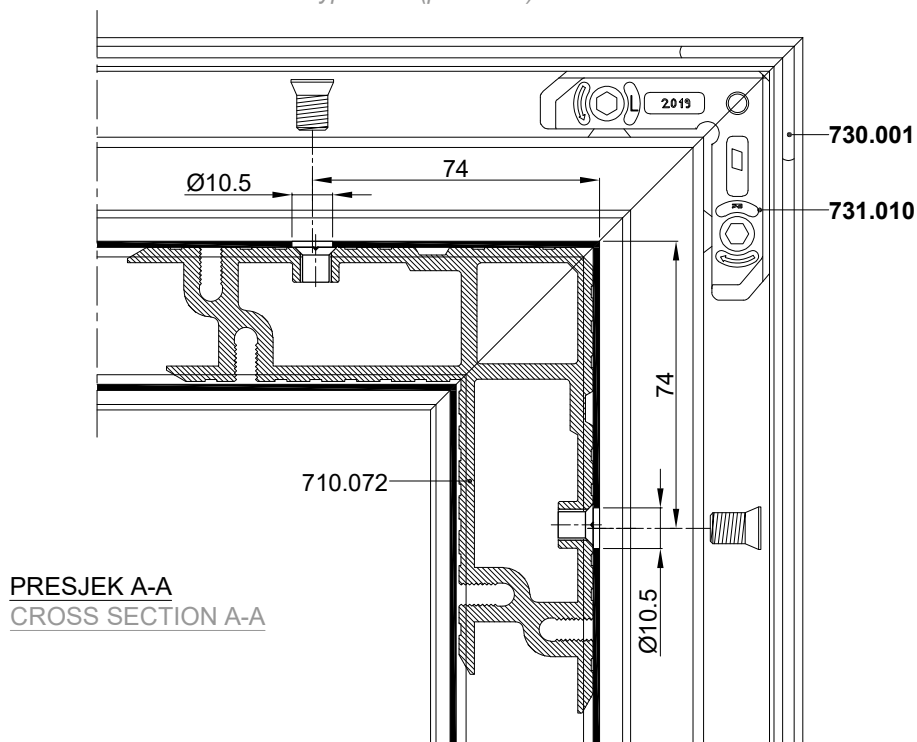
PRESJEK A-A
CROSS SECTION A-A



SPAJANJE PROFILA M45-716 KUTNIKOM 710.072
CONNECTION OF PROFILE M45-716 WITH CORNER BRACKET 710.072

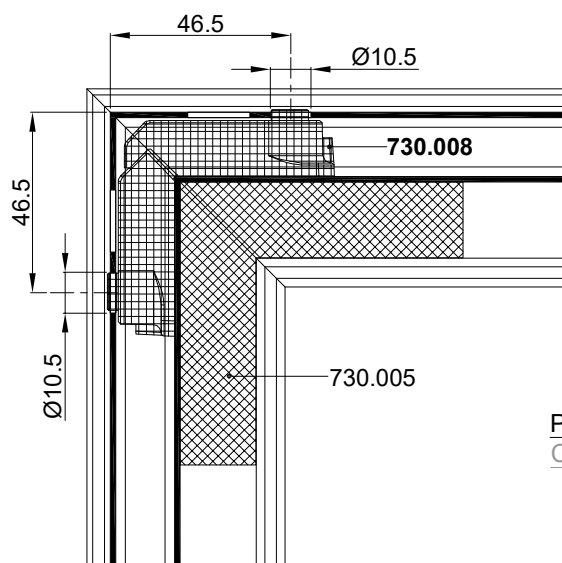
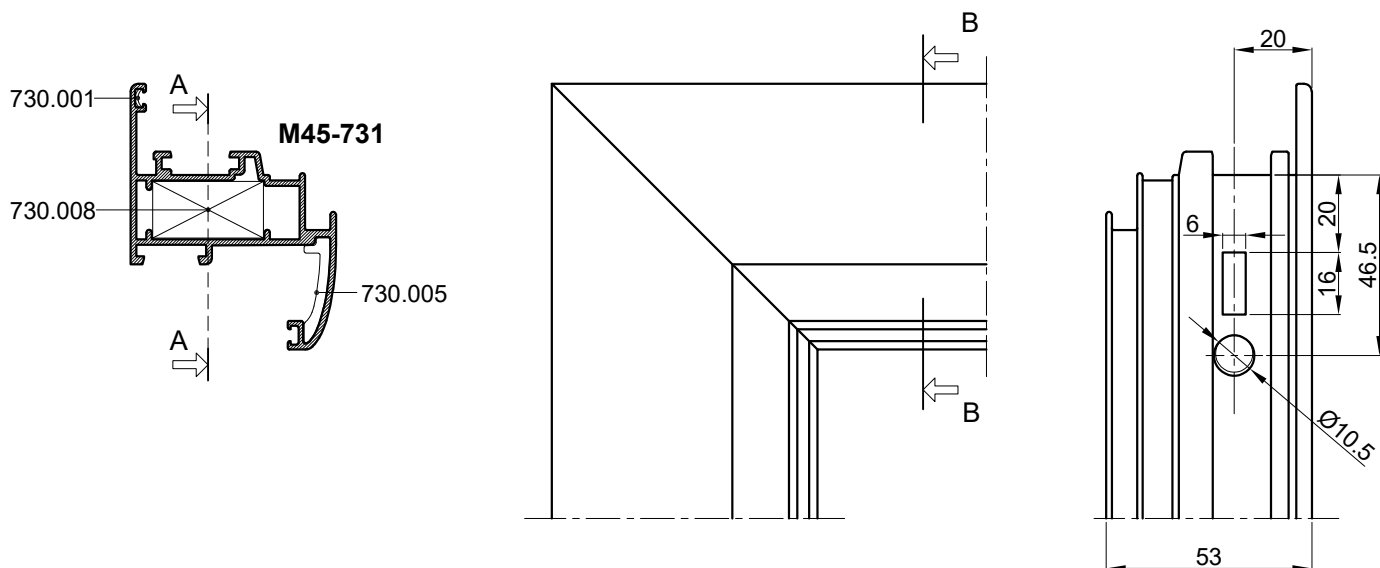


Spajanje kutnikom 710.072
vjcima M8x13 -tip Feal-(štanca S1)
Corner bracket connection 710.072
screws M8x13 -type Feal-(punch S1)



SPAJANJE PROFILA M45-731 KUTNIKOM 730.008
CONNECTION OF PROFILE M45-731 WITH CORNER BRACKET 730.008

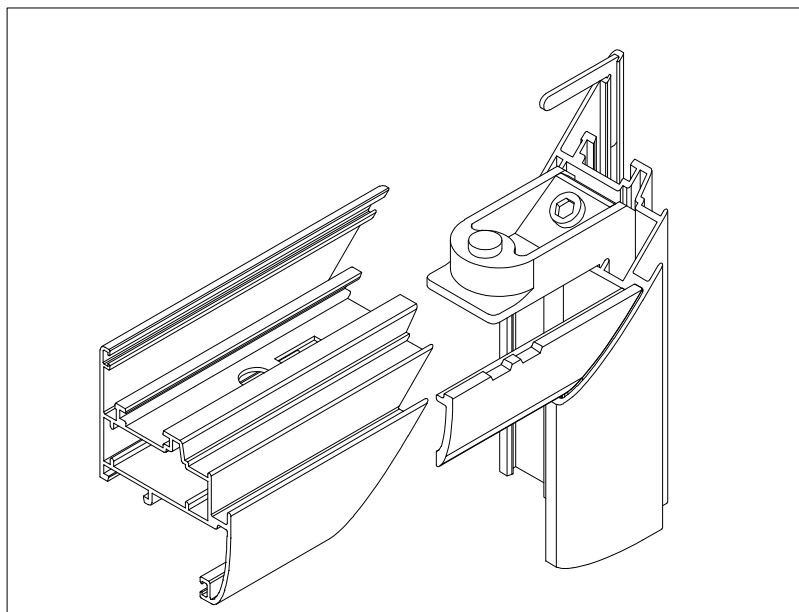
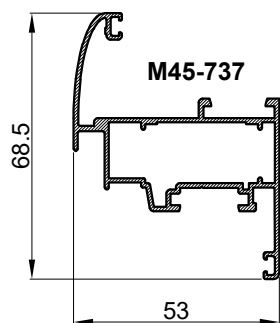
PRESJEK B-B
CROSS SECTION B-B



Spajanje kutnikom 730.008
predobradom štancanja
Connectin with corner bracket 730.008
with punching preprocessing

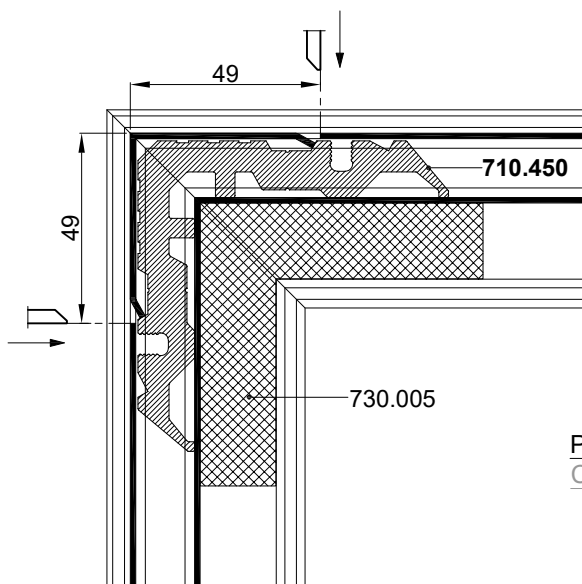
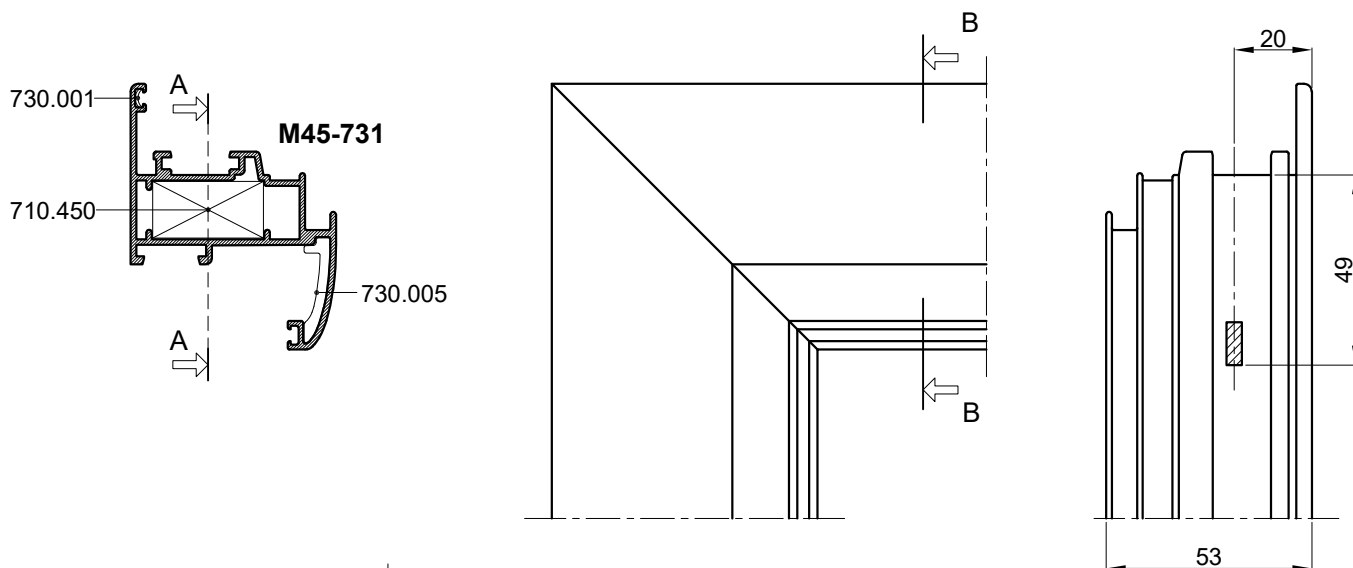
PRESJEK A-A
CROSS SECTION A-A

OVAJ RASPORED I NAČIN SPAJANJA KUTNICIMA
PRIMJENJIV JE I NA PROFIL KRILA: **M45-737**
THIS ARRANGEMENT AND BIDDING METHOD WITH
CORNER BRACKETS IS ALSO APPLICABLE FOR
SASH PROFILE **M45-737**



SPAJANJE PROFILA M45-731 KUTNIKOM 710.450
CONNECTION OF PROFILE M45-731 WITH CORNER BRACKET 710.450

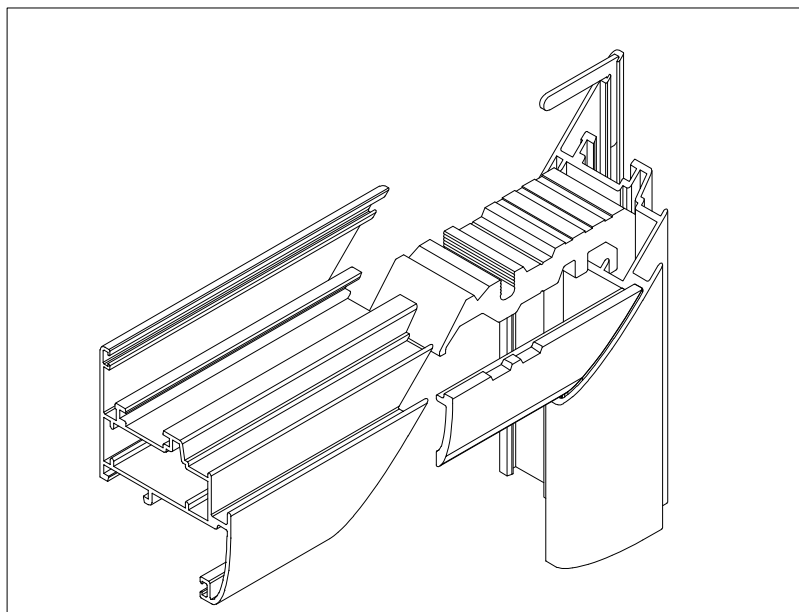
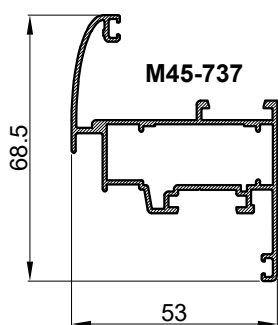
PRESJEK B-B
CROSS SECTION B-B



Spajanje kutnikom 710.450
uprešavanjem stijenke
profila u kutnu spojnicu
Corn. brac. connection 710.450
aluminium profile corner crimping

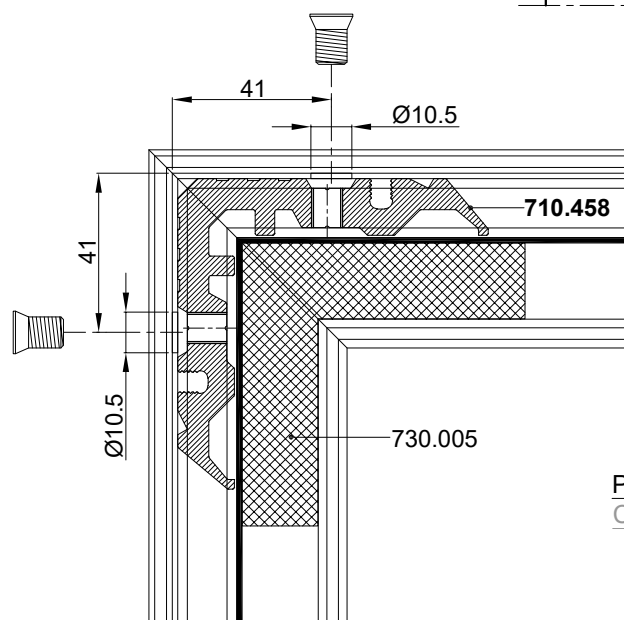
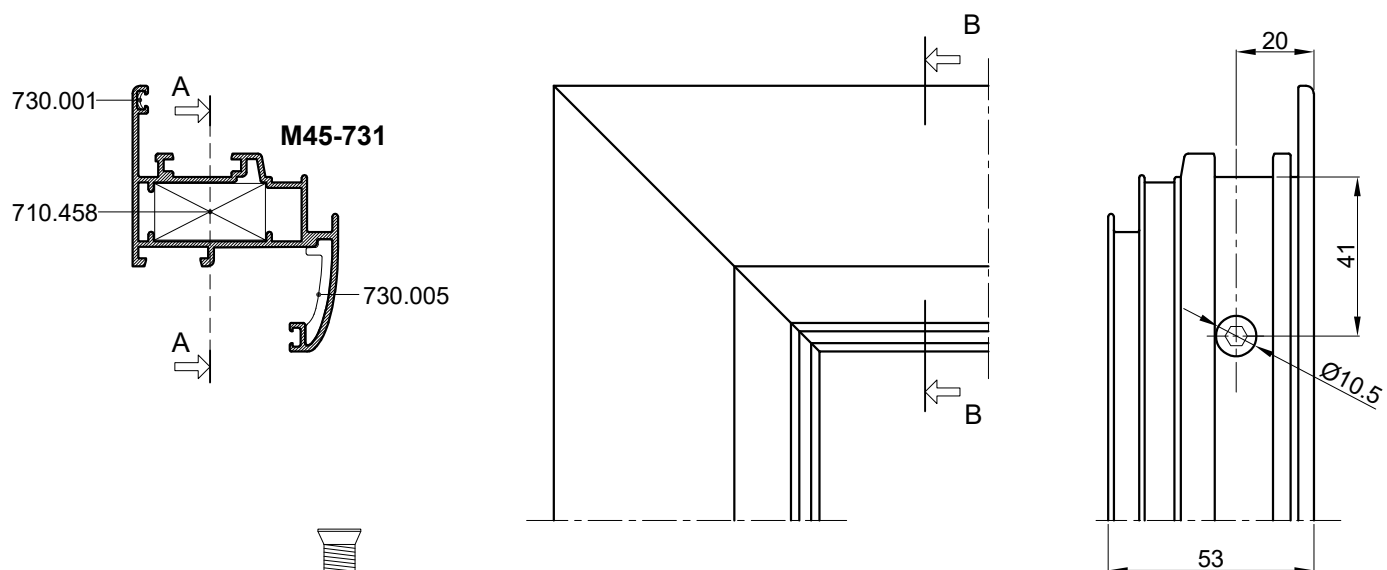
PRESJEK A-A
CROSS SECTION A-A

OVAJ RASPORED I NAČIN SPAJANJA KUTNICIMA
PRIMJENJIV JE I NA PROFIL KRILA: **M45-737**
THIS ARRANGEMENT AND BIDDING METHOD WITH
CORNER BRACKETS IS ALSO APPLICABLE FOR
SASH PROFILE **M45-737**



SPAJANJE PROFILA M45-731 KUTNIKOM 710.458 CONNECTION OF PROFILE M45-731 WITH CORNER BRACKET 710.458

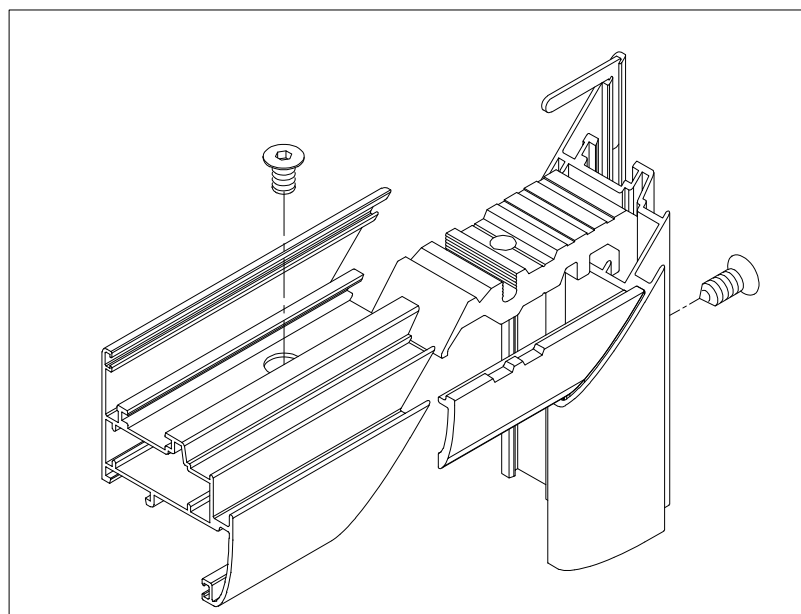
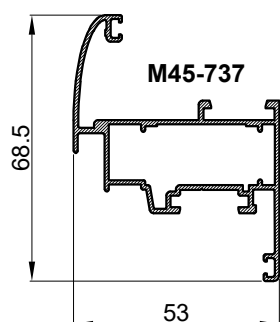
PRESJEK B-B CROSS SECTION B-B



Spajanje kutnikom 710.458
vijcima M8x13 -tip Feal-(štanca S1)
Corner bracket connection 710.458
screws M8x13 -type Feal-(punch S1)

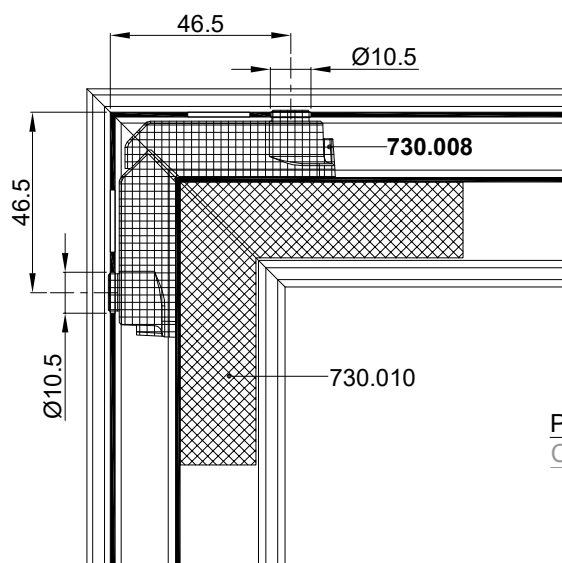
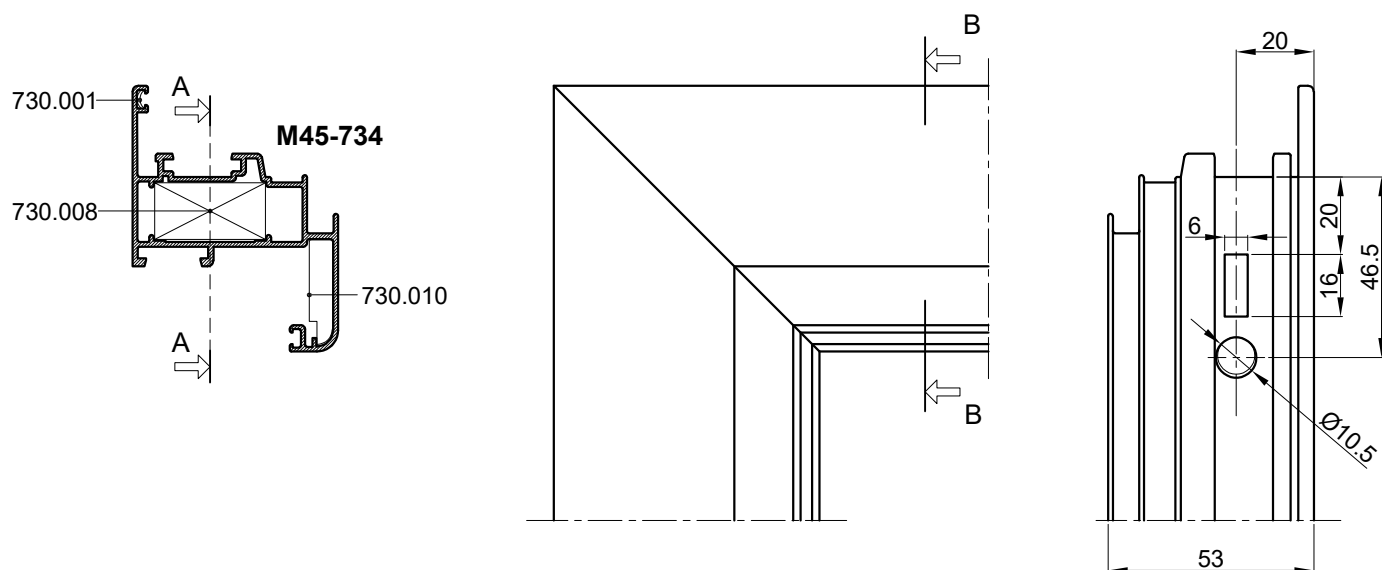
PRESJEK A-A CROSS SECTION A-A

OVAJ RASPORED I NAČIN SPAJANJA KUTNICIMA
PRIMJENJIV JE I NA PROFIL KRILA: **M45-737**
THIS ARRANGEMENT AND BIDDING METHOD WITH
CORNER BRACKETS IS ALSO APPLICABLE FOR
SASH PROFILE **M45-737**



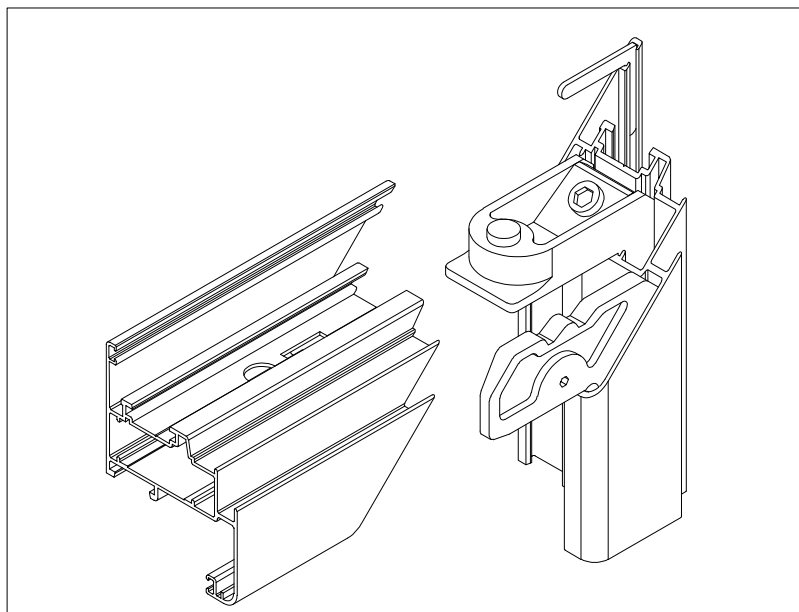
SPAJANJE PROFILA M45-734 KUTNIKOM 730.008
CONNECTION OF PROFILE M45-734 WITH CORNER BRACKET 730.008

PRESJEK B-B
CROSS SECTION B-B



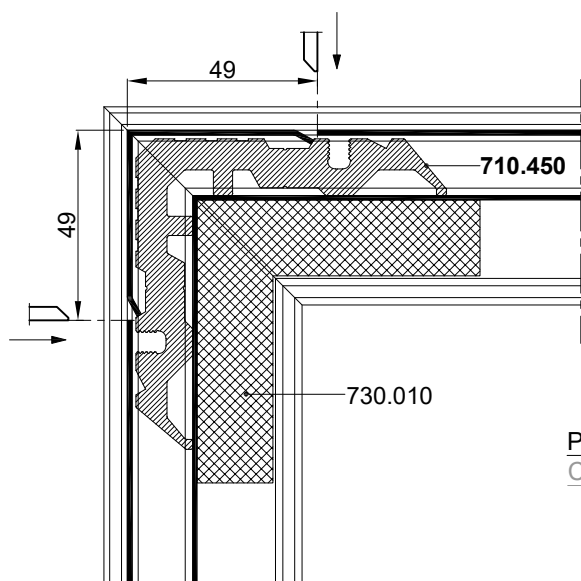
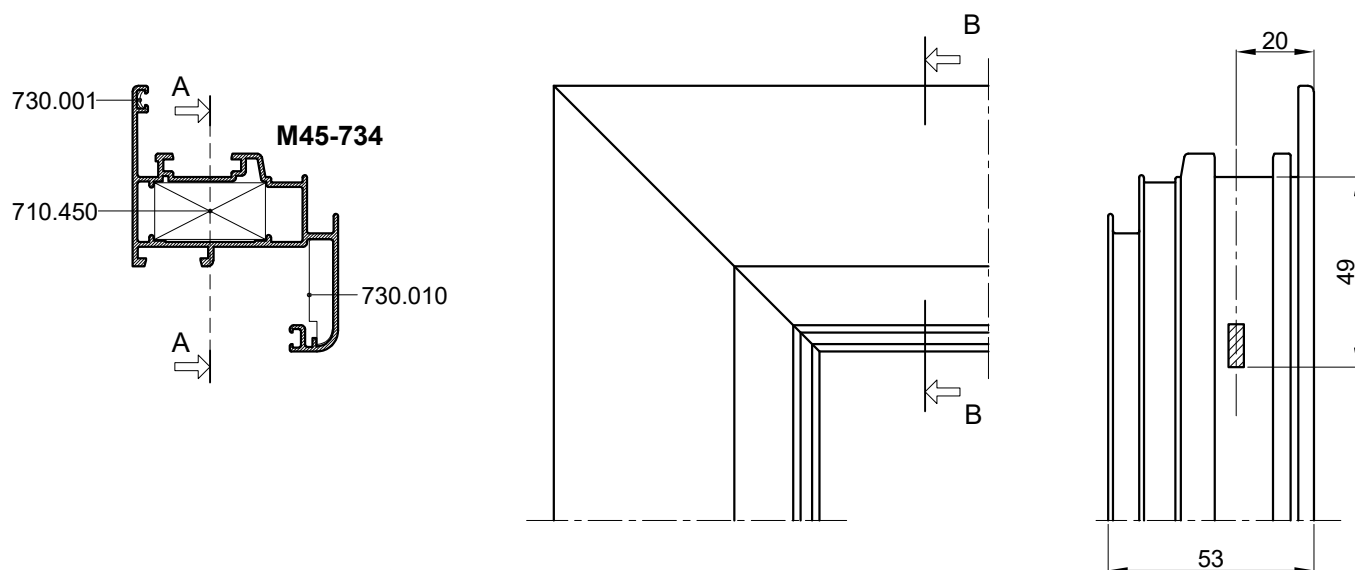
Spajanje kutnikom 730.008
predobradom štancanja
Connectin with corner bracket 730.008
with punching preprocessing

PRESJEK A-A
CROSS SECTION A-A



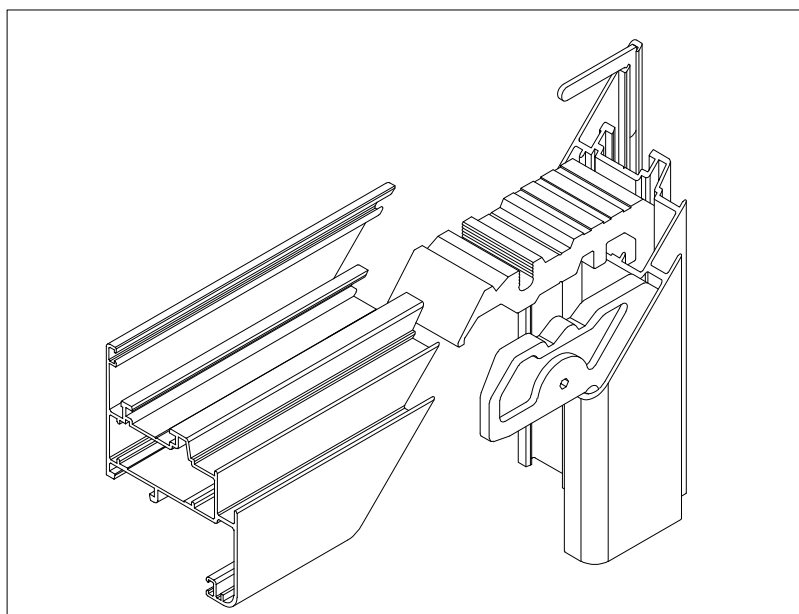
SPAJANJE PROFILA M45-734 KUTNIKOM 710.450 CONNECTION OF PROFILE M45-734 WITH CORNER BRACKET 710.450

PRESJEK B-B CROSS SECTION B-B



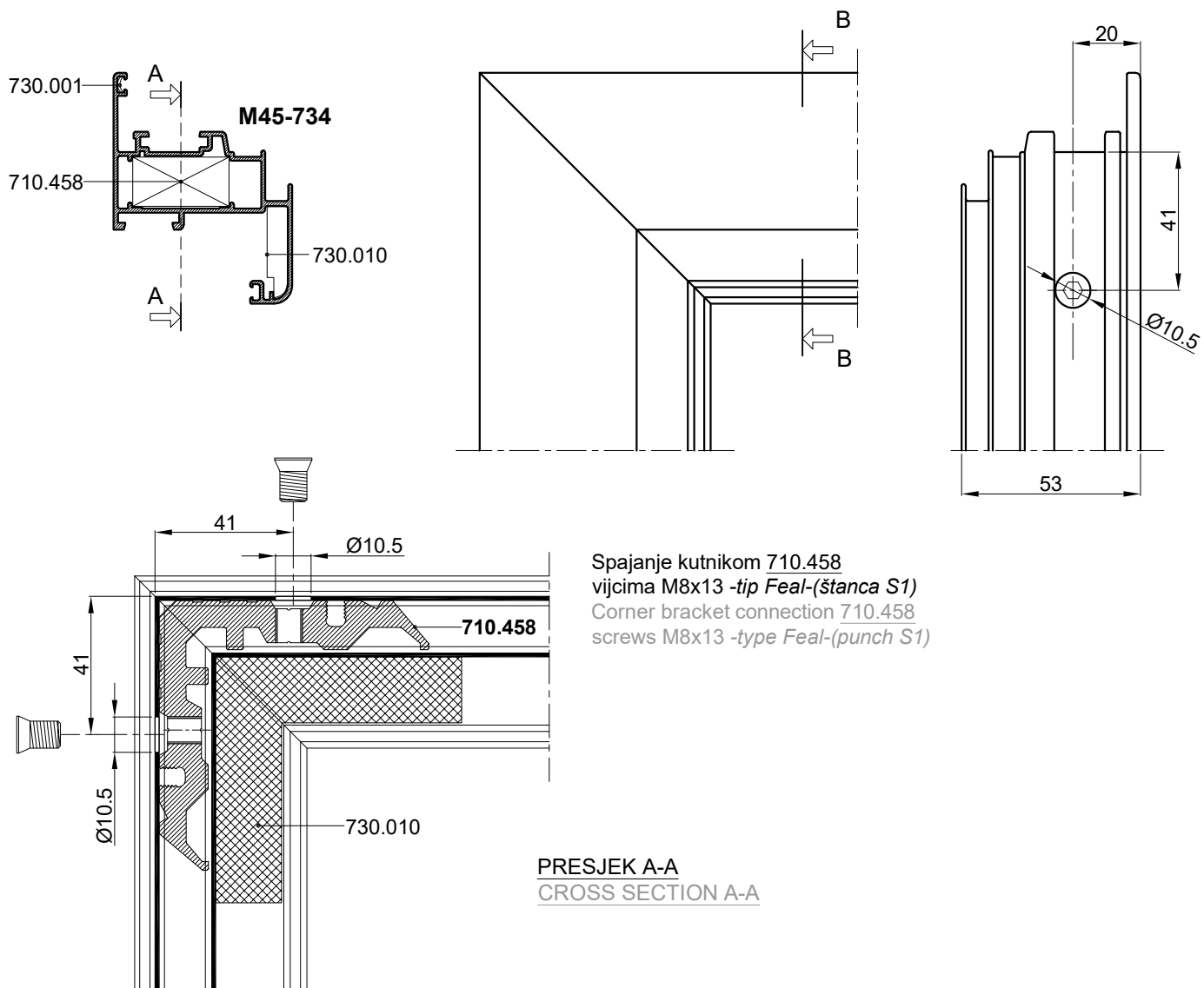
Spajanje kutnikom 710.450
uprešavanjem stijenke
profila u kutnu spojnicu
Corn. brac. connection 710.450
aluminium profile corner crimping

PRESJEK A-A CROSS SECTION A-A

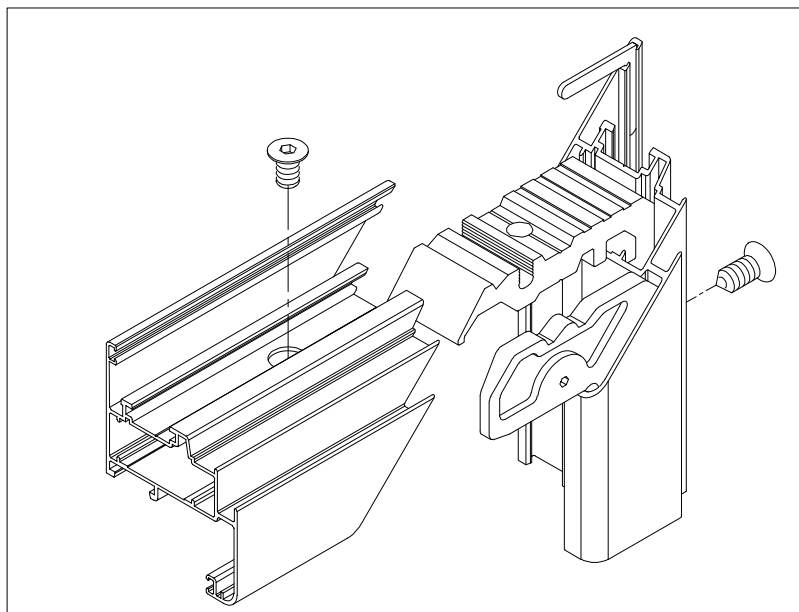


SPAJANJE PROFILA M45-734 KUTNIKOM 710.458
CONNECTION OF PROFILE M45-734 WITH CORNER BRACKET 710.458

PRESJEK B-B
CROSS SECTION B-B

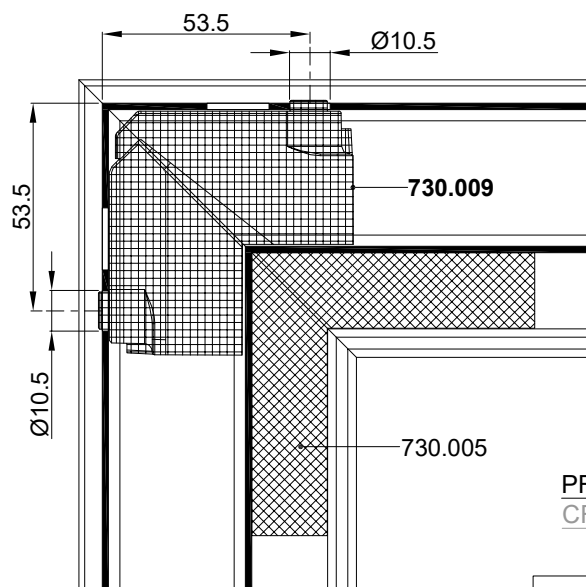
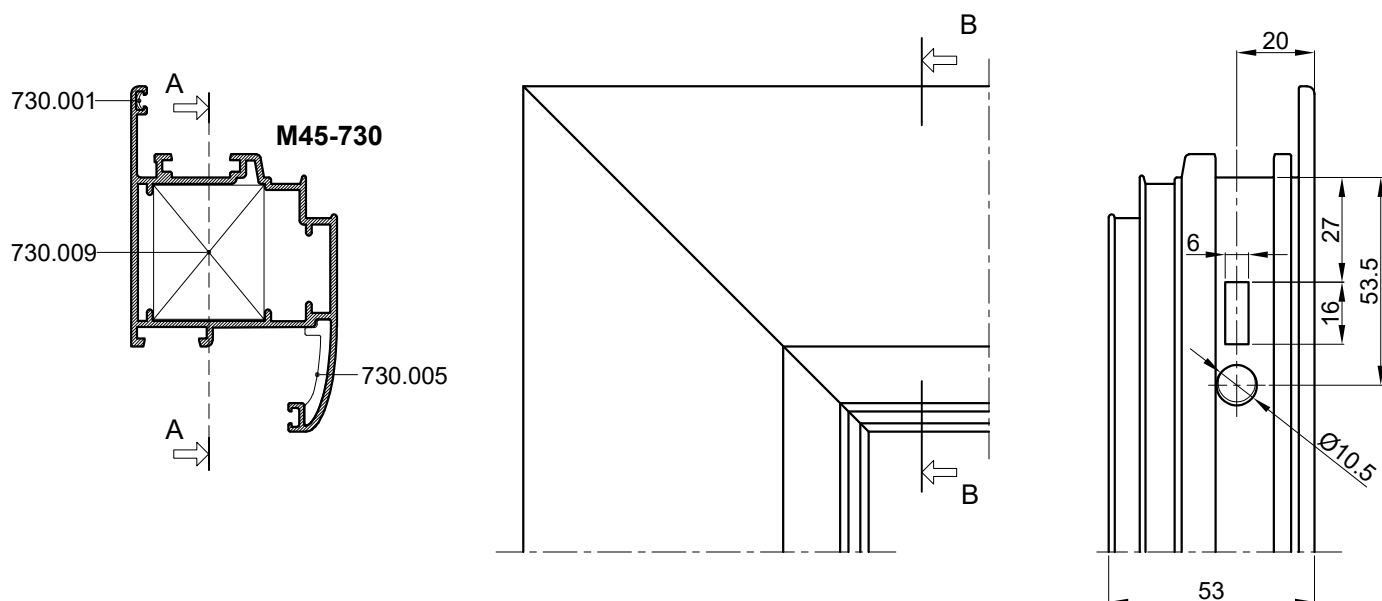


PRESJEK A-A
CROSS SECTION A-A



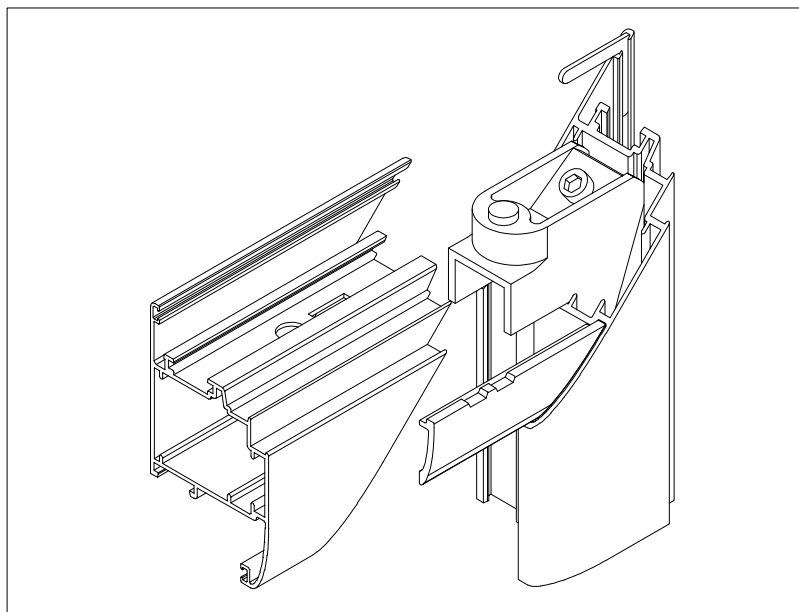
SPAJANJE PROFILA M45-730 KUTNIKOM 730.009 CONNECTION OF PROFILE M45-730 WITH CORNER BRACKET 730.009

PRESJEK B-B CROSS SECTION B-B



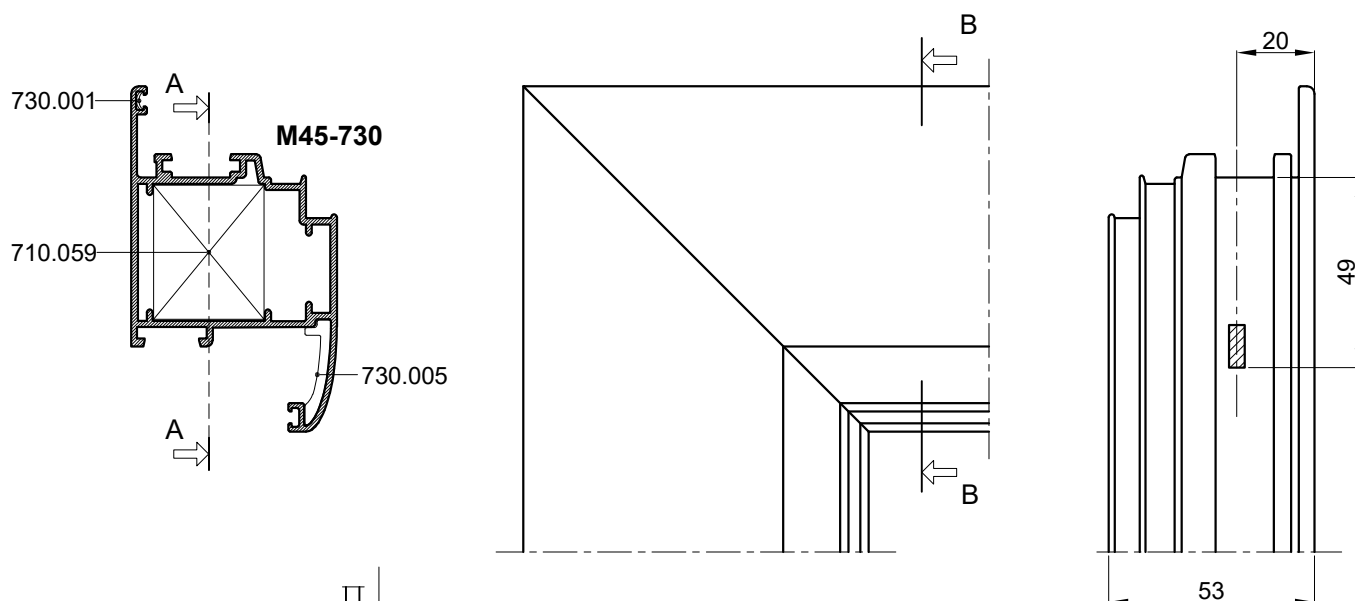
Spajanje kutnikom 730.009
predobradom štancanja
Connectin with corner bracket 730.009
with punching preprocessing

PRESJEK A-A CROSS SECTION A-A

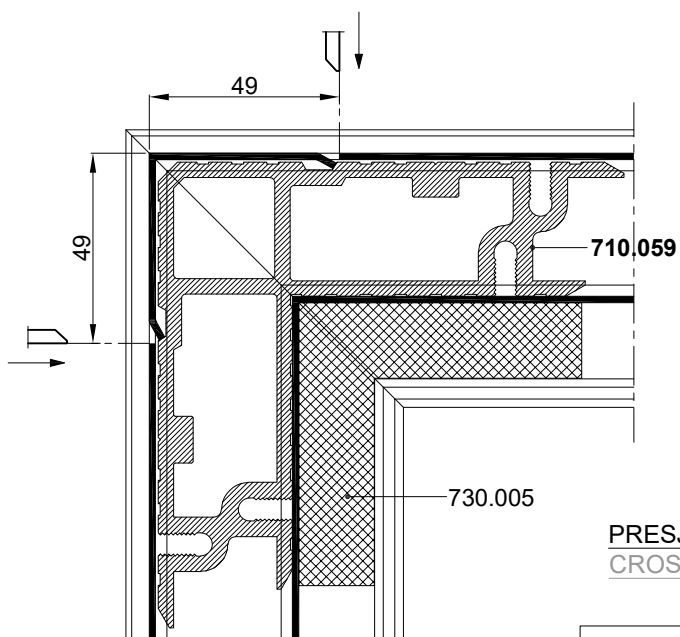


SPAJANJE PROFILA M45-730 KUTNIKOM 710.059
CONNECTION OF PROFILE M45-730 WITH CORNER BRACKET 710.059

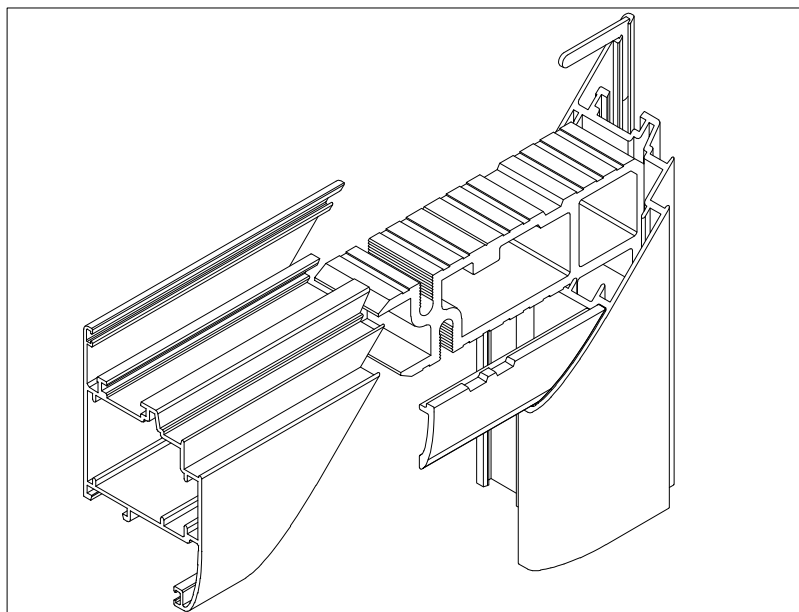
PRESJEK B-B
CROSS SECTION B-B



Spajanje kutnikom 710.059
uprešavanjem stijenke
profila u kutnu spojnicu
Corn. brac. connection 710.059
aluminium profile corner crimping

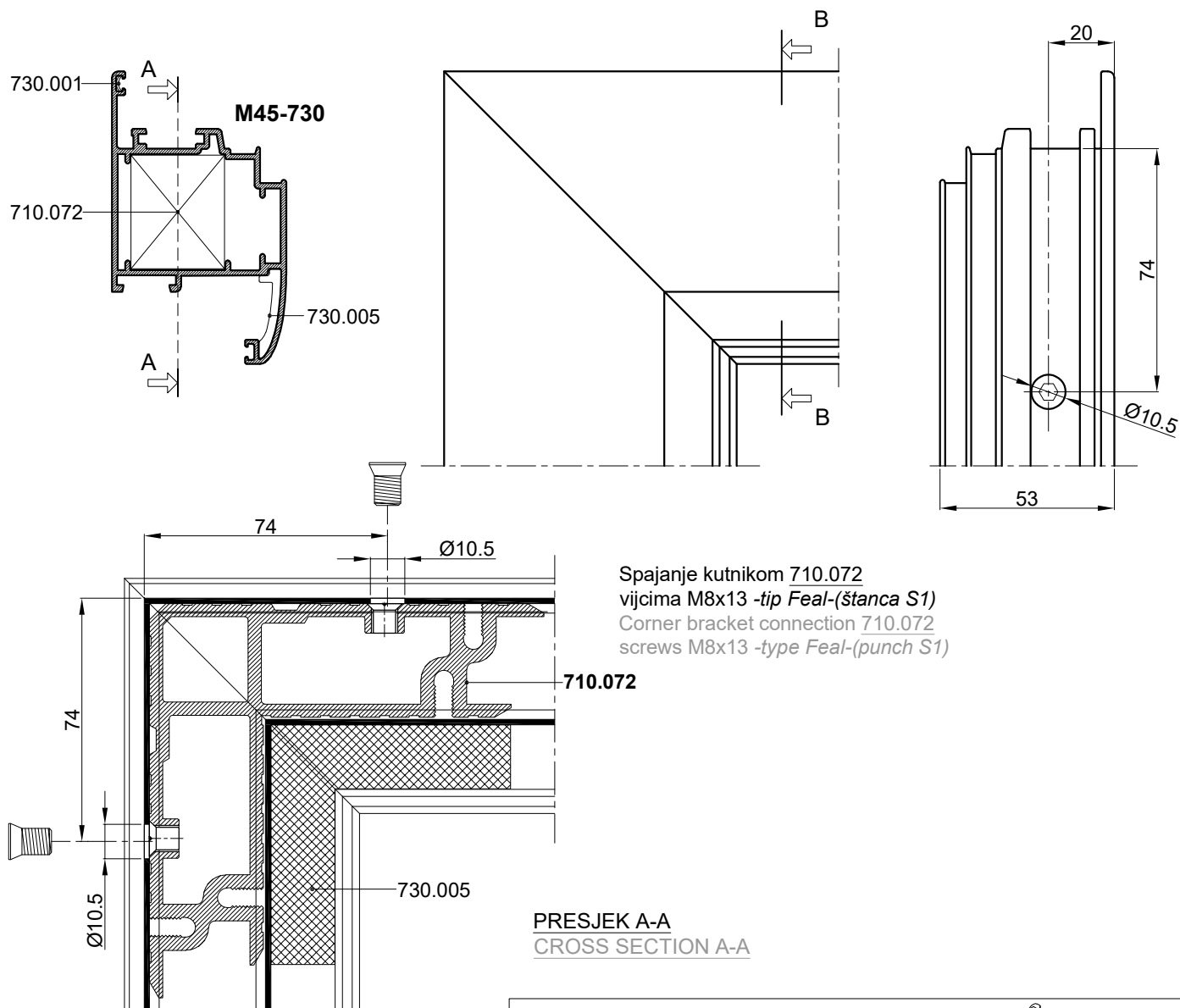


PRESJEK A-A
CROSS SECTION A-A

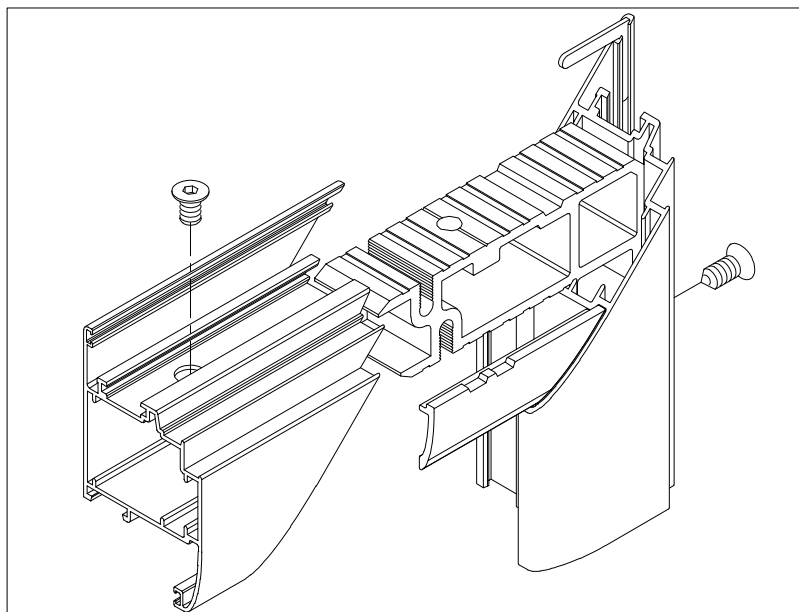


SPAJANJE PROFILA M45-730 KUTNIKOM 710.072
CONNECTION OF PROFILE M45-730 WITH CORNER BRACKET 710.072

PRESJEK B-B
CROSS SECTION B-B

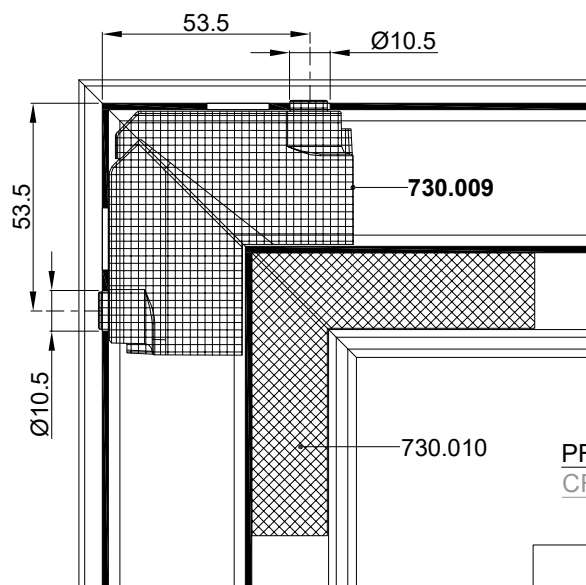
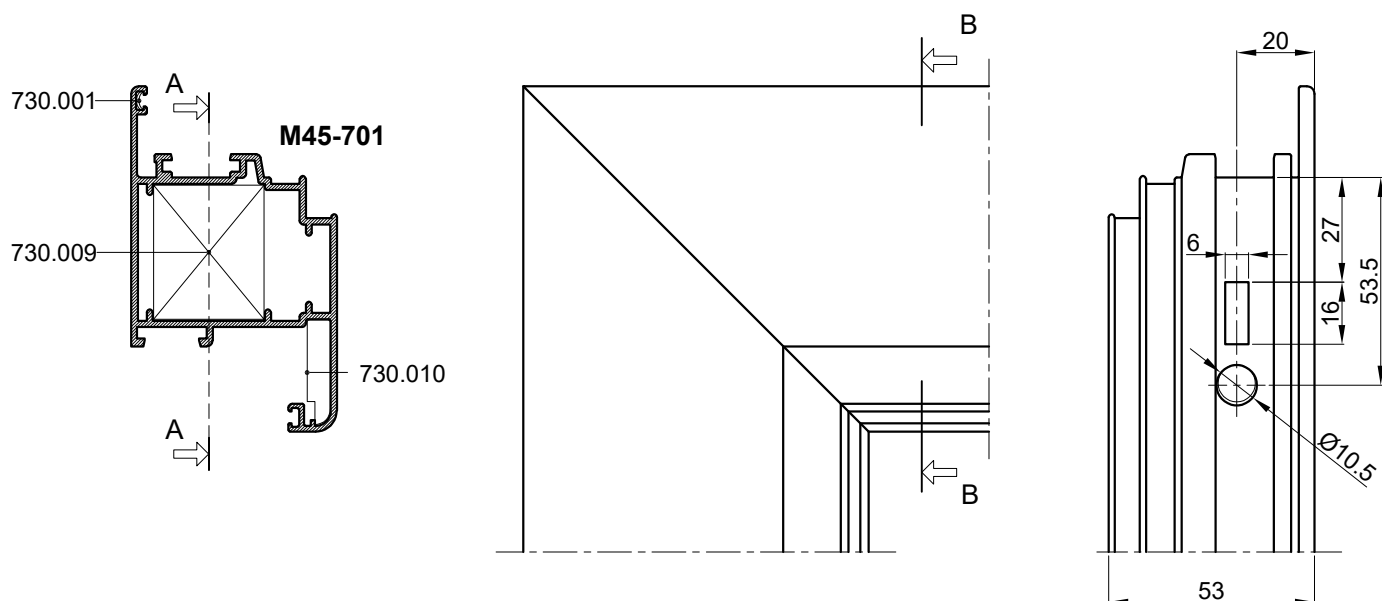


PRESJEK A-A
CROSS SECTION A-A



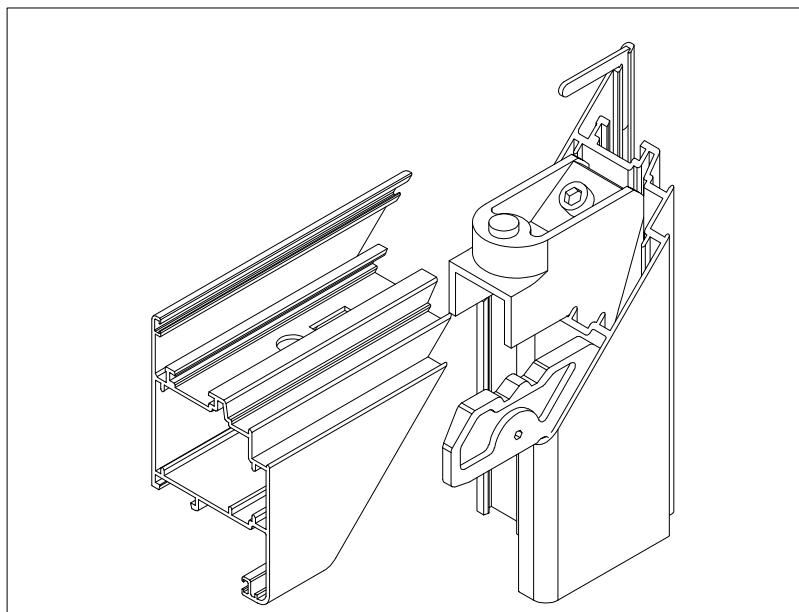
SPAJANJE PROFILA M45-701 KUTNIKOM 730.009
CONNECTION OF PROFILE M45-701 WITH CORNER BRACKET 730.009

PRESJEK B-B
CROSS SECTION B-B



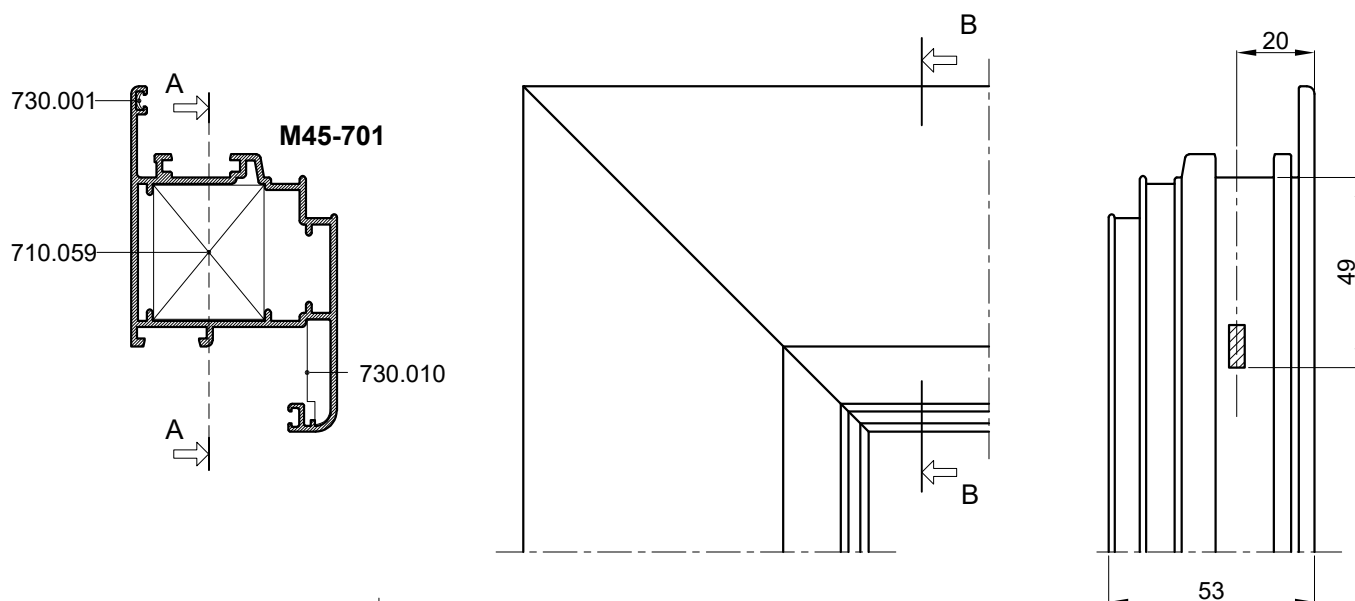
Spajanje kutnikom 730.009
predobradom štancanja
Connectin with corner bracket 730.009
with punching preprocessing

PRESJEK A-A
CROSS SECTION A-A

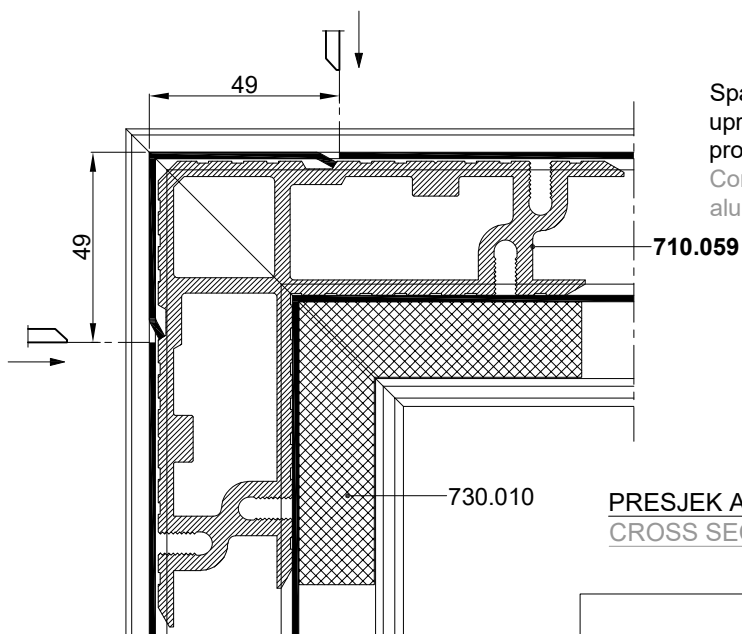


SPAJANJE PROFILA M45-701 KUTNIKOM 710.059
CONNECTION OF PROFILE M45-701 WITH CORNER BRACKET 710.059

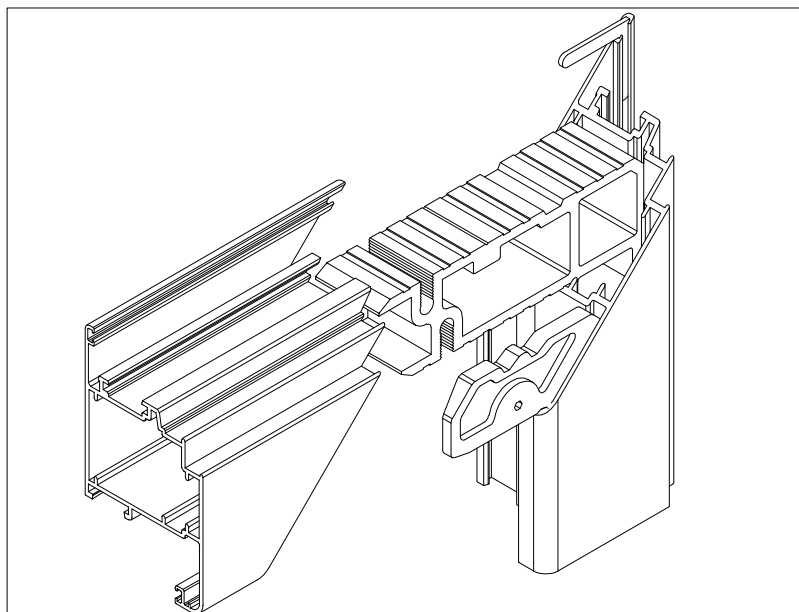
PRESJEK B-B
CROSS SECTION B-B



Spajanje kutnikom 710.059
uprešavanjem stijenke
profila u kutnu spojnicu
Corn. brac. connection 710.059
aluminium profile corner crimping

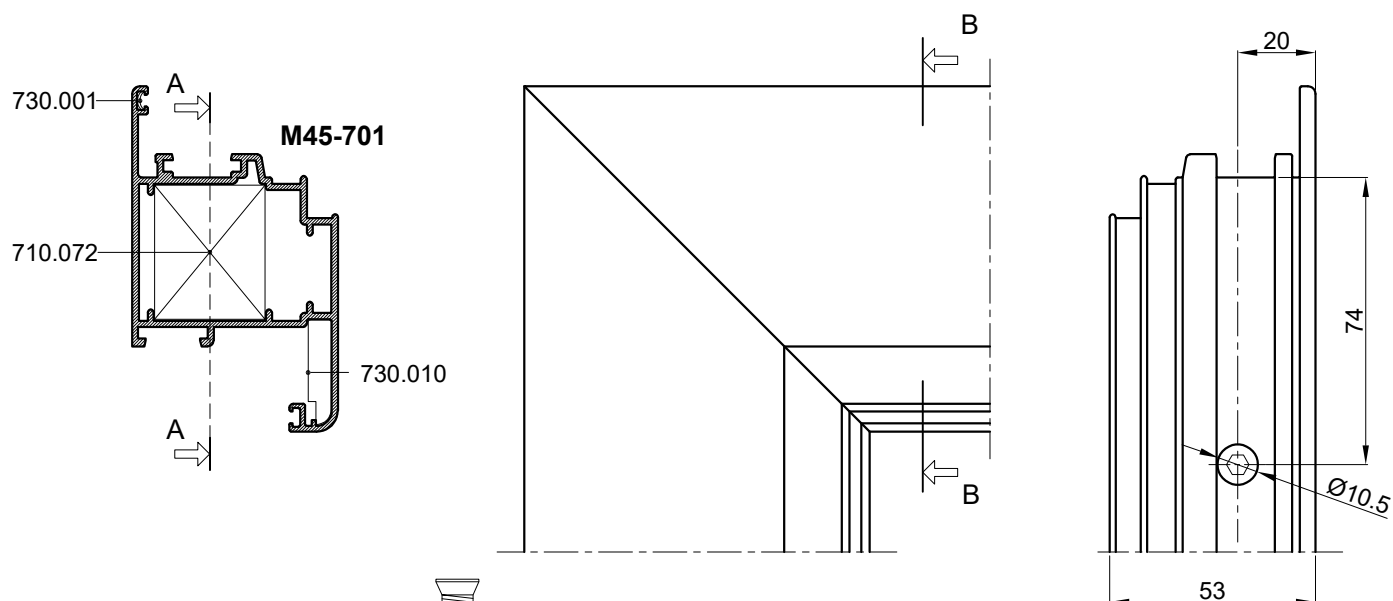


PRESJEK A-A
CROSS SECTION A-A

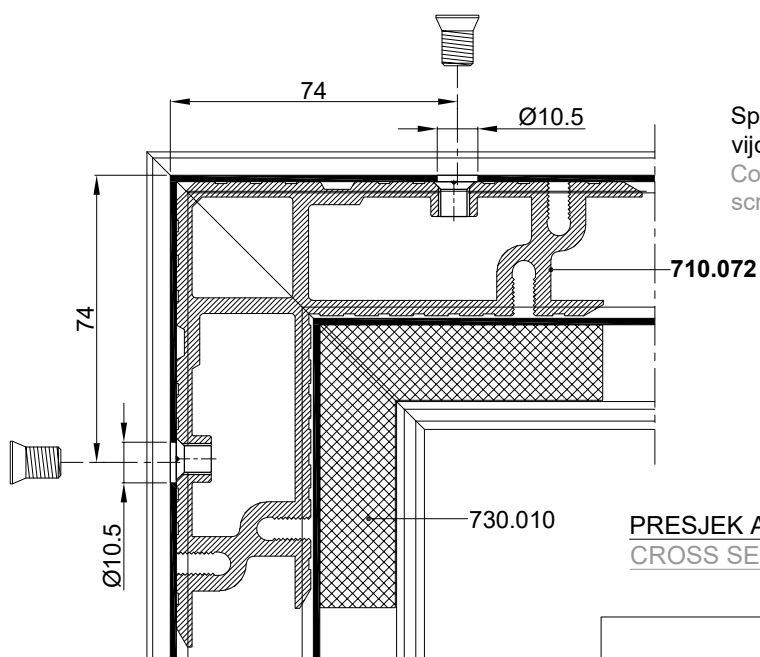


SPAJANJE PROFILA M45-701 KUTNIKOM 710.072 CONNECTION OF PROFILE M45-701 WITH CORNER BRACKET 710.072

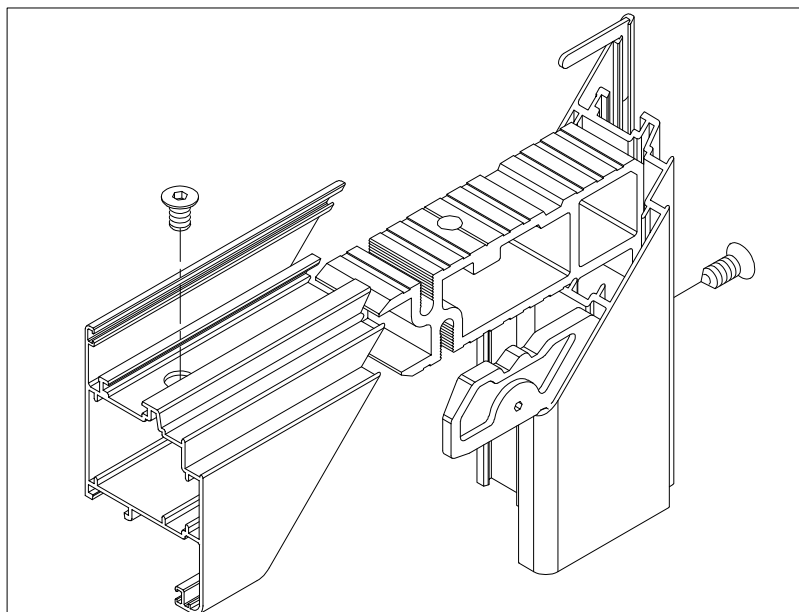
PRESJEK B-B CROSS SECTION B-B



Spajanje kutnikom 710.072
vijcima M8x13 -tip Feal-(štanca S1)
Corner bracket connection 710.072
screws M8x13 -type Feal-(punch S1)

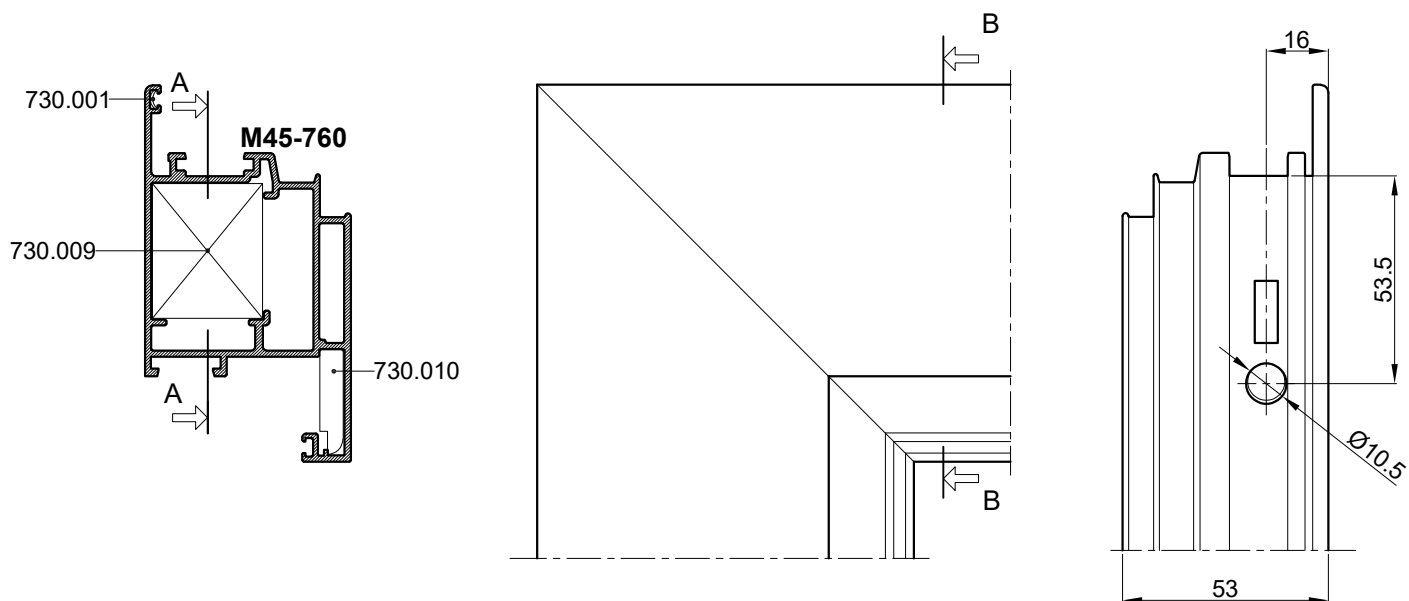


PRESJEK A-A CROSS SECTION A-A

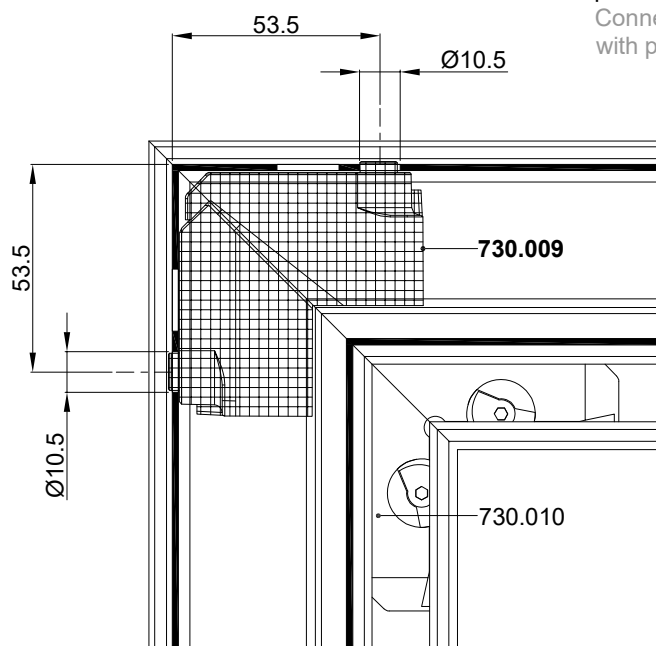


SPAJANJE PROFILA M45-760 KUTNIKOM 730.009
CONNECTION OF PROFILE M45-760 WITH CORNER BRACKET 730.009

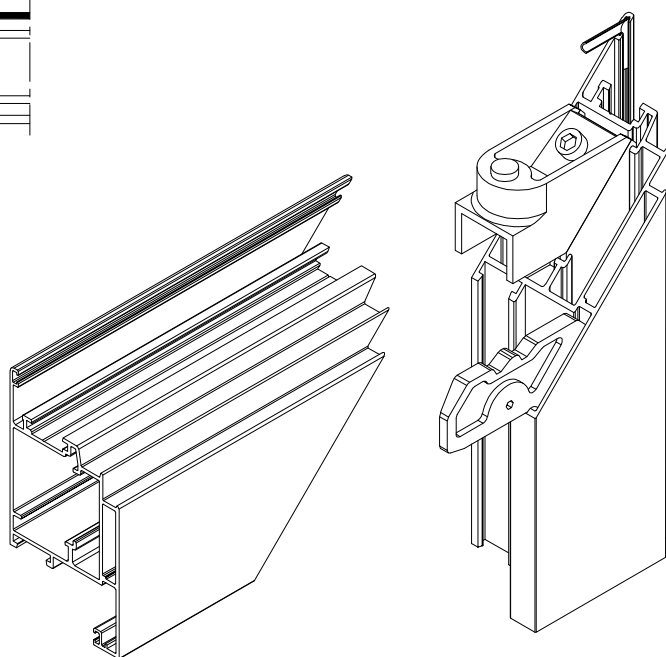
PRESJEK B-B
CROSS SECTION B-B



Spajanje kutnikom 730.009
predobradom štanca
Connectin with corner bracket 730.009
with punching preprocessing

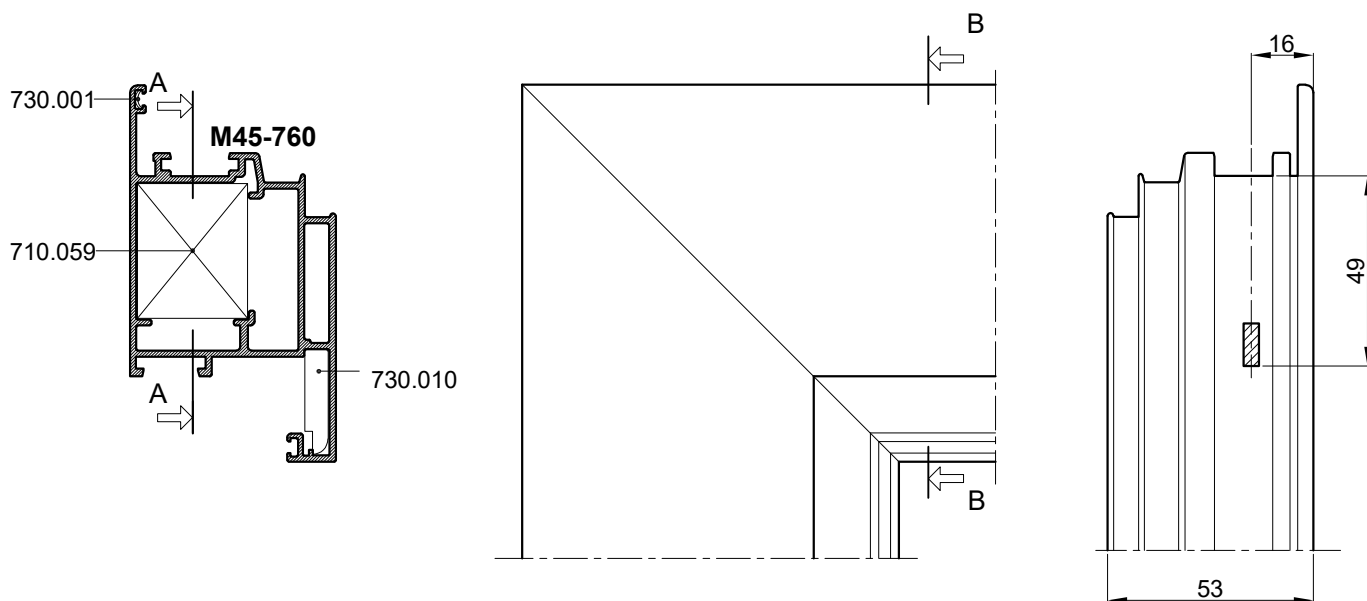


PRESJEK A-A
CROSS SECTION A-A

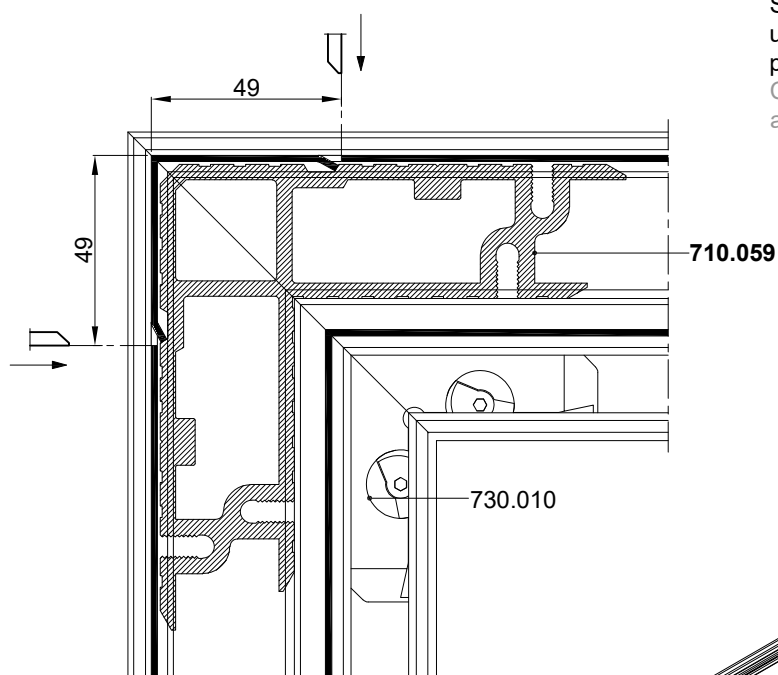


SPAJANJE PROFILA M45-760 KUTNIKOM 710.059
CONNECTION OF PROFILE M45-760 WITH CORNER BRACKET 710.059

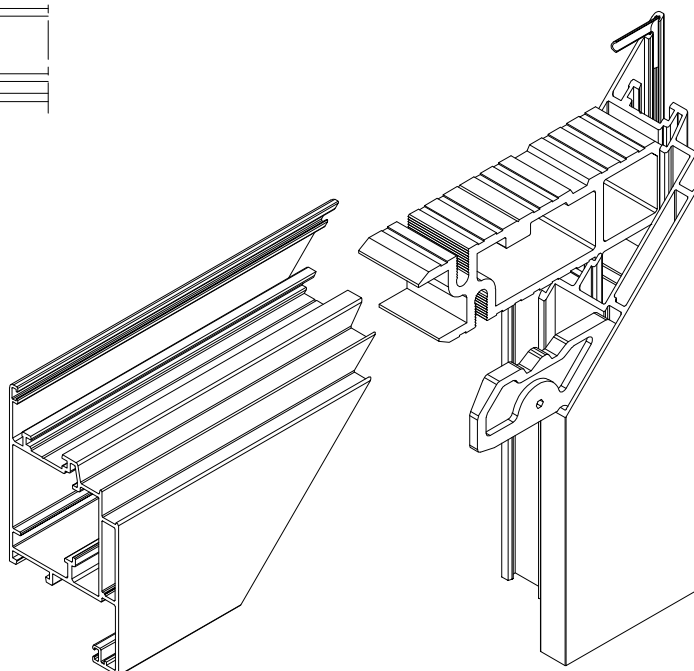
PRESJEK B-B
CROSS SECTION B-B



Spajanje kutnikom 710.059
uprešavanjem stijenke
profila u kutnu spojnicu
Corn. brac. connection 710.059
aluminium profile corner crimping

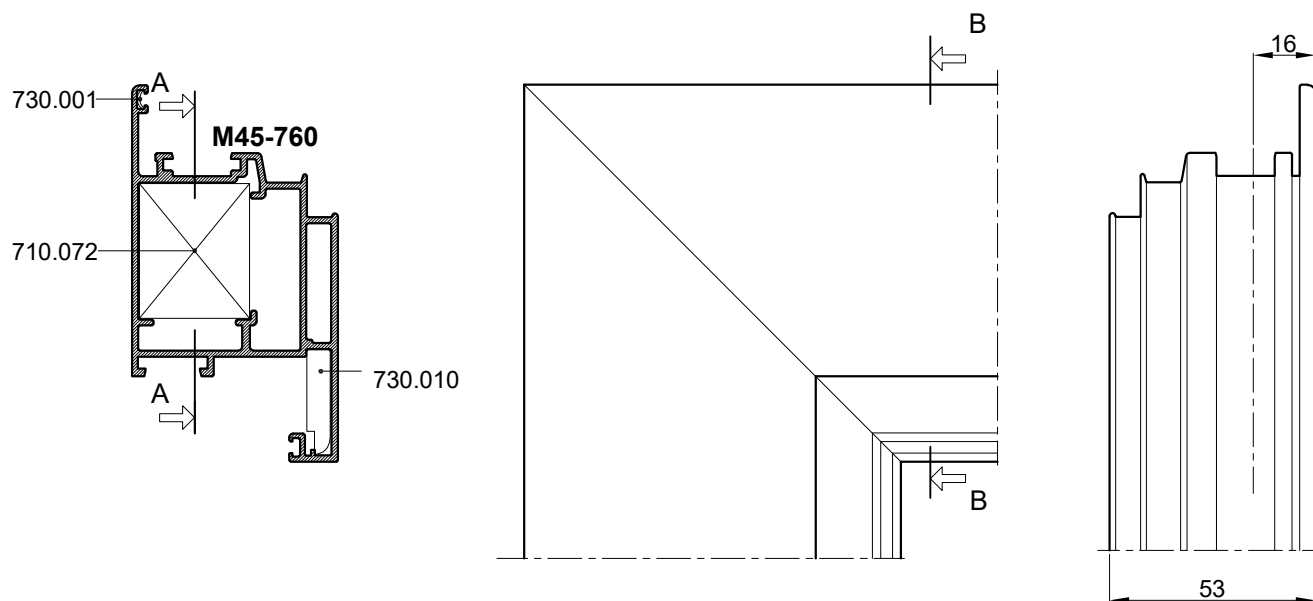


PRESJEK A-A
CROSS SECTION A-A

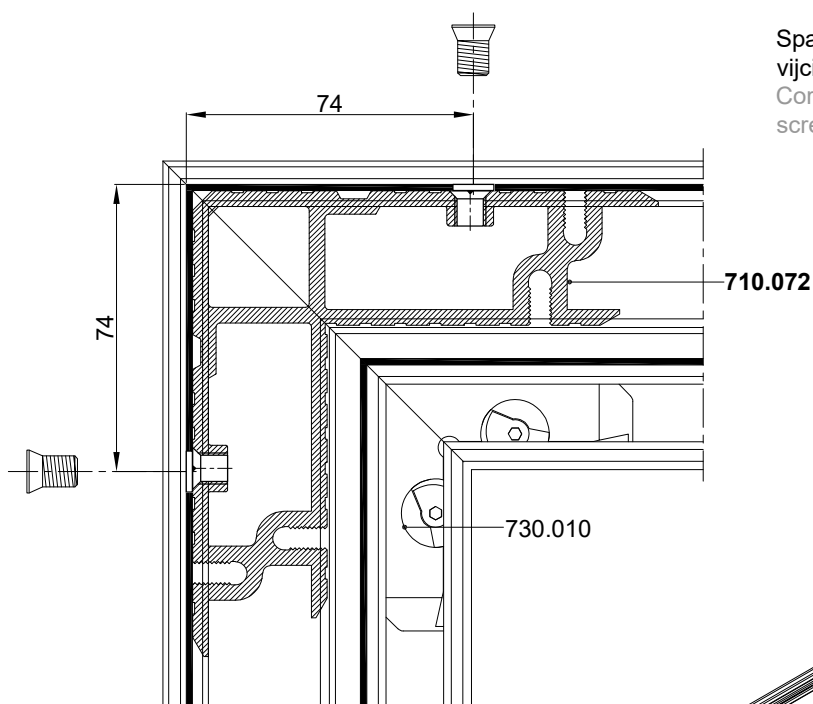


SPAJANJE PROFILA M45-760 KUTNIKOM 710.072
CONNECTION OF PROFILE M45-760 WITH CORNER BRACKET 710.072

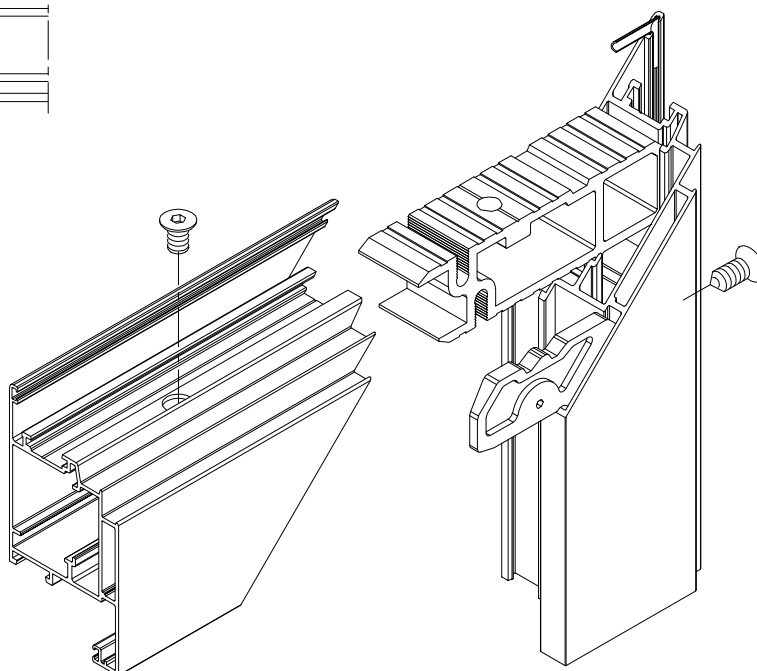
PRESJEK B-B
CROSS SECTION B-B



Spajanje kutnikom 710.072
vijcima M8x13 -*tip Feal-(štanca S1)*
Corner bracket connection 710.072
screws M8x13 -*type Feal-(punch S1)*

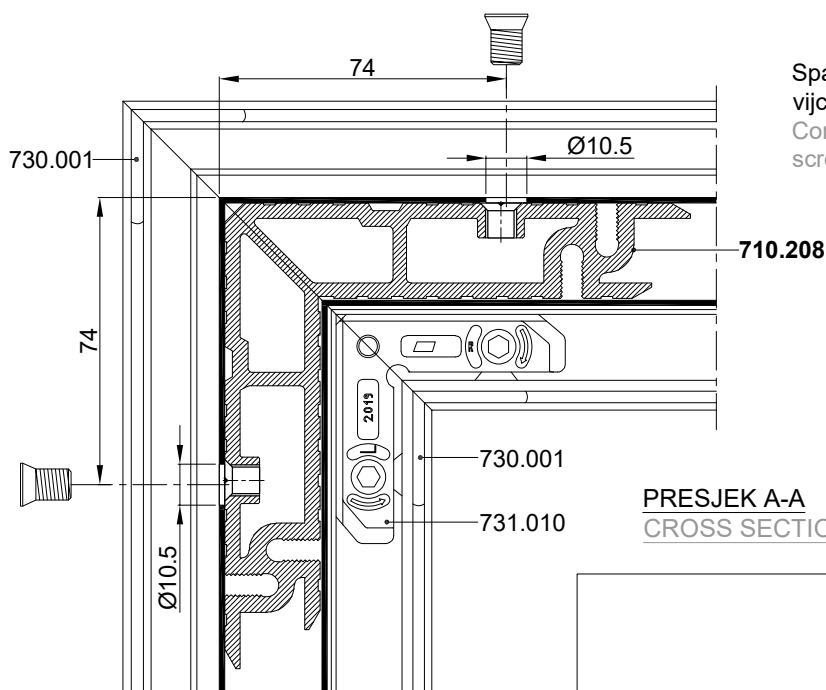
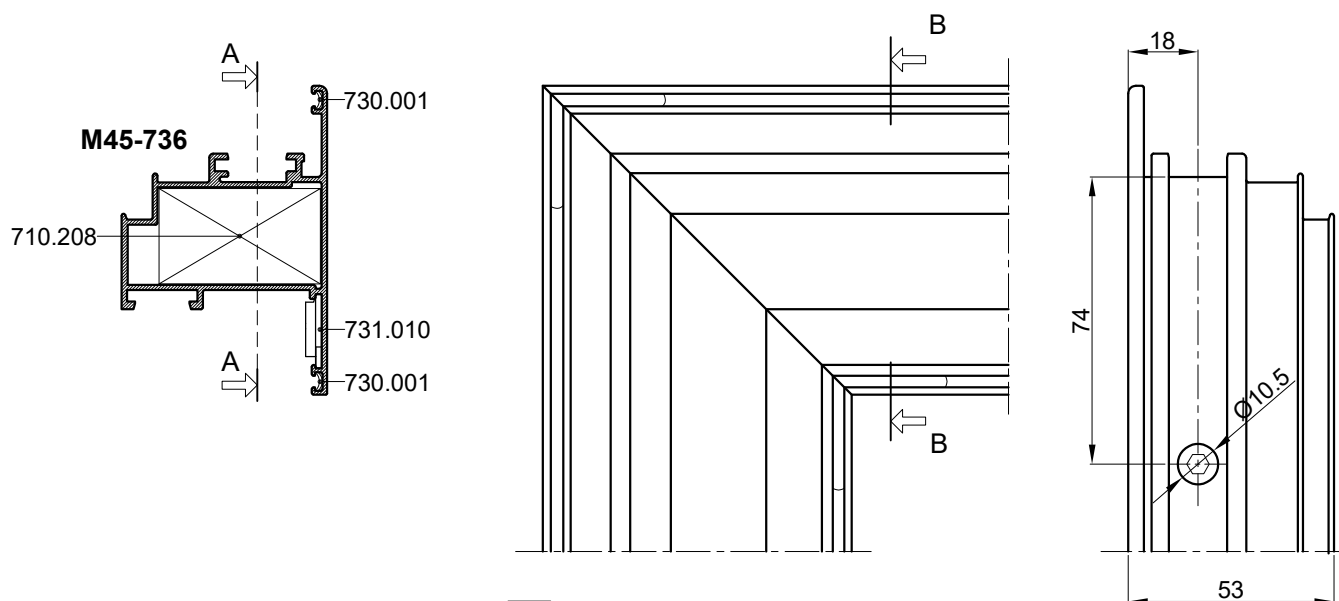


PRESJEK A-A
CROSS SECTION A-A



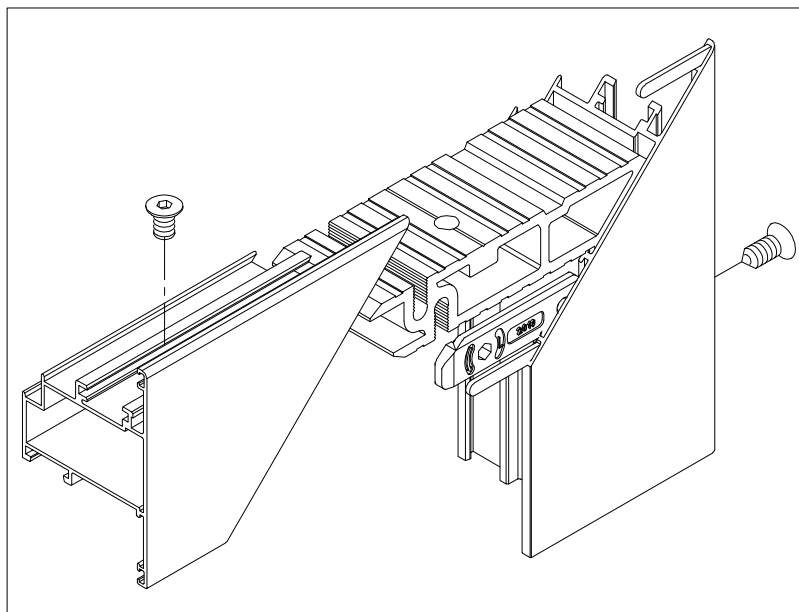
SPAJANJE PROFILA M45-736 KUTNIKOM 710.208
CONNECTION OF PROFILE M45-736 WITH CORNER BRACKET 710.208

PRESJEK B-B
CROSS SECTION B-B



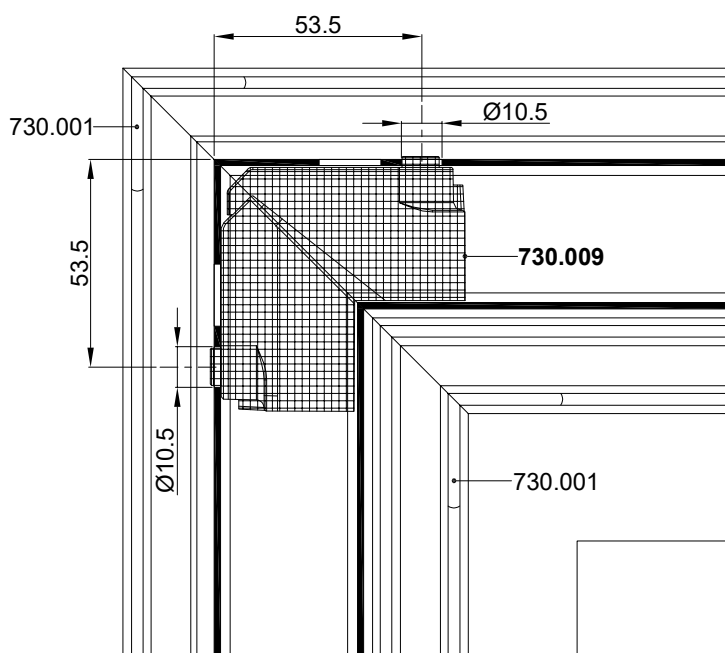
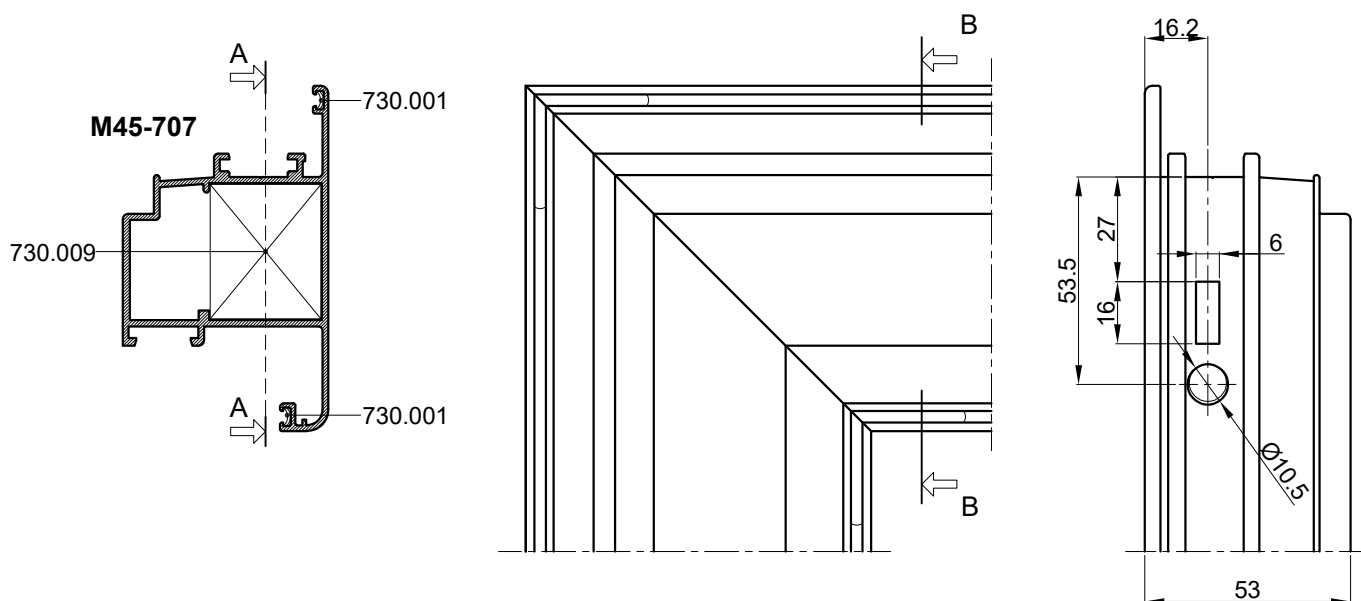
Spajanje kutnikom 710.208
vijkima M8x13 -tip Feal-(štanca S1)
Corner bracket connection 710.208
screws M8x13 -type Feal-(punch S1)

PRESJEK A-A
CROSS SECTION A-A



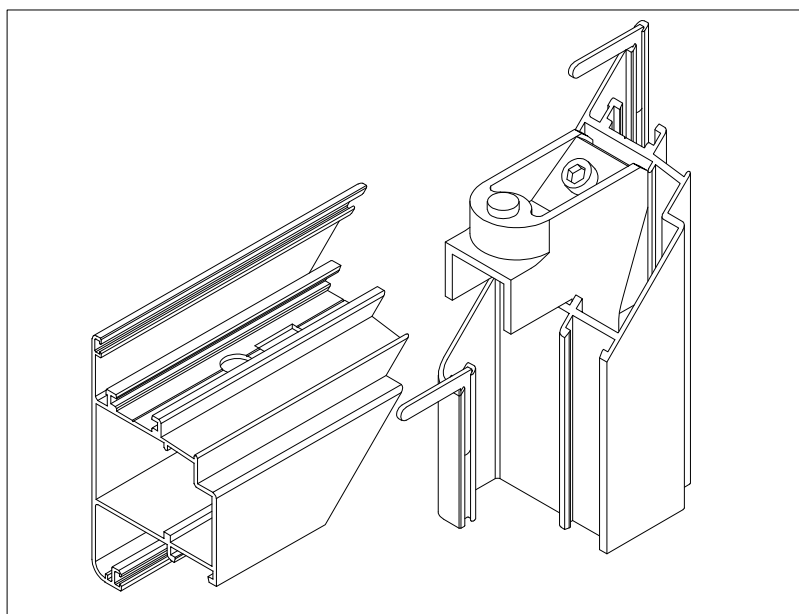
SPAJANJE PROFILA M45-707 KUTNIKOM 730.009
CONNECTION OF PROFILE M45-707 WITH CORNER BRACKET 730.009

PRESJEK B-B
CROSS SECTION B-B



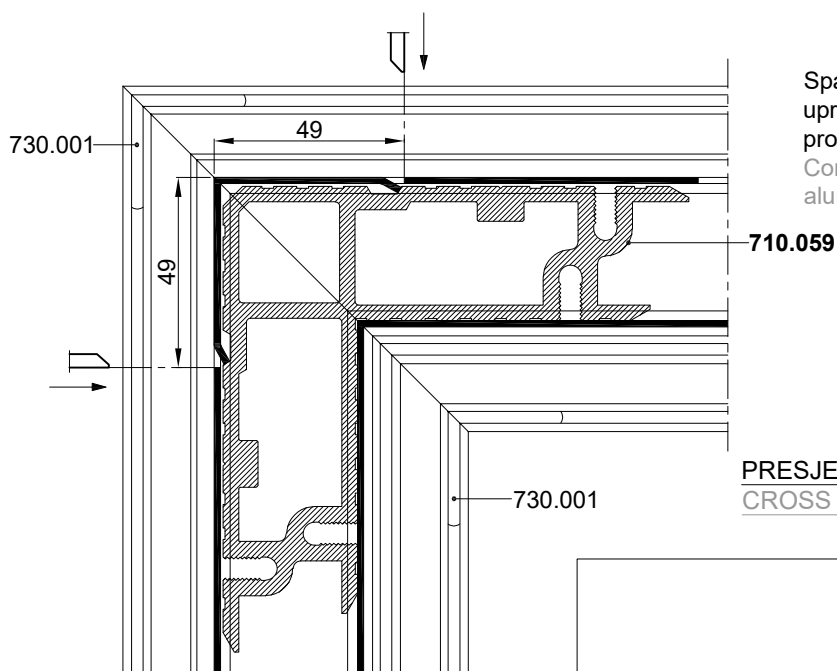
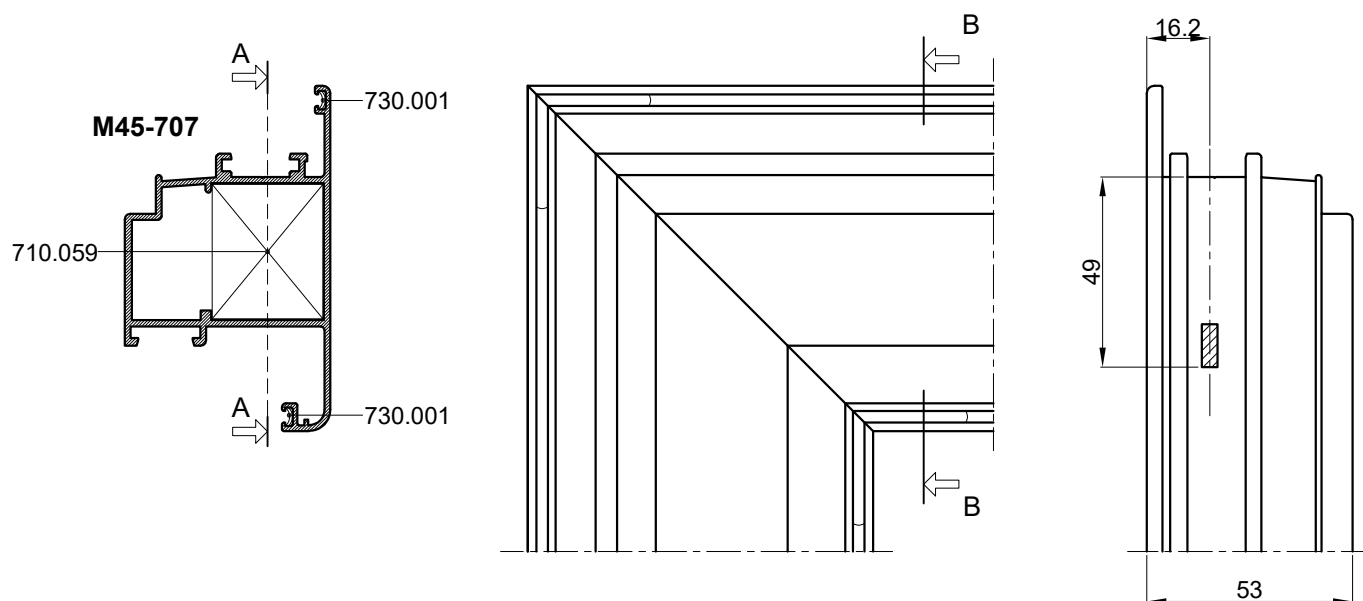
Spajanje kutnikom 730.009
predobradom štancanja
Connectin with corner bracket 730.009
with punching preprocessing

PRESJEK A-A
CROSS SECTION A-A



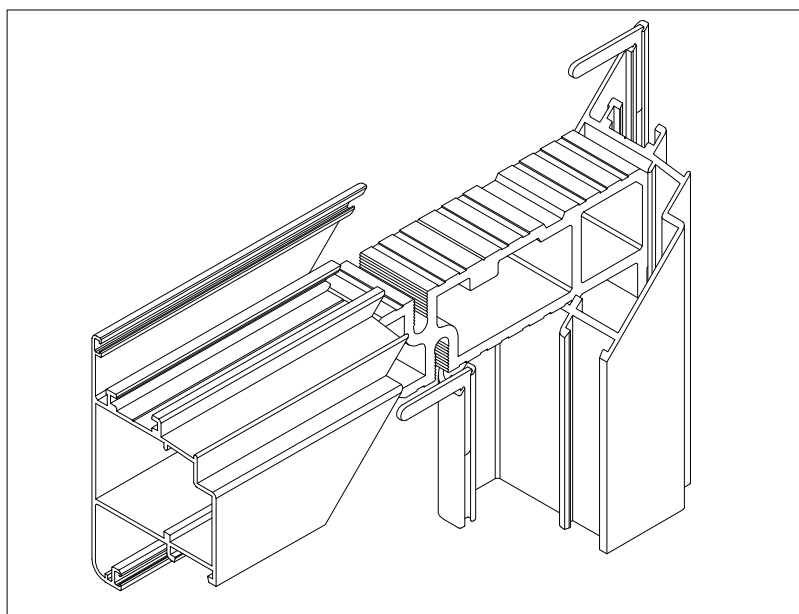
SPAJANJE PROFILA M45-707 KUTNIKOM 710.059
CONNECTION OF PROFILE M45-707 WITH CORNER BRACKET 710.059

PRESJEK B-B
CROSS SECTION B-B



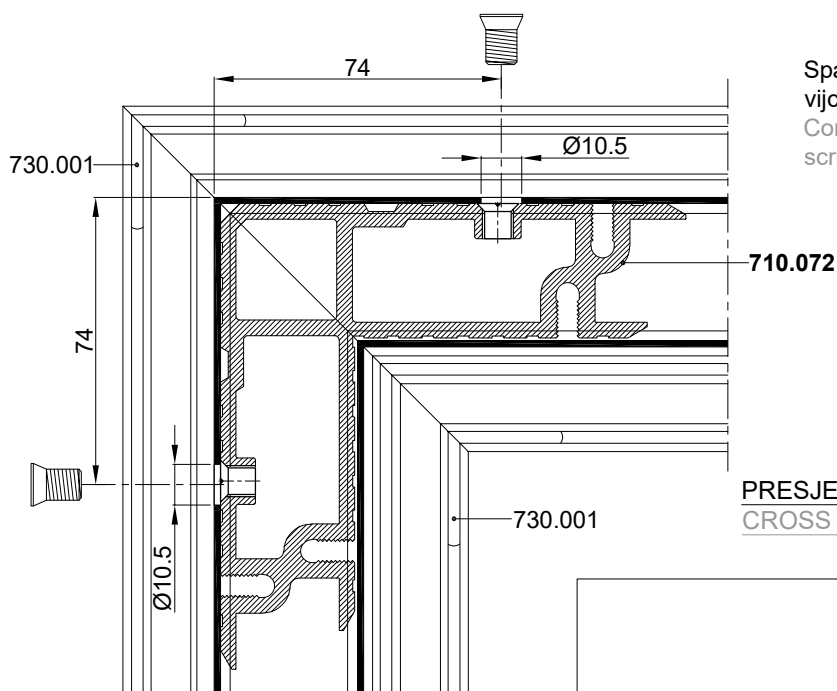
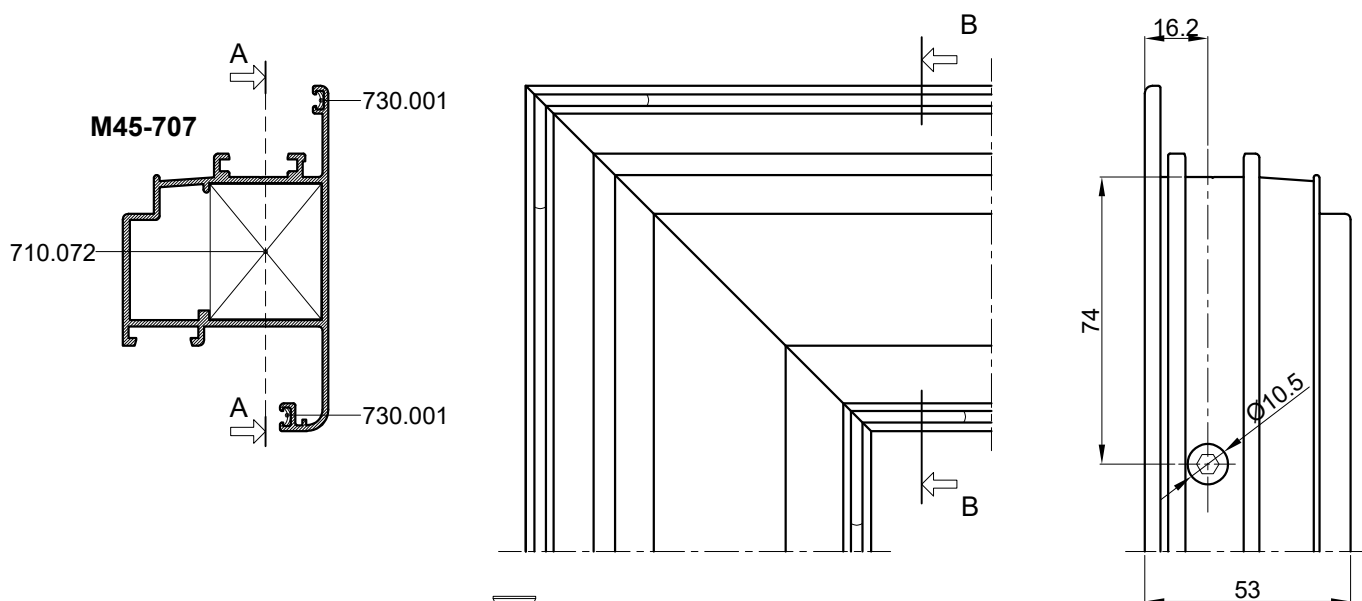
Spajanje kutnikom 710.059
uprešavanjem stijenke
profila u kutnu spojnicu
Corn. brac. connection 710.059
aluminium profile corner crimping

PRESJEK A-A
CROSS SECTION A-A



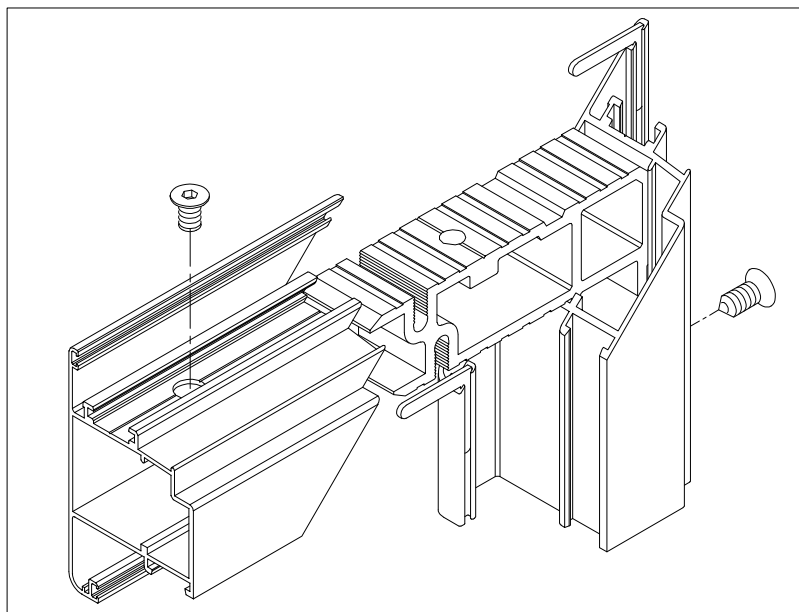
SPAJANJE PROFILA M45-707 KUTNIKOM 710.072
CONNECTION OF PROFILE M45-707 WITH CORNER BRACKET 710.072

PRESJEK B-B
CROSS SECTION B-B



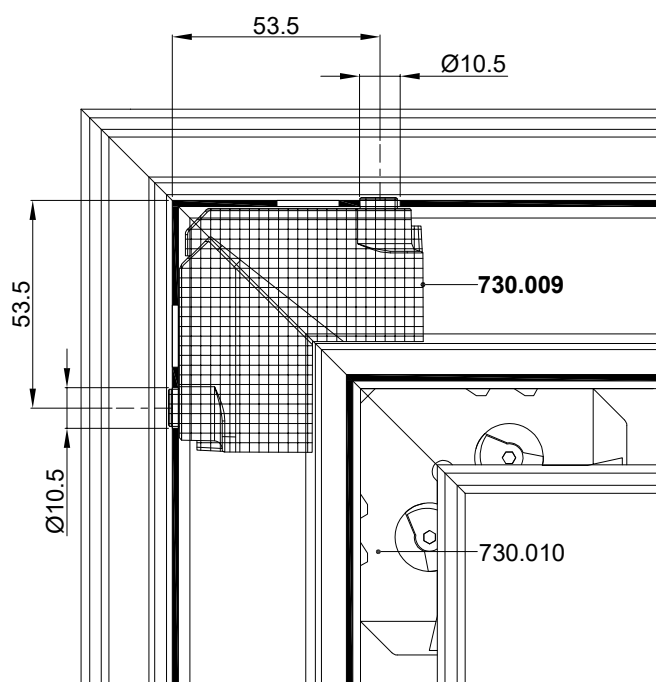
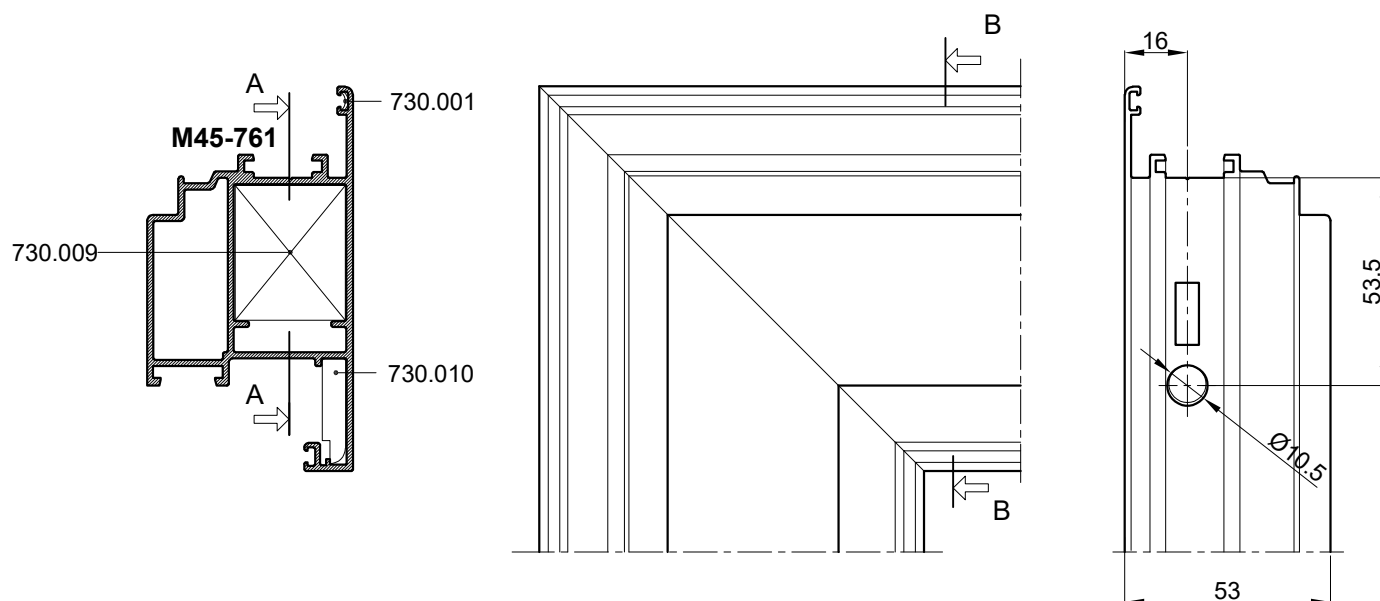
Spajanje kutnikom 710.517
vijcima M8x13 -tip Feal-(štanca S1)
Corner bracket connection 710.517
screws M8x13 -type Feal-(punch S1)

PRESJEK A-A
CROSS SECTION A-A



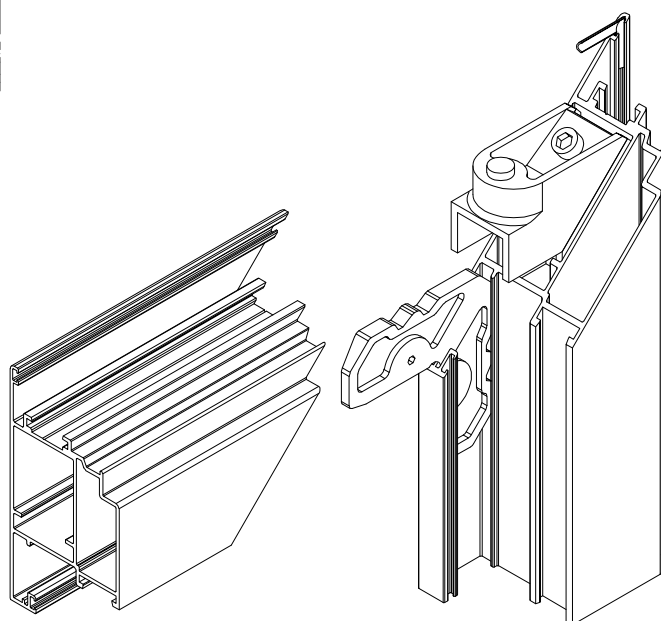
SPAJANJE PROFILA M45-761 KUTNIKOM 730.009
CONNECTION OF PROFILE M45-761 WITH CORNER BRACKET 730.009

PRESJEK B-B
CROSS SECTION B-B



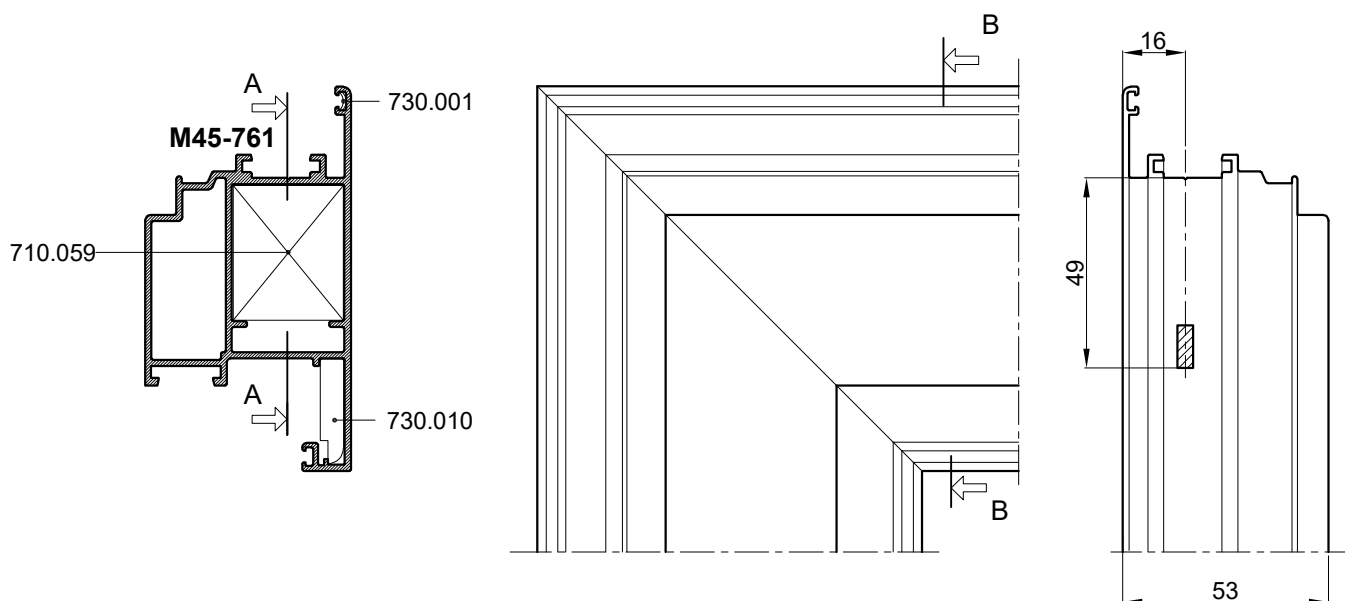
PRESJEK A-A
CROSS SECTION A-A

Spajanje kutnikom 730.009
predobradom štancanja
Connectin with corner bracket 730.009
with punching preprocessing

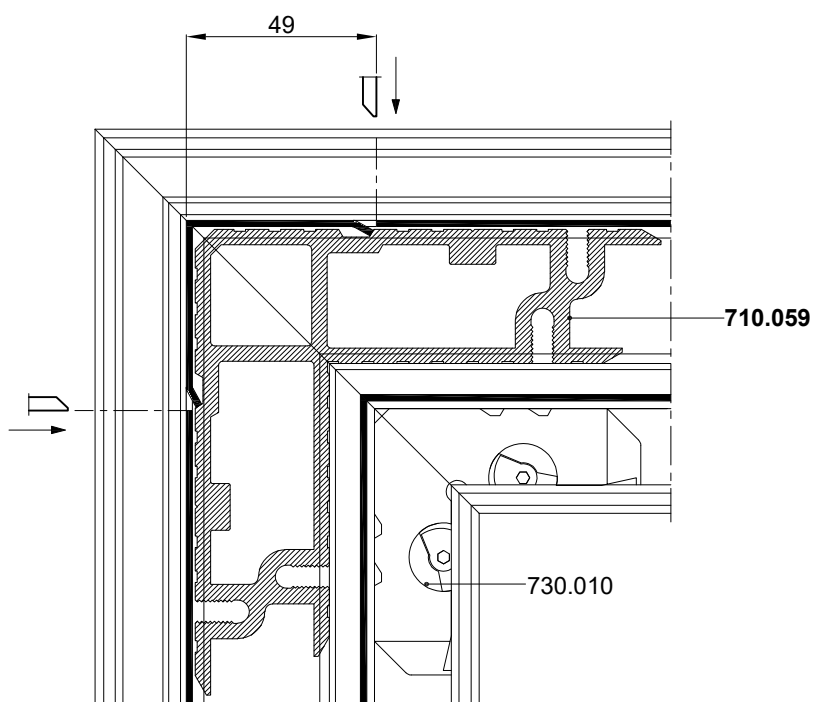


SPAJANJE PROFILA M45-761 KUTNIKOM 710.059
CONNECTION OF PROFILE M45-761 WITH CORNER BRACKET 710.059

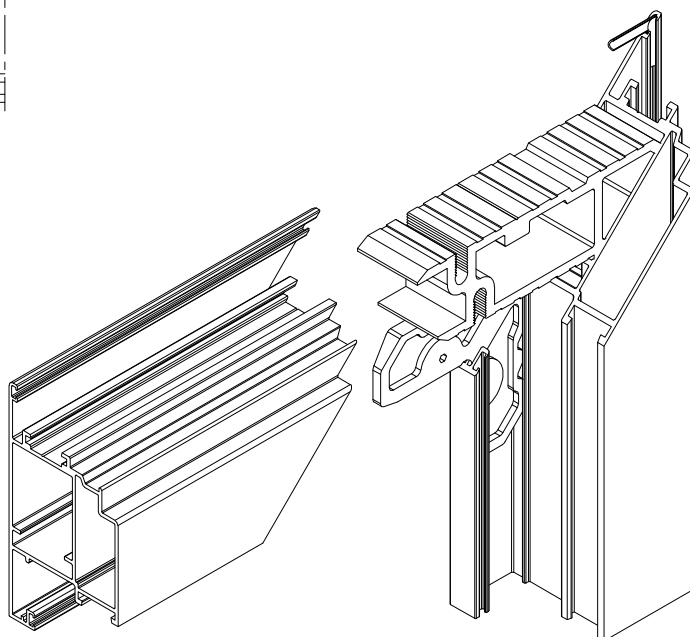
PRESJEK B-B
CROSS SECTION B-B



Spajanje kutnikom 710.059
uprešavanjem stijenke
profila u kutnu spojnicu
Corn. brac. connection 710.059
aluminium profile corner crimping

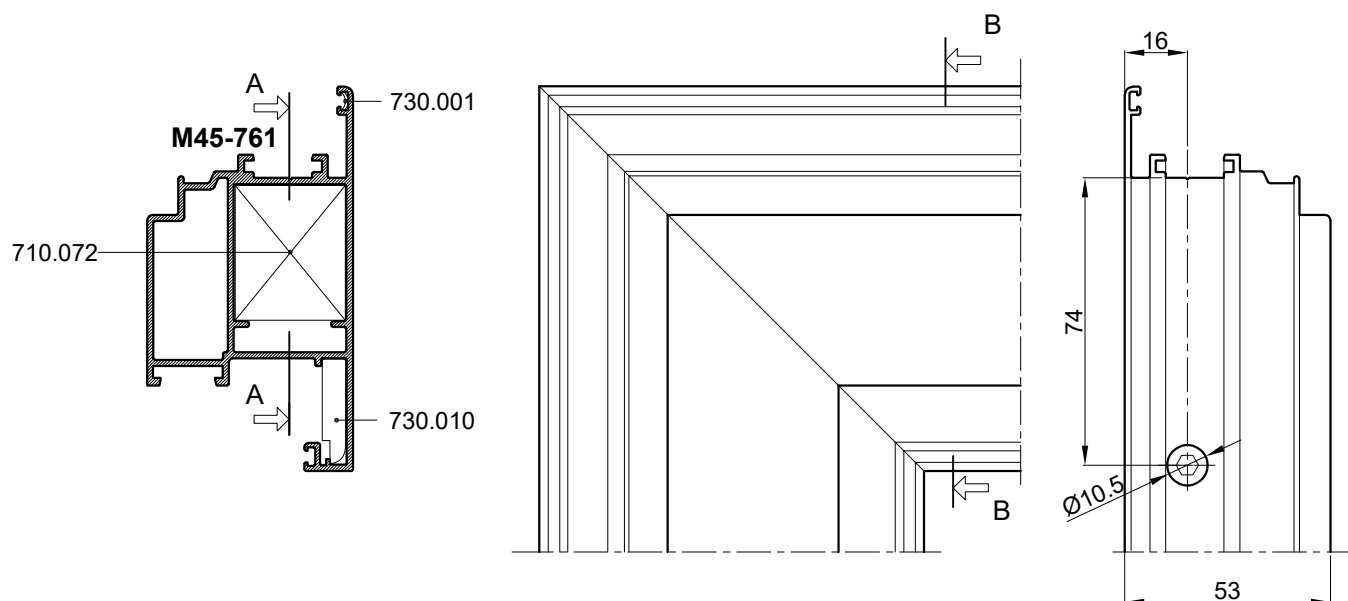


PRESJEK A-A
CROSS SECTION A-A

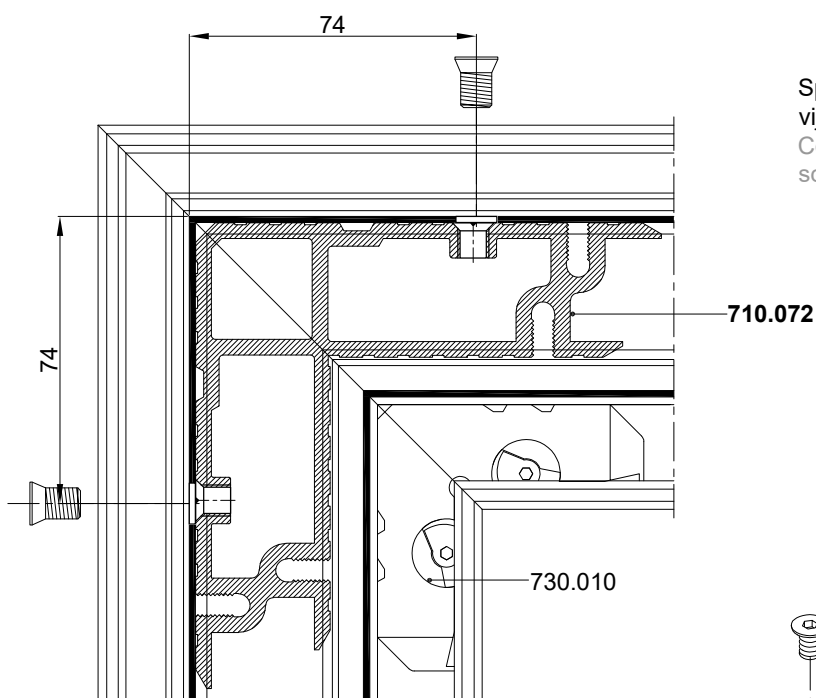


SPAJANJE PROFILA M45-761 KUTNIKOM 710.072
CONNECTION OF PROFILE M45-761 WITH CORNER BRACKET 710.072

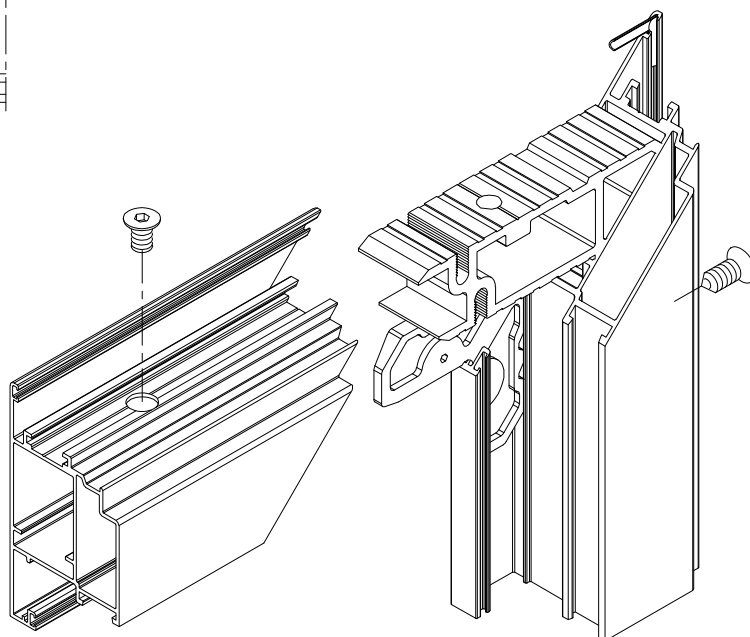
PRESJEK B-B
CROSS SECTION B-B



Spajanje kutnikom 710.072
vijcima M8x13 -tip Feal-(štanca S1)
Corner bracket connection 710.072
screws M8x13 -type Feal-(punch S1)

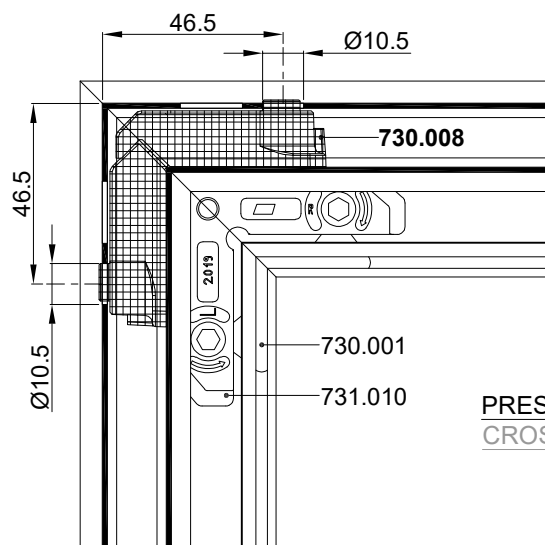
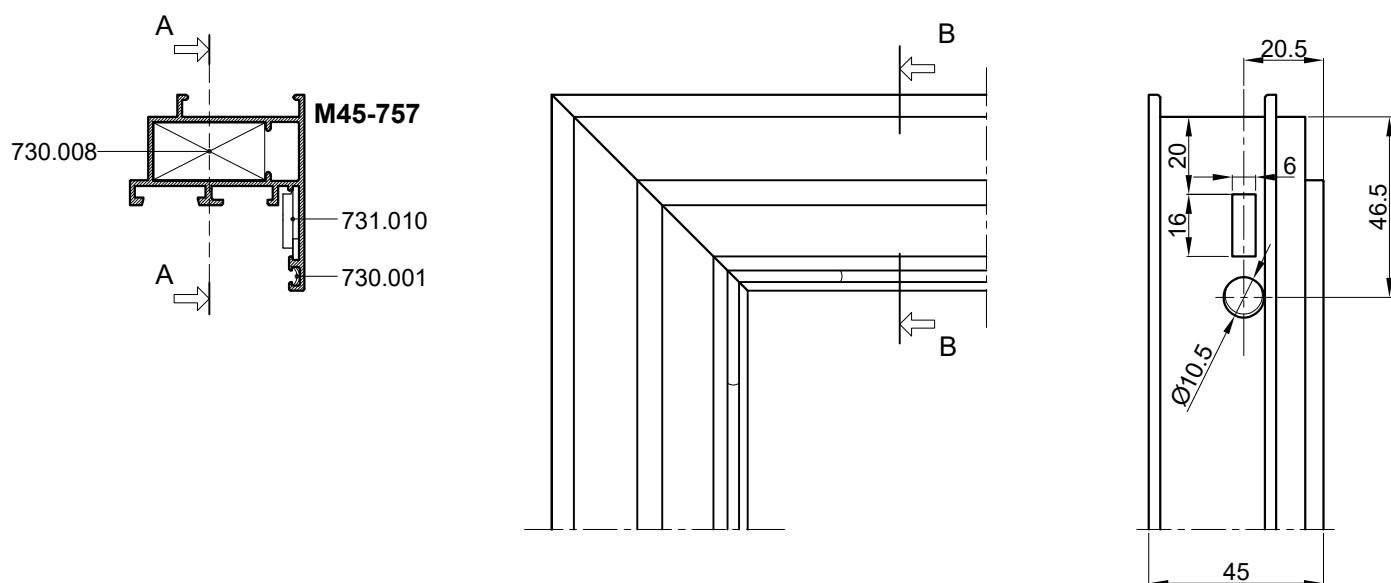


PRESJEK A-A
CROSS SECTION A-A



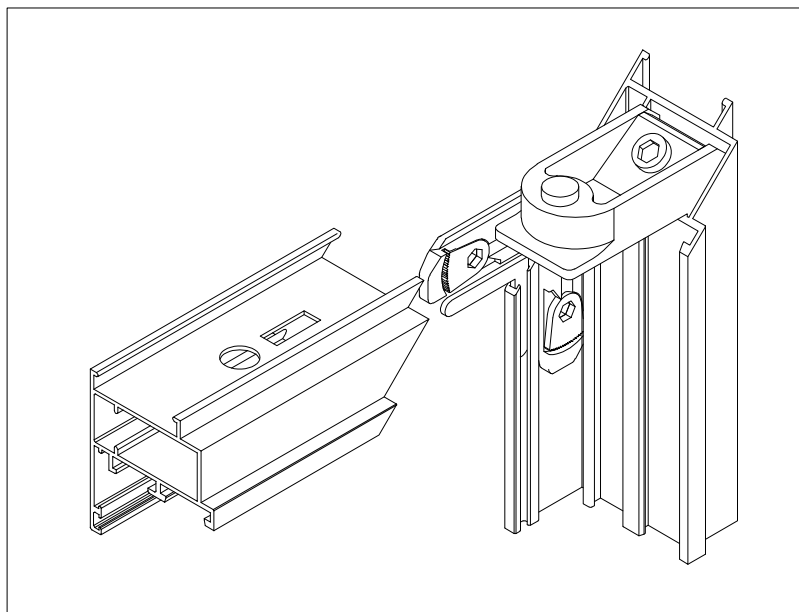
SPAJANJE PROFILA M45-757 KUTNIKOM 730.008 CONNECTION OF PROFILE M45-757 WITH CORNER BRACKET 730.008

PRESJEK B-B CROSS SECTION B-B



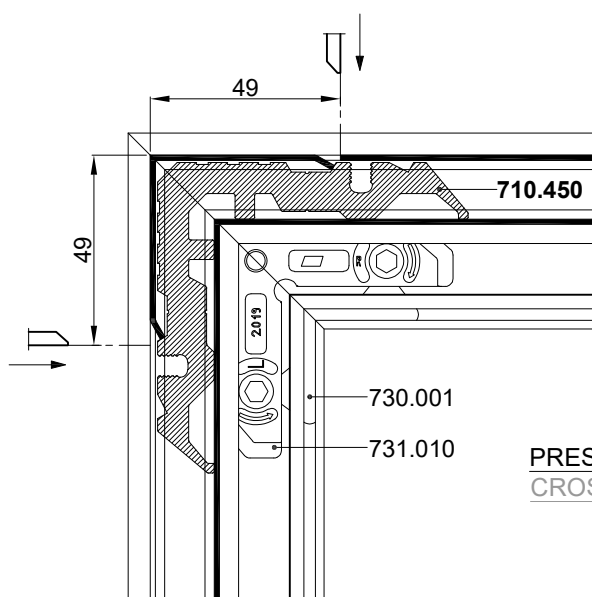
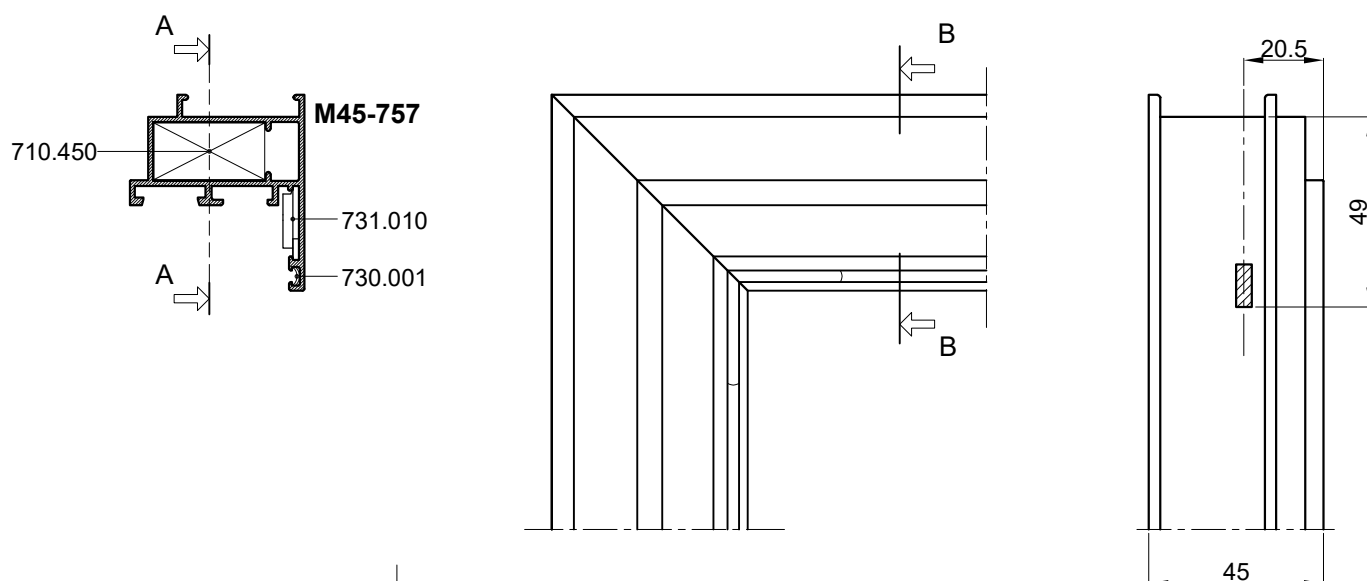
Spajanje kutnikom 730.008
predobradom štancanja
Connectin with corner bracket 730.008
with punching preprocessing

PRESJEK A-A CROSS SECTION A-A



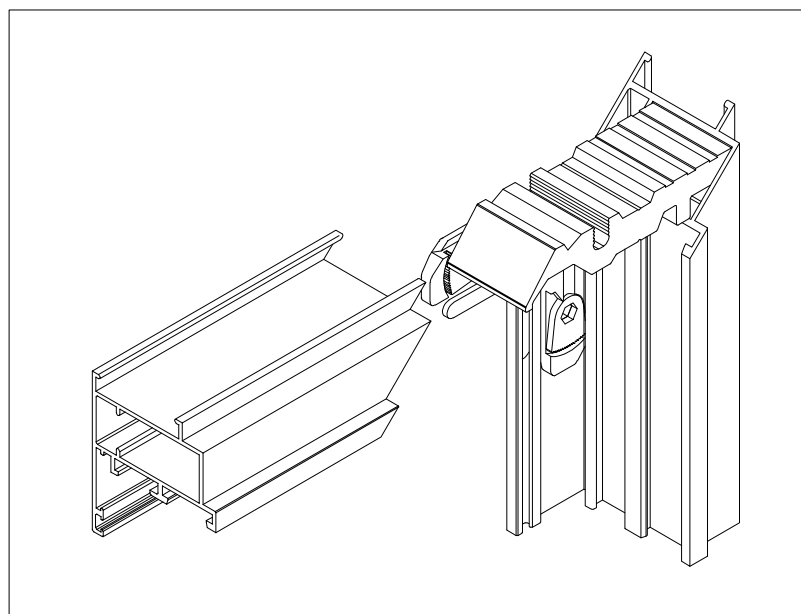
SPAJANJE PROFILA M45-757 KUTNIKOM 710.450 CONNECTION OF PROFILE M45-757 WITH CORNER BRACKET 710.450

PRESJEK B-B CROSS SECTION B-B



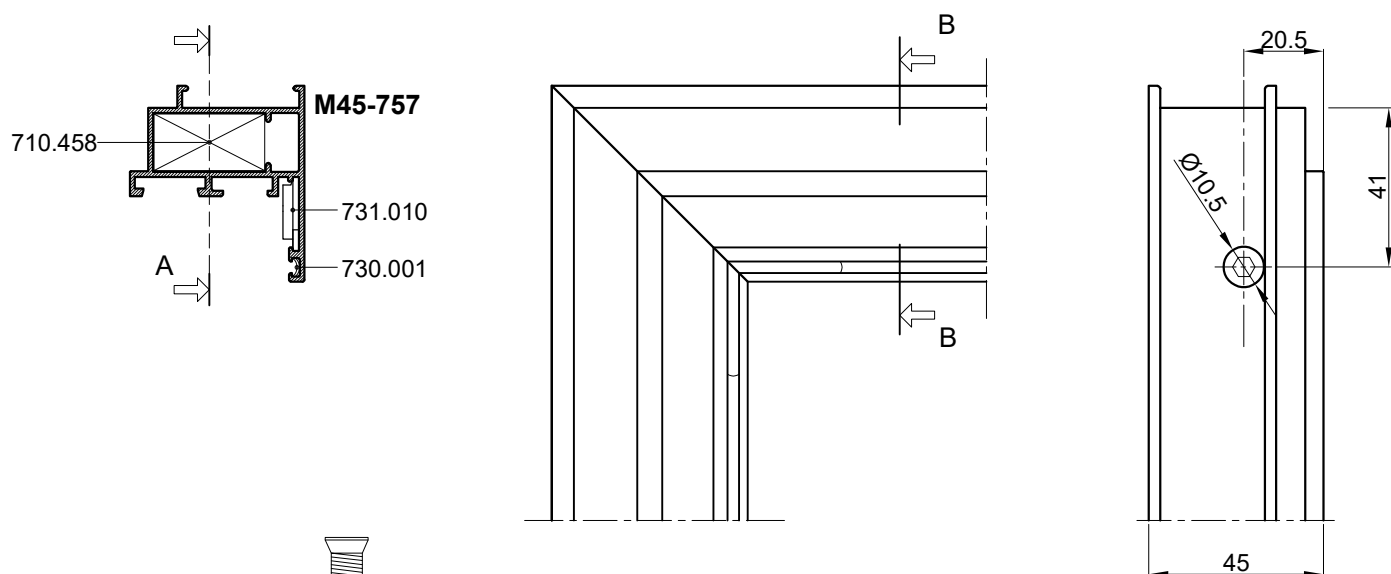
Spajanje kutnikom 710.450
uprešavanjem stijenke
profila u kutnu spojnicu
Corn. brac. connection 710.450
aluminium profile corner crimping

PRESJEK A-A CROSS SECTION A-A

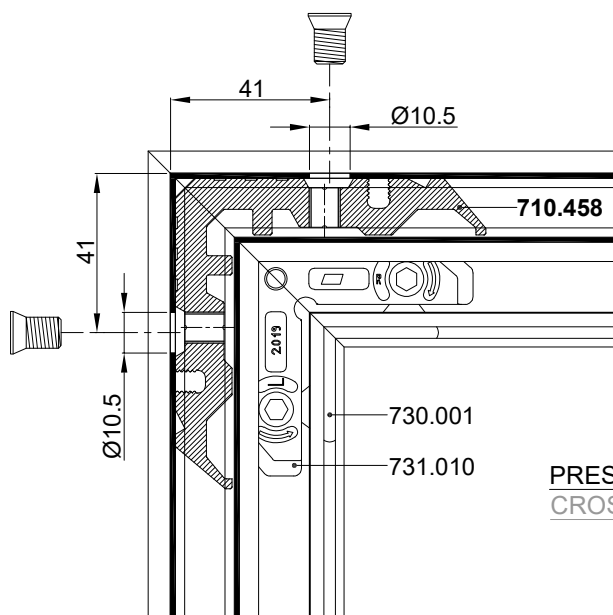


SPAJANJE PROFILA M45-757 KUTNIKOM 710.458 CONNECTION OF PROFILE M45-757 WITH CORNER BRACKET 710.458

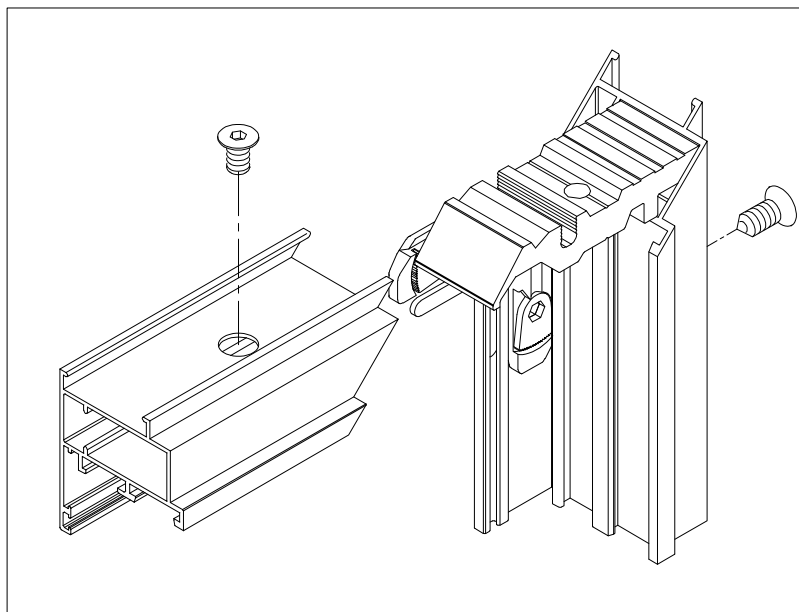
PRESJEK B-B
CROSS SECTION B-B



Spajanje kutnikom 710.458
vjcima M8x13 -tip Feal-(štanca S1)
Corner bracket connection 710.458
screws M8x13 -type Feal-(punch S1)

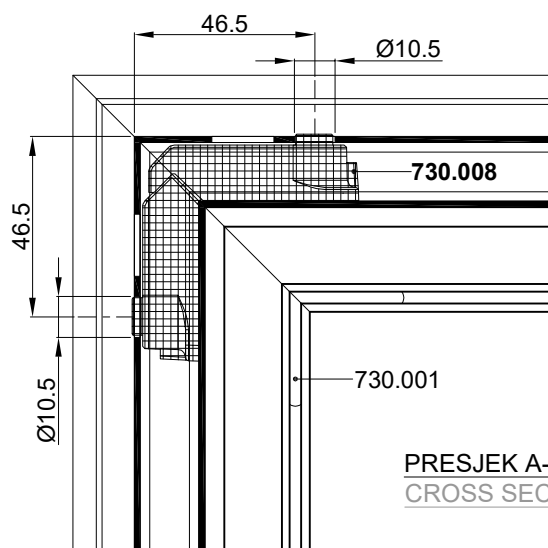
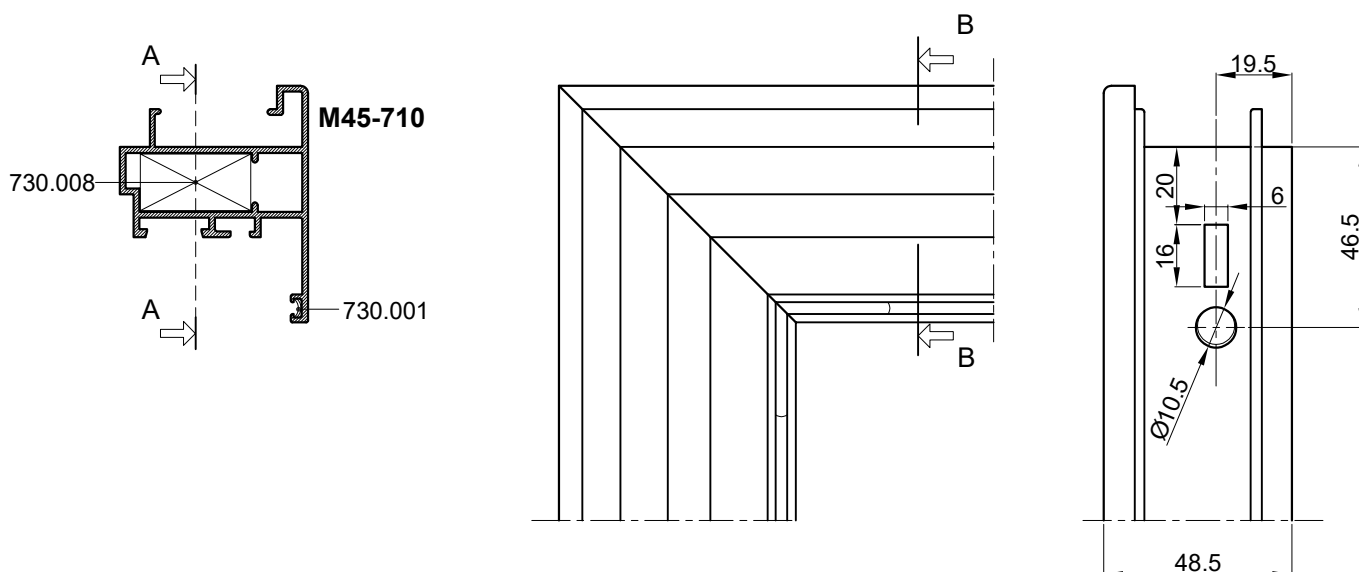


PRESJEK A-A
CROSS SECTION A-A



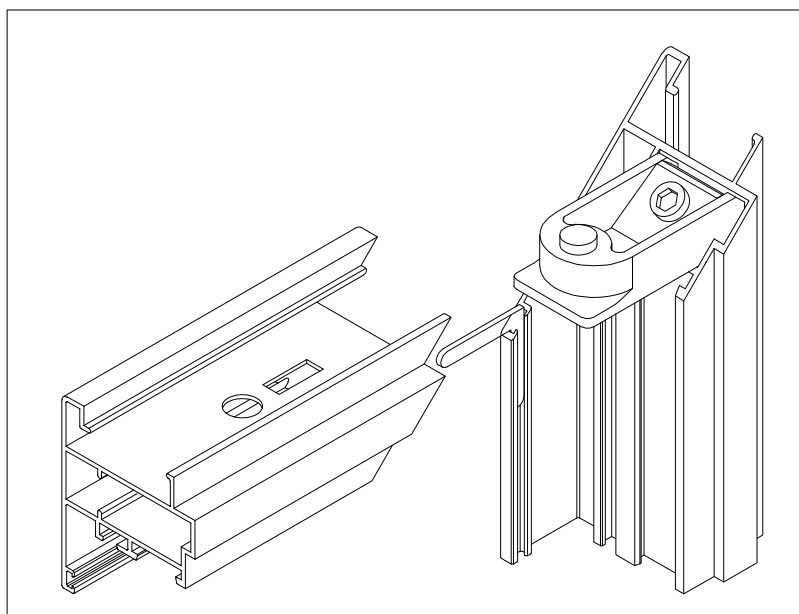
SPAJANJE PROFILA M45-710 KUTNIKOM 730.008
CONNECTION OF PROFILE M45-710 WITH CORNER BRACKET 730.008

PRESJEK B-B
CROSS SECTION B-B



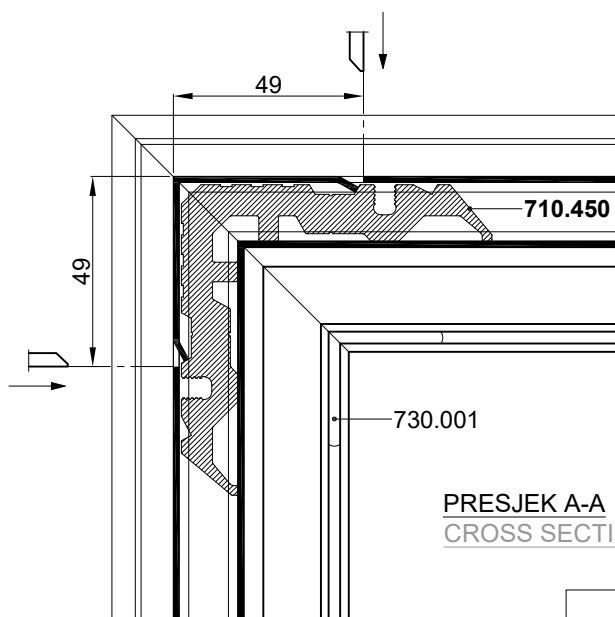
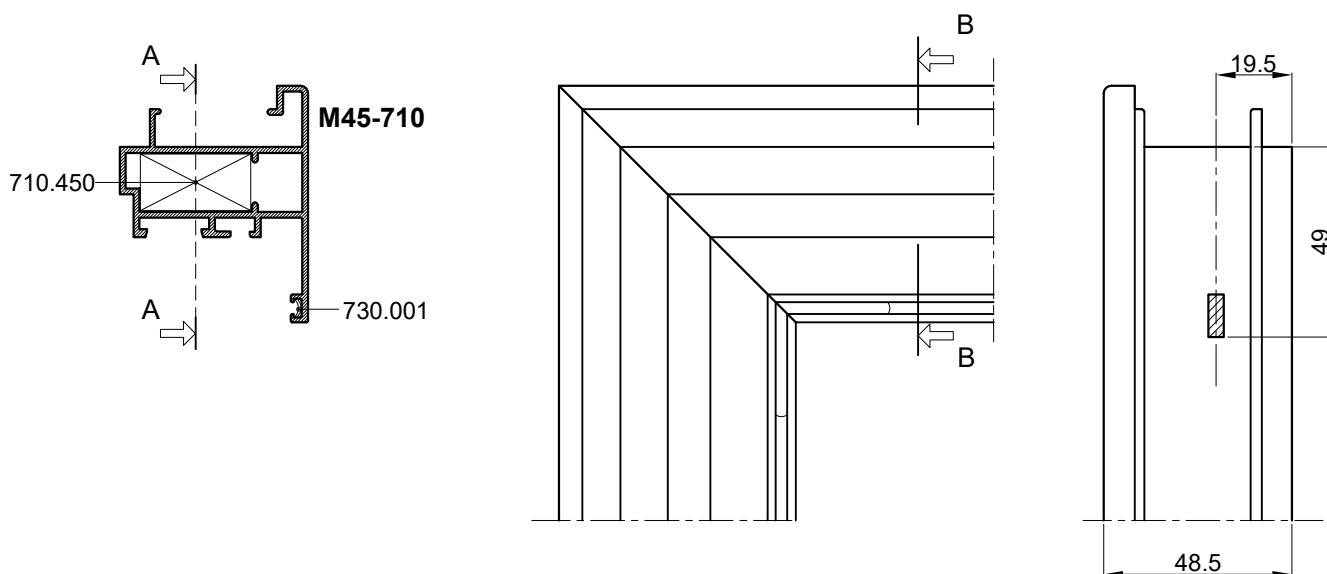
Spajanje kutnikom 730.008
predobradom štancanja
Connectin with corner bracket 730.008
with punching preprocessing

PRESJEK A-A
CROSS SECTION A-A



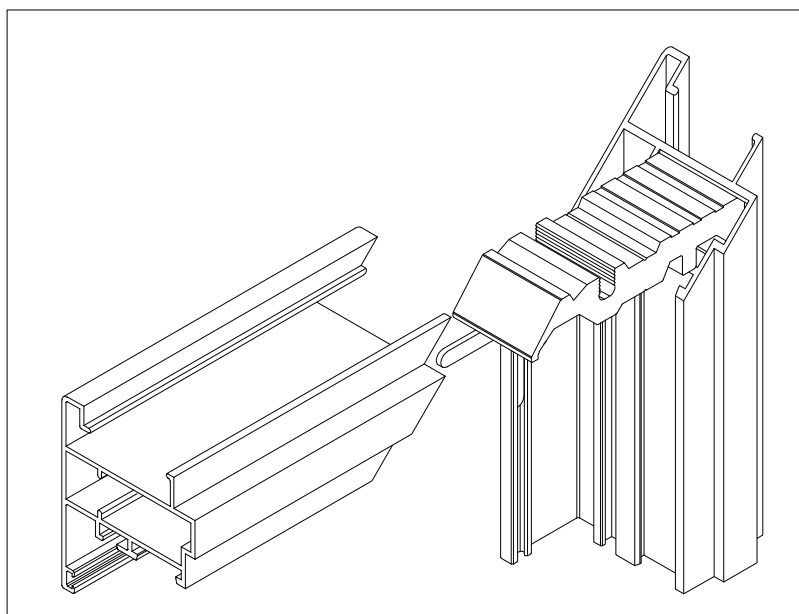
SPAJANJE PROFILA M45-710 KUTNIKOM 710.450
CONNECTION OF PROFILE M45-710 WITH CORNER BRACKET 710.450

PRESJEK B-B
CROSS SECTION B-B



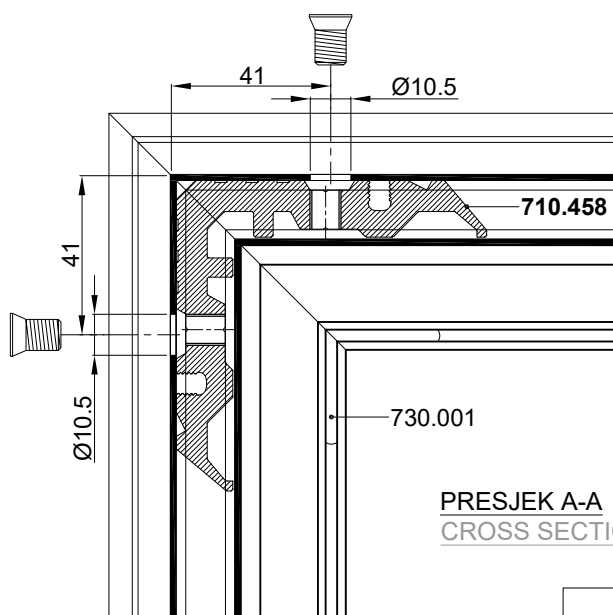
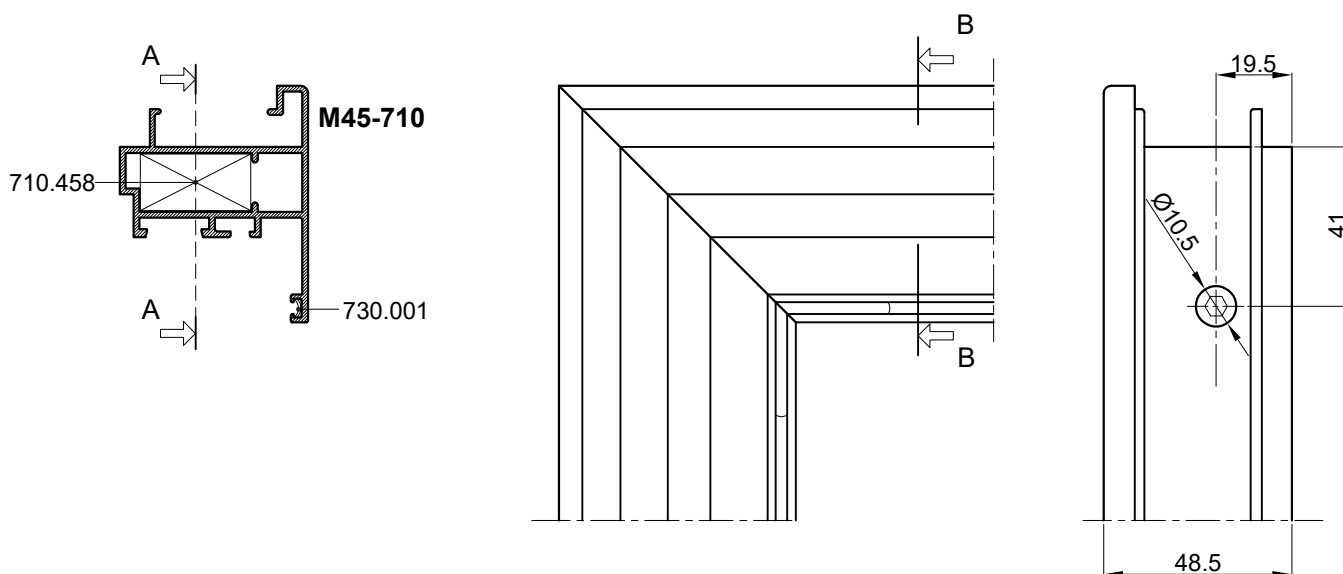
Spajanje kutnikom 710.450
uprešavanjem stijenke
profila u kutnu spojnicu
Corn. brac. connection 710.450
aluminium profile corner crimping

PRESJEK A-A
CROSS SECTION A-A



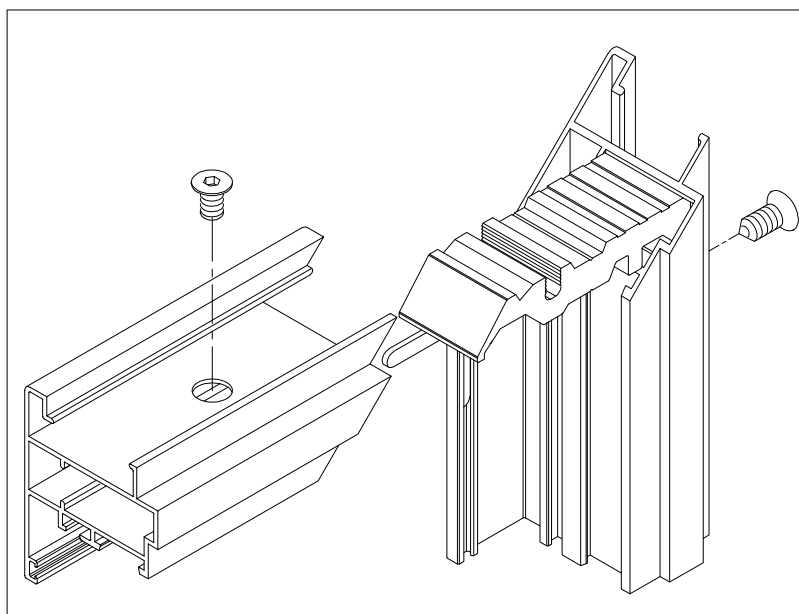
SPAJANJE PROFILA M45-710 KUTNIKOM 710.458
CONNECTION OF PROFILE M45-710 WITH CORNER BRACKET 710.458

PRESJEK B-B
CROSS SECTION B-B



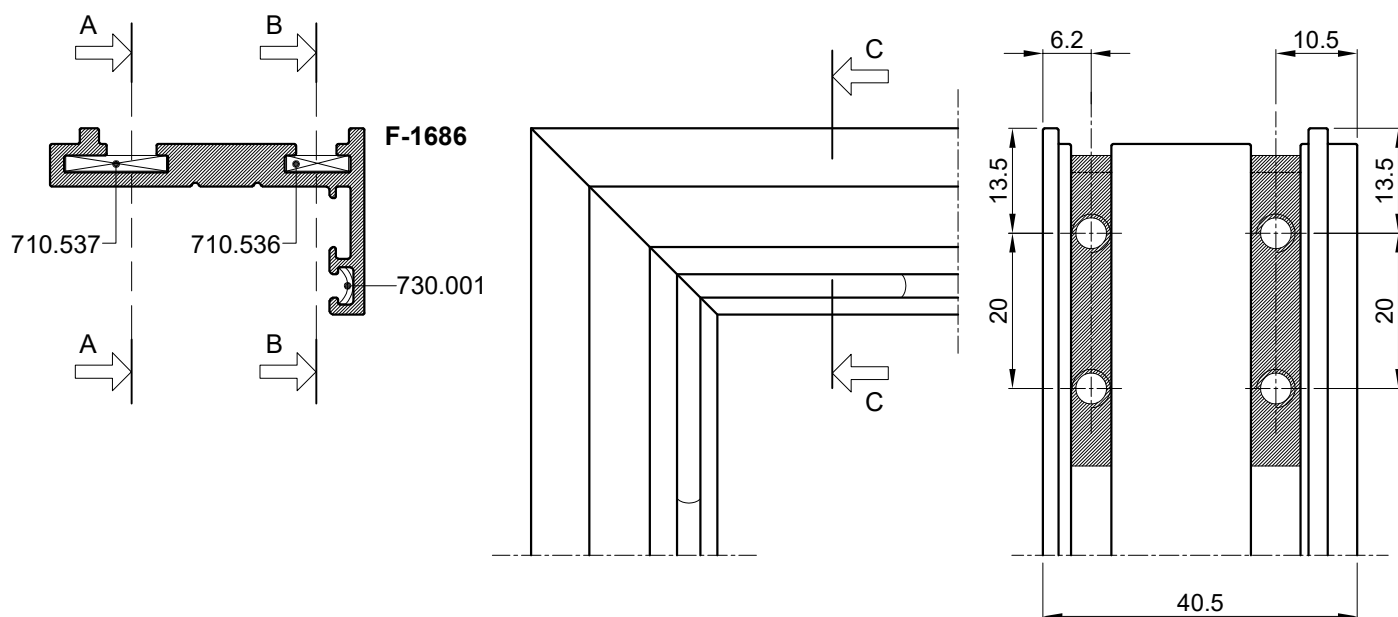
Spajanje kutnikom 710.458
vijcima M8x13 -tip Feal-(štanca S1)
Corner bracket connection 710.458
screws M8x13 -type Feal-(punch S1)

PRESJEK A-A
CROSS SECTION A-A



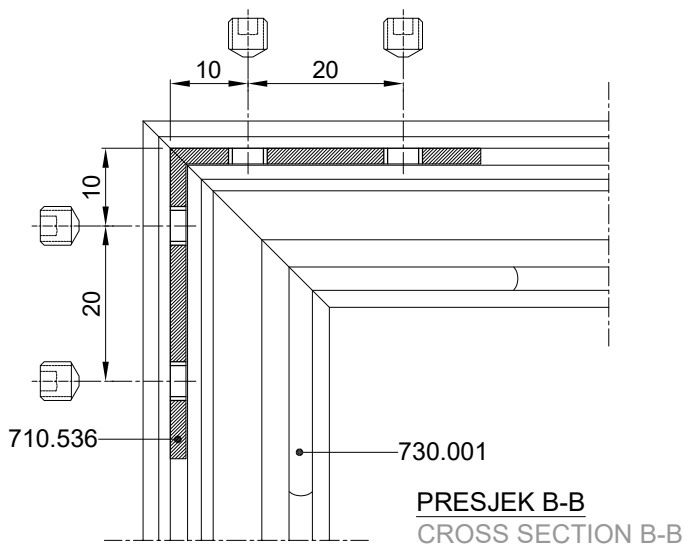
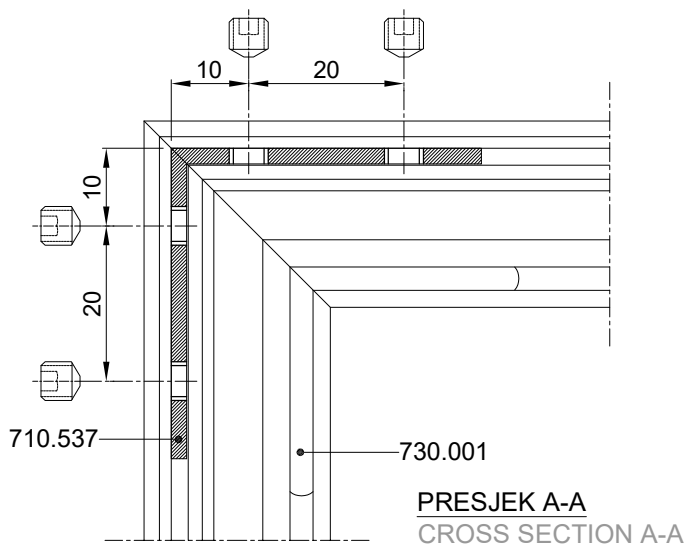
SPAJANJE PROFILA F-1686 KUTNICIMA 710.536 I 710.537
CONNECTION OF PROFILE F-1686 WITH CORNER BRACKETS 710.536 AND 710.537

PRESJEK C-C
CROSS SECTION C-C



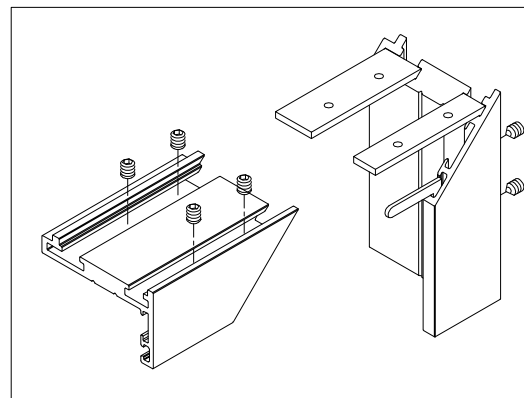
Spajanje kutnikom 710.537
vjcima M5x5 DIN 914 (431.326)
Corner bracket connection 710.537
screws M5x5 DIN 914 (431.326)

Spajanje kutnikom 710.536
vjcima M5x5 DIN 914 (431.326)
Corner bracket connection 710.536
screws M5x5 DIN 914 (431.326)



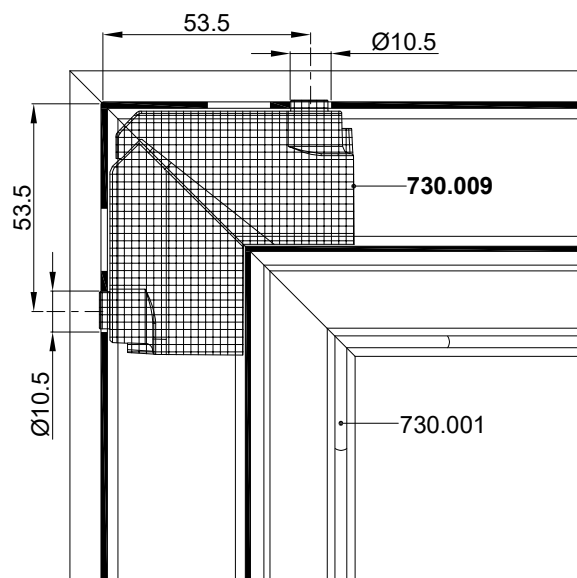
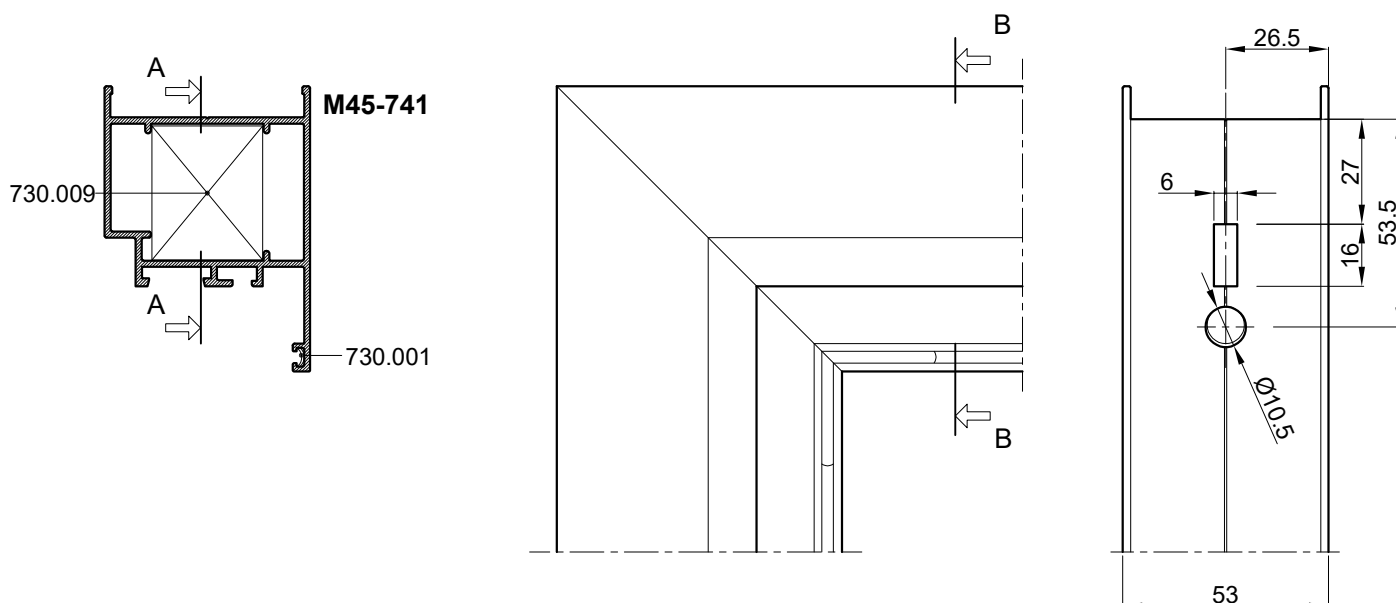
Napomena /Remark:

- Ako se ram sastoji samo od profila F-1686, tada se spajanje izvodi pomoću kutnih spojnika i odgovarajućih vijaka M5x5 DIN 914 (431.236).
- Ako se profil F-1686 ugrađuje u već postojeći ram nekog drugog profila, onda se spajanje profila F-1686 izvodi samo pomoću kutnih spojnika.
- If the frame is made only from profile F-1686, then the corner connection is done with corner brackets and screws M5x5 DIN 914 (431.236).
- If the profile F-1686 is installed in another frame, then the corner connection is done only with corner brackets.



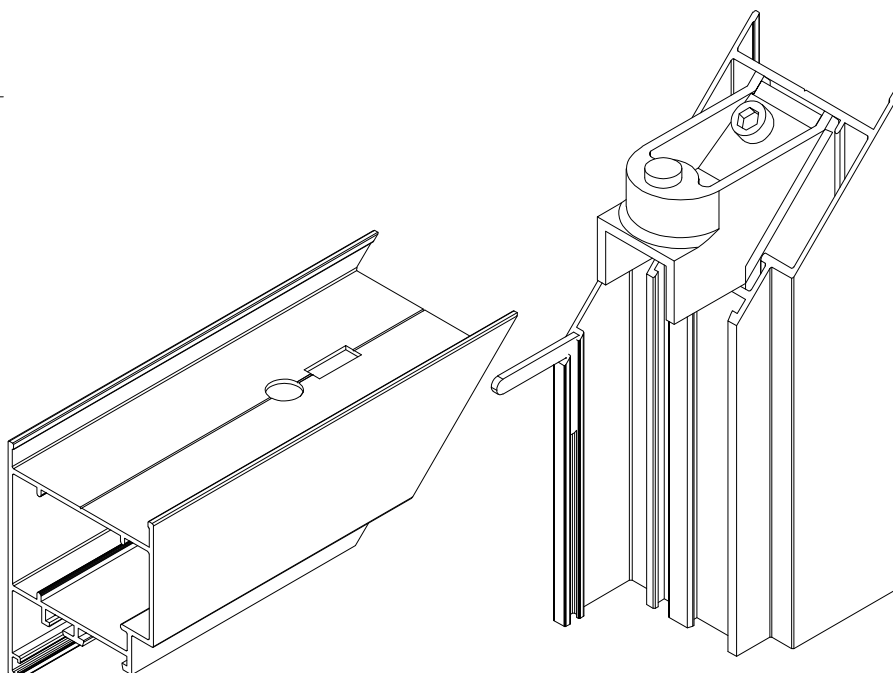
SPAJANJE PROFILA M45-741 KUTNOM SPOJNICOM 730.009
CONNECTION OF PROFILE M45-741 WITH CORNER BRACKET 730.009

PRESJEK B-B
CROSS SECTION B-B



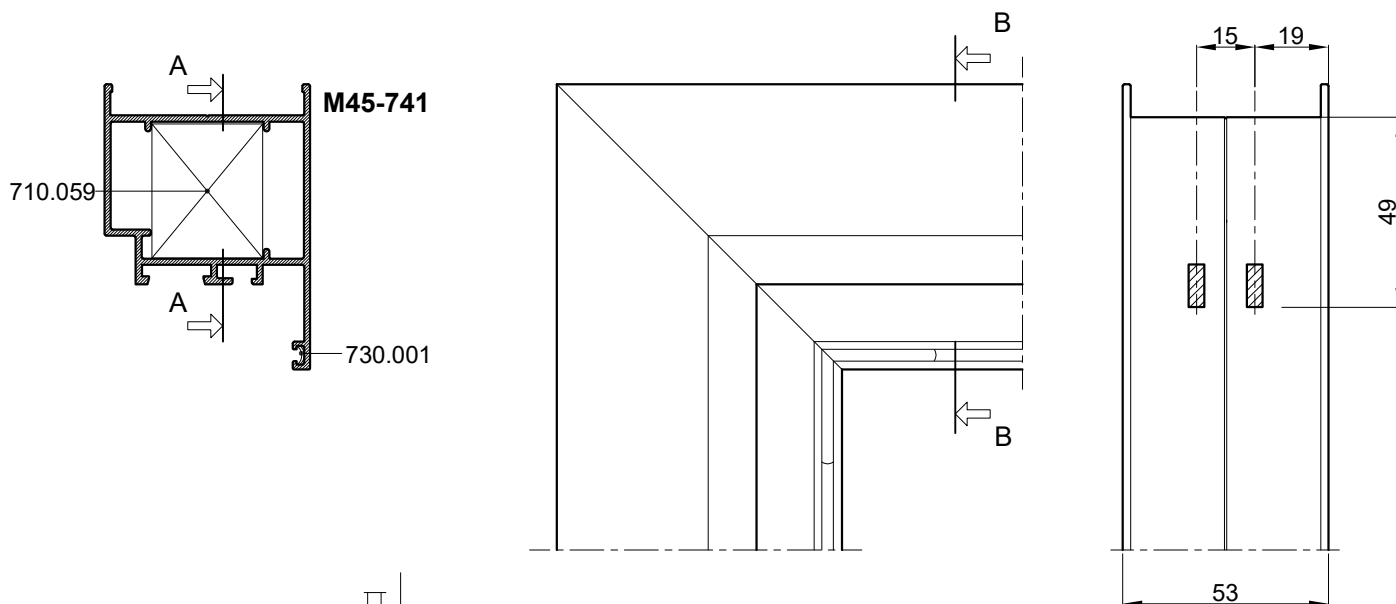
Spajanje kutnom spojnicom 730.009
predobradom štancanja
Connecting with corner bracket 730.009
with punching preprocessing

PRESJEK A-A
CROSS SECTION A-A

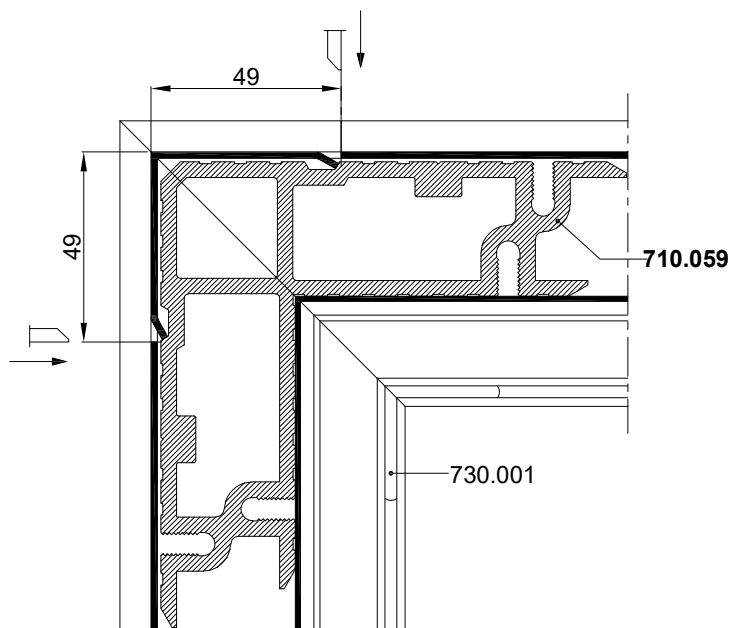


SPAJANJE PROFILA M45-741 KUTNOM SPOJNICOM 710.059
CONNECTION OF PROFILE M45-741 WITH CORNER BRACKET 710.059

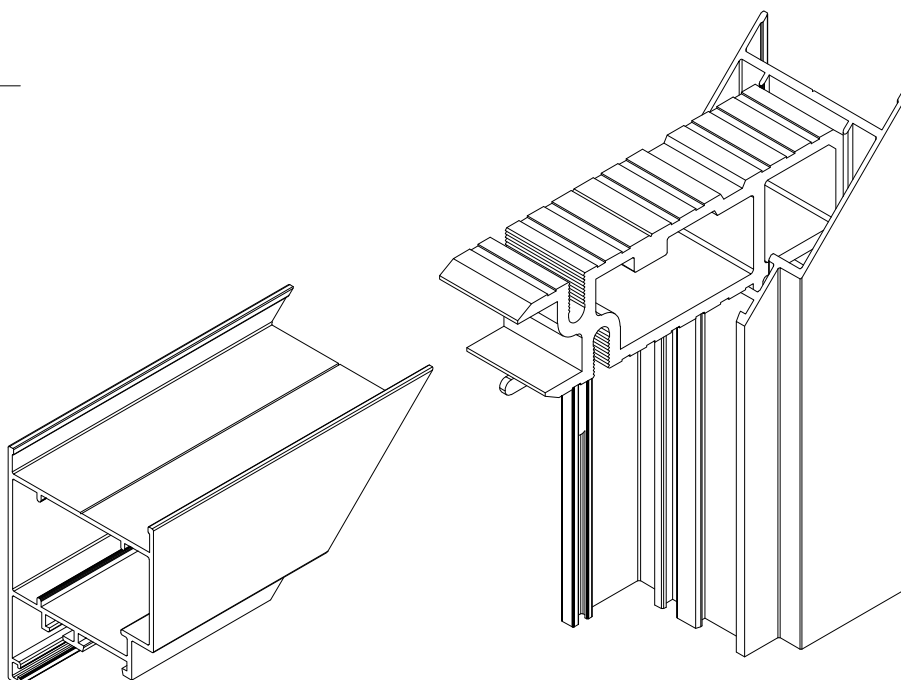
PRESJEK B-B
CROSS SECTION B-B



Spajanje kutnom spojnicom
710.059 uprešavanjem stijenke
profila u kutnu spojnicu
Corn. brac. connection 710.059
aluminium profile corner crimping

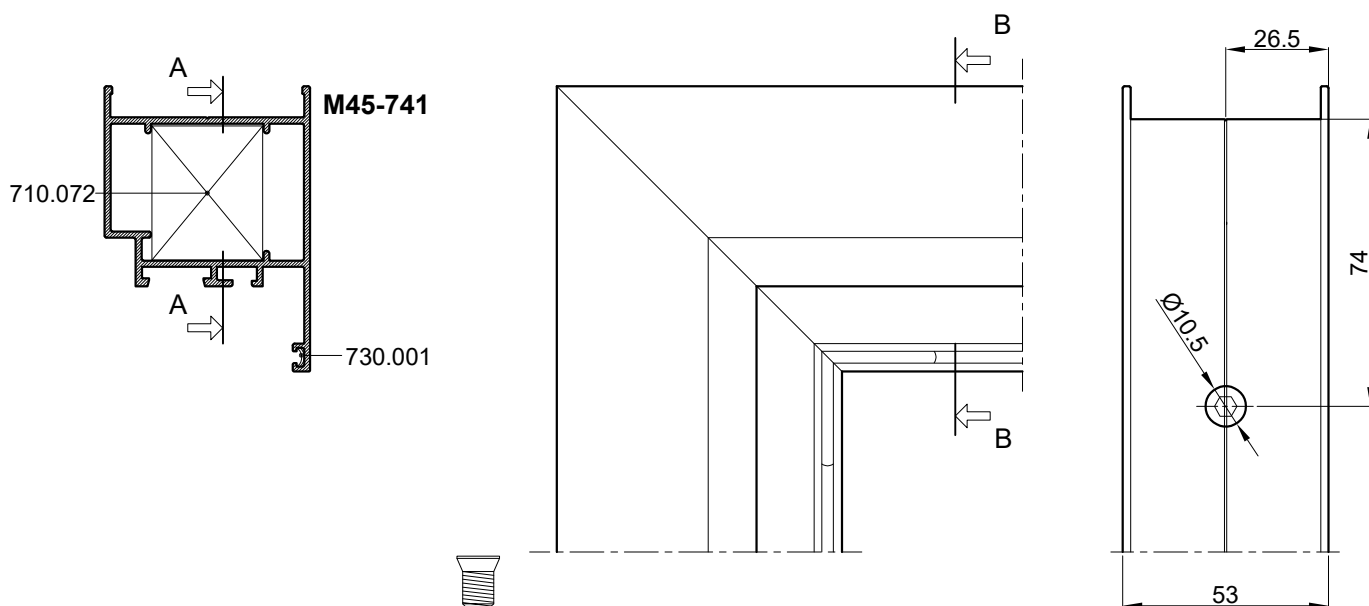


PRESJEK A-A
CROSS SECTION A-A

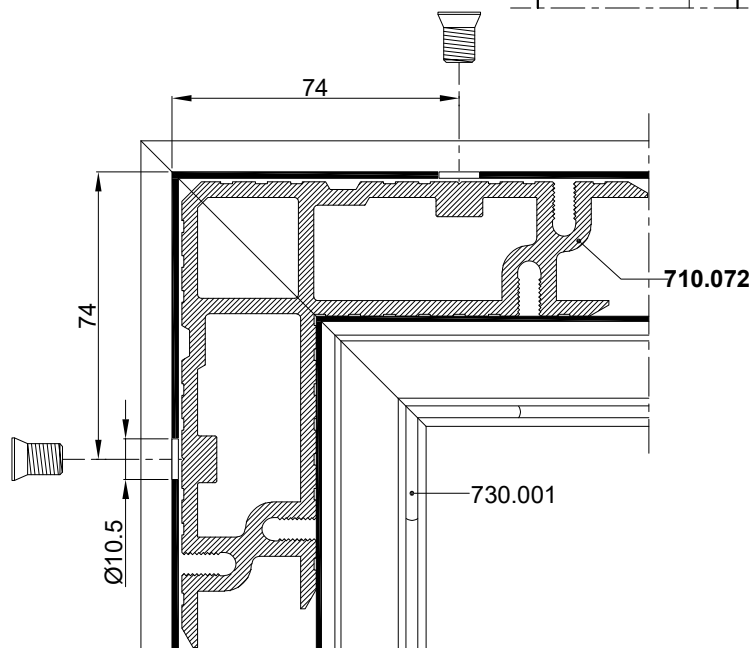


SPAJANJE PROFILA M45-741 KUTNOM SPOJNICOM 710.072
CONNECTION OF PROFILE M45-741 WITH CORNER BRACKET 710.072

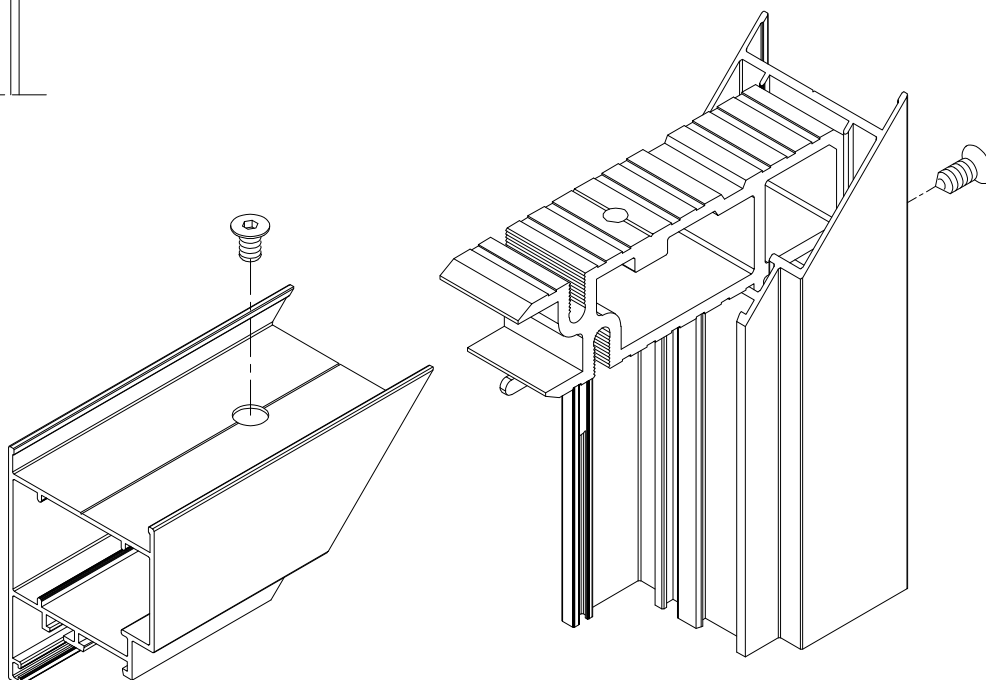
PRESJEK B-B
CROSS SECTION B-B



Spajanje kutnom spojnicom 710.072
vijcima M8x13 -tip Feal-(štanca S1)
Corner bracket connection 710.072
screws M8x13 -type Feal-(punch S1)

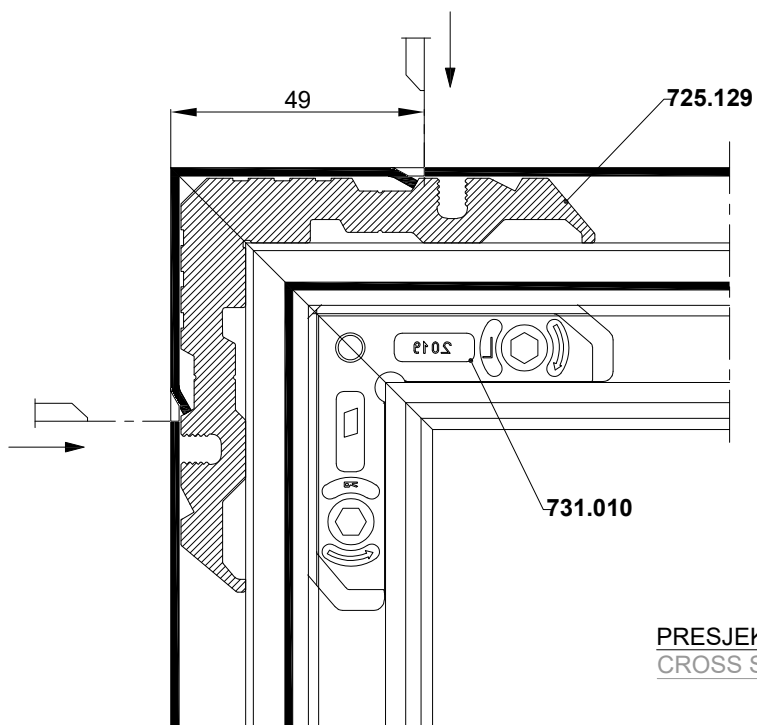
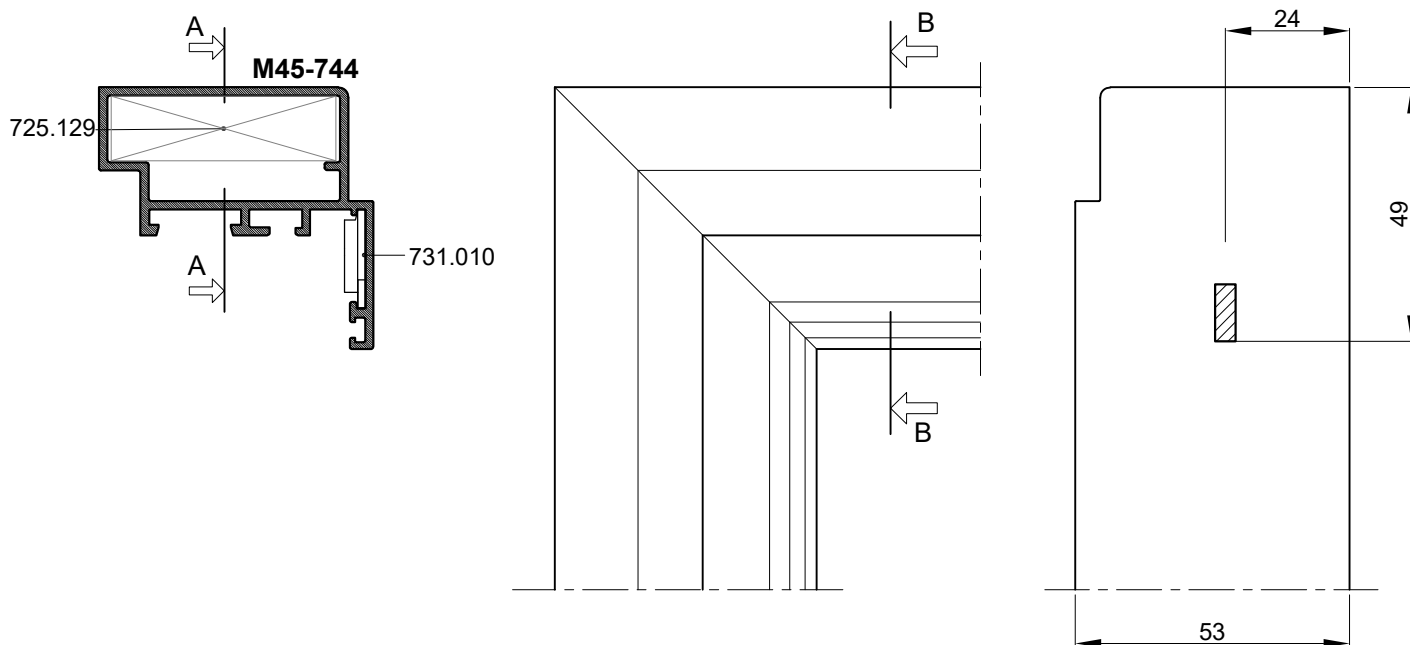


PRESJEK A-A
CROSS SECTION A-A



SPAJANJE PROFILA M45-744 KUTNOM SPOJNICOM 725.129
CONNECTION OF PROFILE M45-744 WITH CORNER BRACKET 725..129

PRESJEK B-B
CROSS SECTION B-B

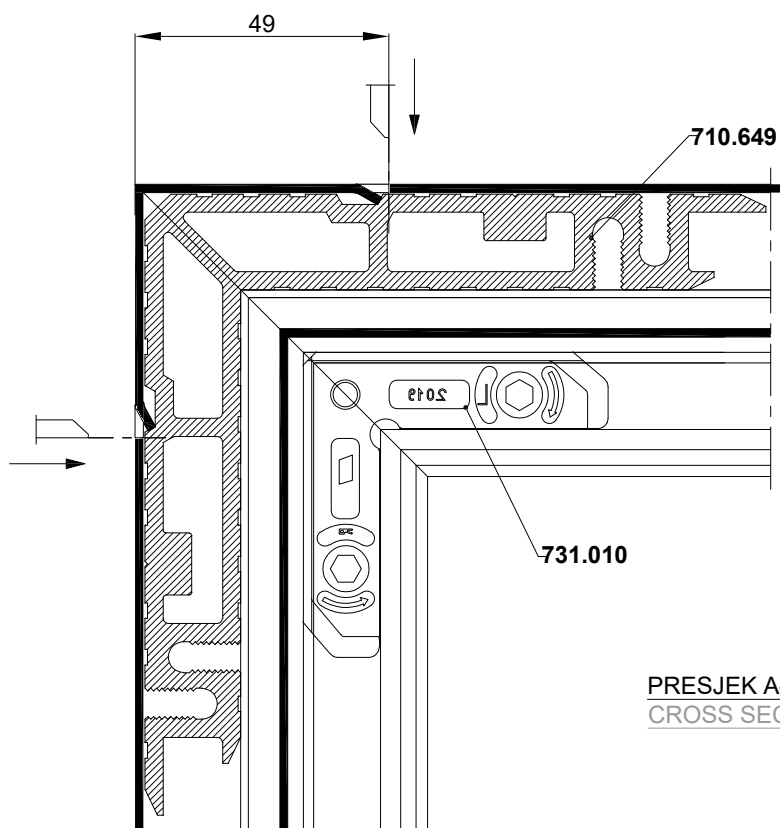
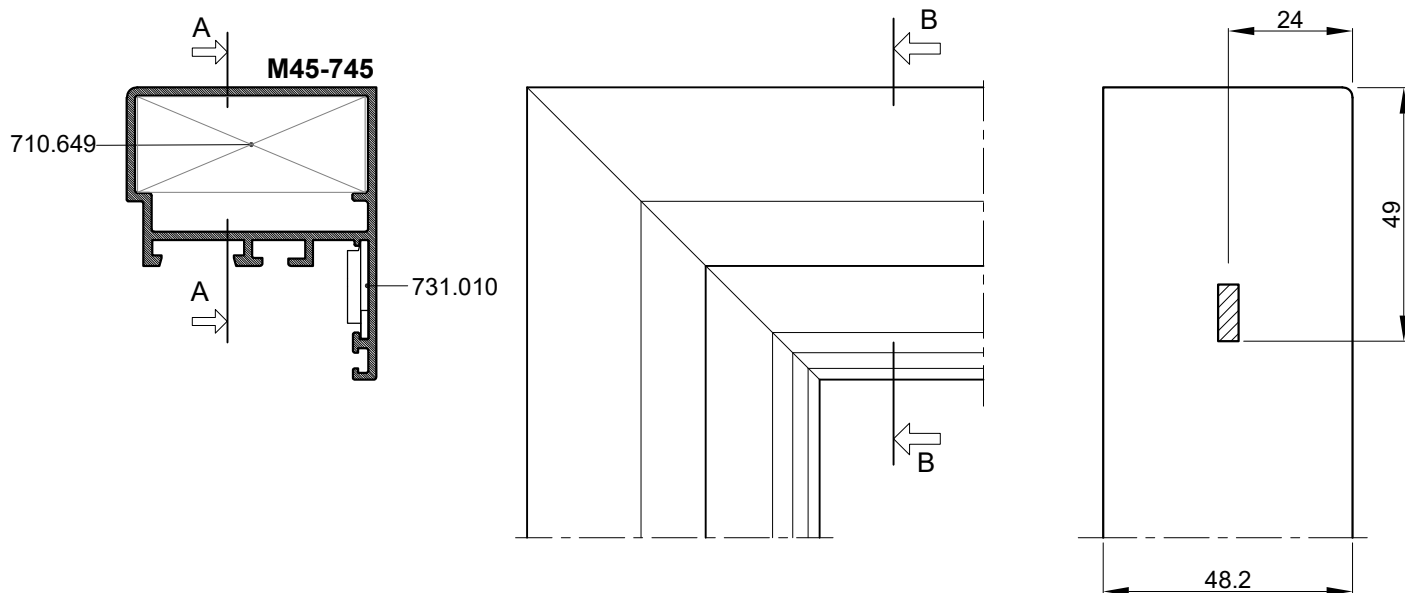


Spajanje kutnom spojnicom 725.129
uprešavanjem stijenke
profila u kutnu spojnicu
Corn. brac. connection 725.129
aluminium profile corner crimping

PRESJEK A-A
CROSS SECTION A-A

SPAJANJE PROFILA M45-745 KUTNOM SPOJNICOM 710.649
CONNECTION OF PROFILE M45-745 WITH CORNER BRACKET 710.649

PRESJEK B-B
CROSS SECTION B-B



Spajanje kutnom spojnicom 710.649
uprešavanjem stijenke
profila u kutnu spojnicu
Corn. brac. connection 710.649
aluminium profile corner crimping

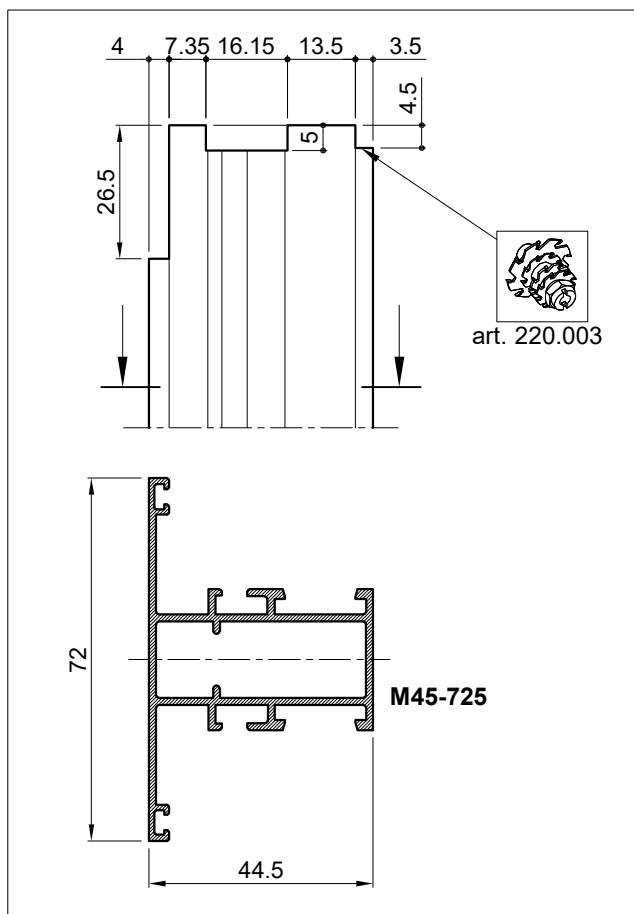
PRESJEK A-A
CROSS SECTION A-A

OBRADA PROFILA PREČKE (M45-725, M45-703, M45-726, M45-721, M45-723, M45-724, M45-727, M45-722)

PREMA PROFILIMA RAMA, KRILA I PREČKE.

PROCESSING OF CROSSBAR PROFILE (M45-725, M45-703, M45-726, M45-721, M45-723, M45-724, M45-727, M45-722)

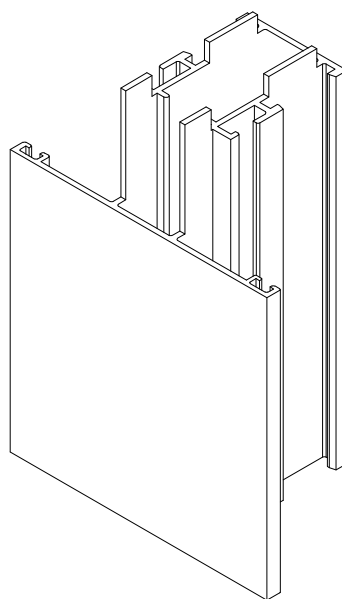
TOWARDS PROFILES OF FRAME, SASH AND CROSSBAR.



Obrada profila prečke

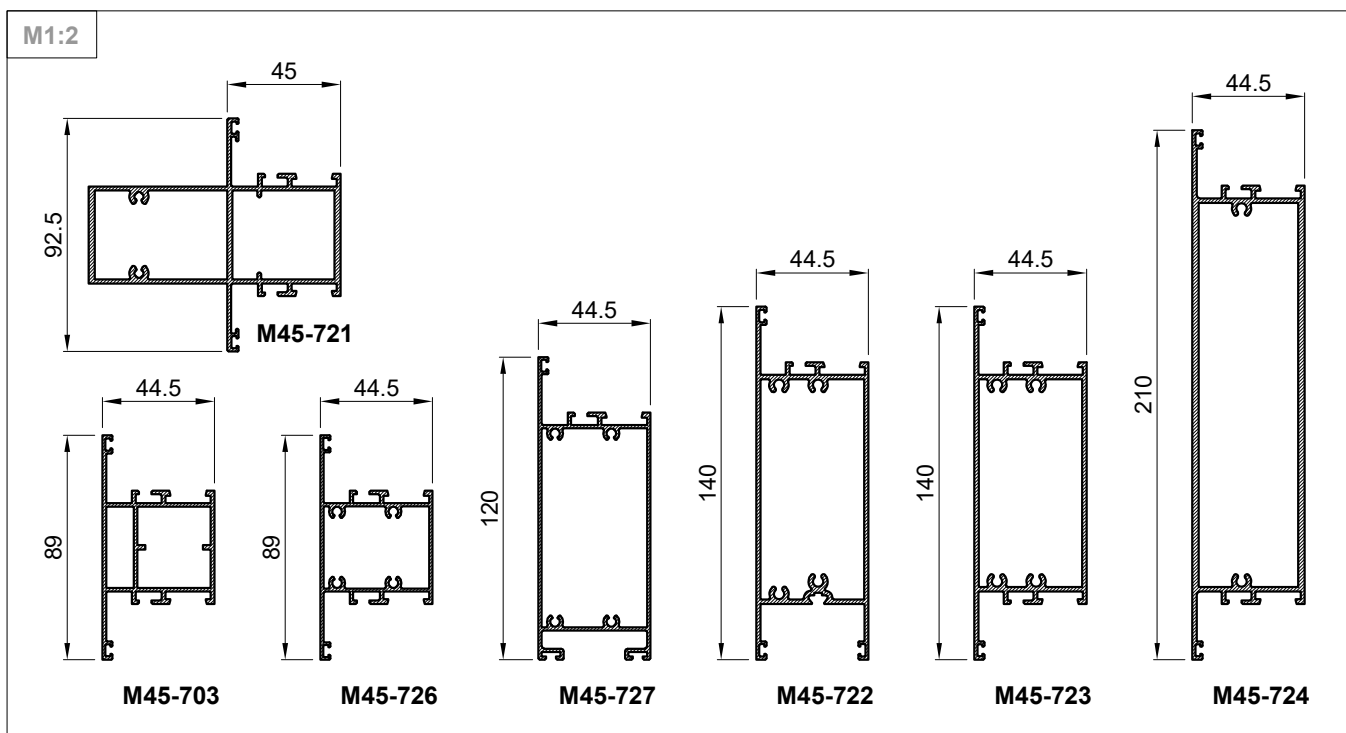
Processing of the crossbar profile

1. obrada profila snopom glodala art. **220.003**
2. obrada profila na glodalici ili obradnom centru
1. processing of the profile with milling cutter tool art. **220.003**
2. processing of the profile on a milling machine or a CNC machine



OBRADA PROFILA JE ISTA I ZA PROFILE:

PROFILE PROCESSING IS THE SAME FOR PROFILES:



OBRADA PROFILA PREČKE (M45-725, M45-703, M45-726, M45-721, M45-723, M45-724, M45-727, M45-722)

PREMA PROFILIMA RAMA, KRILA I PREČKE.

PROCESSING OF CROSSBAR PROFILE (M45-725, M45-703, M45-726, M45-721, M45-723, M45-724, M45-727, M45-722)
TOWARDS PROFILES OF FRAME, SASH AND CROSSBAR.

Obrada profila prečke

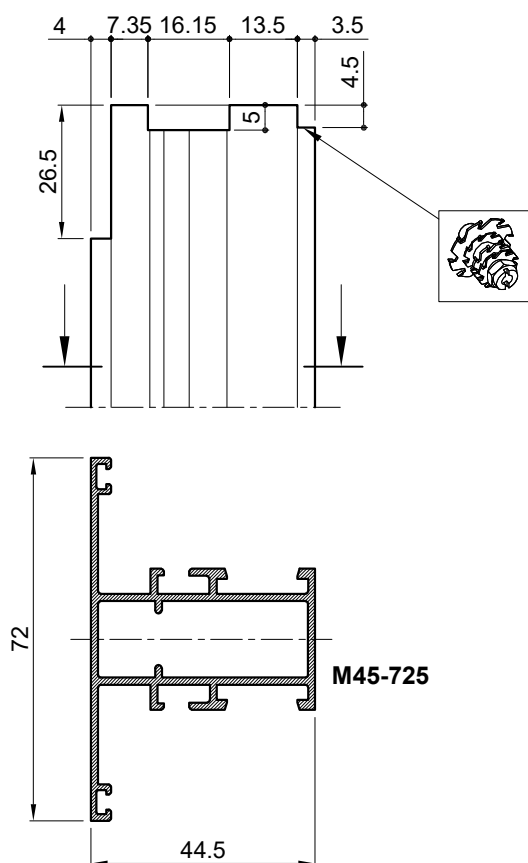
Processing of the crossbar profile

1. obrada profila snopom glodala art. **220.003**

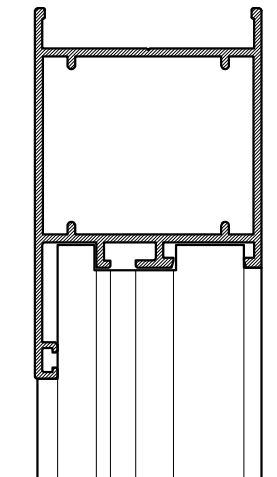
2. obrada profila na glodalici ili obradnom centru

1. processing of the profile with milling cutter tool
..... art. **220.003**

2. processing of the profile on a milling machine
or a CNC machine

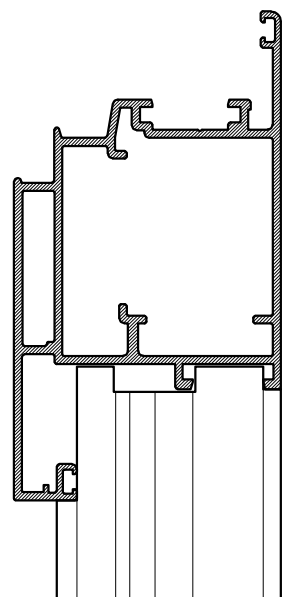


RAM FRAME



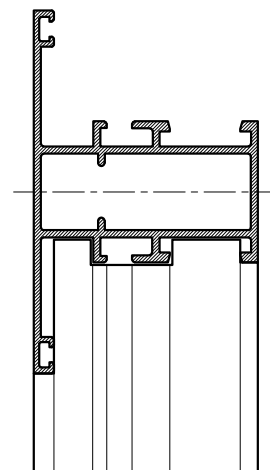
M45-717
M45-713
M45-700
M45-712
M45-715
M45-718
M45-716

KRILO SASH



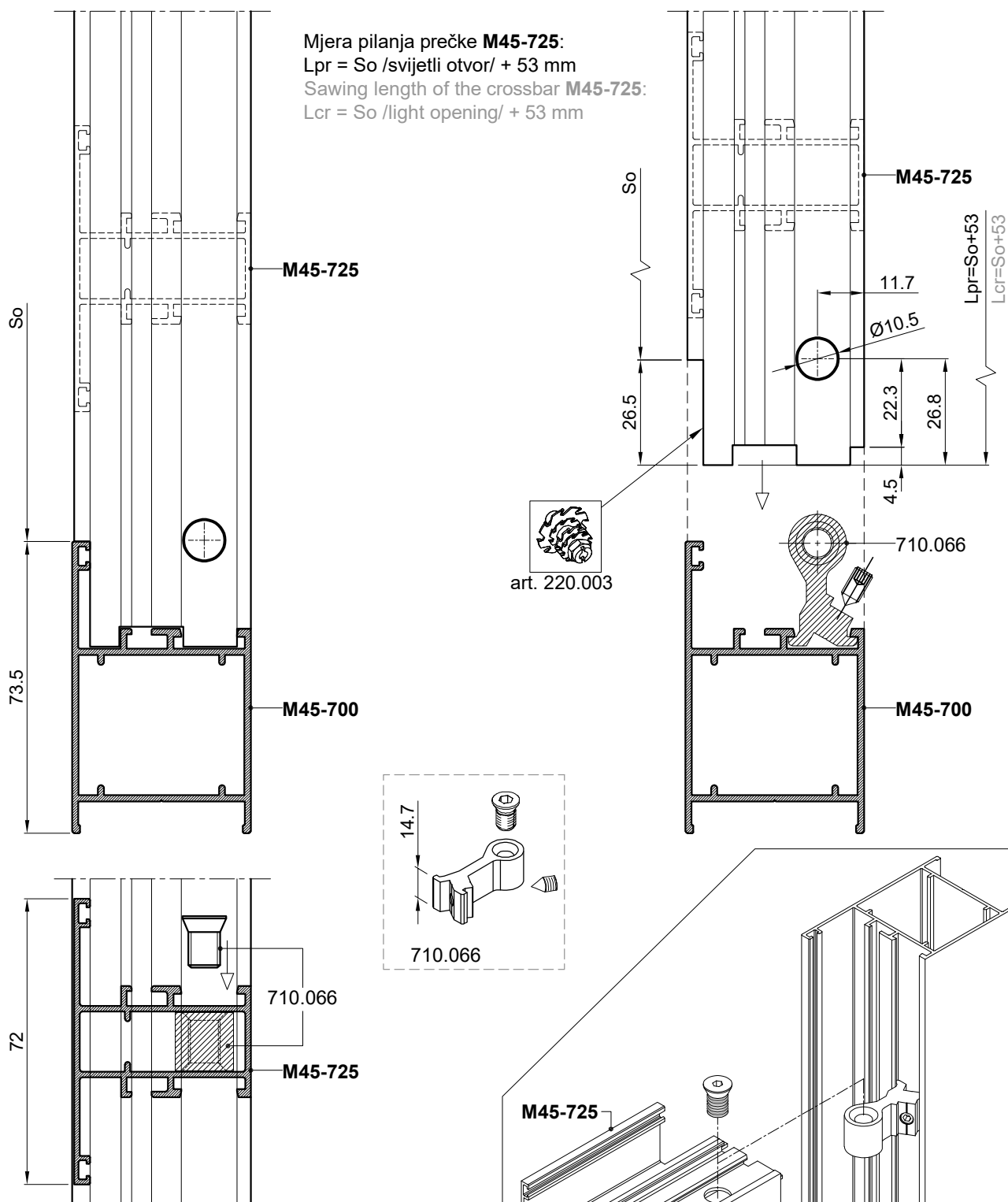
M45-737
M45-731
M45-734
M45-730
M45-701
M45-760
M45-707
M45-761

PREČKA CROSSBAR



M45-725
M45-703
M45-726
M45-721
M45-723
M45-724
M45-727
M45-722

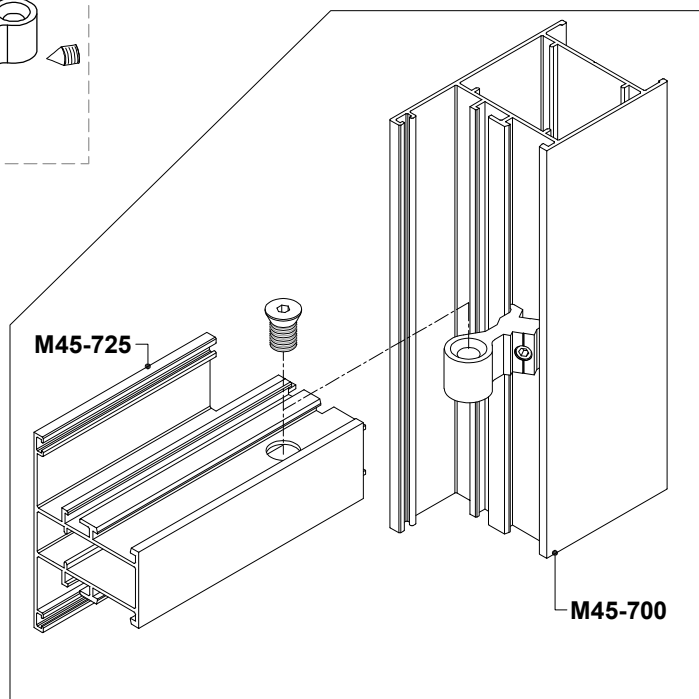
SPAJANJE PROFILA PREČKE **M45-725** S PROFILOM RAMA **M45-700** - POMOĆU VEZNIKA CONNECTING THE CROSSBAR PROFILE **M45-725** WITH FRAME PROFILE **M45-700** - BY USING CONNECTING ELEMENT -(T BRACKET)



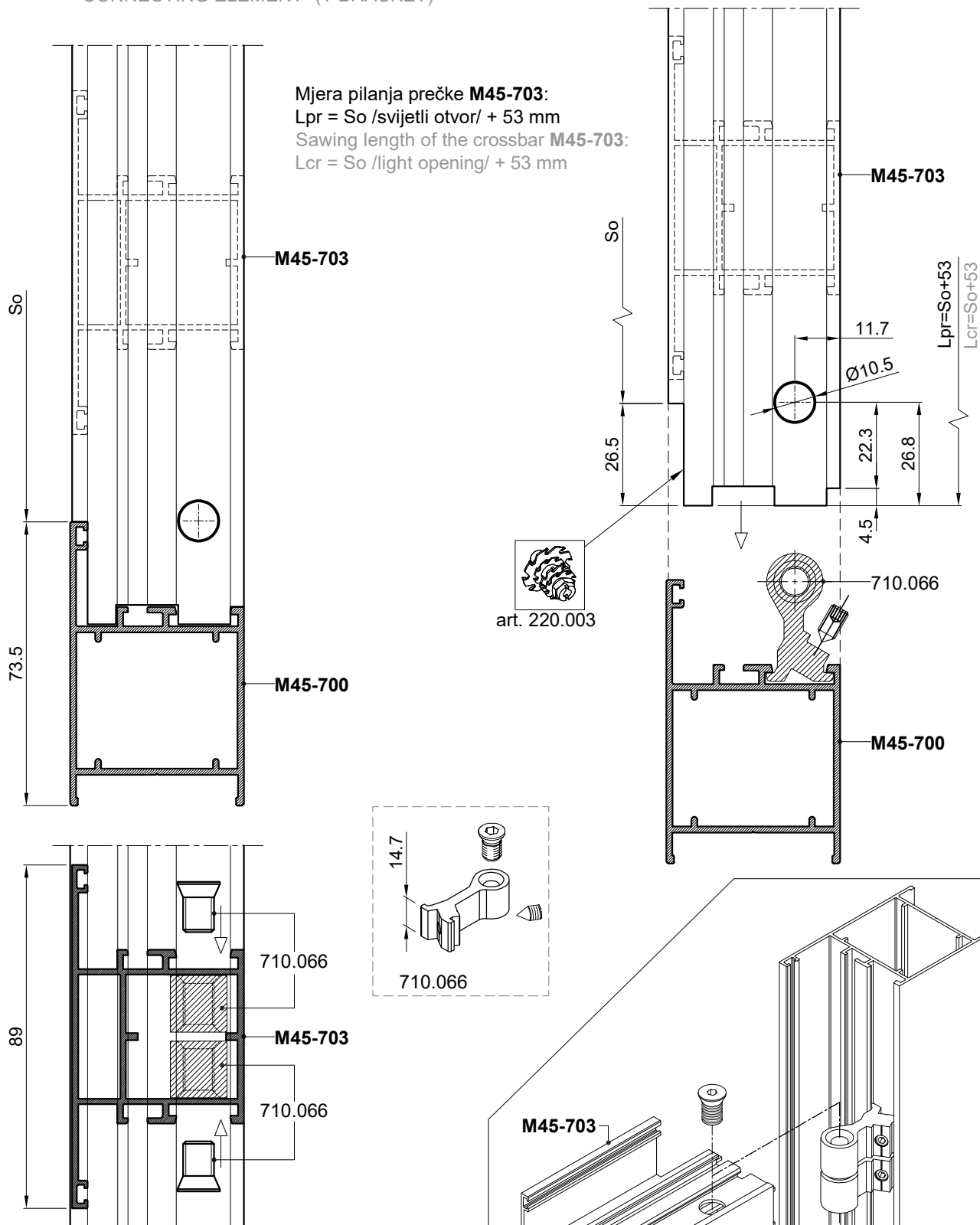
Napomena /Remark:

Ovakav način spajanja profila prečke **M45-725** je isti i za sve profile rama, za sve profile prečke i za sve profile krila, osim profila krila M45-736.

Same connection procedure of crossbar profile **M45-725** is applicable for all frame profiles, for all crossbar profiles and for all sash profiles, except sash profile M45-736.



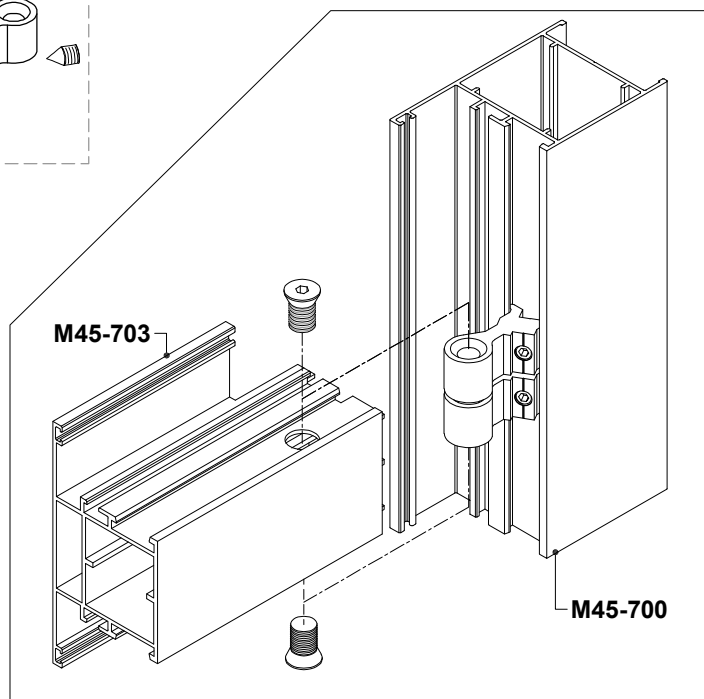
SPAJANJE PROFILA PREČKE **M45-703** S PROFILOM RAMA **M45-700** - POMOĆU VEZNIKA CONNECTING THE CROSSBAR PROFILE **M45-703** WITH FRAME PROFILE **M45-700** - BY USING CONNECTING ELEMENT -(T BRACKET)



Napomena /Remark:

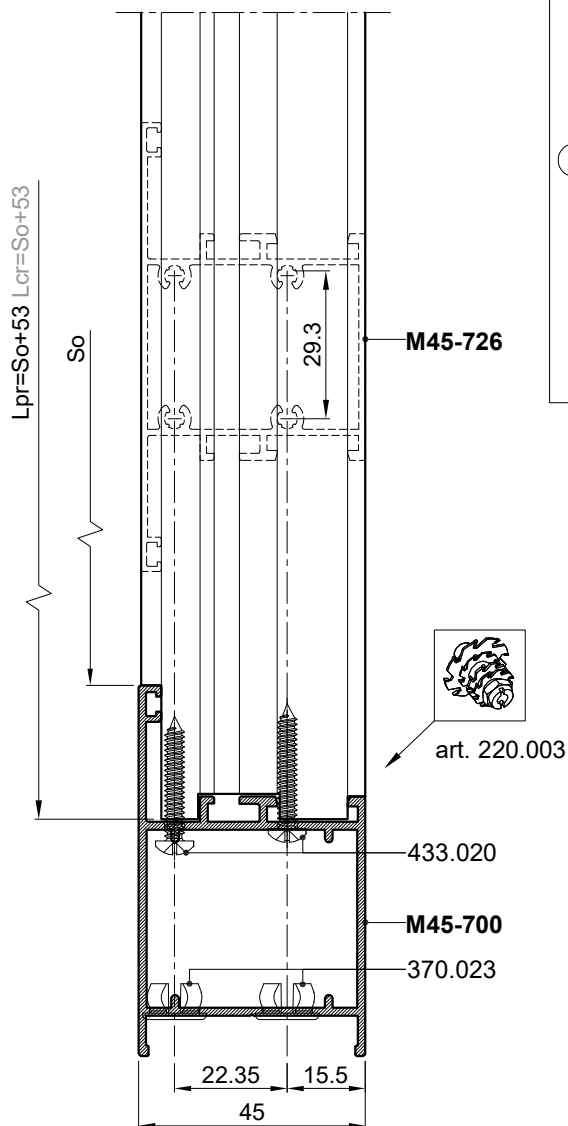
Ovakav način spajanja profila prečke **M45-703** je isti i za sve profile rama, za sve profile prečke i za sve profile krila, osim profila krila M45-736.

Same connection procedure of crossbar profile **M45-703** is applicable for all frame profiles, for all crossbar profiles and for all sash profiles, except sash profile M45-736.



SPAJANJE PROFILA PREČKE **M45-726** S PROFILOM RAMA **M45-700** - POMOĆU VIJAKA CONNECTING THE CROSSBAR PROFILE **M45-726** WITH FRAME PROFILE **M45-700** - USING SCREWS

Mjera pilanja prečke **M45-726**:
 $L_{pr} = S_o / \text{svijetli otvor} / + 53 \text{ mm}$
 Sawing length of the crossbar **M45-726**:
 $L_{cr} = S_o / \text{light opening} / + 53 \text{ mm}$



370.023
 pvc čep-mask-
 za Ø10 mm
 pvc cap-mask-
 for Ø10 mm

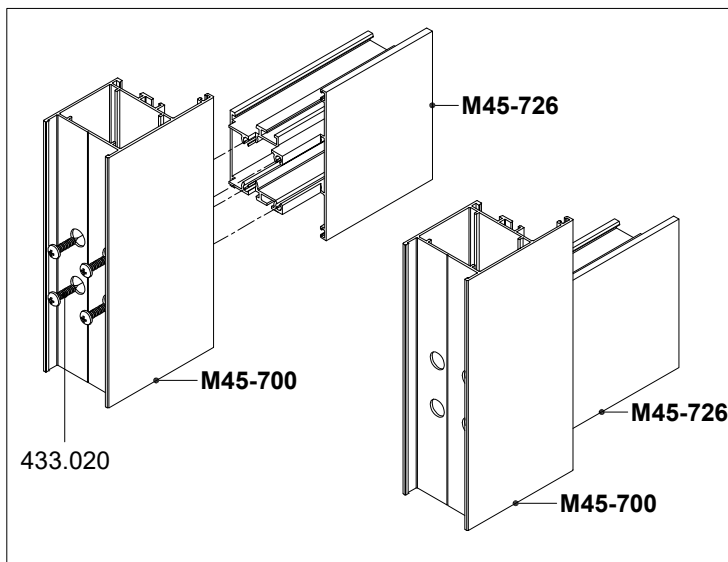
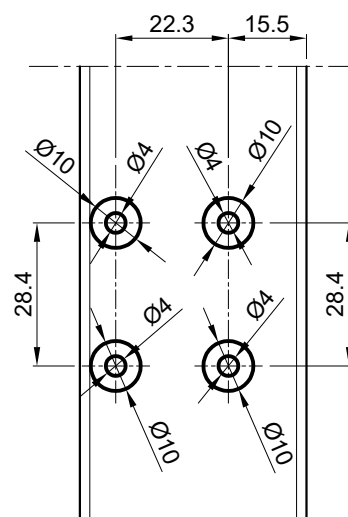
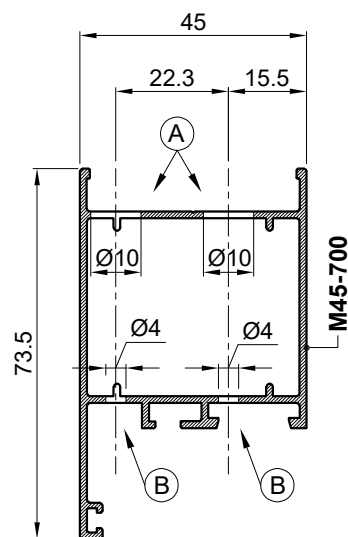
433.020
 vijak 3.9x25 (DIN 7981)
 screw 3.9x25 (DIN 7981)

Napomena /Remark:

Ovakav način spajanja profila prečke **M45-726** je isti i za sve profile rama, za sve profile prečke i za sve profile krila, osim profila krila M45-736.
 Same connection procedure of crossbar profile **M45-726** is applicable for all frame profiles, for all crossbar profiles and for all sash profiles, except sash profile M45-736.

Obrada profila rama Processing of the frame profile

- (A) Obrada profila glodalom Ø10
 (obradu raditi s vanjske strane profila)
 Processing of the profile with milling cutter tool Ø10
 (processing to be done from the external side of the profile)
- (B) Obrada profila glodalom Ø4
 (obradu raditi s unutrašnje strane profila)
 Processing of the profile with milling cutter tool Ø4
 (processing to be done from the internal side of the profile)



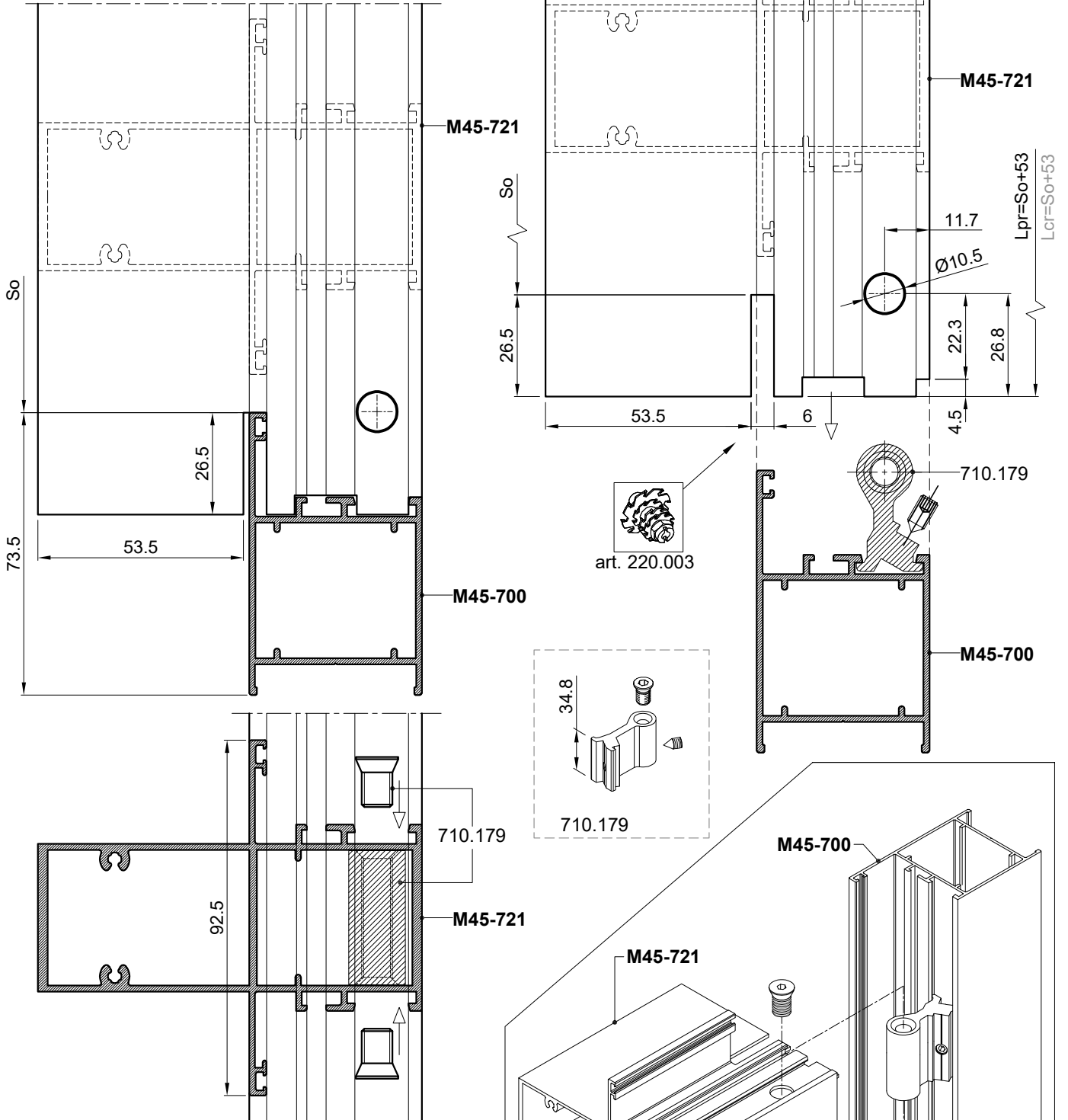
SPAJANJE PROFILA PREČKE **M45-721** S PROFILOM RAMA **M45-700** - POMOĆU VEZNIKA CONNECTING THE CROSSBAR PROFILE **M45-721** WITH FRAME PROFILE **M45-700** - BY USING CONNECTING ELEMENT -(T BRACKET)

Mjera pilanja prečke **M45-721**:

$L_{pr} = S_o / \text{svijetli otvor} / + 53 \text{ mm}$

Sawing length of the crossbar **M45-721**:

$L_{cr} = S_o / \text{light opening} / + 53 \text{ mm}$



Napomena /Remark:

Ovakav način spajanja profila prečke **M45-721** je isti i za profile rama **M45-717**; **M45-713**; **M45-700**; **M45-715** i za sve profile prečke.

Same connection procedure of crossbar profile **M45-721** is applicable for frame profiles **M45-717**; **M45-713**; **M45-700**; **M45-715** and for all crossbar profiles.

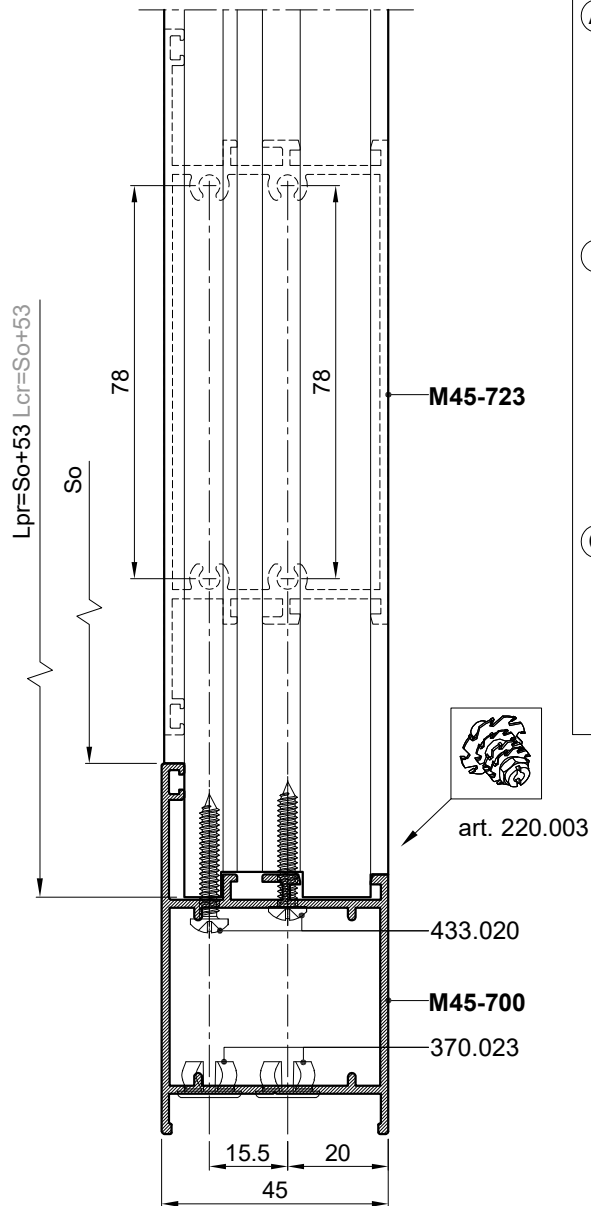
SPAJANJE PROFILA PREČKE **M45-723** S PROFILOM RAMA **M45-700** - POMOĆU VIJAKA CONNECTING THE CROSSBAR PROFILE **M45-723** WITH FRAME PROFILE **M45-700** - USING SCREWS

Mjera pilanja prečke **M45-723**:

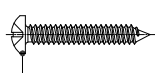
$L_{pr} = S_o / \text{svijetli otvor} + 53 \text{ mm}$

Sawing length of the crossbar **M45-723**:

$L_{cr} = S_o / \text{light opening} + 53 \text{ mm}$



370.023
pvc čep-mask-
za Ø10 mm
pvc cap-mask-
for Ø10 mm



433.020
vijak 3.9x25 (DIN 7981)
screw 3.9x25 (DIN 7981)

Napomena /Remark:

Ovakav način spajanja profila prečke **M45-723** je isti i za sve profile rama, za sve profile prečke i za sve profile krila, osim profila krila M45-736.

Same connection procedure of crossbar profile **M45-723** is applicable for all frame profiles, for all crossbar profiles and for all sash profiles, except sash profile M45-736.

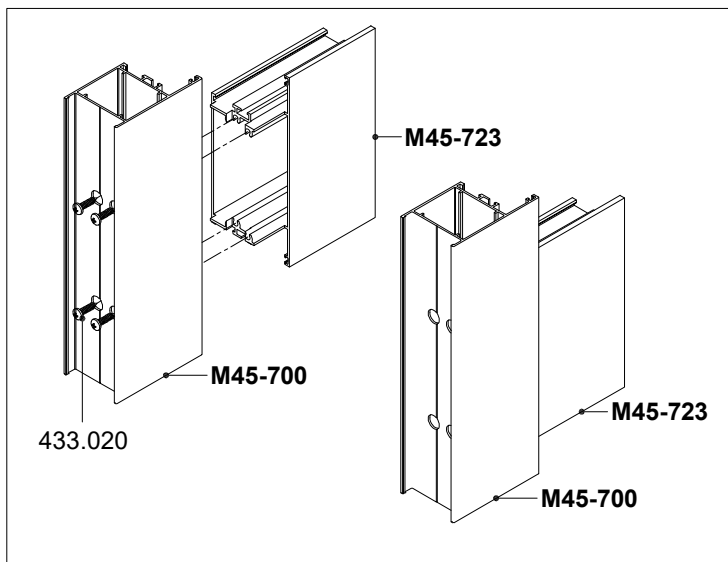
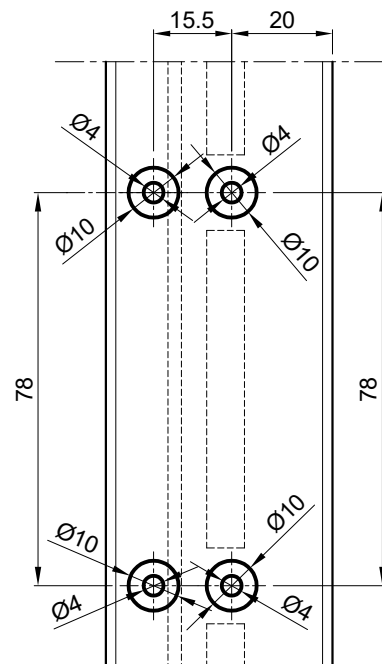
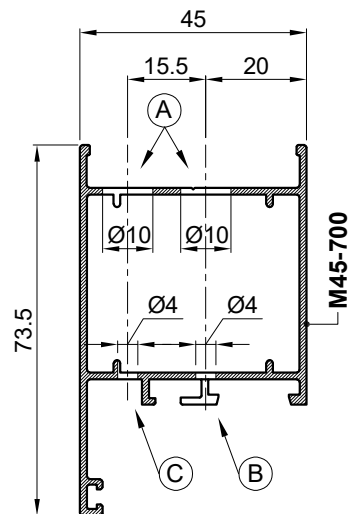
Obrada profila rama

Processing of the frame profile

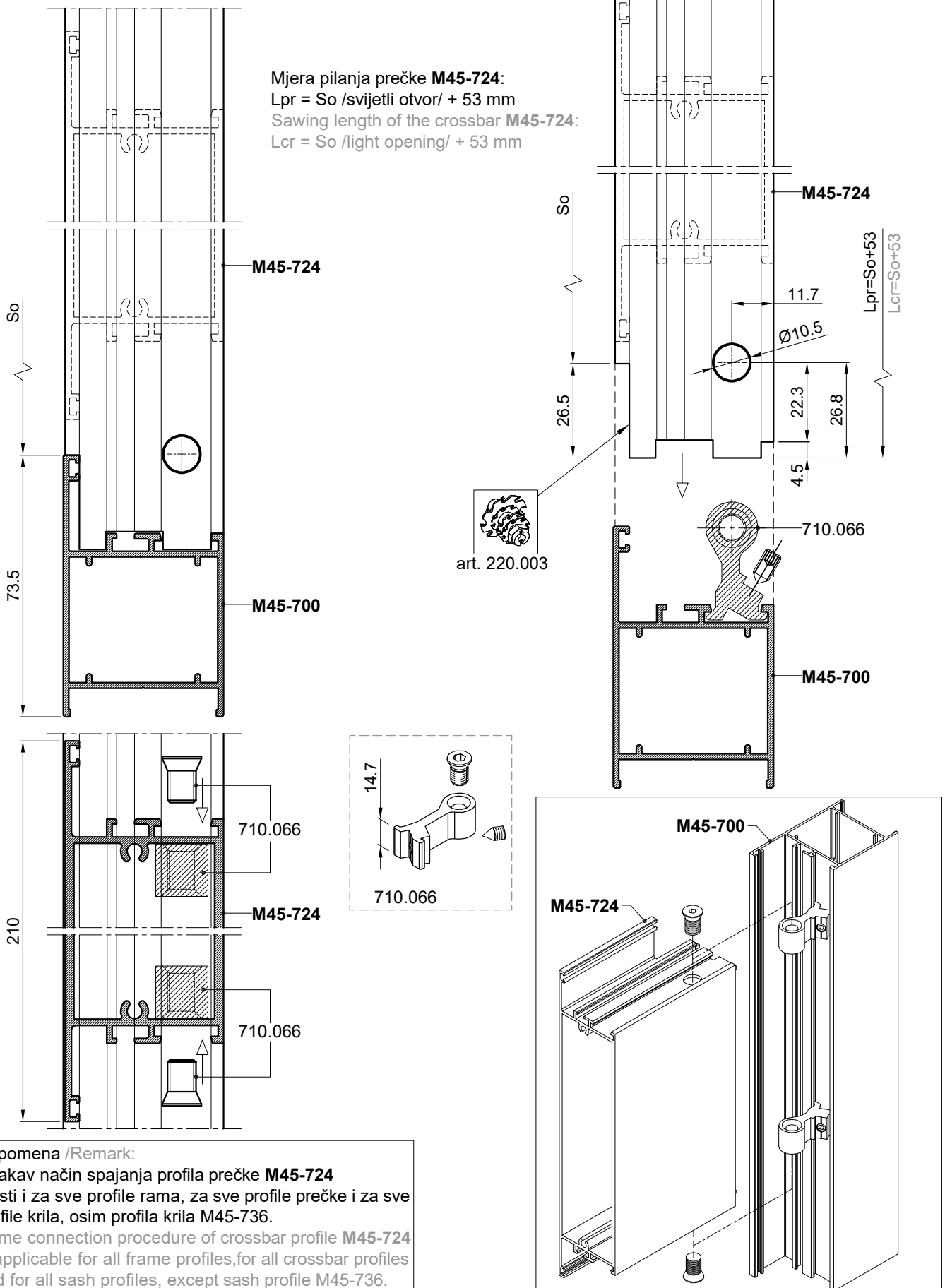
(A) Obrada profila glodalom Ø10 (obradu raditi sa vanjske strane profila)
Processing of the profile with milling cutter tool Ø10 (processing to be done from the external side of the profile)

(B) Prije obrade glodalom Ø4, na profilu potrebno skinuti zub, (obradu raditi sa unutrašnje strane profila)
Before processing with milling cutter tool Ø4, remove the side of the groove, (processing to be done from the internal side of the profile)

(C) Obrada profila glodalom Ø4 (obradu raditi sa unutrašnje strane profila)
Processing of the profile with milling cutter tool Ø4 (processing to be done from the internal side of the profile)



SPAJANJE PROFILA PREČKE **M45-724** S PROFILOM RAMA **M45-700** - POMOĆU VEZNIKA
CONNECTING THE CROSSBAR PROFILE **M45-724** WITH FRAME PROFILE **M45-700** - BY USING
CONNECTING ELEMENT -(T BRACKET)



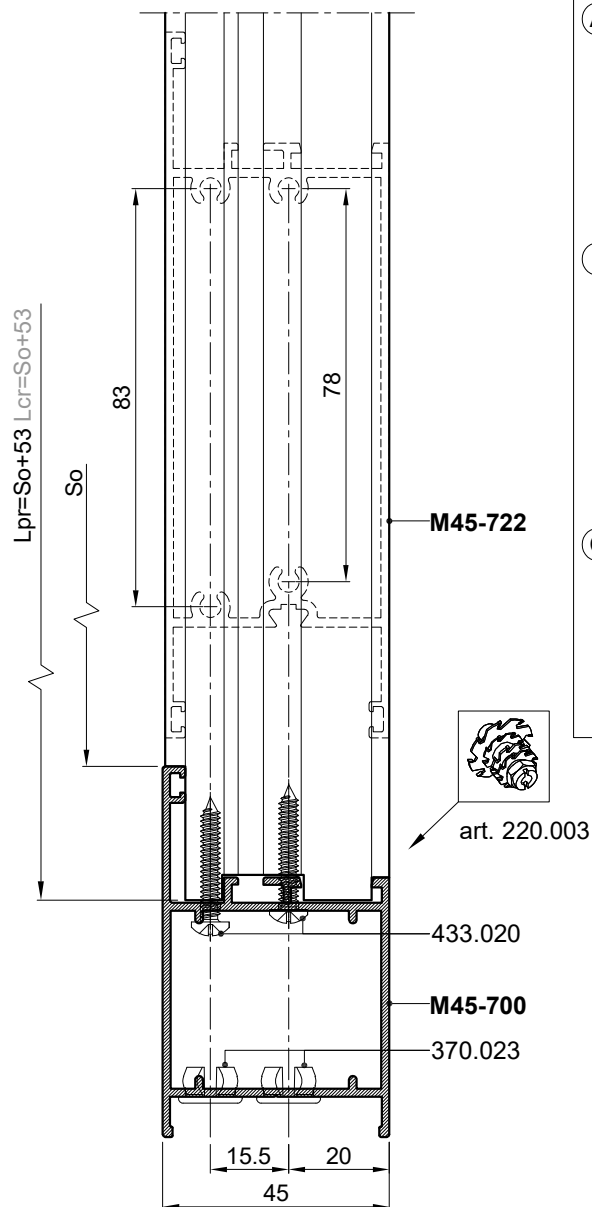
SPAJANJE PROFILA PARAPETNE PREČKE **M45-722** S PROFILOM RAMA **M45-700** - POMOĆU VIJAKA CONNECTING THE TRANSOM PROFILE **M45-722** WITH FRAME PROFILE **M45-700** - USING SCREWS

Mjera pilanja prečke **M45-722**:

$L_{pr} = S_o / \text{svijetli otvor} + 53 \text{ mm}$

Sawing length of the crossbar **M45-722**:

$L_{cr} = S_o / \text{light opening} + 53 \text{ mm}$



370.023
pvc čep-mask-
za Ø10 mm
pvc cap-mask-
for Ø10 mm



433.020
vijak 3.9x25 (DIN 7981)
screw 3.9x25 (DIN 7981)

Napomena /Remark:

Ovakav način spajanja profila parapetne prečke **M45-722** je isti i za sve profile rama, za sve profile prečke i za sve profile krila, osim profila krila M45-736.

Same connection procedure of transom profile **M45-722** is applicable for all frame profiles, for all crossbar profiles and for all sash profiles, except sash profile M45-736.

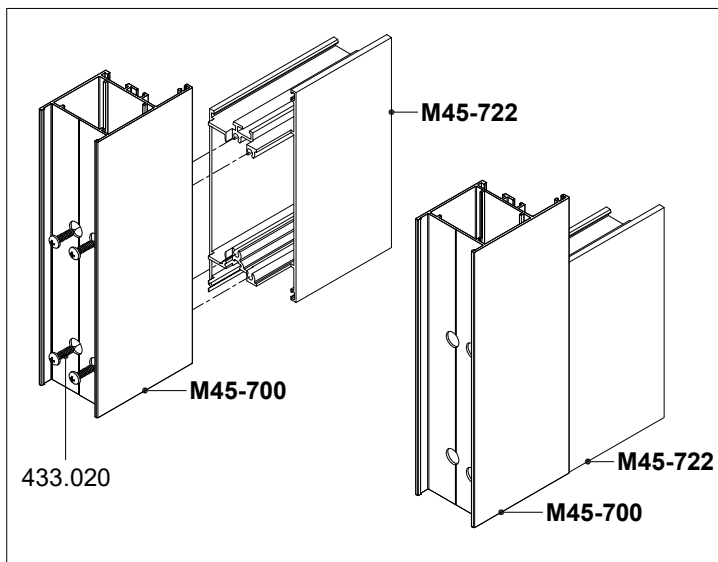
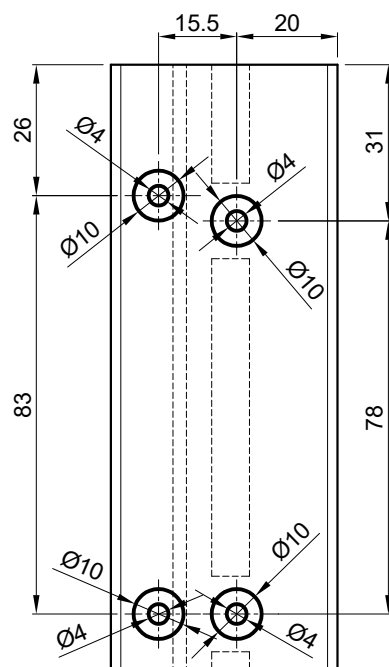
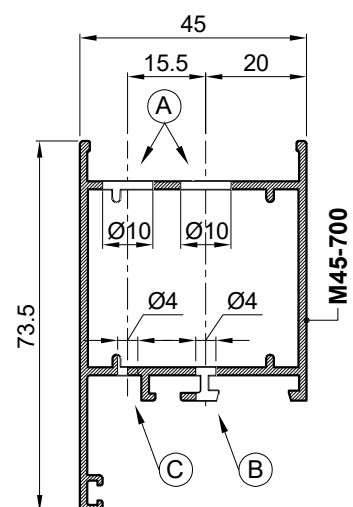
Obrada profila rama

Processing of the frame profile

A Obrada profila glodalom Ø10 (obradu raditi sa vanjske strane profila)
Processing of the profile with milling cutter tool Ø10 (processing to be done from the external side of the profile)

B Prije obrade glodalom Ø4, na profilu potrebno skinuti zub, (obradu raditi sa unutrašnje strane profila)
Before processing with milling cutter tool Ø4, remove the side of the groove, (processing to be done from the internal side of the profile)

C Obrada profila glodalom Ø4 (obradu raditi sa unutrašnje strane profila)
Processing of the profile with milling cutter tool Ø4 (processing to be done from the internal side of the profile)



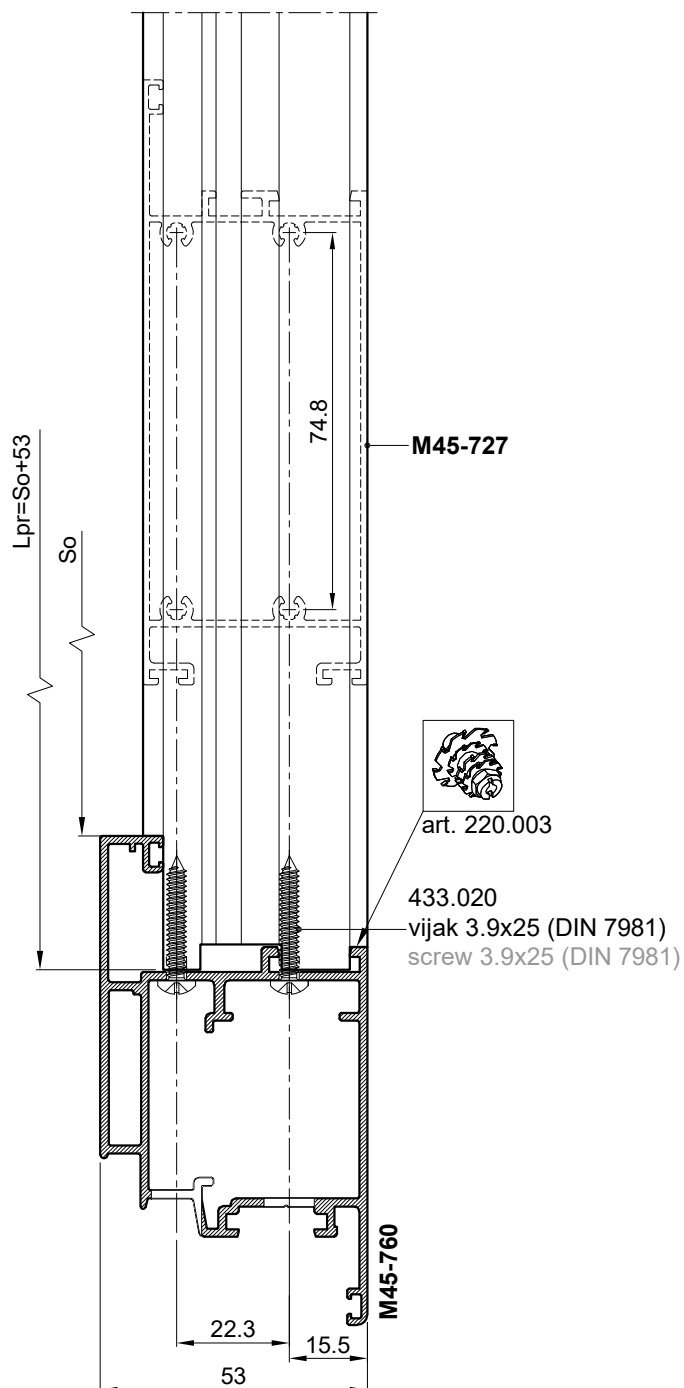
SPAJANJE PROFILA PARAPETNE PREČKE **M45-727** S PROFILOM KRILA **M45-760** POMOĆU VIJAKA
CONNECTING THE TRANSOM PROFILE **M45-727** WITH LEAF PROFILE **M45-760** BY USING SCREWS

Mjera pilanja profila parapetne prečke M45-727:

$L_{pr} = S_o / \text{svijetli otvor} / + 53 \text{ mm}$

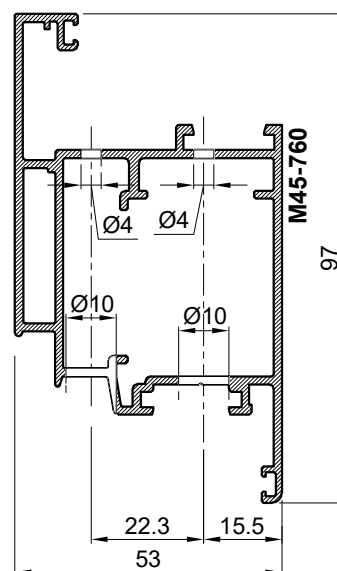
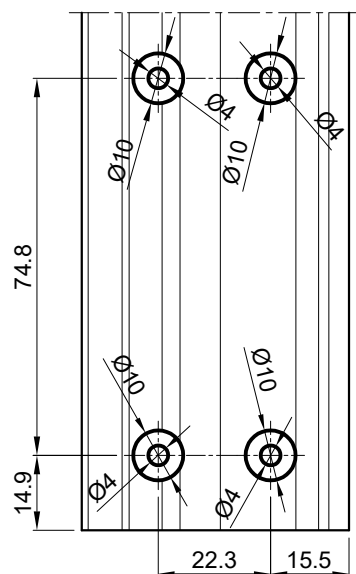
Sawing length of the transom profile M45-727:

$L_{cr} = S_o / \text{light opening} / + 53 \text{ mm}$



Obrada profila krila
Processing of the leaf profile

Obrada profila bušenjem $\varnothing 4$ i $\varnothing 10$
Processing of the profile by drilling $\varnothing 4$ and $\varnothing 10$



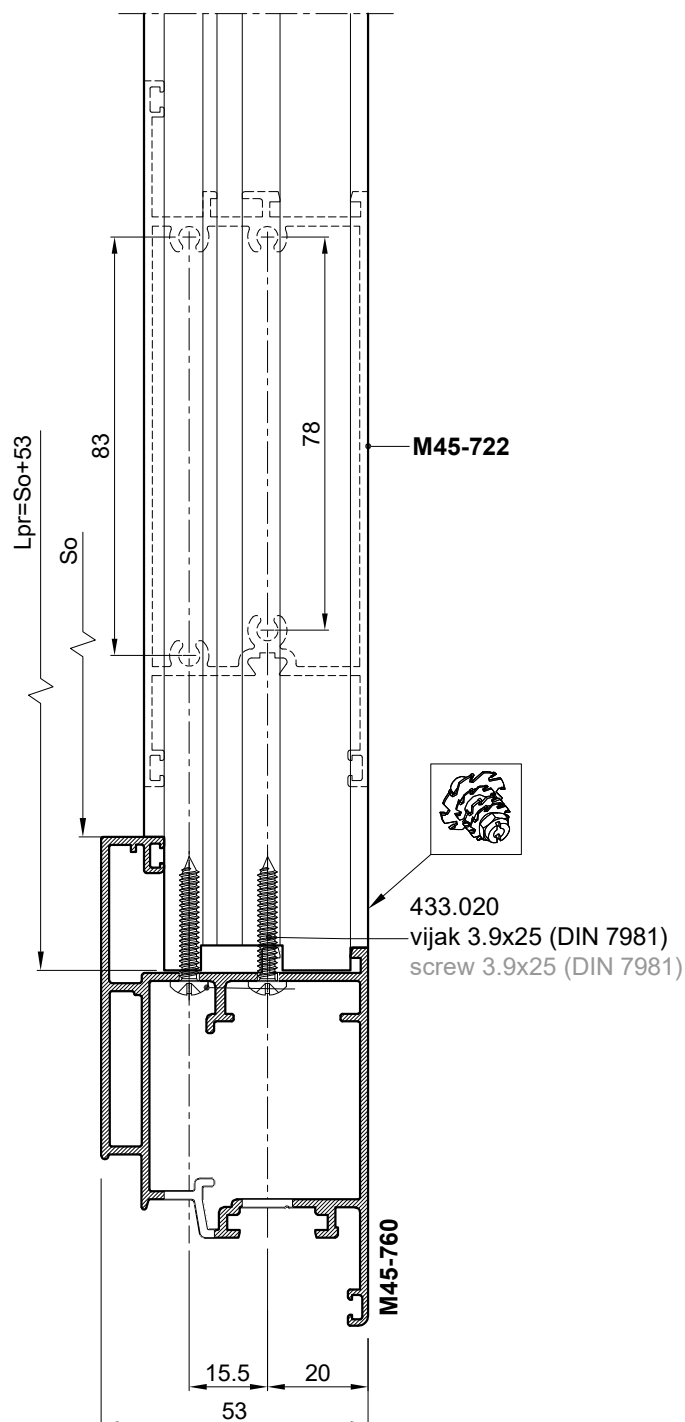
SPAJANJE PROFILA PARAPETNE PREČKE **M45-722** S PROFILOM KRILA **M45-760** POMOĆU VIJAKA CONNECTING THE TRANSOM PROFILE **M45-722** WITH LEAF PROFILE **M45-760** BY USING SCREWS

Mjera pilanja profila parapetne prečke M45-722:

$L_{pr} = S_o / \text{svijetli otvor} / + 53 \text{ mm}$

Sawing length of the transom profile M45-722:

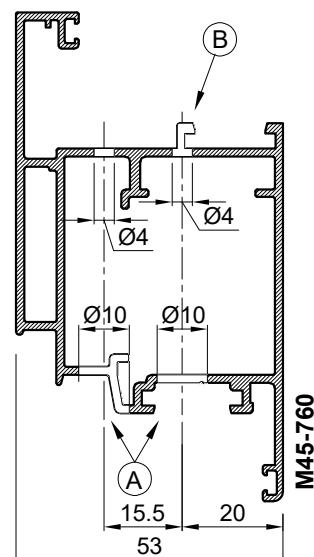
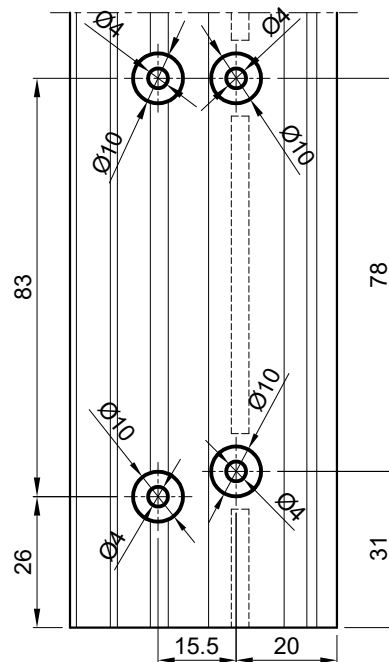
$L_{cr} = S_o / \text{light opening} / + 53 \text{ mm}$



Obrada profila krila

Processing of the leaf profile

- (A) Obrada profila bušenjem $\varnothing 4$ i $\varnothing 10$
Processing of the profile by drilling $\varnothing 4$ and $\varnothing 10$
- (B) Prije obrade bušenja napraviti predobradu (na profilu potrebno skinuti zub radi pravilnog kretanja burgije)
Before drilling make pre - processing (on profile it is necessary to remove the tooth in order for the drill to move properly)



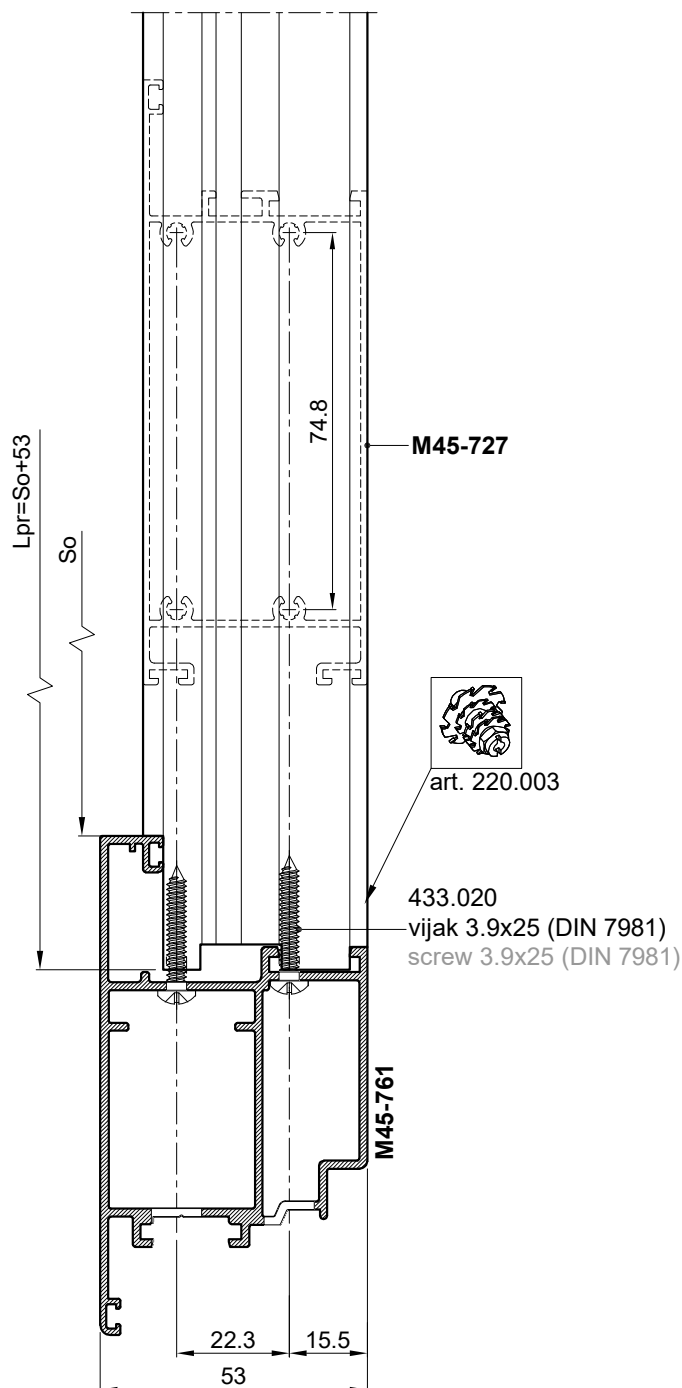
SPAJANJE PROFILA PARAPETNE PREČKE **M45-727** S PROFILOM KRILA **M45-761** POMOĆU VIJAKA
CONNECTING THE TRANSOM PROFILE **M45-727** WITH LEAF PROFILE **M45-761** BY USING SCREWS

Mjera pilanja profila parapetne prečke M45-727:

$L_{pr} = S_o / \text{svijetli otvor} / + 53 \text{ mm}$

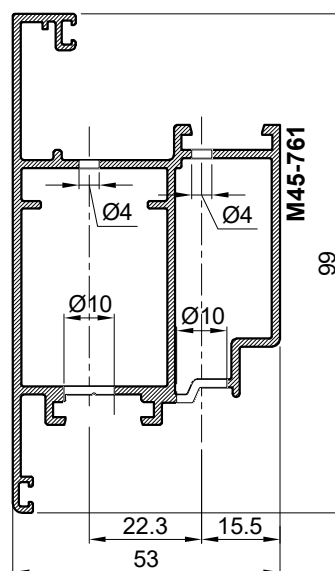
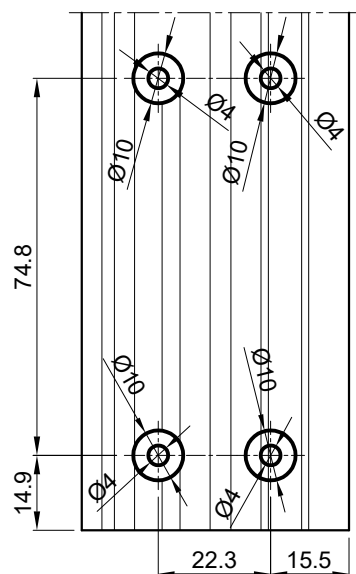
Sawing length of the transom profile M45-727:

$L_{cr} = S_o / \text{light opening} / + 53 \text{ mm}$



Obrada profila krila
Processing of the leaf profile

Obrada profila bušenjem $\varnothing 4$ i $\varnothing 10$
Processing of the profile by drilling $\varnothing 4$ and $\varnothing 10$



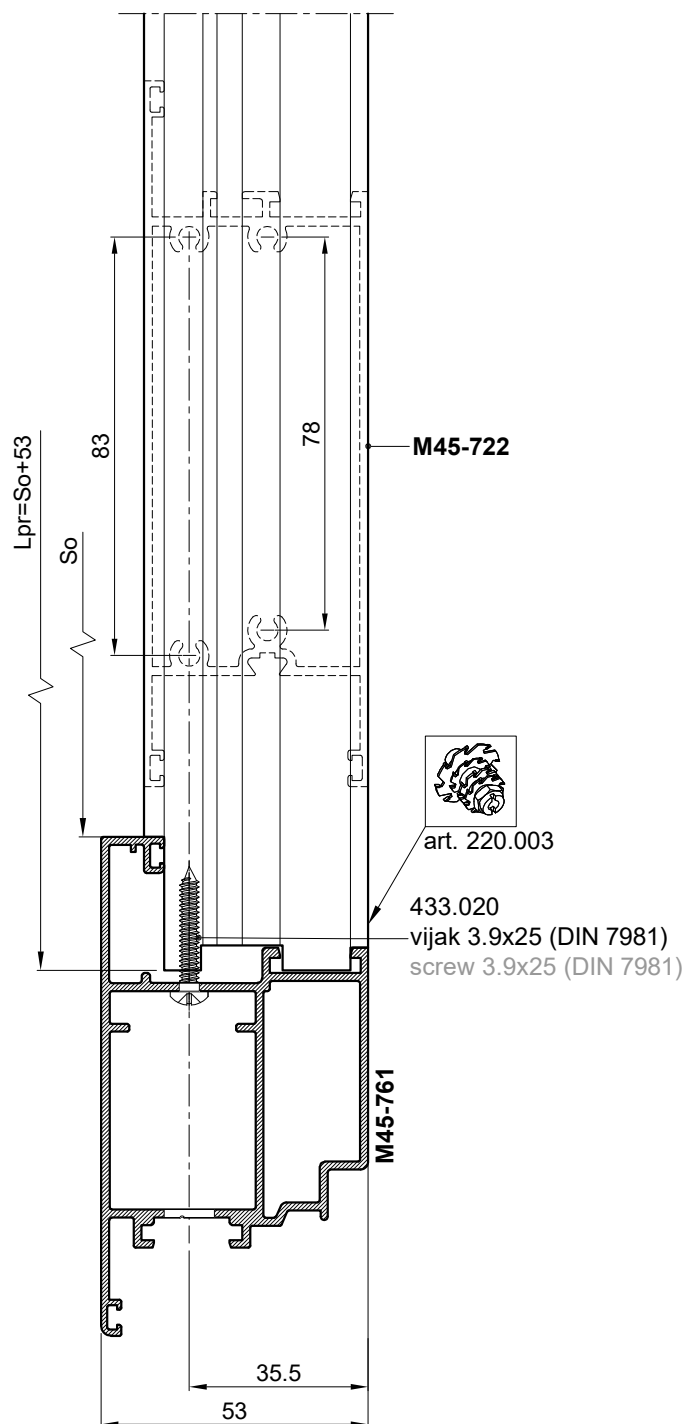
SPAJANJE PROFILA PARAPETNE PREČKE **M45-722** S PROFILOM KRILA **M45-761** POMOĆU VIJAKA CONNECTING THE TRANSOM PROFILE **M45-722** WITH LEAF PROFILE **M45-761** BY USING SCREWS

Mjera pilanja profila parapetne prečke M45-722:

$L_{pr} = S_o$ /svijetli otvor/ + 53 mm

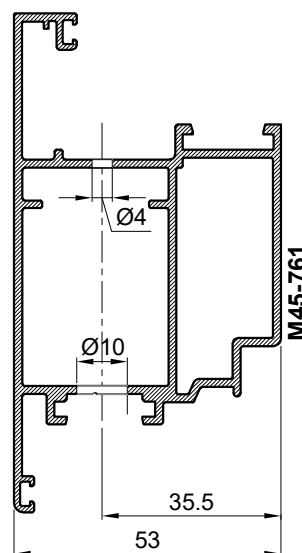
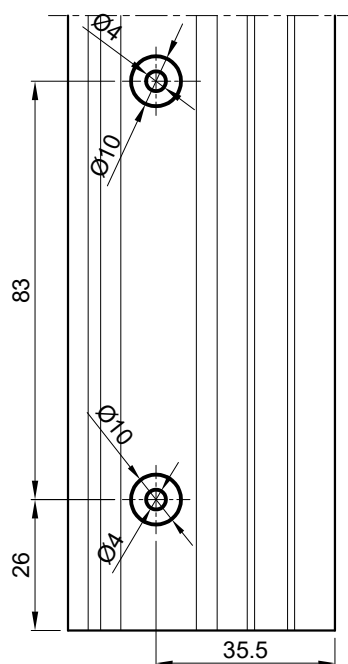
Sawing length of the transom profile M45-722:

$L_{cr} = S_o$ /light opening/ + 53 mm

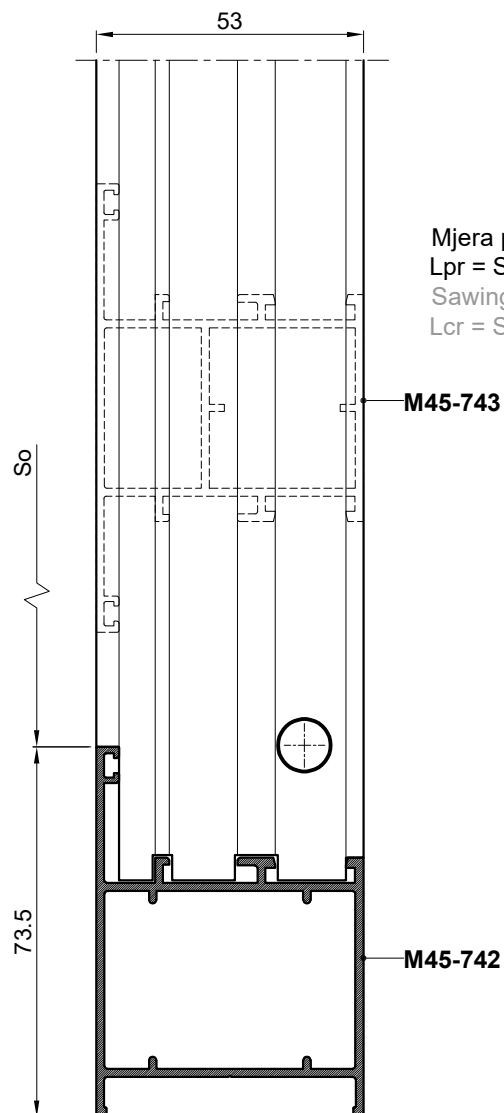


Obrada profila krila
Processing of the leaf profile

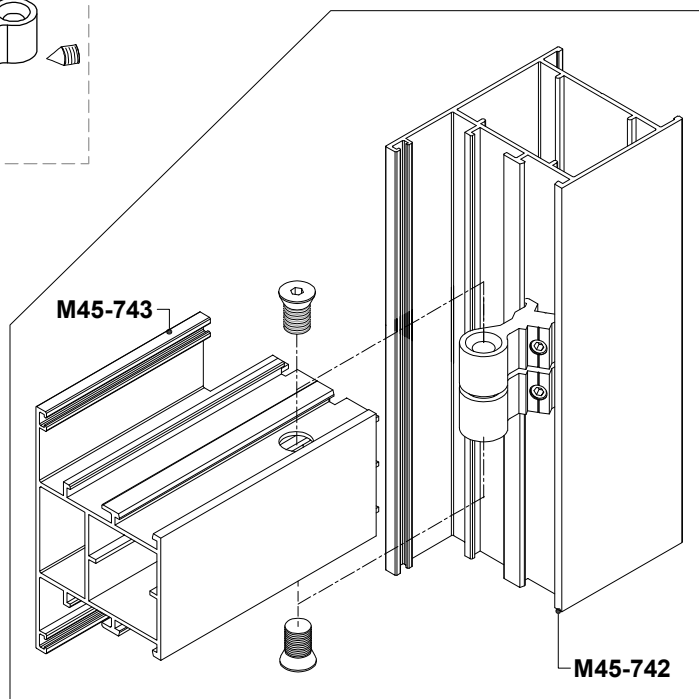
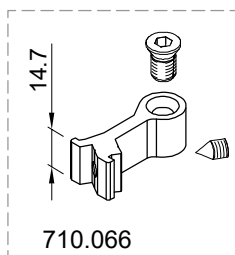
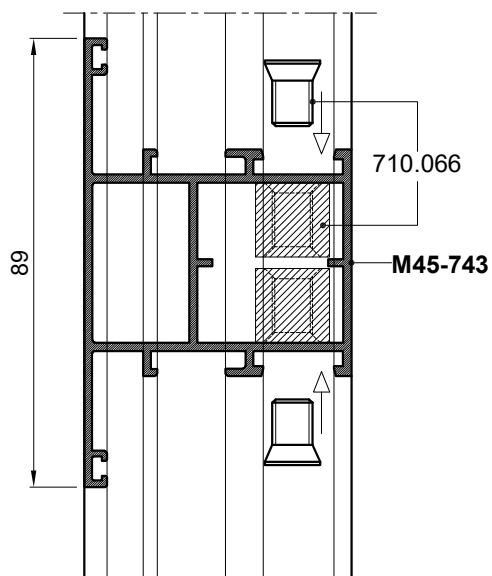
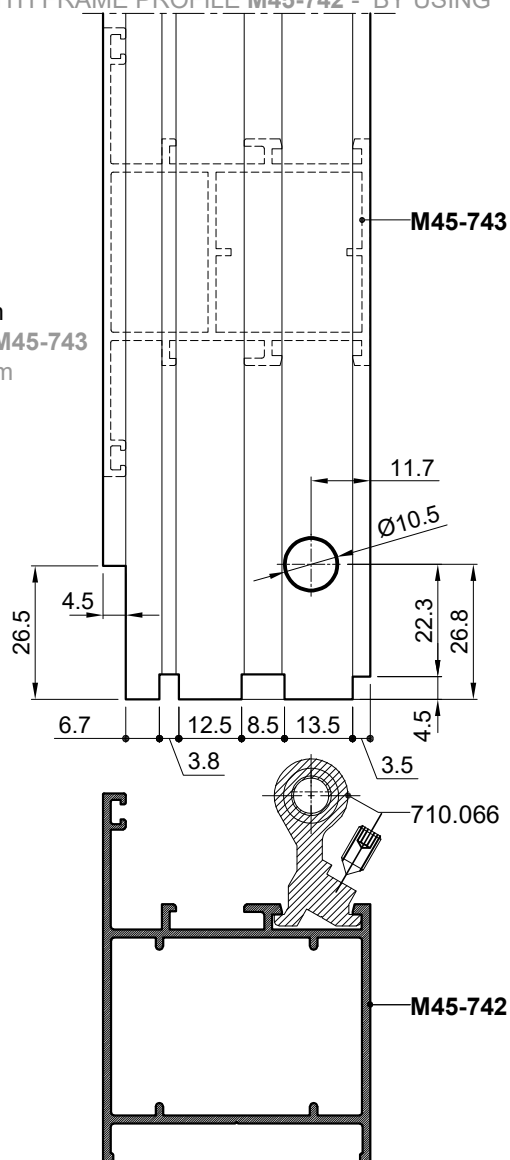
Obrada profila bušenjem $\varnothing 4$ i $\varnothing 10$
Processing of the profile by drilling
 $\varnothing 4$ and $\varnothing 10$



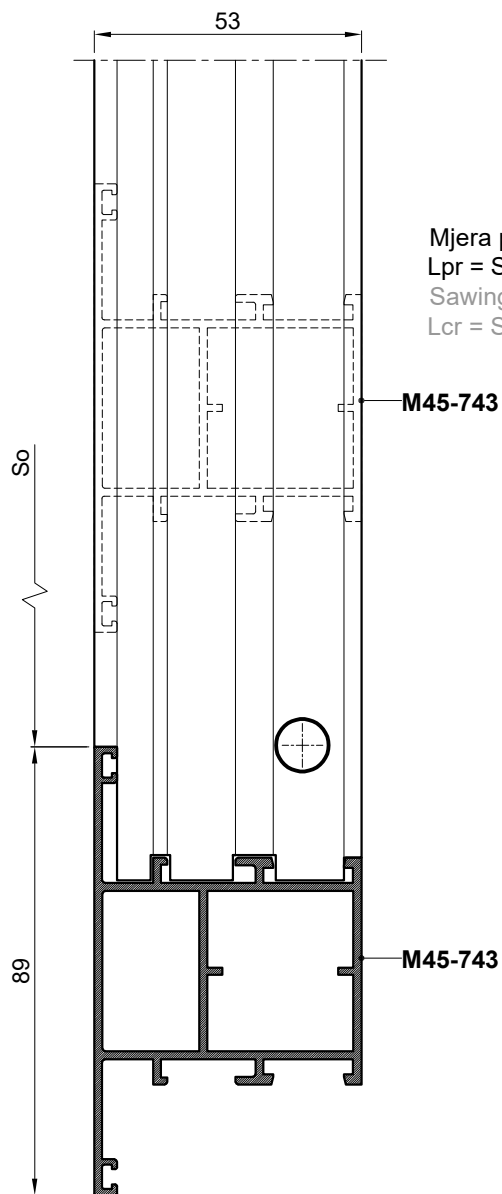
SPAJANJE PROFILA PREČKE **M45-743** S PROFILOM RAMA **M45-742** - POMOĆU VEZNIKA
CONNECTING THE CROSSBAR PROFILE **M45-743** WITH FRAME PROFILE **M45-742** - BY USING
CONNECTING ELEMENT -(T BRACKET)



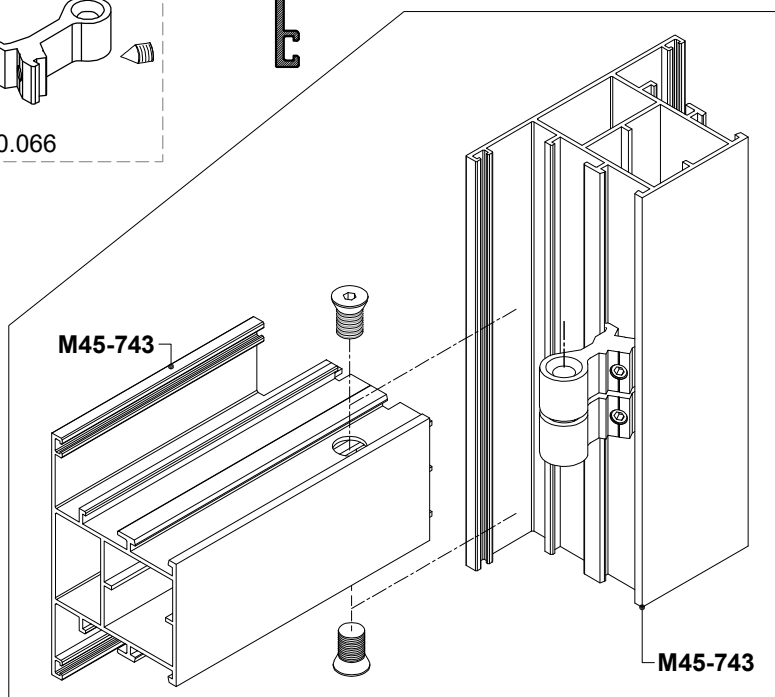
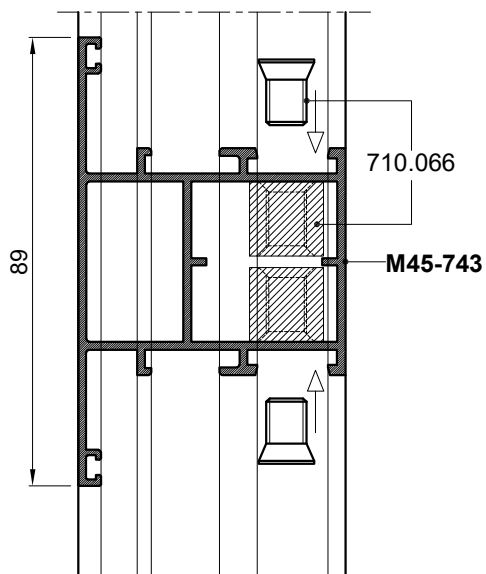
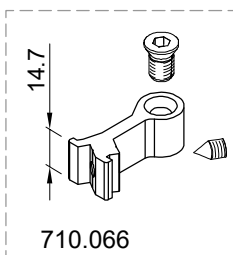
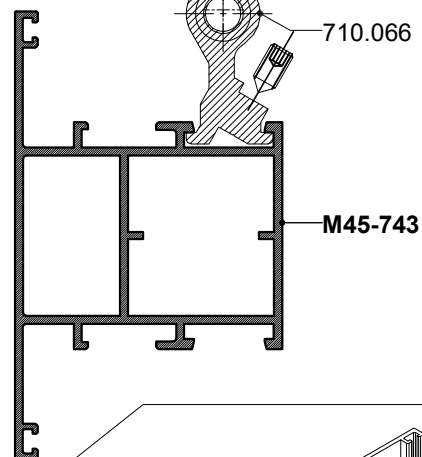
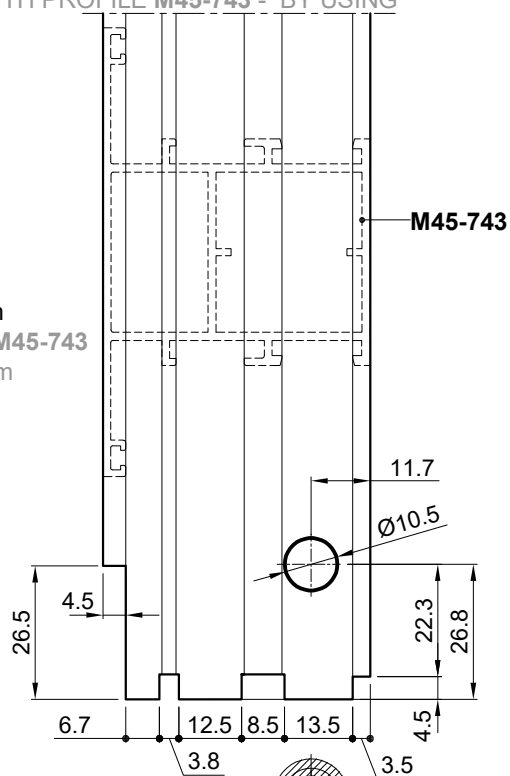
Mjera pilanja prečke **M45-743**
Lpr = So /svijetli otvor/ + 53 mm
Sawing length of the crossbar **M45-743**
Lcr = So /light opening/ + 53 mm



SPAJANJE PROFILA PREČKE **M45-743** S PROFILOM PREČKE **M45-743** - POMOĆU VEZNIKA
CONNECTING THE CROSSBAR PROFILE **M45-743** WITH PROFILE **M45-743** - BY USING
CONNECTING ELEMENT -(T BRACKET)



Mjera pilanja prečke **M45-743**
Lpr = So /svijetli otvor/ + 53 mm
Sawing length of the crossbar **M45-743**
Lcr = So /light opening/ + 53 mm



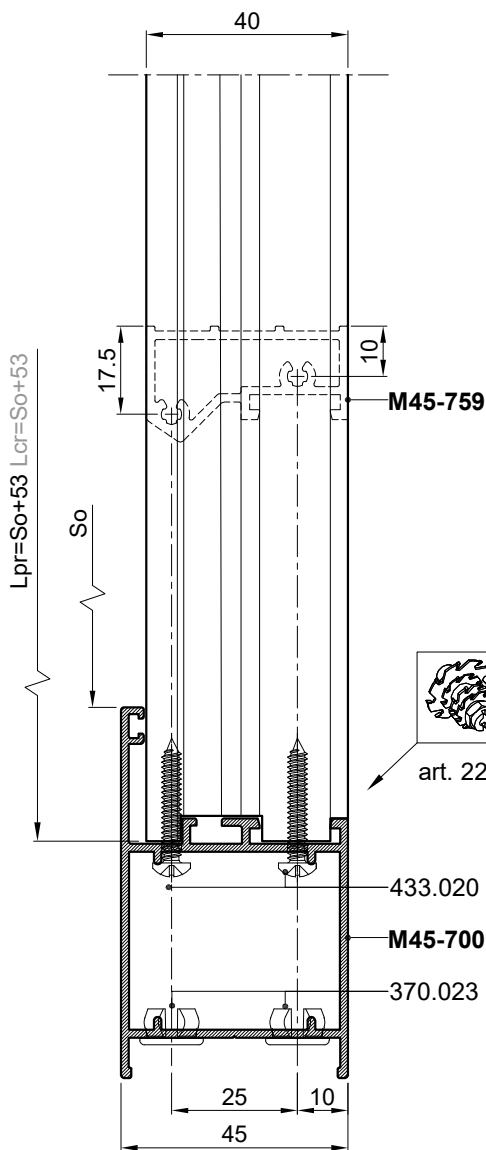
SPAJANJE PROFILA PRAGA **M45-759** S PROFILOM RAMA **M45-700** - POMOĆU VIJAKA CONNECTING THE THRESHOLD PROFILE **M45-759** WITH FRAME PROFILE **M45-700** - USING SCREWS

Mjera pilanja profila praga **M45-759**:

$L_{pr} = S_o / \text{svijetli otvor} / + 53 \text{ mm}$

Sawing length of threshold profile **M45-759**:

$L_{cr} = S_o / \text{light opening} / + 53 \text{ mm}$



370.023
pvc čep-mask-
za Ø10 mm
pvc cap-mask-
for Ø10 mm

433.020
vijak 3.9x25 (DIN 7981)
screw 3.9x25 (DIN 7981)

Napomena /Remark:

Ovakav način spajanja profila praga **M45-759** je isti i za sve profile rama:

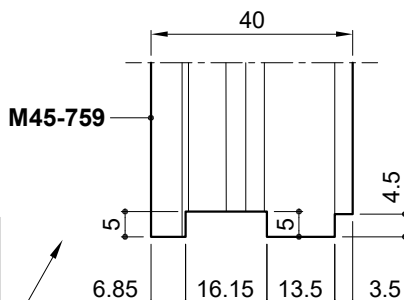
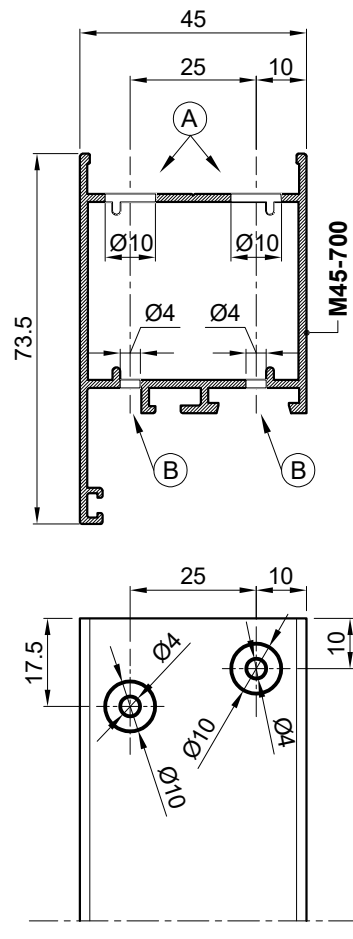
Same connection procedure of threshold profile **M45-759** is applicable for all frame profiles:

M45-717; M45-713; M45-700; M45-712;
M45-715; M45-718 ; M45-716

Obrada profila rama

Processing of the frame profile

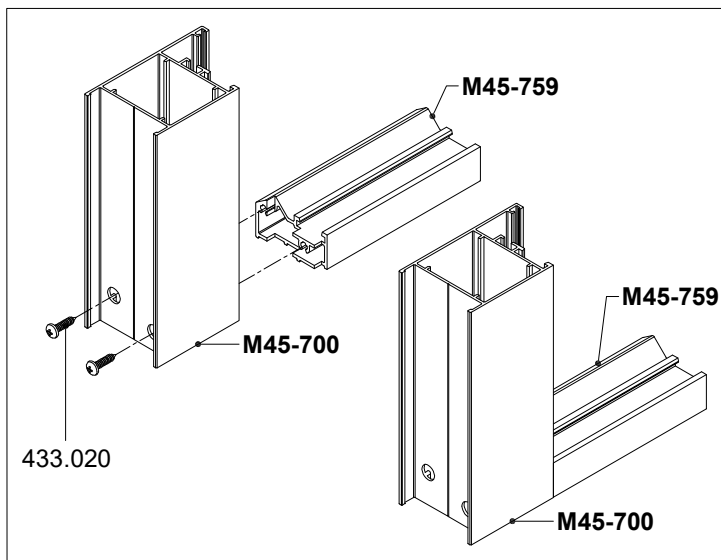
- (A) Obrada profila glodalom Ø10 (obradu raditi sa vanjske strane profila)
Processing of the profile with milling cutter tool Ø10 (processing to be done from the external side of the profile)
- (B) Obrada profila glodalom Ø4 (obradu raditi sa unutrašnje strane profila)
Processing of the profile with milling cutter tool Ø4 (processing to be done from the internal side of the profile)



Obrada profila praga

Processing of the threshold profile

1. obrada profila snopom glodala art. **220.003**
2. obrada profila na glodalici ili obradnom centru
1. processing of the profile with milling cutter tool art. **220.003**
2. processing of the profile on a milling machine or a CNC machine



SPAJANJE PROFILA PRAGA **M45-759** S PROFILOM RAMA **M45-741** - VIJCIMA

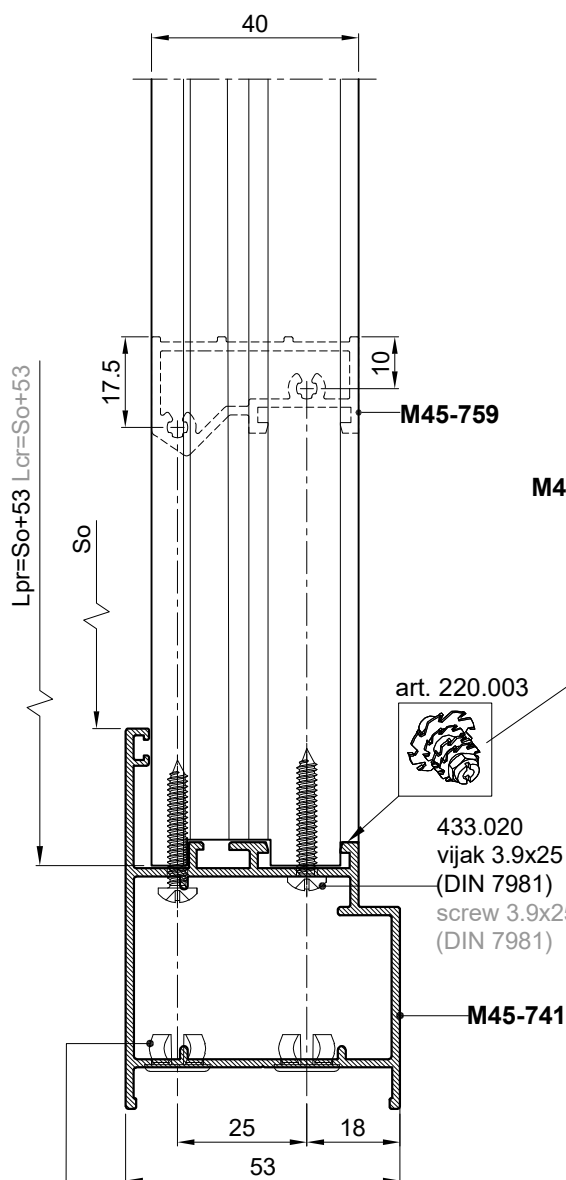
CONNECTING THE THRESHOLD PROFILE **M45-759** WITH FRAME PROFILE **M45-741** - USING SCREWS

Mjera pilanja profila praga **M45-759**:

$L_{pr} = S_o / \text{svijetli otvor} / + 53 \text{ mm}$

Sawing length of threshold profile **M45-759**:

$L_{cr} = S_o / \text{light opening} / + 53 \text{ mm}$

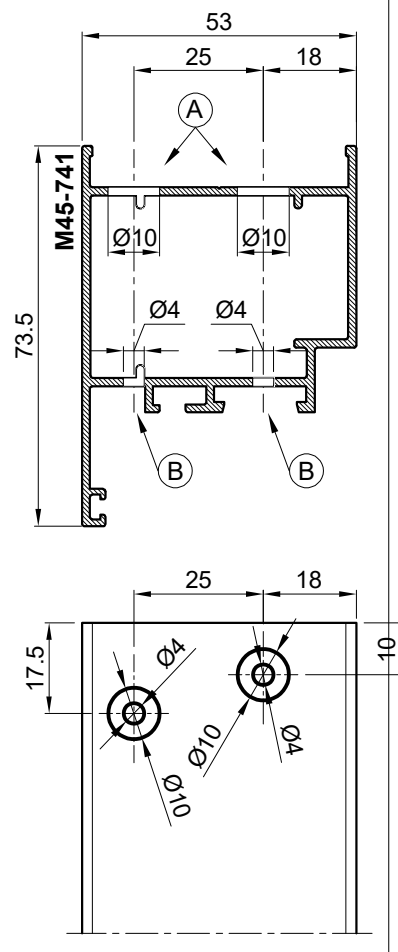


370.023
pvc čep-mask-
za Ø10 mm
pvc cap-mask-
for Ø10 mm

Obrada profila rama

Processing of the frame profile

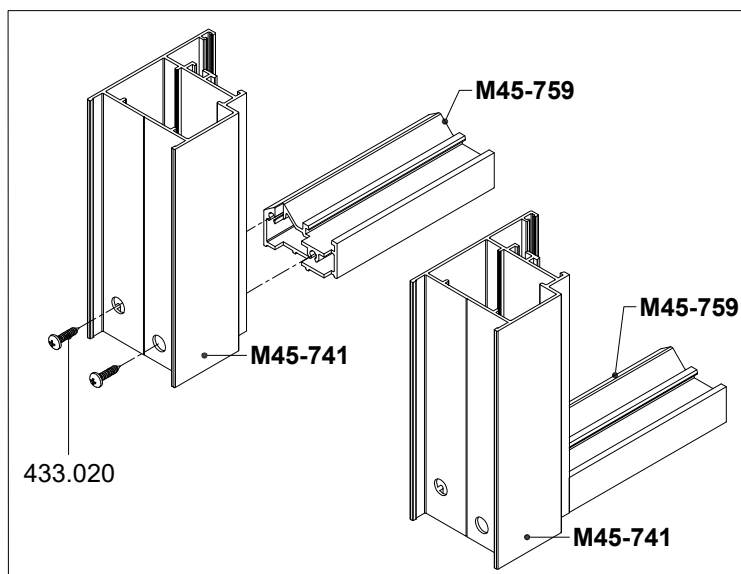
- Ⓐ Obrada profila glodalom Ø10
(obradu raditi sa vanjske
strane profila)
Processing of the profile with
milling cutter tool Ø10
(processing to be done from
the external side of the profile)
- Ⓑ Obrada profila glodalom Ø4
(obradu raditi sa unutarnje
strane profila)
Processing of the profile with
milling cutter tool Ø4
(processing to be done from
the internal side of the profile)



Obrada profila praga

Processing of the threshold profile

1. obrada profila snopom glodala art. **220.003**
2. obrada profila na glodalici ili obradnom centru
1. processing of the profile with milling cutter tool
..... art. **220.003**
2. processing of the profile on a milling machine
or a CNC machine

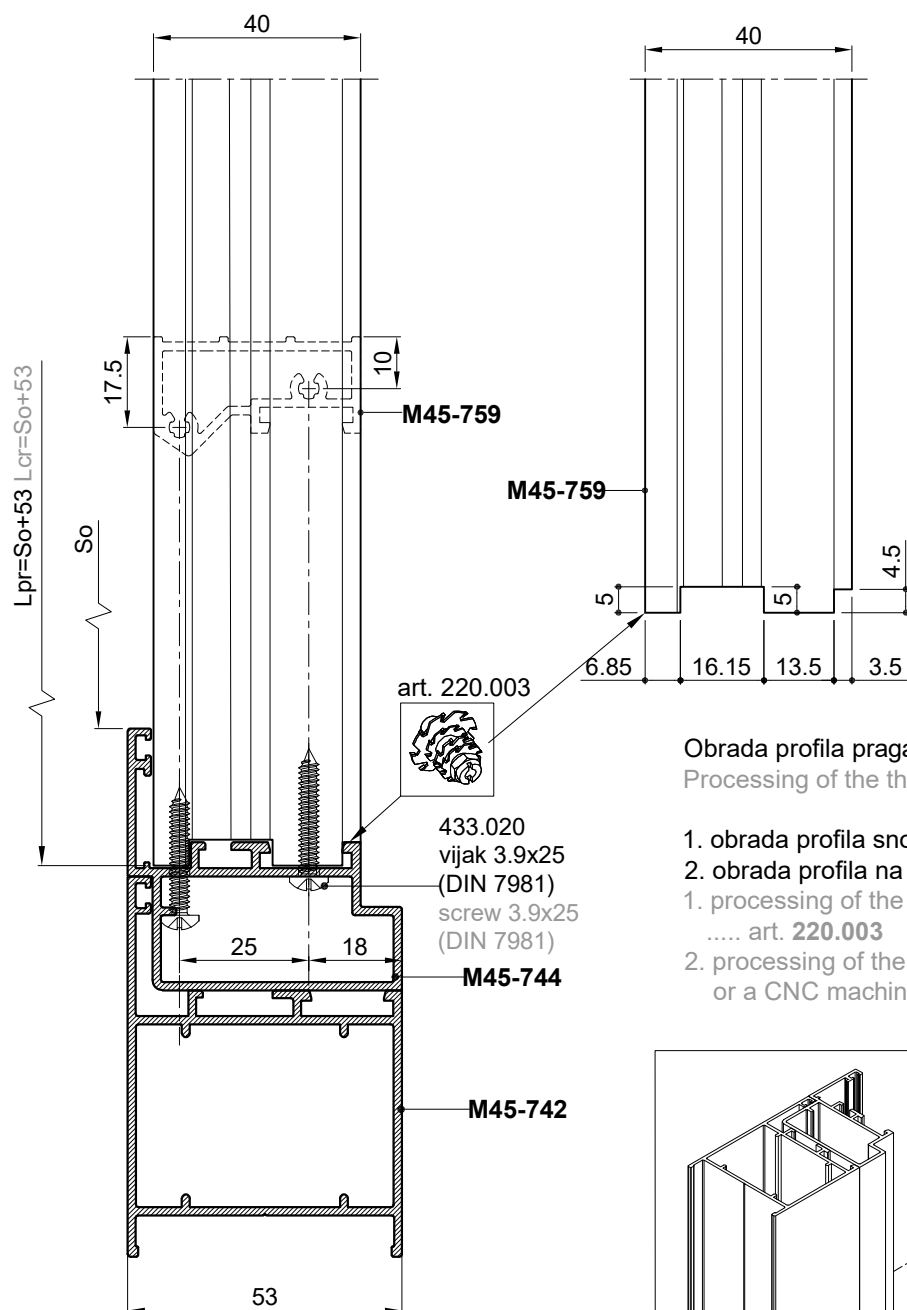


SPAJANJE PROFILA PRAGA **M45-759** S PROFILOM RAMA **M45-742** I **M45-744** - VIJCIMA
CONNECTING THE THRESHOLD PROFILE **M45-759** WITH FRAME PROFILE **M45-742** AND **M45-744** -
USING SCREWS

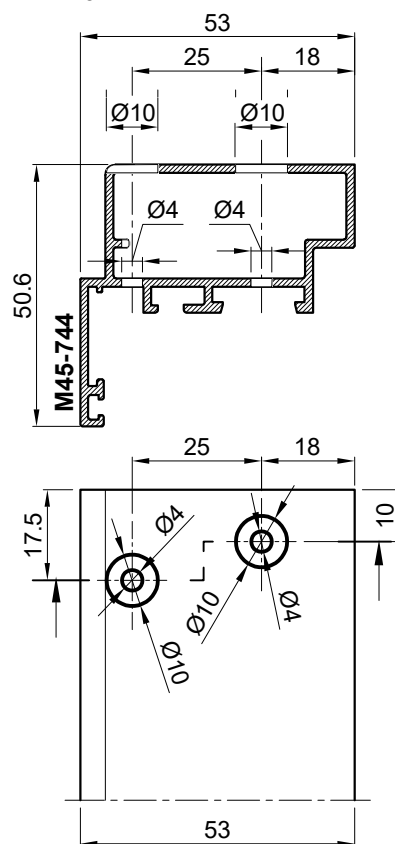
Mjera pilanja profila praga **M45-759:**

$$L_{pr} = S_o \text{ /svijetli otvor/} + 53 \text{ mm}$$

Sawing length of threshold profile **M45-759**:

$$L_{cr} = S_o \text{ /light opening/} + 53 \text{ mm}$$


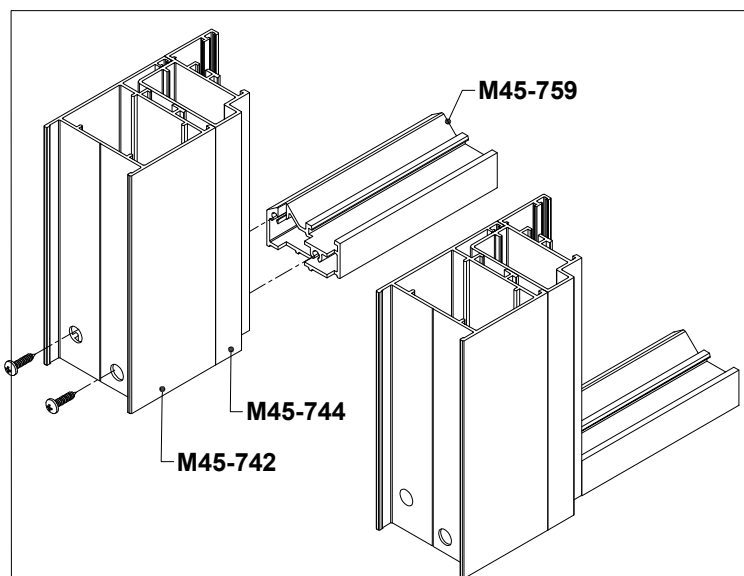
PRESJEK



Obrada profila praga

Processing of the threshold profile

1. obrada profila snopom glodala art. **220.003**
2. obrada profila na glodalici ili obradnom centru
1. processing of the profile with milling cutter tool
..... art. **220.003**
2. processing of the profile on a milling machine
or a CNC machine



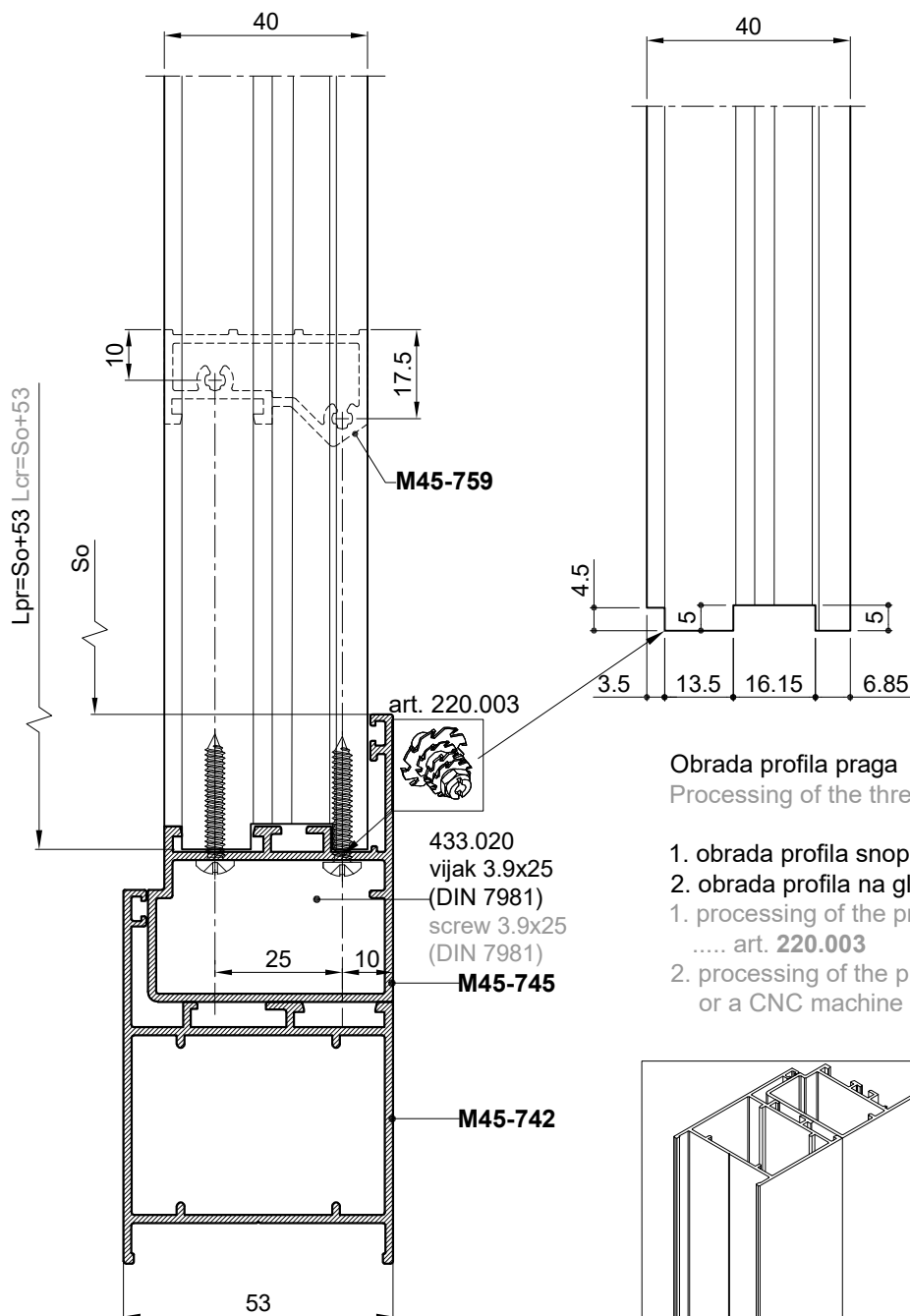
SPAJANJE PROFILA PRAGA **M45-759** S PROFILOM RAMA **M45-742** I **M45-745** - VIJCIMA CONNECTING THE THRESHOLD PROFILE **M45-759** WITH FRAME PROFILE **M45-742** AND **M45-745** - USING SCREWS

Mjera pilanja profila praga **M45-759**:

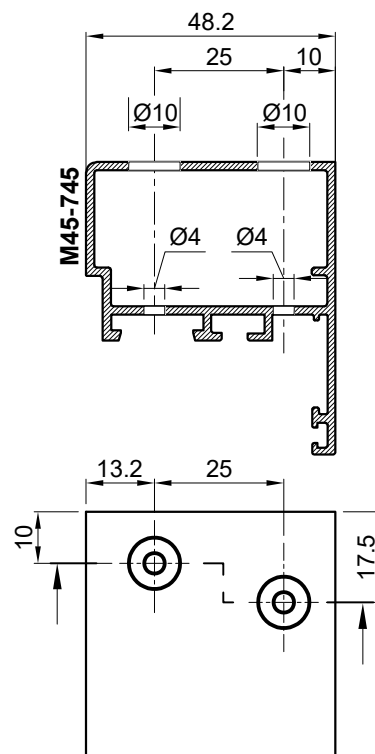
$L_{pr} = S_o / \text{svijetli otvor} / + 53 \text{ mm}$

Sawing length of threshold profile **M45-759**:

$L_{cr} = S_o / \text{light opening} / + 53 \text{ mm}$



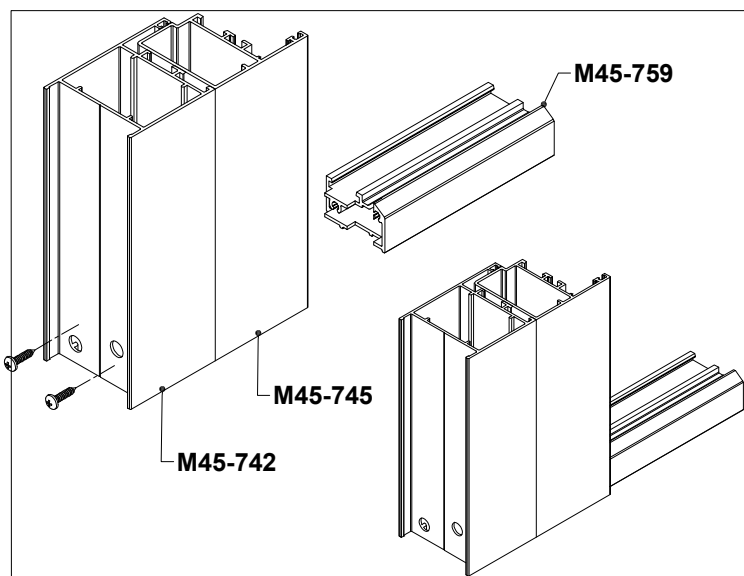
PRESJEK



Obrada profila praga

Processing of the threshold profile

1. obrada profila snopom glodala art. **220.003**
2. obrada profila na glodalici ili obradnom centru
1. processing of the profile with milling cutter tool art. **220.003**
2. processing of the profile on a milling machine or a CNC machine



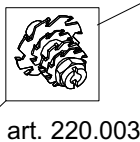
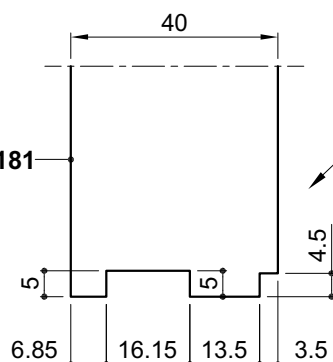
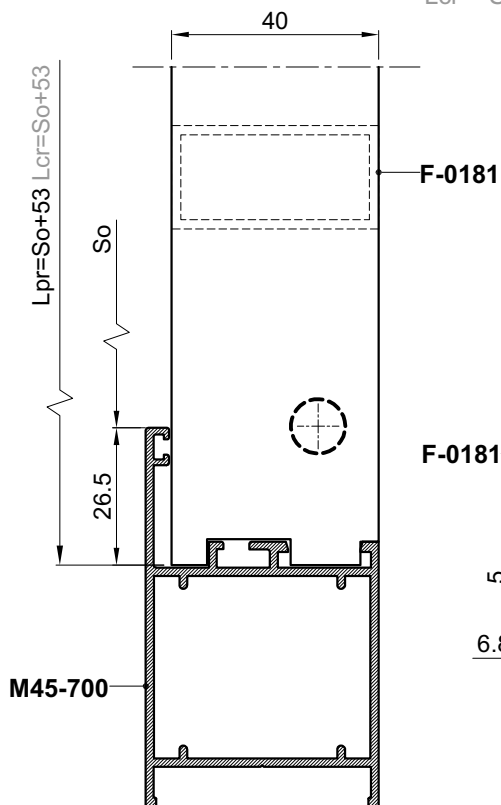
SPAJANJE PROFILA PRAGA **F-0181** SA PROFILOM RAMA **M45-700** - POMOĆU VEZNIKA
CONNECTING THE THRESHOLD PROFILE **F-0181** WITH FRAME PROFILE **M45-700** - BY USING
CONNECTING ELEMENT -(T BRACKET)

Mjera pilanja profila praga **F-0181**:

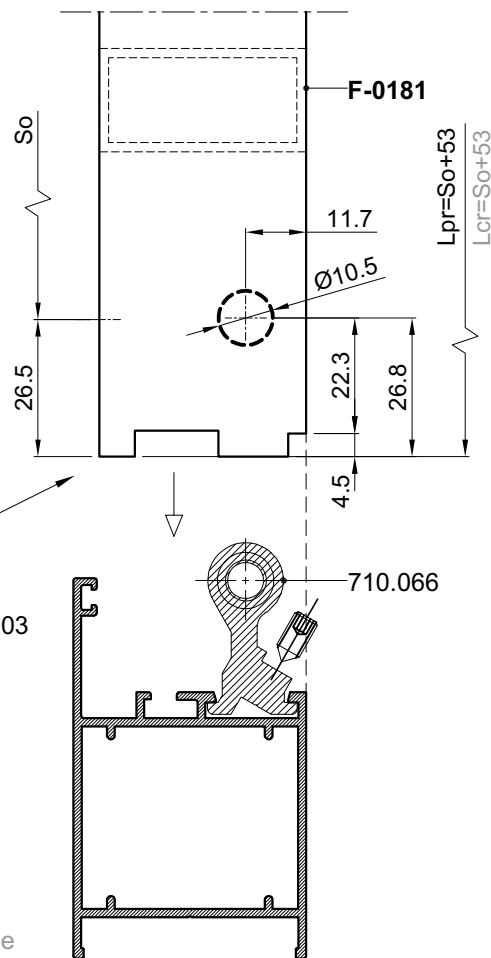
$L_{pr} = S_o / \text{svijetli otvor} / + 53 \text{ mm}$

Sawing length of threshold profile **F-0181**:

$L_{cr} = S_o / \text{light opening} / + 53 \text{ mm}$



art. 220.003



Obrada profila praga

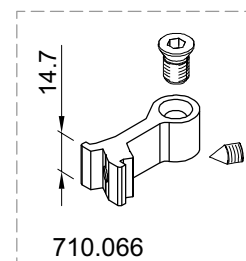
Processing of the threshold profile

1. obrada profila snopom glodala art. 220.003

2. obrada profila na glodalici ili obradnom centru

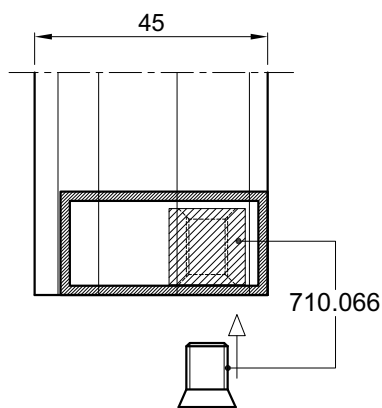
1. processing of the profile with milling cutter tool
..... art. 220.003

2. processing of the profile on a milling machine
or a CNC machine



14.7

710.066



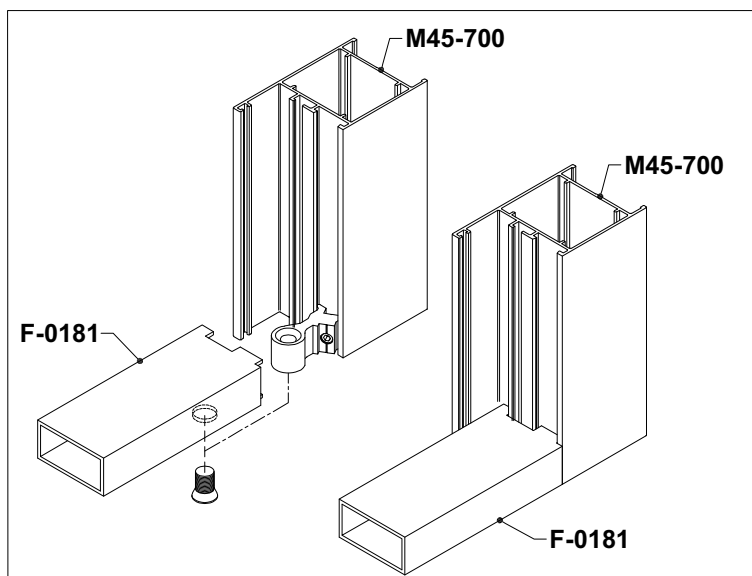
Ovakav način spajanja profila praga **F-0181**
je isti i za profile rama:

Same connection procedure of crossbar profile
F-0181 is applicable for frame profiles:

M45-717; M45-713; M45-700; M45-712;
M45-715; M45-718 ; M45-716

Napomena: Ovaj prag koristiti samo za unutarnja vrata
koja nisu na vanjskoj ovojnici zgrade.

Remark: This threshold should only be used for interior doors
that are not on the outer envelope of the building.



SPAJANJE PROFILA PRAGA **M45-759** S PROFILOM **M45-710** I **M45-700** - VIJCIMA

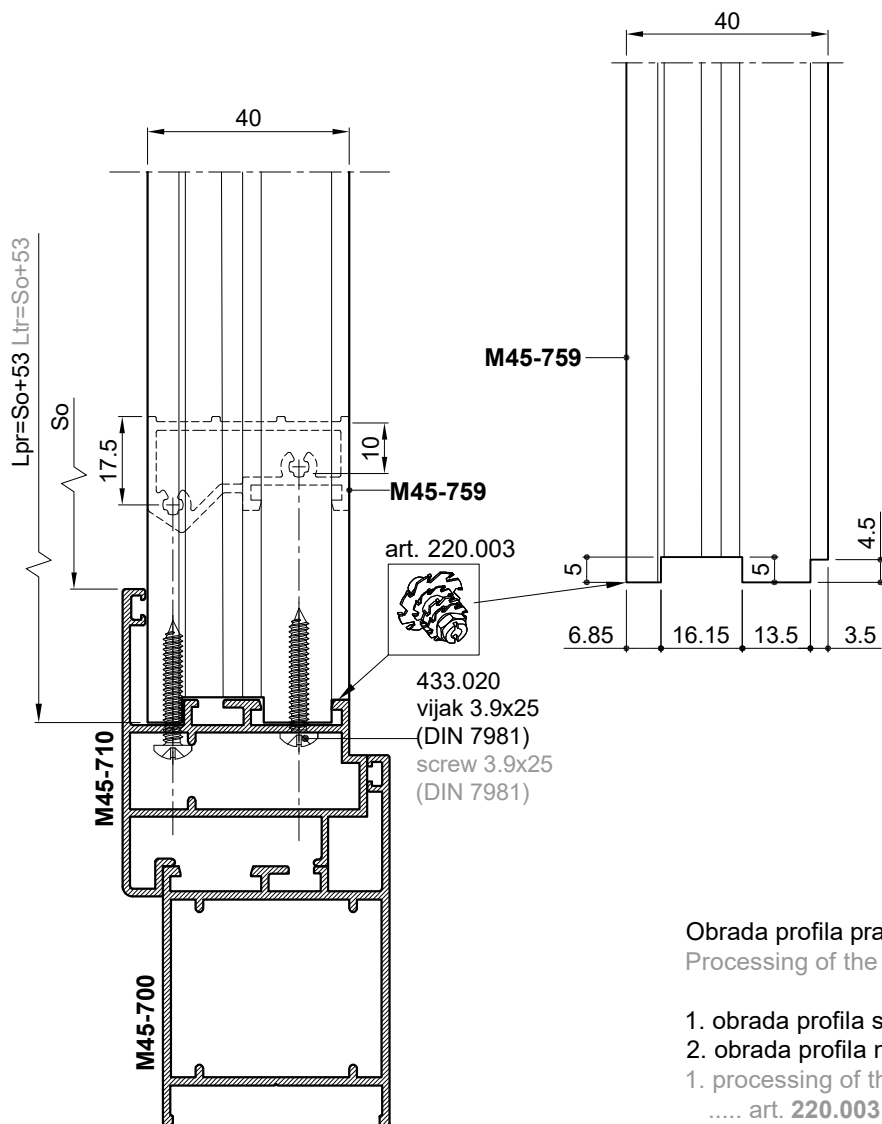
CONNECTING THE THRESHOLD PROFILE **M45-759** WITH FRAME PROFILE **M45-710** AND **M45-700** - USING SCREWS

Mjera pilanja profila praga **M45-759**:

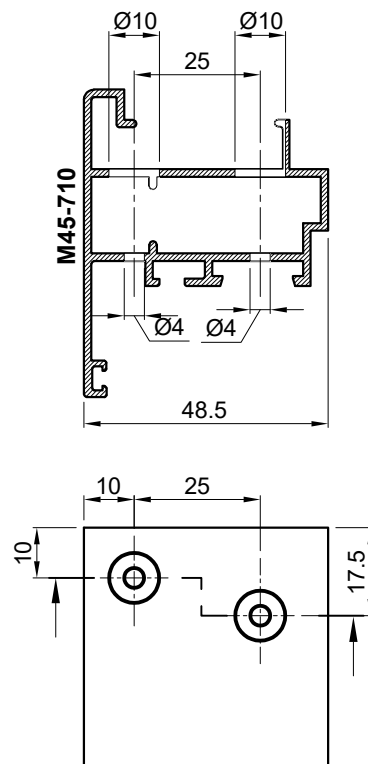
$L_{pr} = S_o / \text{svijetli otvor} / + 53 \text{ mm}$

Sawing length of threshold profile **M45-759**:

$L_{tr} = S_o / \text{light opening} / + 53 \text{ mm}$



PRESJEK CROSS SECTION



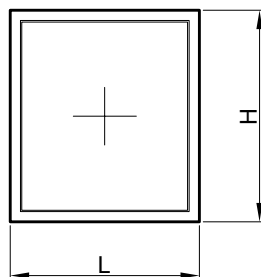
Obrada profila praga

Processing of the threshold profile

1. obrada profila snopom glodala art. **220.003**
2. obrada profila na glodalici ili obradnom centru
1. processing of the profile with milling cutter tool
- art. **220.003**
2. processing of the profile on a milling machine or a CNC machine

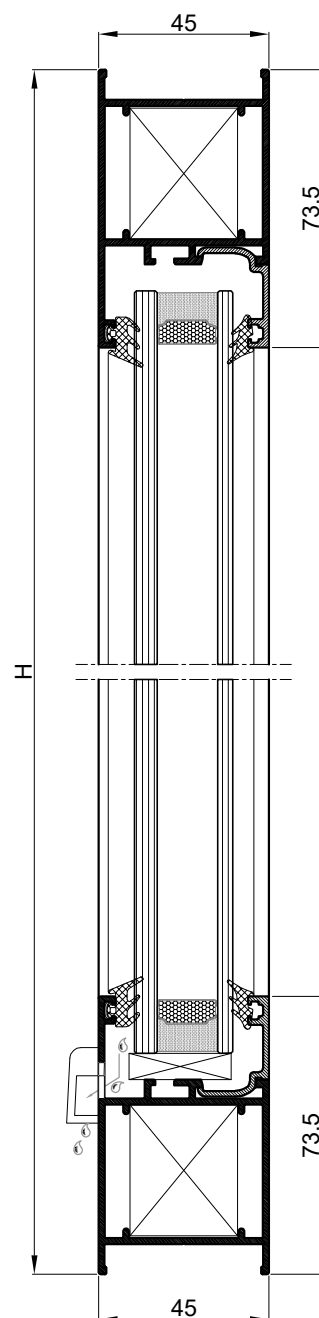
Rezne liste

Cutting lists

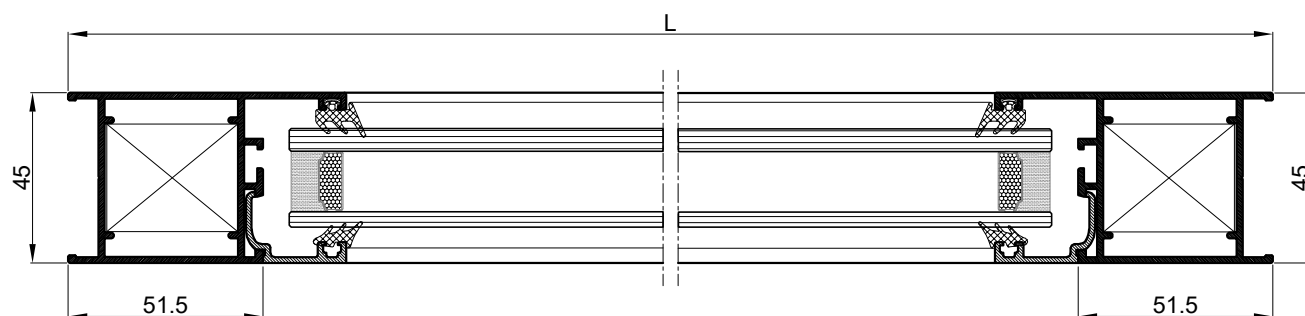


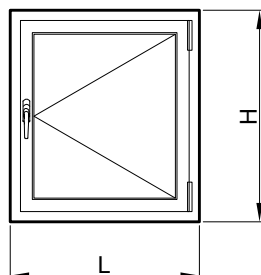
Rezna lista Cutting list

Ram Frame : M45-700



PROFILI PROFILES			kom. pcs.	mjera dimension	kut pilanja sawing angle
M45-700	hor.okvira	hor.frame	2	L	45-45
M45-700	vert.okvira	vert.frame	2	H	45-45
Z40-656	hor.staklo lajsna	hor.glazing bead	2	L -103	90-90
Z40-656	vert.staklo lajsna	vert.glazing bead	2	H -147	90-90
OKOVI HARDWARE			kom. pcs.		
710.072	kutna spojnica okvira	frame corner bracket	4		
730.001	kutna spojnica okvira	frame corner bracket	4		
373.003	maska za drenažni otvor	drainage slot mask	2		
BRTVE GASKETS				mjera dimension	kom. pcs.
328.003	brtva prema staklu	glazing gasket		2L+2H	
318.002	brtva prema staklu	glazing gasket		2L+2H	
STAKLO GLASS				mjera dimension	kom. pcs.
26mm				L -117 x H -117	1



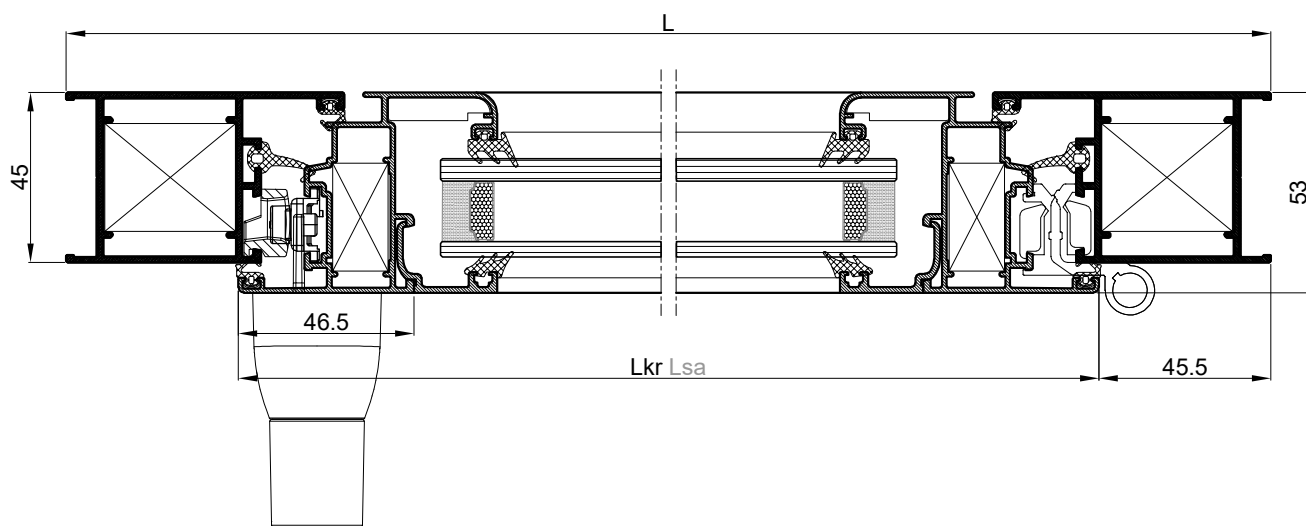
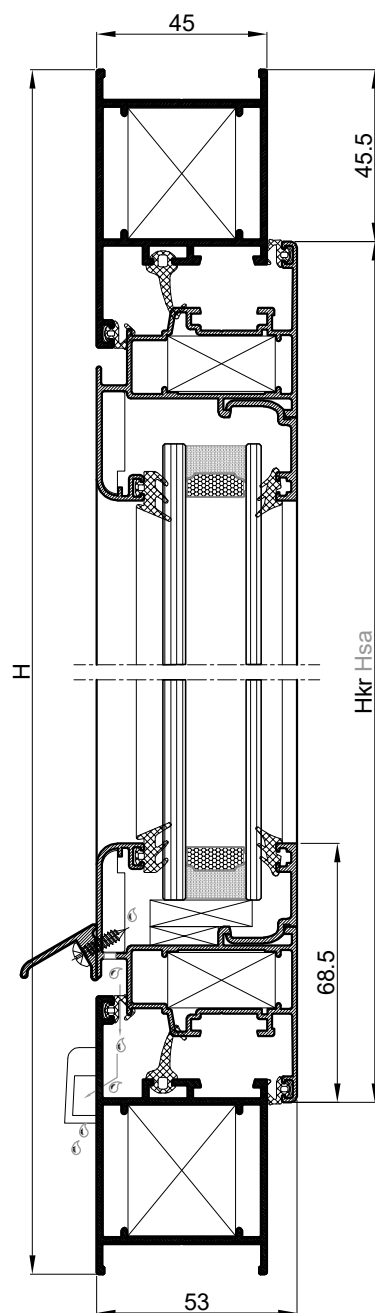


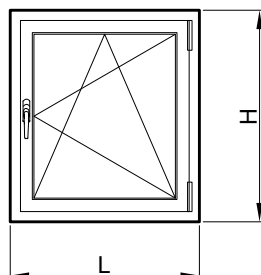
Rezna lista Cutting list

Ram Frame : M45-700

Krilo Sash: M45-734

PROFILI PROFILES			kom. pcs.	mjera dimension	kut pilanja sawing angle
M45-700	hor.okvira	hor.frame	2	L	45-45
M45-700	vert.okvira	vert.frame	2	H	45-45
M45-734	hor.krila	hor.sash	2	Lkr Lsa=L -91	45-45
M45-734	vert.krila	vert.sash	2	Hkr Hsa=H -91	45-45
Z40-656	hor.staklo lajsna	hor.glazing bead	2	Lkr Lsa -93	90-90
Z40-656	vert.staklo lajsna	vert.glazing bead	2	Hkr Hsa -137	90-90
Z40-657	okapnica	drip cap	1	Lkr Lsa -66	90-90
NC-1459	profil klizača	slide profile			90-90
OKOVI HARDWARE					kom. pcs.
710.072	kutna spojnica okvira	frame corner bracket	4		
710.458	kutna spojnica krila	sash corner bracket	4		
730.010	kutna spojnica krila	sash corner bracket	4		
730.001	kutna spojnica okvira i krila	frame and sash corner bracket	8		
104.011	ručka -Stublina	window handle -Stublina	1		
144.044	set ključanja -Stublina	locking set -Stublina	1		
111.001	dvodijelna šarka EURO	two-part hinge EURO GROOVE	2		
373.003	maska za drenažni otvor	drainage slot mask	2		
433.003	vijak 3.5x13 za Z40-657	screw 3.5x13 for Z40-657	~4		
BRTVE GASKETS				mjera dimension	kom. pcs.
338.003	centralna brtva	central gasket		2L+2H	
328.006	brtva u ramu i krilu	frame and sash gas.		4L+4H	
328.003	brtva prema staklu	glazing gasket		2L+2H	
318.002	brtva prema staklu	glazing gasket		2L+2H	
366.001	kutni umetak brtve	gasket corner	4		
STAKLO GLASS				mjera dimension	kom. pcs.
26mm				Lkr Lsa -107 x Hkr Hsa - 107	1



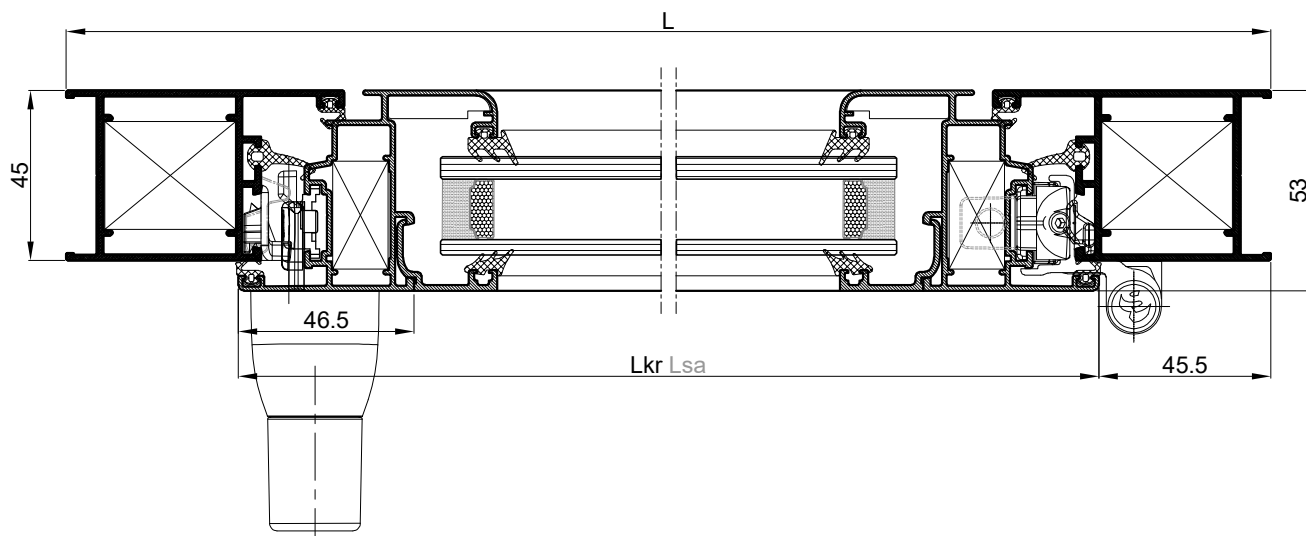
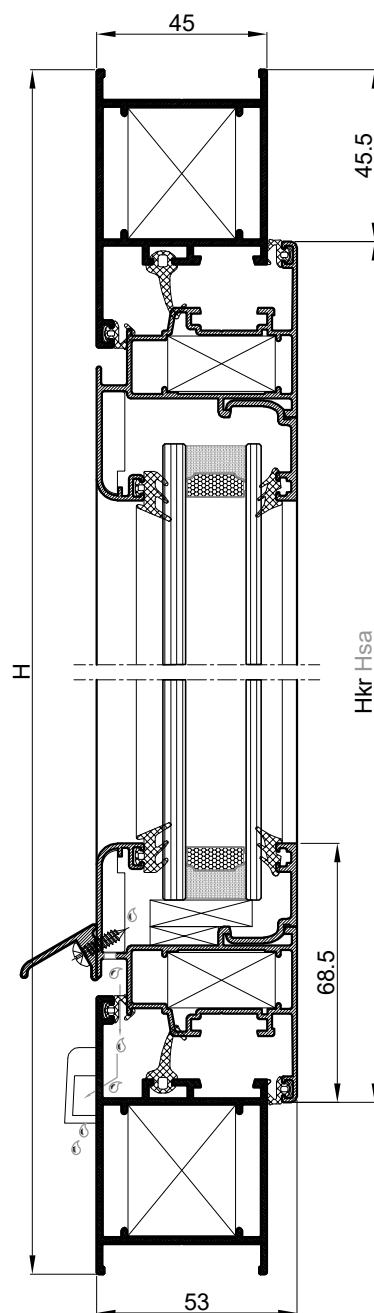


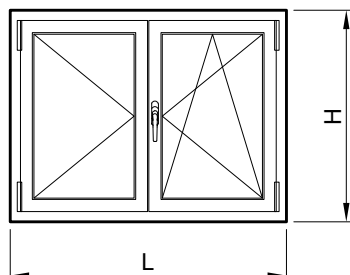
Rezna lista Cutting list

Ram Frame : M45-700

Krilo Sash: M45-734

PROFILI PROFILES			kom. pcs.	mjera dimension	kut pilanja sawing angle
M45-700	hor.okvira	hor.frame	2	L	45-45
M45-700	vert.okvira	vert.frame	2	H	45-45
M45-734	hor.krila	hor.sash	2	Lkr Lsa=L -91	45-45
M45-734	vert.krila	vert.sash	2	Hkr Hsa=H -91	45-45
Z40-656	hor.staklo lajsna	hor.glazing bead	2	Lkr Lsa -93	90-90
Z40-656	vert.staklo lajsna	vert.glazing bead	2	Hkr Hsa -137	90-90
Z40-657	okapnica	drip cap	1	Lkr Lsa -66	90-90
NC-1459	profil klizača	slide profile			90-90
OKOVI HARDWARE					kom. pcs.
710.072	kutna spojnica okvira	frame corner bracket	4		
710.458	kutna spojnica krila	sash corner bracket	4		
730.010	kutna spojnica krila	sash corner bracket	4		
730.001	kutna spojnica okvira i krila	frame and sash corner bracket	8		
134.026	O-Z meh. -Stublina	T&T mec. -Stublina	1		
373.003	maska za drenažni otvor	drainage slot mask	2		
433.003	vijak 3.5x13 za Z40-657	screw 3.5x13 for Z40-657	~4		
BRTVE GASKETS				mjera dimension	kom. pcs.
338.003	centralna brtva	central gasket		2L+2H	
328.006	brtva u ramu i krilu	frame and sash gas.		4L+4H	
328.003	brtva prema staklu	glazing gasket		2L+2H	
318.002	brtva prema staklu	glazing gasket		2L+2H	
366.001	kutni umetak brtve	gasket corner	4		
STAKLO GLASS				mjera dimension	kom. pcs.
26mm		Lkr Lsa -107 x Hkr Hsa - 107	1		



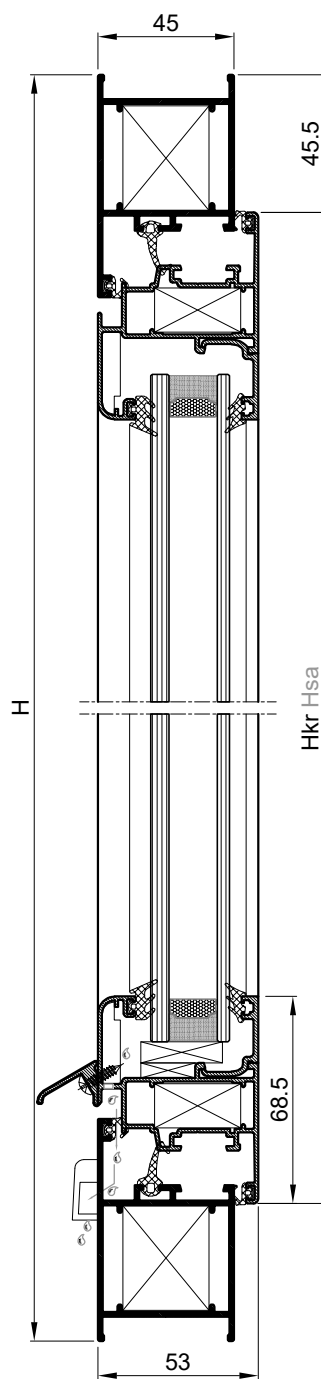


Rezna lista Cutting list

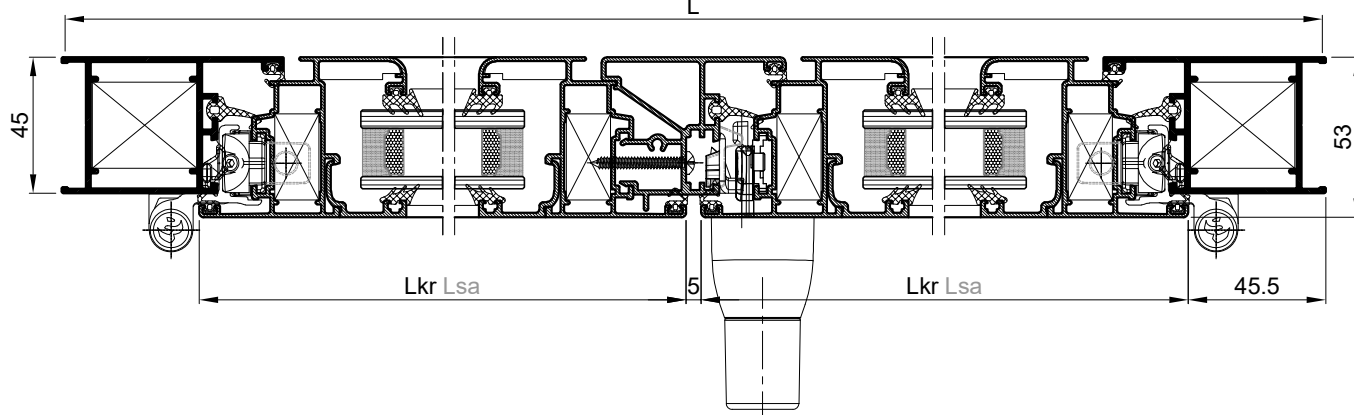
Ram Frame : M45-700

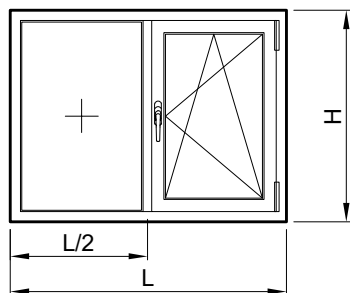
Krilo Sash: M45-734

Kombatuta Flying mullion: M45-708



PROFILI PROFILES			kom. pcs.	mjera dimension	kut pilanja sawing angle
M45-700	hor.okvira	hor.frame	2	L	45-45
M45-700	vert.okvira	vert.frame	2	H	45-45
M45-734	hor.krila	hor.sash	4	Lkr Lsa=(L-96)/2	45-45
M45-734	vert.krila	vert.sash	4	Hkr Hsa=H -91	45-45
M45-708	profil kombatute	flying mullion	1	Hkr Hsa -68	90-90
Z40-656	hor.staklo lajsna	hor.glazing bead	4	Lkr Lsa -93	90-90
Z40-656	vert.staklo lajsna	vert.glazing bead	4	Hkr Hsa -137	90-90
Z40-657	okapnica (glav.krilo)	drip cap (main sash)	1	Lkr Lsa -66	90-90
Z40-657	okapnica (pom.krilo)	drip cap (aux.sash)	1	Lkr Lsa	90-90
NC-1459	profil klizača	slide profile			90-90
OKOVI HARDWARE					kom. pcs.
710.072	kutna spojnica okvira	frame corner bracket	4		
710.458	kutna spojnica krila	sash corner bracket	8		
730.010	kutna spojnica krila	sash corner bracket	8		
730.001	kutna spojnica okvira i krila	frame and sash corner bracket	12		
134.026	O-Z meh. -Stublina	T&T mec. -Stublina	1		
134.001	okov za fiks. po. krila -Stublina	locking mech. for auxiliary sash-Stublina	1		
134.023	pasivno ključanje -Stublina	passive locking -Stublina	2		
134.037	šarke za pomoćno krilo	hinges for auxiliary sash	1		
134.038	dodatni element gornju šarku	additional element for top hinge	1		
373.003	maska za drenažni otvor	drainage slot mask	3		
363.007	čep-umetak profila kombatute	cap-end insert for flying mullion	par pair		
433.003	vijak 3.5x13 za Z40-657	screw 3.5x13 for Z40-657	4		
433.021	vijak 3.9x32 za M45-708	screw 3.9x32 for M45-708	~4		
BRTVE GASKETS				mjera dimension	kom. pcs.
338.003	centralna brtva	central gasket		2L+3H	
328.006	brtva u ramu i krilu	frame and sash gasket		4L+7H	
328.003	brtva prema staklu	glazing gasket		2L+4H	
318.002	brtva prema staklu	glazing gasket		2L+4H	
366.001	kutni umetak brtve	gasket corner	4		
STAKLO GLASS				mjera dimension	kom. pcs.
26mm		Lkr Lsa -107 x Hkr Hsa - 107	2		



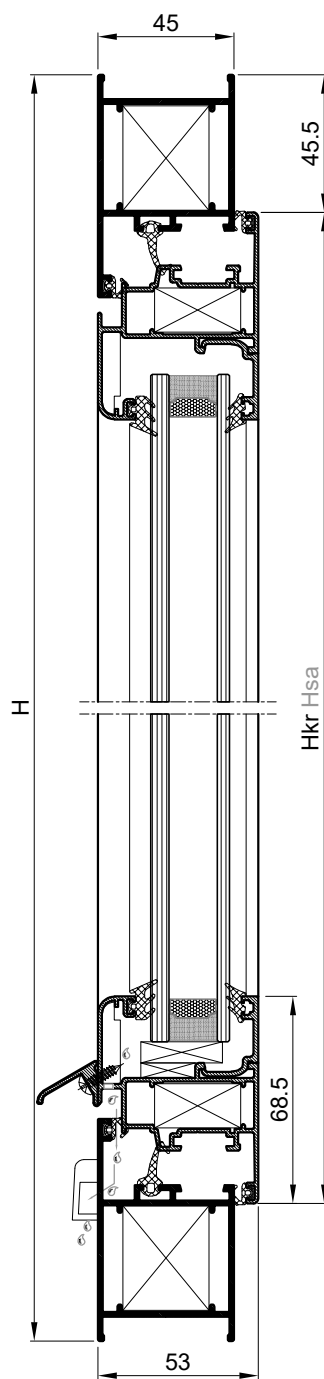


Rezna lista Cutting list

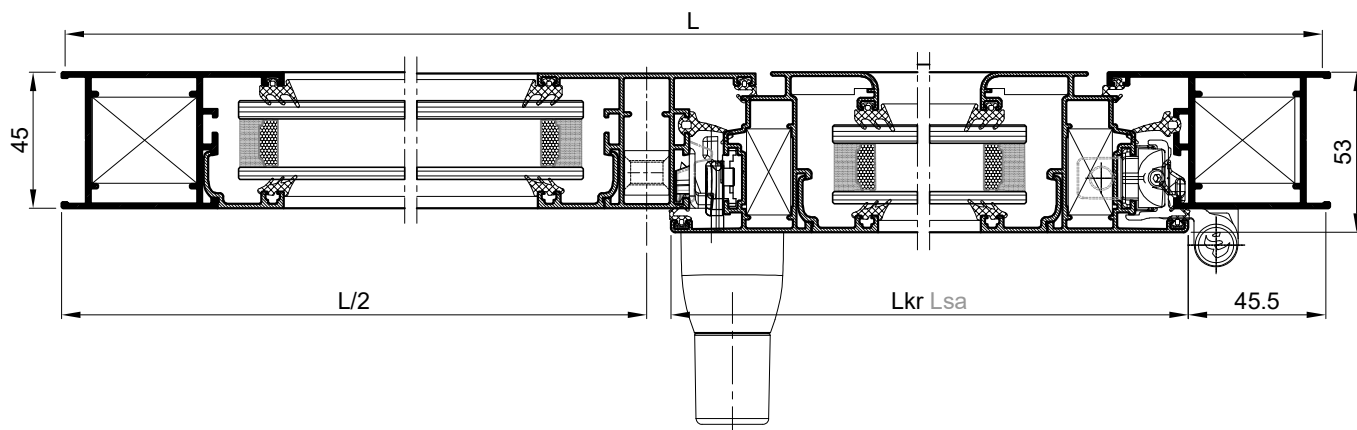
Ram Frame : M45-700

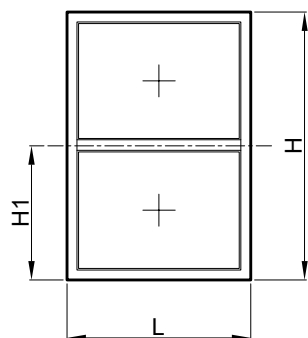
Krilo Sash: M45-734

Prečka Window crossbar: M45-725



PROFILI PROFILES			kom. pcs.	mjera dimension	kut pilanja sawing angle
M45-700	hor.okvira	hor.frame	2	L	45-45
M45-700	vert.okvira	vert.frame	2	H	45-45
M45-734	hor.krila	hor.sash	2	Lkr Lsa=L/2 -53.5	45-45
M45-734	vert.krila	vert.sash	2	Hkr Hsa=H -91	45-45
M45-725	prečka	window crossbar	1	H -94	90-90
Z40-656	hor.st.lajsna -krilo	hor.glazing bead -sash	2	Lkr Lsa -93	90-90
Z40-656	vert.st.lajsna -krilo	vert.glazing bead -sash	2	Hkr Hsa -137	90-90
Z40-656	hor.st.lajsna -fiksno	hor.glazing bead -fixed	2	L/2 -65.5	90-90
Z40-656	vert.st.lajsna -fiksno	vert.glazing bead -fixed	2	H-147	90-90
Z40-657	okapnica	drip cap	1	Lkr Lsa -66	90-90
NC-1459	profil klizača	slide profile			90-90
OKOVI HARDWARE			kom. pcs.		
710.072	kutna spojnica okvira	frame corner bracket	4		
710.458	kutna spojnica krila	sash corner bracket	4		
730.010	kutna spojnica krila	sash corner bracket	4		
730.001	kutna spojnica okvira i krila	rame corner bracket	8		
134.026	O-Z meh. -Stublina	T&T mec. -Stublina	1		
710.066	veznik	connector	2		
373.003	maska za drenažni otvor	drainage slot mask	3		
433.003	vijak 3.5x13 za Z40-657	screw 3.5x13 for Z40-657	~4		
BRTVE GASKETS			kom. pcs.	mjera dimension	
338.003	centralna brtva	central gasket		L+2H	
328.006	brtva u ramu i krilu	frame and sash gasket		4L+4H	
328.003	brtva prema staklu	glazing gasket		2L+4H	
318.002	brtva prema staklu	glazing gasket		2L+4H	
366.001	kutni umetak brtve	gasket corner	4		
STAKLO GLASS			kom. pcs.	mjera dimension	
26mm		L/2-79.5 x Hkr Hsa - 117	1		
26mm		Lkr Lsa -107 x Hkr Hsa - 107	1		

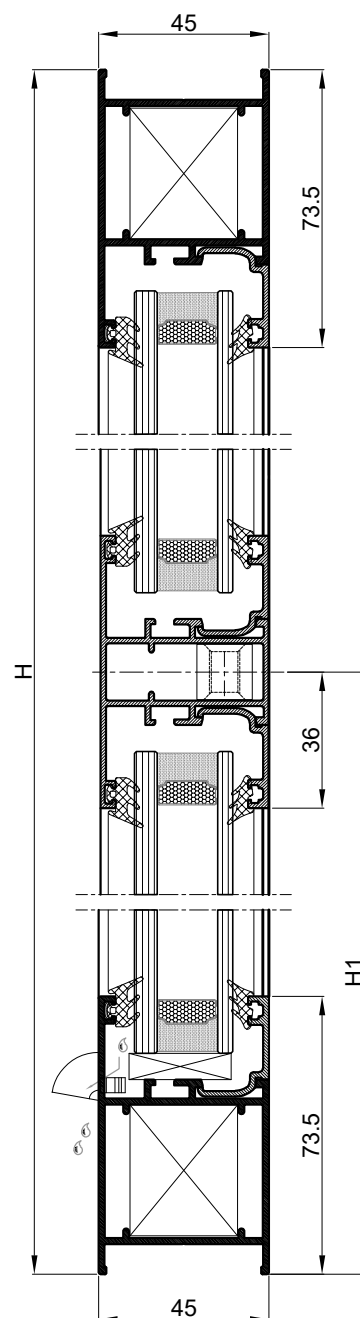




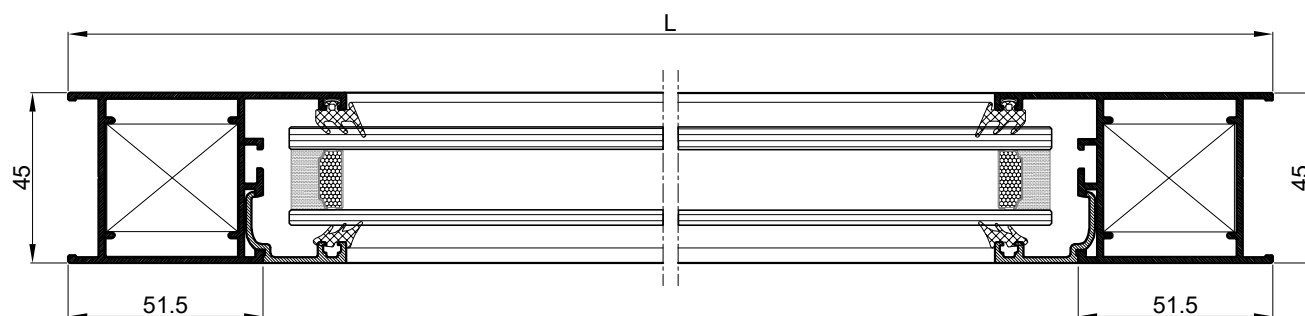
Rezna lista Cutting list

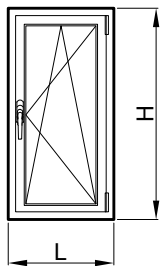
Ram Frame : M45-700

Prečka Window crossbar: M45-725



PROFILI PROFILES			kom. pcs.	mjera dimension	kut pilanja sawing angle
M45-700	hor.okvira	hor.frame	2	L	45-45
M45-700	vert.okvira	vert.frame	2	H	45-45
M45-725	prečka	window crossbar	1	L -94	90-90
Z40-656	hor.staklo lajsna	hor.glazing bead	4	L -103	90-90
Z40-656	vert.staklo lajsna	vert.glazing bead	2	H1 -109.5	90-90
Z40-656	vert.staklo lajsna	vert.glazing bead	2	H -H1 -109.5	90-90
OKOVI HARDWARE			kom. pcs.		
710.072	kutna spojnica okvira	frame corner bracket	4		
730.001	kutna spojnica okvira	frame corner bracket	4		
710.066	veznik	connector	2		
370.070	maska za drenažni otvor	drainage slot mask	4		
BRTVE GASKETS				mjera dimension	kom. pcs.
328.003	brtva prema staklu	glazing gasket		4L+2H	
318.002	brtva prema staklu	glazing gasket		4L+2H	
STAKLO GLASS				mjera dimension	kom. pcs.
26mm				L -117 x H1 -79.5	1
26mm				L -117 x H -H1-79.5	1



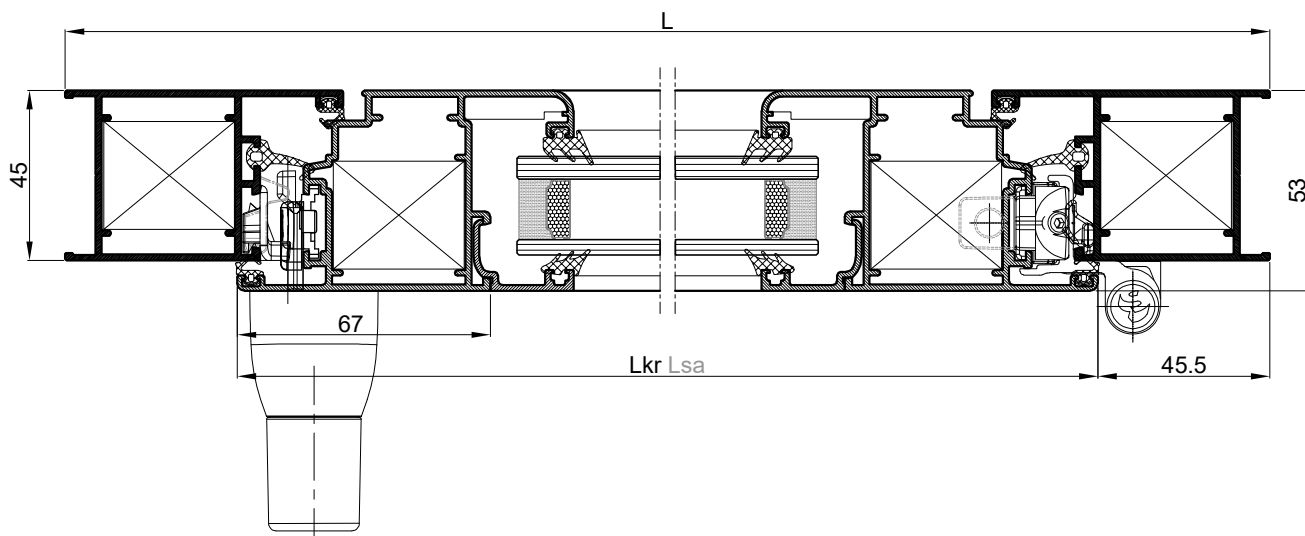
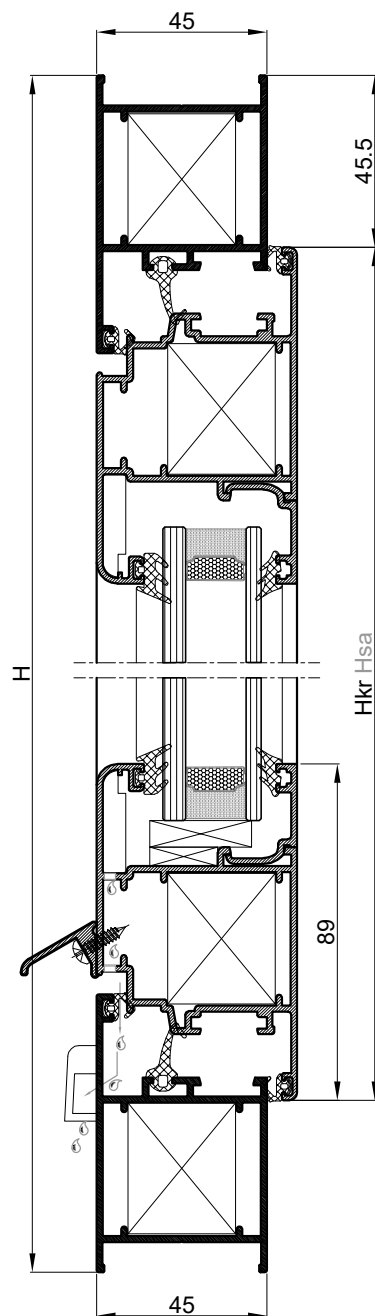


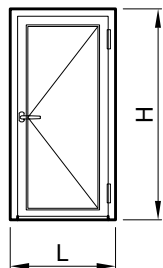
Rezna lista Cutting list

Ram Frame : M45-700

Krilo Sash: M45-701

PROFILI PROFILES			kom. pcs.	mjera dimension	kut pilanja sawing angle
M45-700	hor.okvira	hor.frame	2	L	45-45
M45-700	vert.okvira	vert.frame	2	H	45-45
M45-701	hor.krila	hor.sash	2	Lkr Lsa=L -91	45-45
M45-701	vert.krila	vert.sash	2	Hkr Hsa=H -91	45-45
Z40-656	hor.staklo lajsna	hor.glazing bead	2	Lkr Lsa -134	90-90
Z40-656	vert.staklo lajsna	vert.glazing bead	2	Hkr Hsa -178	90-90
Z40-657	okapnica	drip cap	1	Lkr Lsa -66	90-90
NC-1459	profil klizača	slide profile			90-90
OKOVI HARDWARE					kom. pcs.
710.072	kutna spojnica okvira	frame corner bracket			4
710.072	kutna spojnica krila	sash corner bracket			4
730.010	kutna spojnica krila	sash corner bracket			4
730.001	kutna spojnica okvira i krila	frame corner bracket			8
134.026	O-Z meh. -Stublina	T&T mec. -Stublina			1
373.003	maska za drenažni otvor	drainage slot mask			2
433.003	vijak 3.5x13 za Z40-657	screw 3.5x13 for Z40-657			~4
BRTVE GASKETS				mjera dimension	kom. pcs.
338.003	centralna brtva	central gasket		2L+2H	
328.006	brtva u ramu i krilu	frame and sash gas.		4L+4H	
328.003	brtva prema staklu	glazing gasket		2L+2H	
318.002	brtva prema staklu	glazing gasket		2L+2H	
366.001	kutni umetak brtve	gasket corner			4
STAKLO GLASS				mjera dimension	kom. pcs.
26mm				Lkr Lsa -148 x Hkr Hsa - 148	1



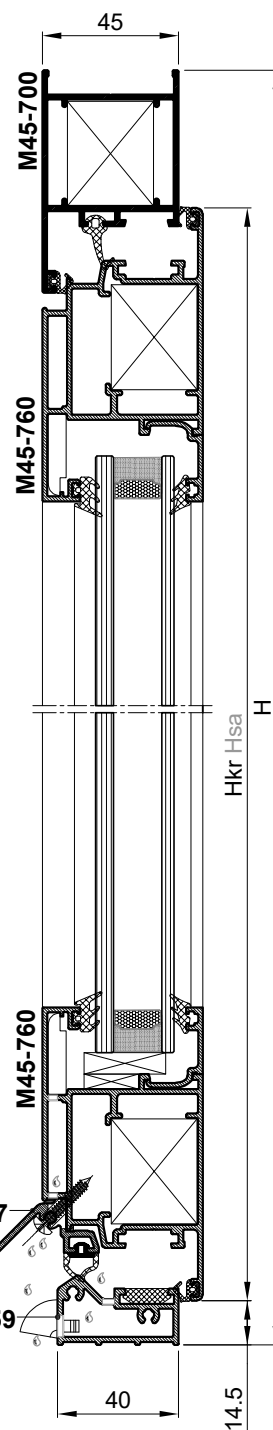


Rezna lista Cutting list

Ram Frame : M45-700

Krilo Leaf: M45-760

Prag Threshold: M45-759

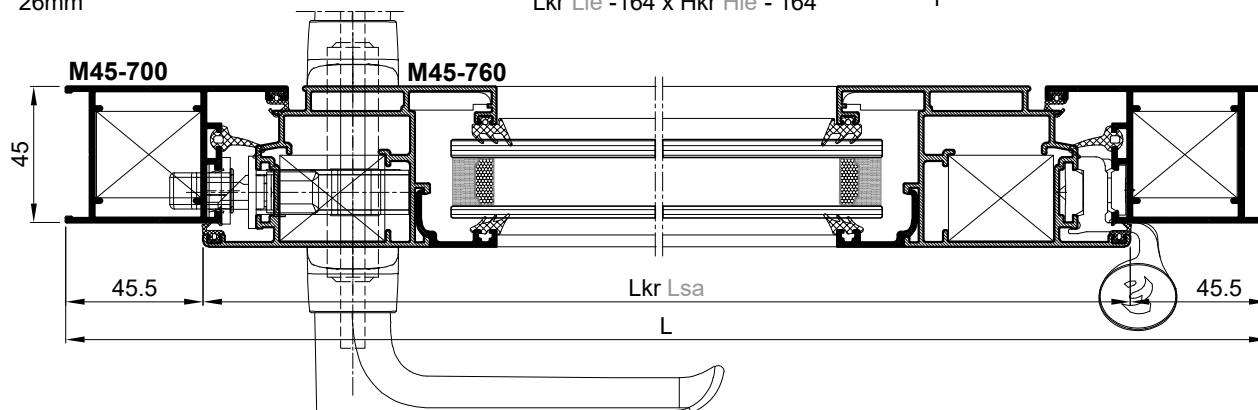


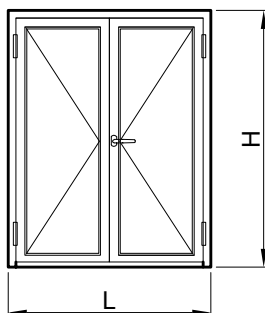
PROFILI PROFILES			kom. pcs.	mjera dimension	kut pilanja sawing angle
M45-700	hor.okvira	hor.frame	1	L	45-45
M45-700	vert.okvira	vert.frame	2	H	45-90
M45-760	hor.krila	hor.leaf	2	Lkr Lle=L -91	45-45
M45-760	vert.krila	vert.leaf	2	Hkr Hle=H -60	45-45
M45-759	profil praga	threshold profile	1	L -94	90-90
Z40-656	hor.staklo lajsna	hor.glazing bead	2	Lkr Lle -150	90-90
Z40-656	vert.staklo lajsna	vert.glazing bead	2	Hkr Hle -194	90-90
F-1567	okapnica	drip cap	1	Lkr Lle -76	90-90

OKOVI HARDWARE			kom. pcs.
730.009	kutna spojnica rama i krila	frame corner bracket	6
730.010	kutna spojnica krila	leaf corner bracket	4
730.001	kutna spojnica rama i krila	frame and leaf corner bracket	6
124.001	brava 35 mm s jezičkom	lock 35 mm with latchbolt	1
124.014	cilindar (uložak) za bravu	cylinder (lock insert)	1
124.032	štitnik cilindra za bravu	lock cylinder protector	par pair
124.003	prihvatnik jezička brave (šild)	lock latchbolt acceptor	1
104.009	ručka za vrata	door handle	1
114.001	dvodijelna šarka	two-part hinge	2
373.055	čep-umetak za profil okapnice	cap-end insert drip cap profile	par pair
433.020	vijak 3.9x25 za M45-759	screw 3.9x25 for M45-759	4
433.019	vijak 3.9x22 za F-1567	screw 3.9x22 for F-1567	~4
370.070	maska za drenažni otvor	drainage slot mask	2

BRTVE GASKETS			mjera dimension	kom. pcs.
338.003	centralna brtva	central gasket	L+2H	
328.006	brtva u ramu i krilu	frame and leaf gasket	3L+4H	
328.003	brtva prema staklu	glazing gasket	2L+2H	
318.002	brtva prema staklu	glazing gasket	2L+2H	
366.001	kutni umetak brtve	gasket corner		2
348.088	brtva prema pragu	gasket acc. to threshold	L	
344.058	brtva u pragu	gasket in threshold	L	

STAKLO GLASS			mjera dimension	kom. pcs.
26mm			Lkr Lle -164 x Hkr Hle - 164	1





Rezna lista Cutting list

Ram Frame : M45-700

Krilo Leaf: M45-760

Kombatuta Flying mullion: M45-708

Prag Threshold: M45-759

PROFILI PROFILES

			kom. pcs.	mjera dimension	kut pilanje sawing angle
M45-700	hor.okvira	hor.frame	1	L	45-45
M45-700	vert.okvira	vert.frame	2	H	45-90
M45-760	hor.krila	hor.leaf	4	Lkr Hle=(L-96)/2	45-45
M45-760	vert.krila	vert.leaf	4	Hkr Hle=H -60	45-45
M45-708	profil za okretanje	flying mullion	1	Hkr Hle -68	90-90
M45-759	profil praga	threshold profile	1	L -94	90-90
Z40-656	hor.staklo lajsna	hor.glazing bead	4	Lkr Hle -150	90-90
Z40-656	vert.staklo lajsna	vert.glass bead	4	Hkr Hle -194	90-90
F-1567	okapnica (glav.krilo)	drip cap (main.leaf)	1	Lkr Hle -76	90-90
F-1567	okapnica (pom.krilo)	drip cap (aux.leaf)	1	Lkr Hle -10	90-90

OKOVI HARDWARE

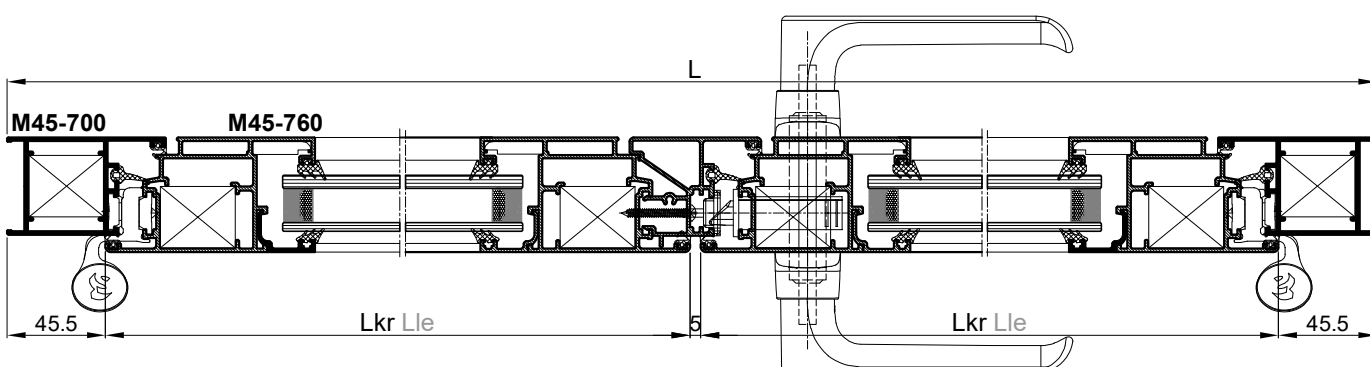
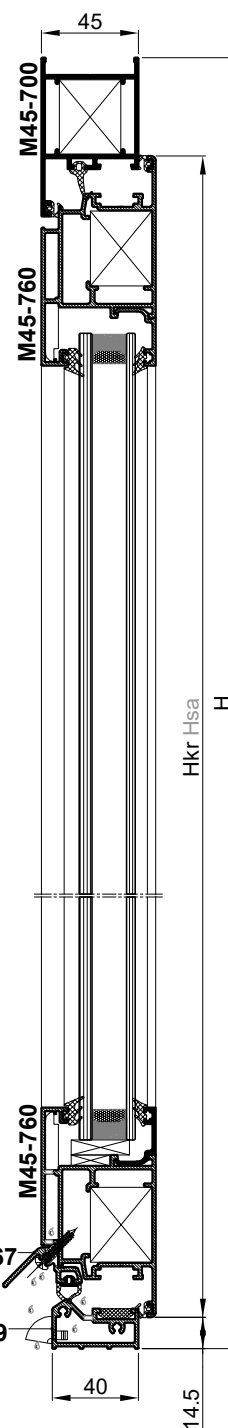
			kom. pcs.
730.009	kutna spojnica rama i krila	frame corner bracket	10
730.010	kutna spojnica krila	leaf corner bracket	8
730.001	kutna spojnica rama i krila	frame and leaf corner bracket	10
124.001	brava 35 mm s jezičkom	lock 35 mm with latchbolt	1
124.014	cilindar (uložak) za bravu 35 mm	cylinder (lock insert) 35 mm	1
124.032	štitnik cilindra za bravu	lock cylinder protector	par pair
124.003	prihvatnik jezička brave (šild)	lock latchbolt acceptor	1
104.009	ručka za vrata	door handle	1
114.001	dvodijelna šarka	two-part hinge	4
144.003	zapinjač-krakun za vrata	door latch	2
363.007	čep-umetak profila kombatute	cap-end insert for flying mullion	par pair
373.055	čep-umetak za profil okapnice	cap-end insert drip cap profile	2 para pairs
433.020	vijak 3.9x25 za M45-759	screw 3.9x25 for M45-759	4
433.019	vijak 3.9x22 za F-1567	screw 3.9x22 for F-1567	~8
370.070	maska za drenažni otvor	drainage slot mask	4

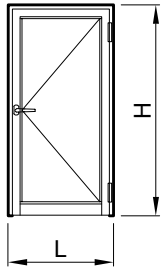
BRTVE GASKETS

		mjera dimension	kom. pcs.
338.003	centralna brtva	central gasket	L+3H
328.006	brtva u ramu i krilu	frame and leaf gasket	3L+7H
328.003	brtva prema staklu	glazing gasket	2L+4H
318.002	brtva prema staklu	glazing gasket	2L+4H
366.001	kutni umetak brtve	gasket corner	2
348.088	brtva prema pragu	gasket acc. to threshold	L
344.058	brtva u pragu	gasket in threshold	L

STAKLO GLASS

	mjera dimension	kom. pcs.
26mm	Lkr Hle -164 x Hkr Hle - 164	2



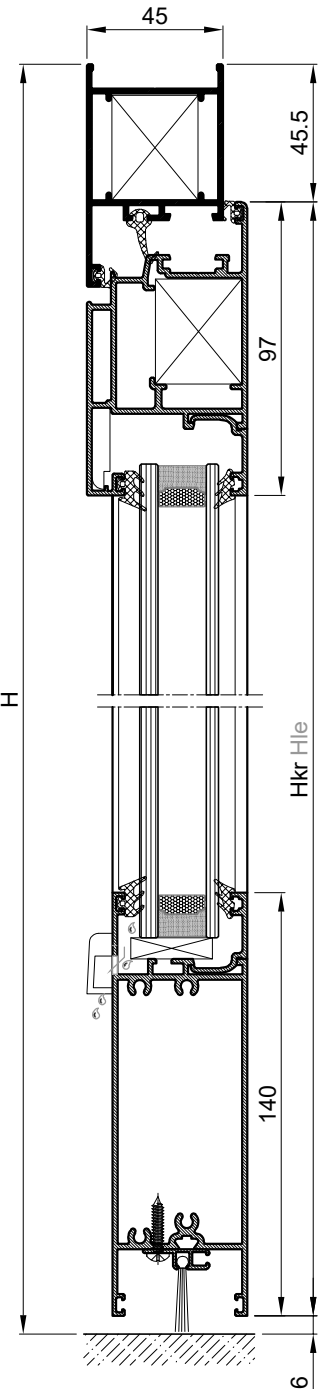


Rezna lista Cutting list

Ram Frame : M45-700

Krilo Leaf: M45-760

Parapetna prečka Transom profile: M45-722

PROFILI
PROFILES

			kom. pcs.	mjera dimension	kut pilanja sawing angle
M45-700	hor.okvira	hor.frame	1	L	45-45
M45-700	vert.okvira	vert.frame	2	H	45-90
M45-760	hor.krila	hor.leaf	1	Lkr Lle=L -91	45-45
M45-760	vert.krila	vert.leaf	2	Hkr Hle=H -51.5	45-90
M45-722	parapetna prečka	transom profile	1	Lkr Lle -141	90-90
Z40-656	hor.staklo lajsna	hor.glazing bead	2	Lkr Lle -150	90-90
Z40-656	vert.staklo lajsna	vert.glazing bead	2	Hkr Hle -237	90-90

OKOVI
HARDWARE

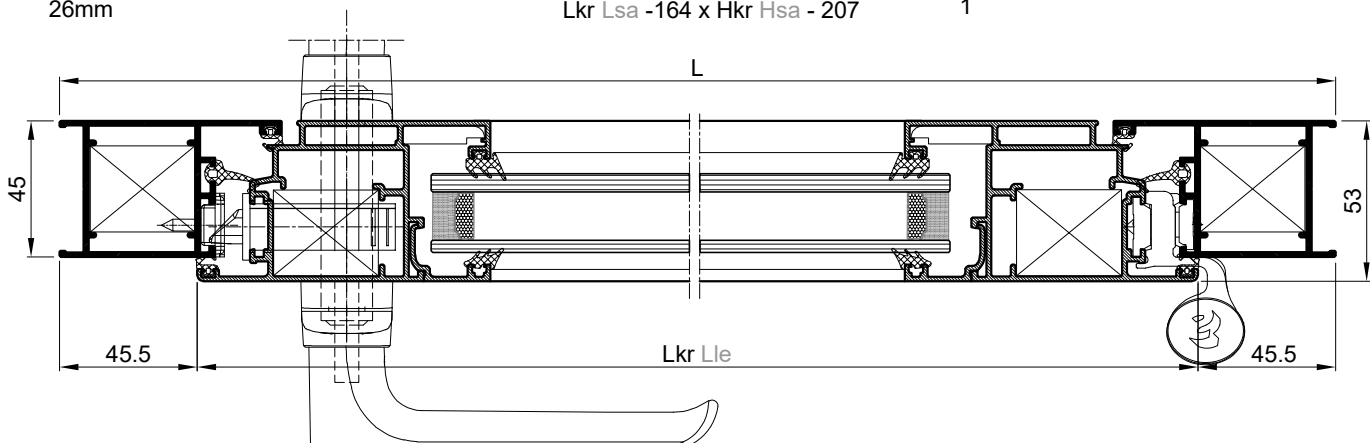
			kom. pcs.
730.009	kutna spojnica rama i krila	frame corner bracket	4
730.010	kutna spojnica krila	sash corner bracket	2
730.001	kutna spojnica rama i krila	frame and leaf corner bracket	4
124.001	brava 35 mm s jezičkom	lock 35 mm with latchbolt	1
124.014	cilindar (uložak) za bravu	cylinder (lock insert)	1
124.032	štitnik cilindra za bravu	lock cylinder protector	par pair
124.003	prihvatač jezička brave (šild)	lock latchbolt acceptor	1
104.009	ručka za vrata	door handle	1
114.001	dvodijelna šarka	two-part hinge	2
373.003	maska za drenažni otvor	drainage slot mask	2
433.020	vijak 3.9x25 za M45-722	screw 3.9x25 for M45-722	8
433.018	vijak 3.9x19 za 521.001	screw 3.9x19 for 521.001	~4

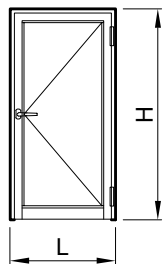
BRTVE
GASKETS

			mjera dimension	kom. pcs.
338.003	centralna brtva	central gasket	L+2H	
328.006	brtva u ramu i krilu	frame and sash gasket	2L+4H	
328.003	brtva prema staklu	glazing gasket	2L+2H	
318.002	brtva prema staklu	glazing gasket	2L+2H	
366.001	kutni umetak brtve	gasket corner		2
521.001	držač četkaste brtve	brush gasket holder	L	
347.001	četkasta brtva	brush gasket	L	

STAKLO
GLASS

		mjera dimension	kom. pcs.
26mm		Lkr Lsa -164 x Hkr Hsa - 207	1



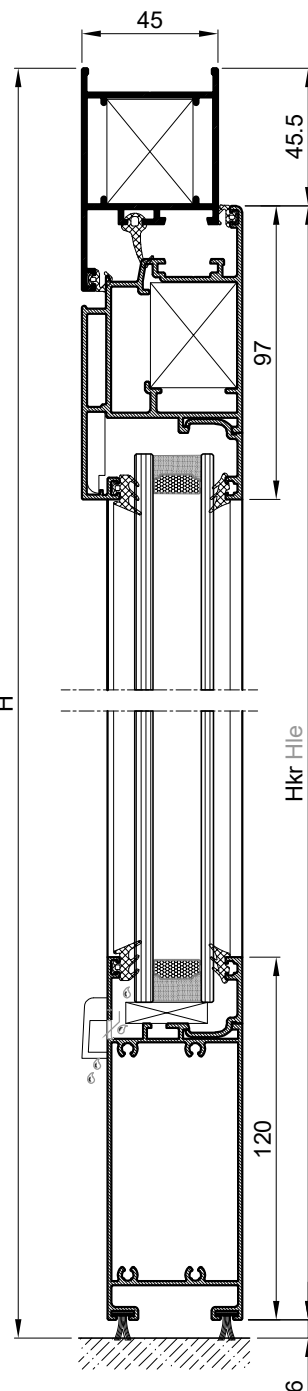


Rezna lista Cutting list

Ram Frame : M45-700

Krilo Leaf: M45-760

Parapetna prečka Transom profile: M45-727

PROFILI
PROFILES

			kom. pcs.	mjera dimension	kut pilanja sawing angle
M45-700	hor.okvira	hor.frame	1	L	45-45
M45-700	vert.okvira	vert.frame	2	H	45-90
M45-760	hor.krila	hor.leaf	1	Lkr Lle=L -91	45-45
M45-760	vert.krila	vert.leaf	2	Hkr Hle=H -51.5	45-90
M45-727	parapetna prečka	transom profile	1	Lkr Lle -141	90-90
Z40-656	hor.staklo lajsna	hor.glazing bead	2	Lkr Lle -150	90-90
Z40-656	vert.staklo lajsna	vert.glazing bead	2	Hkr Hle -217	90-90

OKOVI
HARDWARE

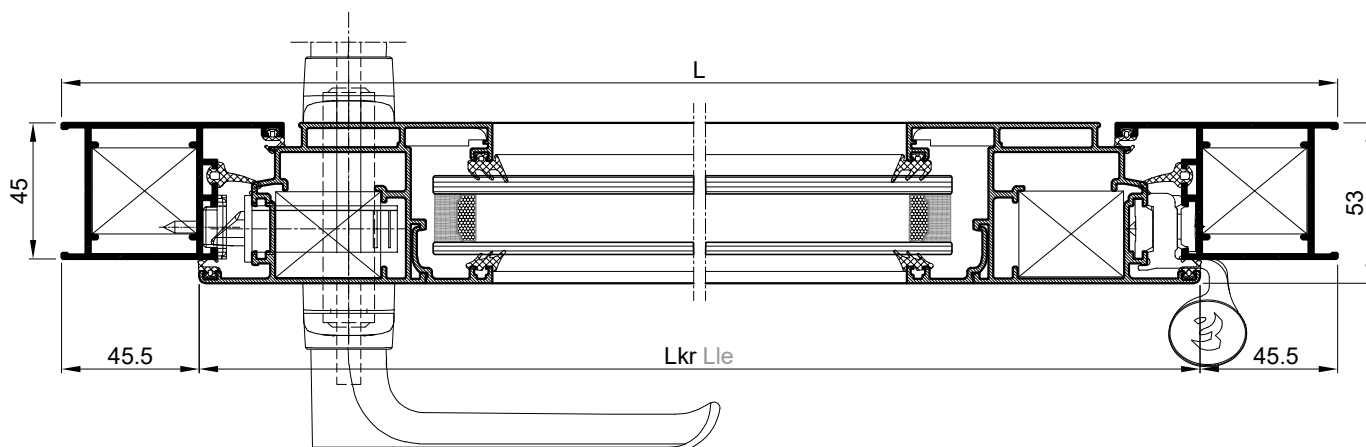
			kom. pcs.
730.009	kutna spojnica rama i krila	frame corner bracket	4
730.010	kutna spojnica krila	sash corner bracket	2
730.001	kutna spojnica rama i krila	frame and leaf corner bracket	4
124.001	brava 35 mm s jezičkom	lock 35 mm with latchbolt	1
124.014	cilindar (uložak) za bravu	cylinder (lock insert)	1
124.032	štitnik cilindra za bravu	lock cylinder protector	par pair
124.003	prihvatnik jezička brave (šild)	lock latchbolt acceptor	1
104.009	ručka za vrata	door handle	1
114.001	dvodijelna šarka	two-part hinge	2
373.003	maska za drenažni otvor	drainage slot mask	2
433.020	vijak 3.9x25 za M45-722	screw 3.9x25 for M45-722	8

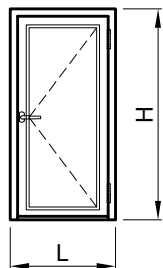
BRTVE
GASKETS

			mjera dimension	kom. pcs.
338.003	centralna brtva	central gasket	L+2H	
328.006	brtva u ramu i krilu	frame and sash gasket	2L+4H	
328.003	brtva prema staklu	glazing gasket	2L+2H	
318.002	brtva prema staklu	glazing gasket	2L+2H	
366.001	kutni umetak brtve	gasket corner		2
347.003	četkasta brtva 7X9	brush gasket 7X9	2L	

STAKLO
GLASS

			mjera dimension	kom. pcs.
26mm			Lkr Lsa -164 x Hkr Hsa - 187	1



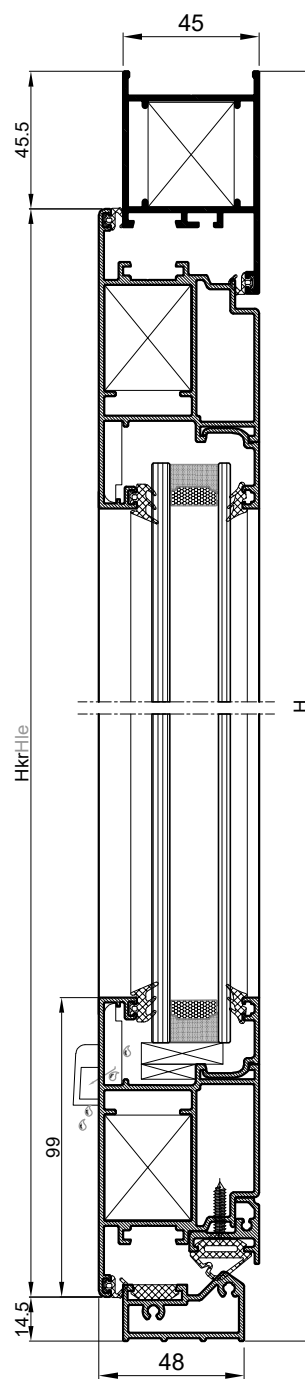


Rezna lista Cutting list

Ram Frame : M45-700

Krilo Leaf: M45-761

Prag Threshold: M45-759

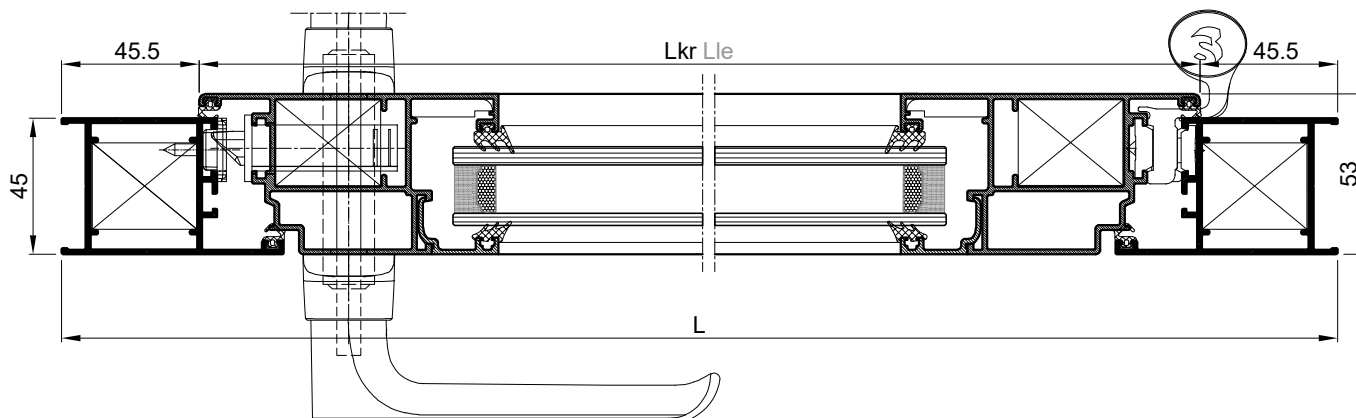


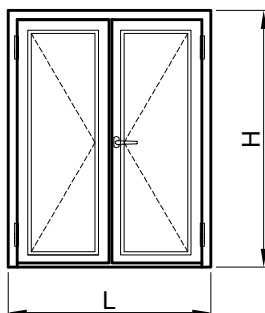
PROFILI PROFILES			kom. pcs.	mjera dimension	kut pilanja sawing angle
M45-700	hor.okvira	hor.frame	1	L	45-45
M45-700	vert.okvira	vert.frame	2	H	45-90
M45-761	hor.krila	hor.leaf	2	Lkr Lle=L -91	45-45
M45-761	vert.krila	vert.leaf	2	Hkr Hle=H -60	45-45
M45-759	profil praga	threshold profile	1	L -94	90-90
Z40-656	hor.staklo lajsna	hor.glazing bead	2	Lkr Lle -154	90-90
Z40-656	vert.staklo lajsna	vert.glazing bead	2	Hkr Hle -198	90-90
F-1483	profil	profile	1	Lkr Lle -72	90-90

OKOVI HARDWARE			kom. pcs.
730.009	kutna spojnica rama i krila	frame corner bracket	6
730.010	kutna spojnica krila	leaf corner bracket	4
730.001	kutna spojnica rama i krila	frame and leaf corner bracket	6
124.001	brava 35 mm s jezičkom	lock 35 mm with latchbolt	1
124.014	cilindar (uložak) za bravu	cylinder (lock insert)	1
124.032	štitnik cilindra za bravu	lock cylinder protector	par pair
124.003	prihvatač jezička brave (šild)	lock latchbolt acceptor	1
104.009	ručka za vrata	door handle	1
114.001	dvodijelna šarka	two-part hinge	2
373.055	čep-umetak za profil F-1483	cap-end insert for profile F-1483	par pair
373.003	maska za drenažni otvor	drainage slot mask	2
433.020	vijak 3.9x25 za M45-759	screw 3.9x25 for M45-759	4
433.106	vijak 3.9x19 za F-1483	screw 3.9x19 for F-1483	~4

BRTVE GASKETS			mjera dimension	kom. pcs.
328.006	brtva u ramu i krilu	frame and leaf gasket	3L+4H	
328.003	brtva prema staklu	glazing gasket	2L+2H	
318.002	brtva prema staklu	glazing gasket	2L+2H	
344.071	brtva prema pragu	gasket acc. to threshold	L	
344.058	brtva u pragu	gasket in threshold	L	

STAKLO GLASS			mjera dimension	kom. pcs.
26mm			Lkr Lle -168 x Hkr Hle - 168	1





Rezna lista Cutting list

Ram Frame : M45-700

Krilo Leaf: M45-761

Kombatuta Flying mullion: M45-708

Prag Threshold: M45-759

PROFILI PROFILES

			kom. pcs.	mjera dimension	kut pilanje sawing angle
M45-700	hor.okvira	hor.frame	1	L	45-45
M45-700	vert.okvira	vert.frame	2	H	45-90
M45-761	hor.krila	hor.leaf	4	Lkr Lle=(L-96)/2	45-45
M45-761	vert.krila	vert.leaf	4	Hkr Hle=H -60	45-45
M45-708	profil za okretanje	flying mullion	1	Hkr Hle -68	90-90
M45-759	profil praga	threshold profile	1	L -94	90-90
Z40-656	hor.staklo lajsna	hor.glazing	4	Lkr Lle -154	90-90
Z40-656	vert.staklo lajsna	vert.glass bead	4	Hkr Hle -198	90-90
F-1483	profil (glav.krilo)	profile (main.leaf)	1	Lkr Lle -72	90-90
F-1483	profil (pom.krilo)	profile (aux.leaf)	1	Lkr Lle -6	90-90

OKOVI HARDWARE

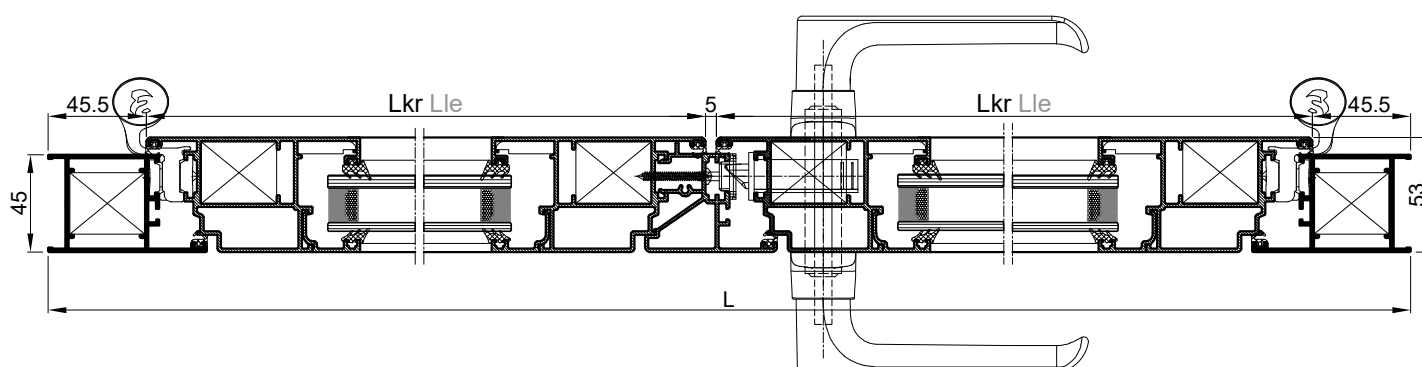
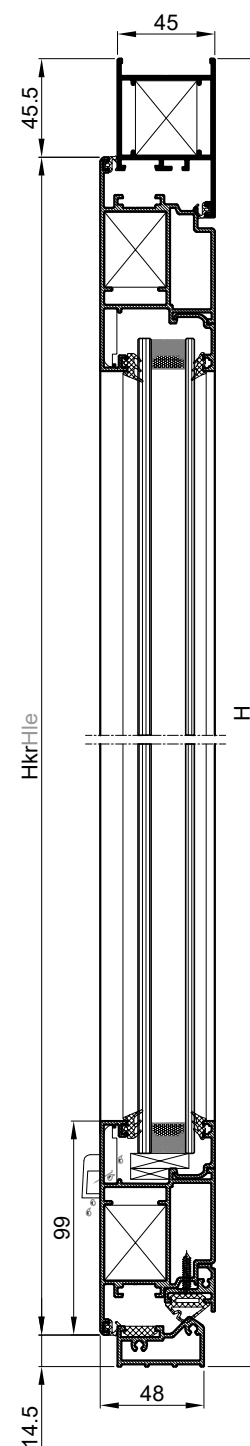
			kom. pcs.
730.009	kutna spojnica rama i krila	frame corner bracket	10
730.010	kutna spojnica krila	leaf corner bracket	8
730.001	kutna spojnica rama i krila	frame and leaf corner bracket	10
124.001	brava 35 mm s jezičkom	lock 35 mm with latchbolt	1
124.014	cilindar (uložak) za bravu 35 mm	cylinder (lock insert) 35 mm	1
124.032	štitnik cilindra za bravu	lock cylinder protector	par pair
124.003	prihvatnik jezička brave (šild)	lock latchbolt acceptor	1
104.009	ručka za vrata	door handle	1
114.001	dvodijelna šarka	two-part hinge	4
144.003	zapinjač-krakun za vrata	door latch	2
363.007	čep-umetak profila kombatute	cap-end insert for flying mullion	par pair
373.055	čep-umetak za profil F-1483	cap-end insert for profile F-1483	2 para pairs
373.003	maska za drenažni otvor	drainage slot mask	4
433.020	vijak 3.9x25 za M45-759	screw 3.9x25 for M45-759	4
433.106	vijak 3.9x19 za F-1483	screw 3.9x19 for F-1483	~8

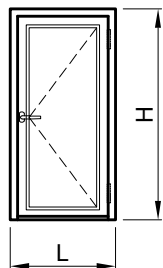
BRTVE GASKETS

		mjera dimension	kom. pcs.
328.006	brtva u ramu i krilu	frame and leaf gasket	3L+7H
328.003	brtva prema staklu	glazing gasket	2L+4H
318.002	brtva prema staklu	glazing gasket	2L+4H
344.071	brtva prema pragu	gasket acc. to threshold	L
344.058	brtva u pragu	gasket in threshold	L

STAKLO GLASS

	mjera dimension	kom. pcs.
26mm	Lkr Lle -168 x Hkr Hle - 168	2



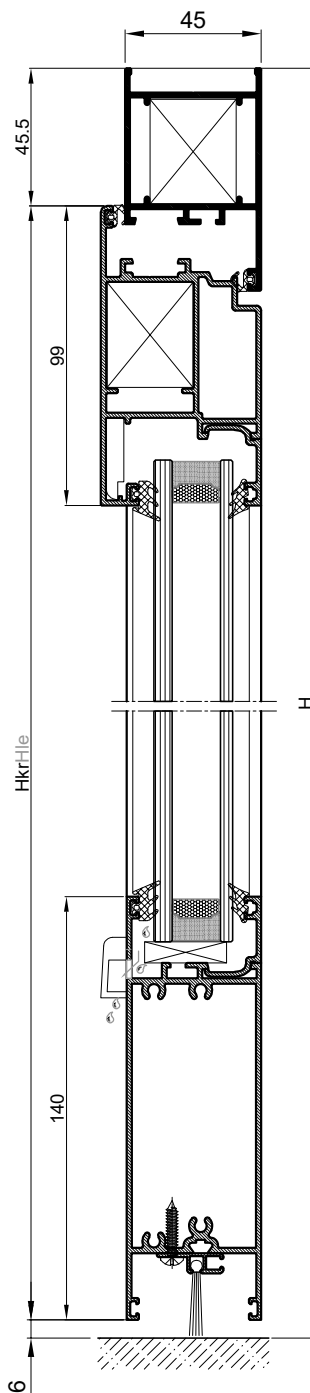


Rezna lista Cutting list

Ram Frame : M45-700

Krilo Leaf: M45-761

Parapetna prečka Transom profile: M45-722

PROFILI
PROFILES

			kom. pcs.	mjera dimension	kut pilanja sawing angle
M45-700	hor.okvira	hor.frame	1	L	45-45
M45-700	vert.okvira	vert.frame	2	H	45-90
M45-761	hor.krila	hor.leaf	1	Lkr Lle=L -91	45-45
M45-761	vert.krila	vert.leaf	2	Hkr Hle=H -51.5	45-90
M45-722	parapetna prečka	transom profile	1	Lkr Lle -145	90-90
Z40-656	hor.staklo lajsna	hor.glazing bead	2	Lkr Lle -154	90-90
Z40-656	vert.staklo lajsna	vert.glazing bead	2	Hkr Hle -239	90-90

OKOVI
HARDWARE

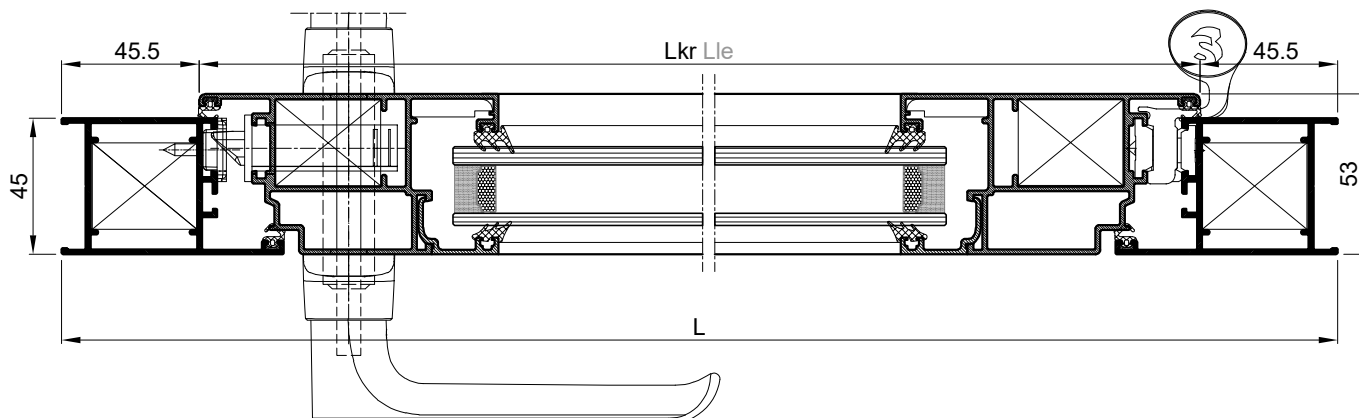
			kom. pcs.
730.009	kutna spojnica rama i krila	frame corner bracket	4
730.010	kutna spojnica krila	leaf corner bracket	2
730.001	kutna spojnica okvira i krila	frame and leaf corner bracket	4
124.001	brava 35 mm s jezičkom	lock 35 mm with latchbolt	1
124.014	cilindar (uložak) za bravu	cylinder (lock insert)	1
124.032	štitnik cilindra za bravu	lock cylinder protector	par pair
124.003	prihvatač jezička brave (šild)	lock latchbolt acceptor	1
104.009	ručka za vrata	door handle	1
114.001	dvodijelna šarka	two-part hinge	2
373.003	maska za drenažni otvor	drainage slot mask	2
433.020	vijak 3.9x25 za M45-722	screw 3.9x25 for M45-722	8
433.018	vijak 3.9x19 za 521.001	screw 3.9x19 for 521.001	~4

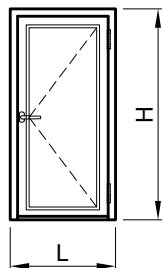
BRTVE
GASKETS

			mjera dimension	kom. pcs.
328.006	brtva u ramu i krilu	frame and leaf gasket	3L+4H	
328.003	brtva prema staklu	glazing gasket	2L+2H	
318.002	brtva prema staklu	glazing gasket	2L+2H	
344.071	kutni umetak brtve	gasket corner		2
344.058	držač četkaste brtve	brush gasket holder	L	
347.001	četkasta brtva	brush gasket	L	

STAKLO
GLASS

		mjera dimension	kom. pcs.
26mm	Lkr Lle -168 x Hkr Hle - 209		1



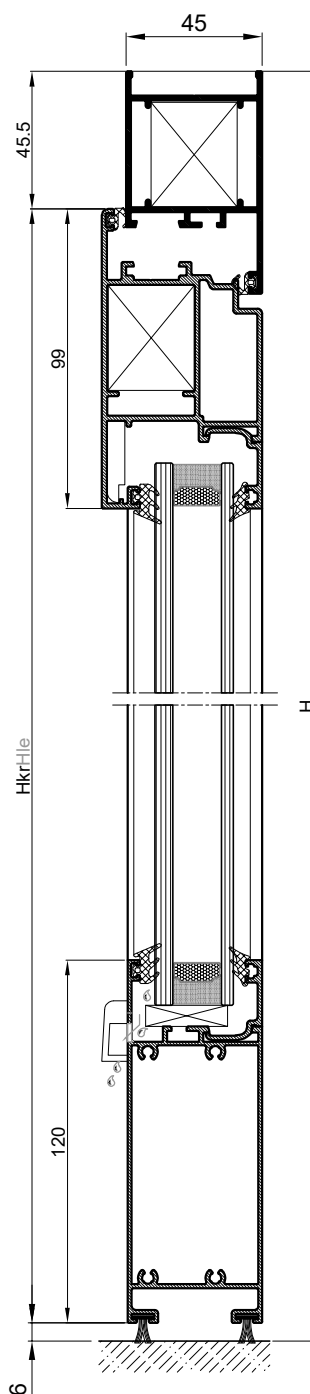


Rezna lista Cutting list

Ram Frame : M45-700

Krilo Leaf: M45-761

Parapetna prečka Transom profile: M45-727



PROFILI PROFILES			kom. pcs.	mjera dimension	kut pilanja sawing angle
M45-700	hor.okvira	hor.frame	1	L	45-45
M45-700	vert.okvira	vert.frame	2	H	45-90
M45-761	hor.krila	hor.leaf	1	Lkr Lle=L -91	45-45
M45-761	vert.krila	vert.leaf	2	Hkr Hle=H -51.5	45-90
M45-727	parapetna prečka	transom profile	1	Lkr Lle -145	90-90
Z40-656	hor.staklo lajsna	hor.glazing bead	2	Lkr Lle -154	90-90
Z40-656	vert.staklo lajsna	vert.glazing bead	2	Hkr Hle -219	90-90

OKOVI
HARDWARE

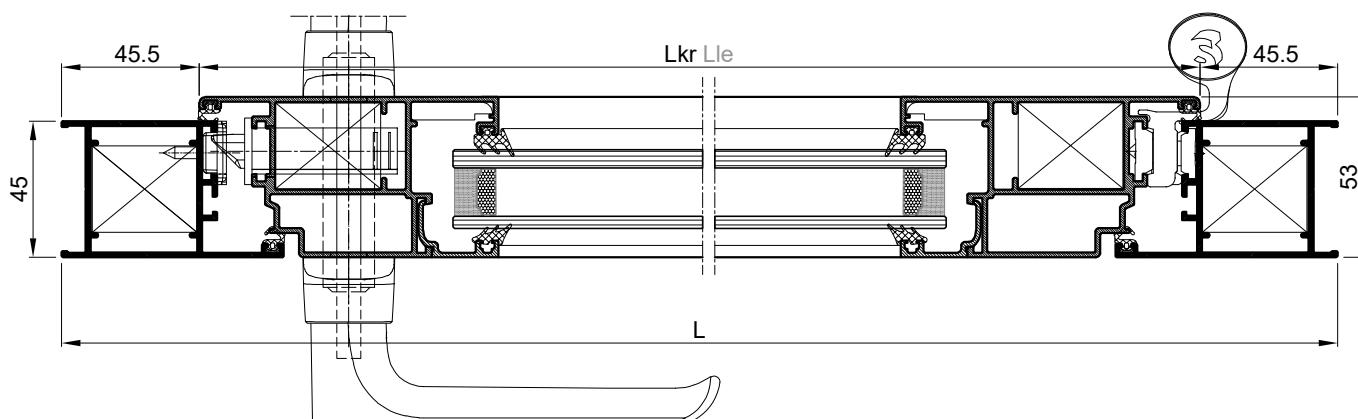
			kom. pcs.
730.009	kutna spojnica okvira	frame corner bracket	4
730.010	kutna spojnica krila	leaf corner bracket	2
730.001	kutna spojnica okvira i krila	frame and leaf corner bracket	4
124.001	brava 35 mm s jezičkom	lock 35 mm with latchbolt	1
124.014	cilindar (uložak) za bravu	cylinder (lock insert)	1
124.032	štitnik cilindra za bravu	lock cylinder protector	par pair
124.003	prihvatač jezička brave (šild)	lock latchbolt acceptor	1
104.009	ručka za vrata	door handle	1
114.001	dvodijelna šarka	two-part hinge	2
373.003	maska za drenažni otvor	drainage slot mask	2
433.020	vijak 3.9x25 za M45-722	screw 3.9x25 for M45-722	8

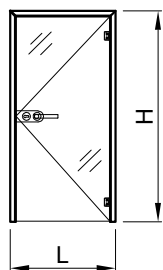
BRTVE
GASKETS

			mjera dimension	kom. pcs.
328.006	brtva u ramu i krilu	frame and leaf gasket	3L+4H	
328.003	brtva prema staklu	glazing gasket	2L+2H	
318.002	brtva prema staklu	glazing gasket	2L+2H	
344.071	kutni umetak brtve	gasket corner		2
347.003	četkasta brtva 7X9	brush gasket 7X9	2L	

STAKLO
GLASS

			mjera dimension	kom. pcs.
26mm		Lkr Lle -168 x Hkr Hle - 189		1



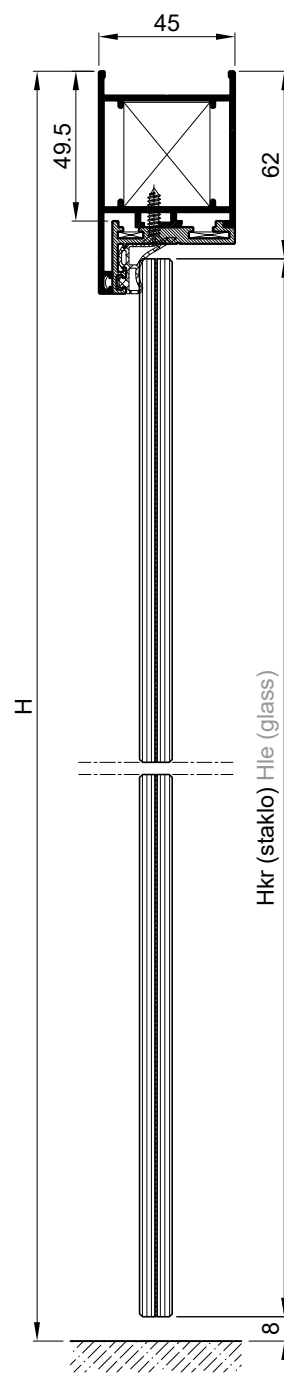


Rezna lista Cutting list

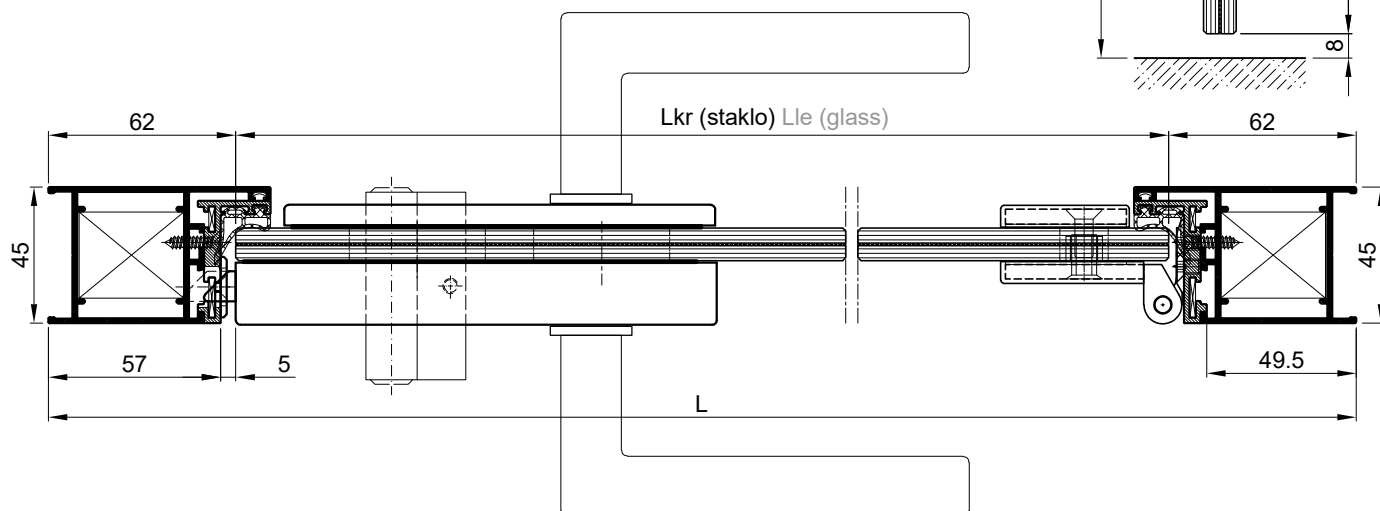
Ram Frame : M45-700

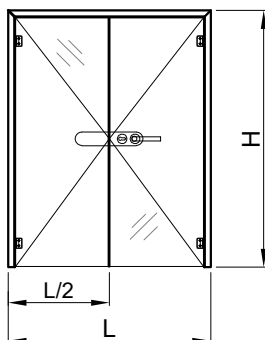
Ram Frame: F-1686

Staklo Glass: 55.2 ESG



PROFILI PROFILES			kom. pcs.	mjera dimension	kut pilanja sawing angle
M45-700	horizontala okvira	horizontal frame	1	L	45-45
M45-700	vertikala okvira	vertical frame	2	H	45-90
F-1686	horizontala okvira	horizontal frame	1	L -99	45-45
F-1686	vertikala okvira	vertical frame	2	H -49.5	45-90
OKOVI HARDWARE			kom. pcs.		
710.072	kutna spojnica okvira M45-700	frame corner bracket M45-700	2		
710.536	kutna spojnica okvira F-1686	frame corner bracket F-1686	2		
710.537	kutna spojnica okvira F-1686	frame corner bracket F-1686	2		
730.001	kutna spojnica okvira	frame corner brackets	4		
120.017.10	brava za vrata sa staklenim krilom	lock for door with glass leaf	1		
124.025	cilindar (uložak) za bravu	cylinder (lock insert)	1		
391.228.10	prihvatna pločica	striking plate	1		
120.019.10	ručka za vrata	door handle	1		
110.008	šarka za vrata sa staklenim krilom	hinge for door with glass leaf	2		
433.118	vijak 4.2x19 za F-1686	screw 4.2x19 for F-1686	~20		
431.239	vijak M5x8 za šarku 110.008	screw M5x8 for hinge 110.008	6		
BRTVE GASKETS			kom. pcs.		
334.007	brtva u okviru F-1686	gasket in frame F-1686		L+2H	
STAKLO GLASS			kom. pcs.		
10.76mm (55.2 ESG)				L -124 x H -70	1





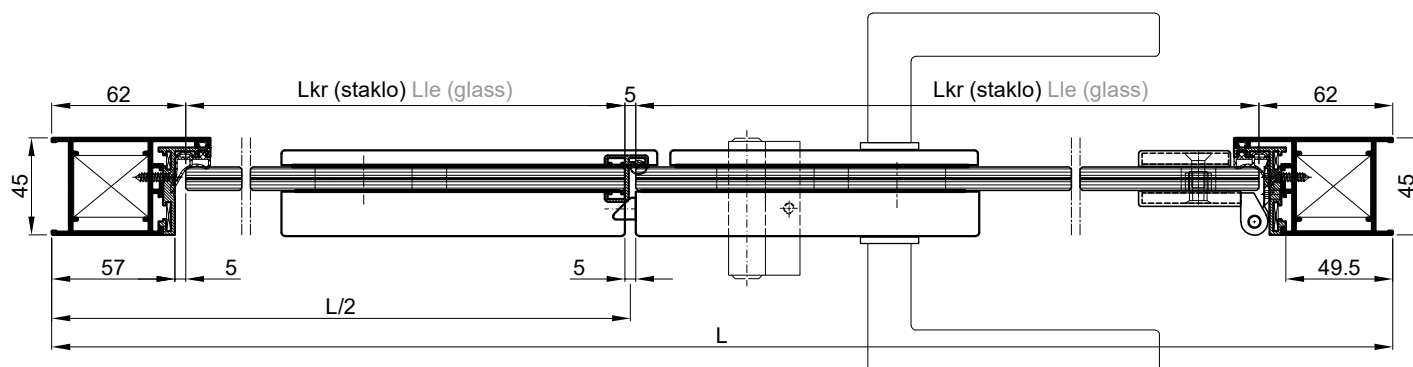
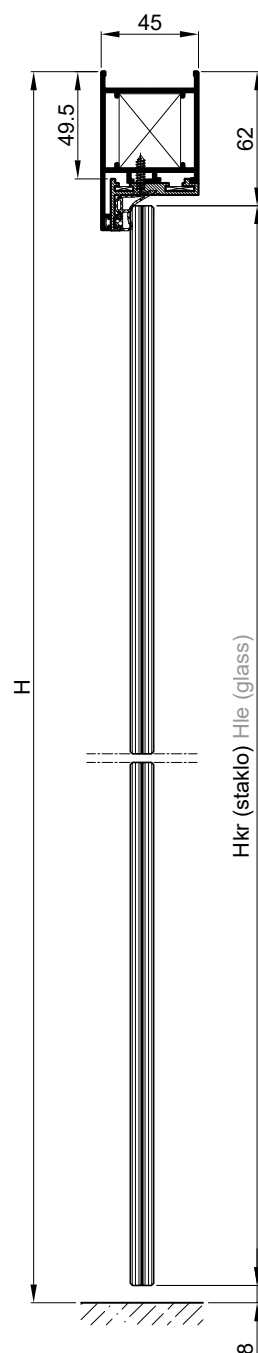
Rezna lista Cutting list

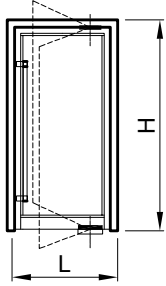
Ram Frame : M45-700

Ram Frame: F-1686

Staklo Glass: 55.2 **ESG**

PROFILI PROFILES			kom. pcs.	mjera dimension	kut pilanje sawing angle
M45-700	horizontala okvira	horizontal frame	1	L	45-45
M45-700	vertikala okvira	vertical frame	2	H	45-90
F-1686	horizontala okvira	horizontal frame	1	L -99	45-45
F-1686	vertikala okvira	vertical frame	2	H -49.5	45-90
F-1691	profil na pom. krilu	profile in auxulary leaf	1	H -74	90-90
OKOVI HARDWARE					kom. pcs.
710.072	kutna spojnica okvira M45-700	frame corner bracket M45-700	2		
710.536	kutna spojnica okvira F-1686	leaf corner bracket F-1686	2		
710.537	kutna spojnica okvira F-1686	leaf corner bracket F-1686	2		
730.001	kutna spojnica okvira	frame corner brackets	4		
120.017.10	brava za vrata sa staklenim krilom	lock for door with glass leaf	1		
124.025	cilindar (uložak) za bravu	cylinder (lock insert)	1		
120.018.10	prihvatnik brave	lock latchbolt acceptor	1		
120.019.10	ručka za vrata	door handle	1		
110.008	šarka za vrata sa staklenim krilom	hinge for door with glass leaf	4		
433.118	vijak 4.2x19 za F-1686	screw 4.2x19 for F-1686	~27		
431.239	vijak M5x8 za šarku 110.008	screw M5x8 for hinge 110.008	12		
BRTVE GASKETS				mjera dimension	kom. pcs.
334.007	brtva u okviru F-1686	gasket in frame F-1686		L+2H	
314.001	brtva u profilu F-1691	gasket in profile F-1691		H	
STAKLO GLASS				mjera dimension	kom. pcs.
10.76mm (55.2 ESG)				((L -129) /2) x H -70	2



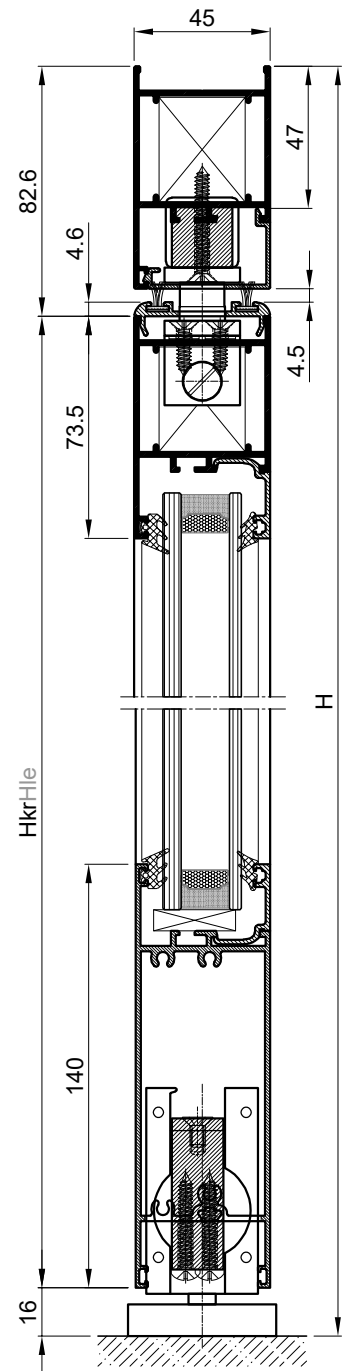


Rezna lista Cutting list

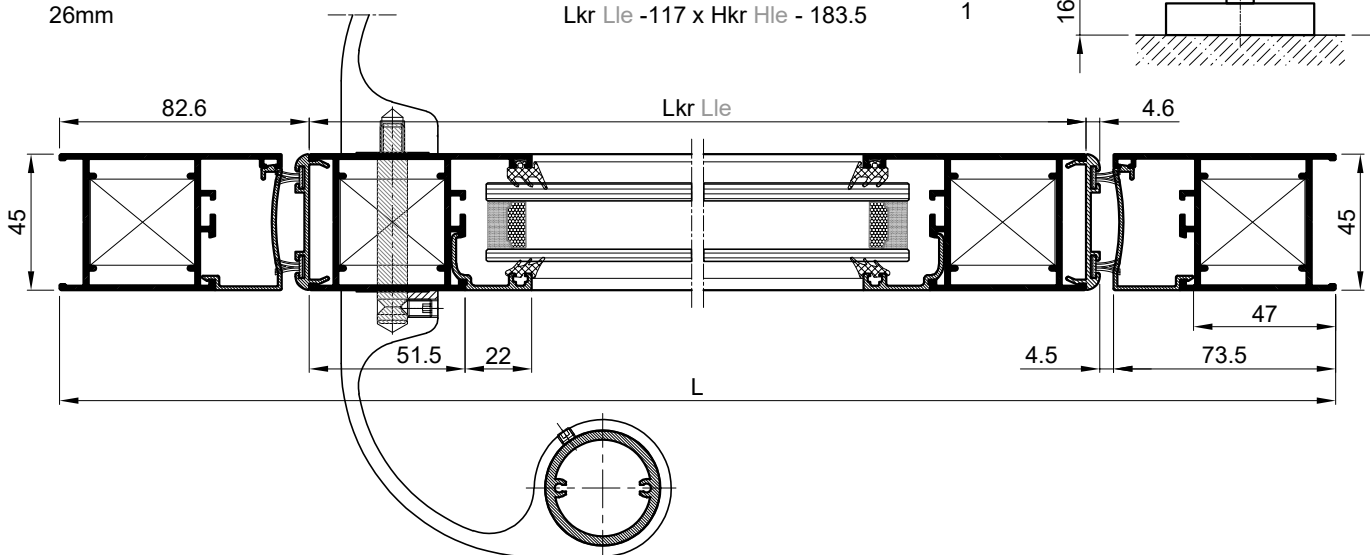
Ram Frame : M45-700

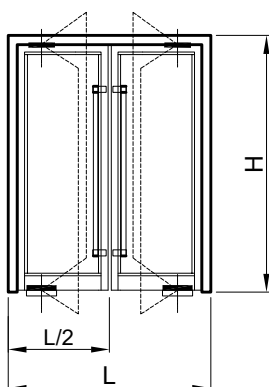
Krilo Leaf: M45-700

Parapetna prečka Transom profile: M45-722



PROFILI PROFILES			kom. pcs.	mjera dimension	kut pilanja sawing angle
M45-700	horizontala okvira	horizontal frame	1	L	45-45
M45-700	vertikala okvira	vertical frame	2	H	45-90
M45-700	horizontala krila	horizontal leaf	1	Lkr Lle=L -165	45-45
M45-700	vertikala krila	vertical leaf	2	Hkr Hle=H -98.5	45-90
M45-722	parapetna prečka	transom profile	1	Lkr Lle -94	90-90
M45-753	hor.profil maska	hor.mask profile	1	L -94	45-45
M45-755	vert.profil maska	vert.mask profile	2	H -94	45-90
P45-644	hor.profil maska	hor.mask profile	1	Lkr Lle +9	45-45
P45-644	vert.profil maska	vert.mask profile	2	Hkr Lle +4.5	45-90
Z40-656	hor.staklo lajsna	hor.glazing bead	2	Lkr Lle -103	90-90
Z40-656	vert.staklo lajsna	vert.glazing bead	2	Hkr Hle -213.5	90-90
F-0829	profil rukohvata	handrail profile	2	Hkr Hle	90-90
OKOVI HARDWARE			kom. pcs.		
710.072	kutna spojnica okvira	frame corner bracket	2		
710.072	kutna spojnica krila	leaf corner bracket	2		
730.001	kutna spojnica krila	leaf corner bracket	2		
146.010	sklop gornjeg mehanizma	upper mechanism assembly	1		
140.086	sklop automata u krilu	closing device assembly in the leaf	1		
100.019	nosač rukohvata F-0829	carrier handrail F-0829	1		
391.171	inox osovina (L=66mm)	inox shaft (L=66mm)	2		
433.020	vijak 3.9x25 za M45-722	screw 3.9x25 for M45-722	8		
BRTVE GASKETS			kom. pcs.	mjera dimension	
328.003	brtva prema staklu	glazing gasket		2L+2H	
318.002	brtva prema staklu	glazing gasket		2L+2H	
344.058	držač četkaste brtve	brush gasket holder		L	
347.001	četkasta brtva	brush gasket		L	
347.003	četkasta brtva 7x9	brush gasket 7x9		2L+4H	
STAKLO GLASS			kom. pcs.	mjera dimension	
26mm		Lkr Lle -117 x Hkr Hle - 183.5	1		





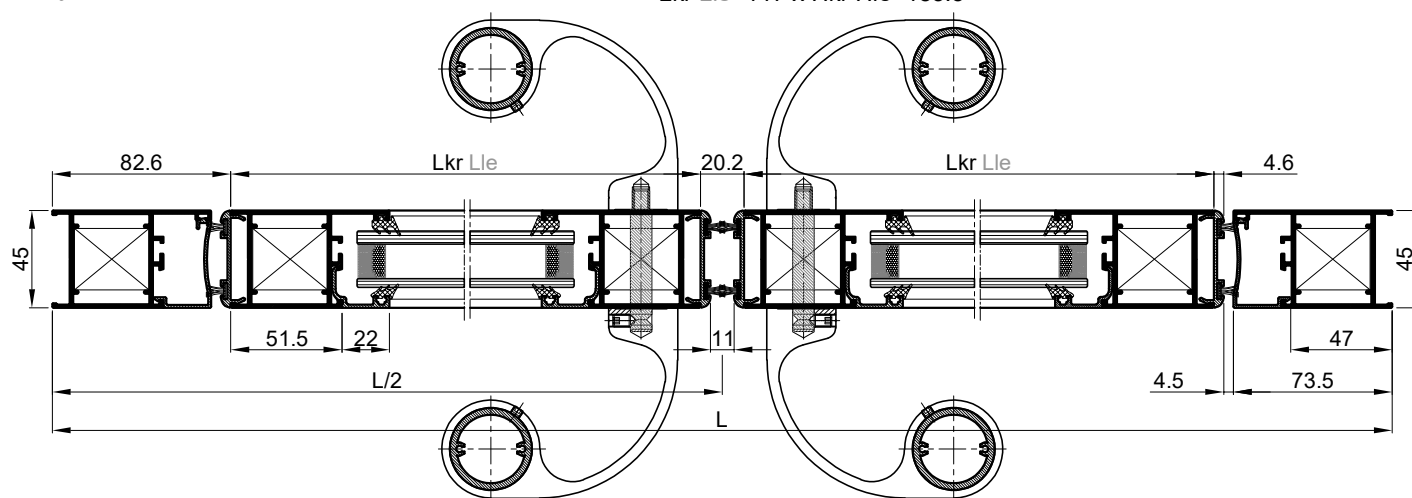
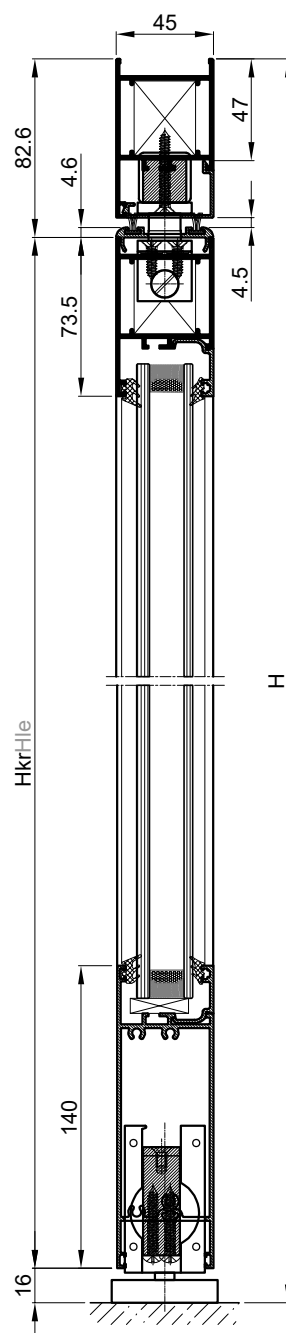
Rezna lista Cutting list

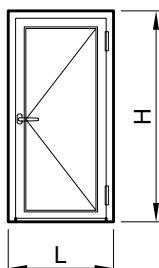
Ram Frame : M45-700

Krilo Leaf: M45-700

Parapetna prečka Transom profile: M45-722

PROFILI PROFILES			kom. pcs.	mjera dimension	kut pilanje sawing angle
M45-700	horizontala okvira	horizontal frame	1	L	45-45
M45-700	vertikala okvira	vertical frame	2	H	45-90
M45-700	horizontala krila	horizontal frame	2	Lkr Lle=L/2 -92.5	45-45
M45-700	vertikala krila	vertical frame	4	Hkr Hle=H -98.5	45-90
M45-722	parapetna prečka	transom profile	2	Lkr Lle -94	90-90
M45-753	hor.profil maska	hor.mask profile	1	L -94	45-45
M45-755	vert.profil maska	vert.mask profile	2	H -94	45-90
P45-644	hor.profil maska	hor.mask profile	2	Lkr Lle +9	45-45
P45-644	vert.profil maska	vert.mask profile	4	Hkr Hle +4.5	45-90
Z40-656	hor.staklo lajsna	hor.glazing bead	4	Lkr Lle -103	90-90
Z40-656	vert.staklo lajsna	vert.glazing bead	4	Hkr Hle -213.5	90-90
F-0829	profil rukohvata	handrail profile	4	Hkr Hle	90-90
OKOVI HARDWARE			kom. pcs.		
710.072	kutna spojnica okvira	frame corner bracket	2		
710.072	kutna spojnica krila	leaf corner bracket	4		
730.001	kutna spojnica krila	leaf corner bracket	4		
146.010	sklop gornjeg mehanizma	upper mechanism assembly	2		
140.086	sklop automata u krilu	closing device assembly in the leaf	2		
100.019	nosač rukohvata F-0829	carrier handrail F-0829	2		
391.171	inox osovina (L=66mm)	inox shaft (L=66mm)	4		
433.020	vijak 3.9x25 za M45-722	screw 3.9x25 for M45-722	16		
BRTVE GASKETS			kom. pcs.	mjera dimension	
328.003	brtva prema staklu	glazing gasket		2L+4H	
318.002	brtva prema staklu	glazing gasket		2L+4H	
344.058	držač četkaste brtve	brush gasket holder		L+4H	
347.001	četkasta brtva	brush gasket		L	
347.003	četkasta brtva 7x9	brush gasket 7x9		2L+8H	
STAKLO GLASS			kom. pcs.	mjera dimension	
26mm		Lkr Lle -117 x Hkr Hle -183.5	2		





Ram i krilo u ravni Frame and sash in line

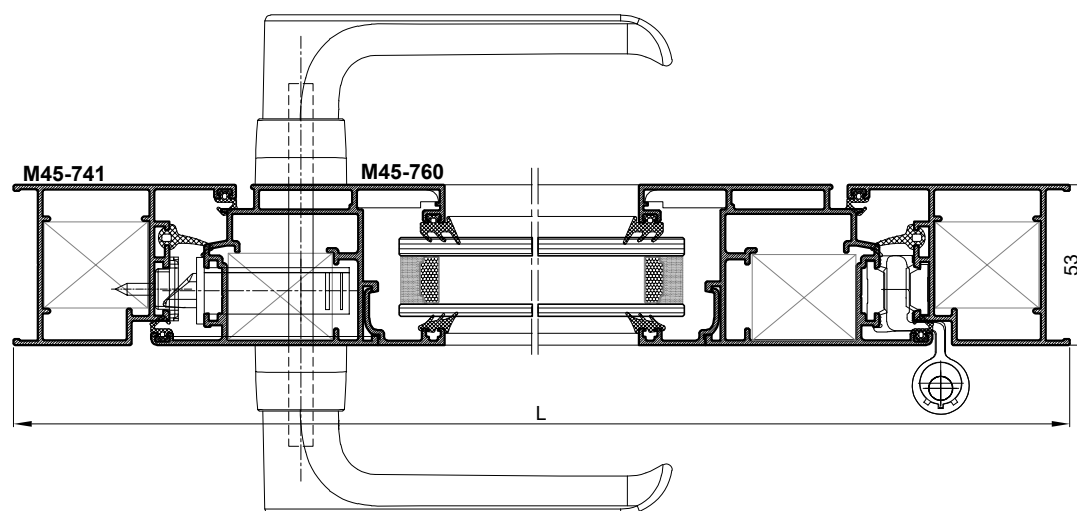
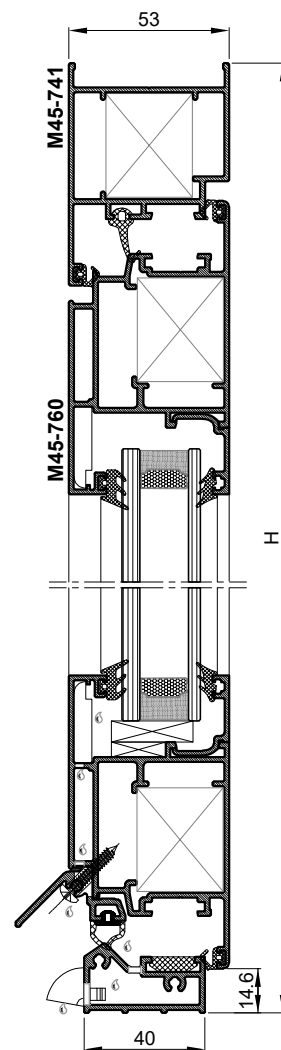
Rezna lista Cutting list

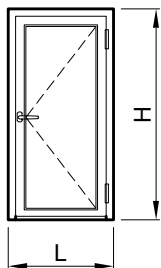
Ram Frame : M45-741

Krilo Leaf: M45-760

Prag Threshold: M45-759

Profili	Opis	Kom	Mjera	Pilanje
Profiles	Description	Pcs	Dimension	cutting
M45-741	vodoravnica rama hor.frame	1	L	45-45
M45-759	profil praga threshold profile	1	L-94	90-90
M45-741	okomica rama ver.frame	2	H	45-90
M45-760	vodoravnica krila hor.sash	2	L-91	45-45
M45-760	okomica krila hor.sash	2	H-60	45-45
Z40-656	staklolajsna vodoravna hor.glazing bead	2	Lkr-150	90-90
Z40-656	staklolajsna okomita ver.glazing bead	2	Hkr-194	90-90
F-1567	okapnica drip cap	1	Lkr-76	90-90
NC-1459	profil klizača slide profile			
Okovi				
Hardware				
710.172	kutna spojnica rama i krila fr. corner br. and sash	6		
730.001	kutna spojnica rama i krila fr. corner br. and sash	6		
730.010	kutna spojnica krila sash corner bracket	4		
373.055	umetak pr. okapnice F-1567 end insert for drip cap	1 par		
370.070	maska za drenažni otvor drainage slot mask	2		
124.001	brava 35 mm s jezičkom lock 35 mm with latchbolt	1		
124.014	cilindar (uložak) za bravu cylinder (lock insert)	1		
124.032	štitnik cilindra za bravu lock cylinder protector			
124.003	prihvatnik jezička brave lock latchbolt acceptor	1		
104.009	ručka za vrata door handle	1		
114.001	dvodijelna šarka two-part hinge	2		
Brtve				
Gaskets				
338.003	srednja brtva central gasket		L+2H	
328.006	brtva rama i krila frame sash gasket		3L+4H	
328.003	brtva prema staklu glazing gasket		2L+2H	
318.002	brtva prema staklu glazing gasket		2L+2H	
348.088	brtva u profilu F-1567 gasket in profile F-1567		L	
344.058	brtva u pragu gasket in threshold		L	
366.001	kutni umetak srednje brtve gasket corner	4		
Staklo				
Glass				
IZO 26 mm (6+16+4)		1	Lkr-164 x Hkr-164	





Ram i krilo u ravlini Frame and sash in line

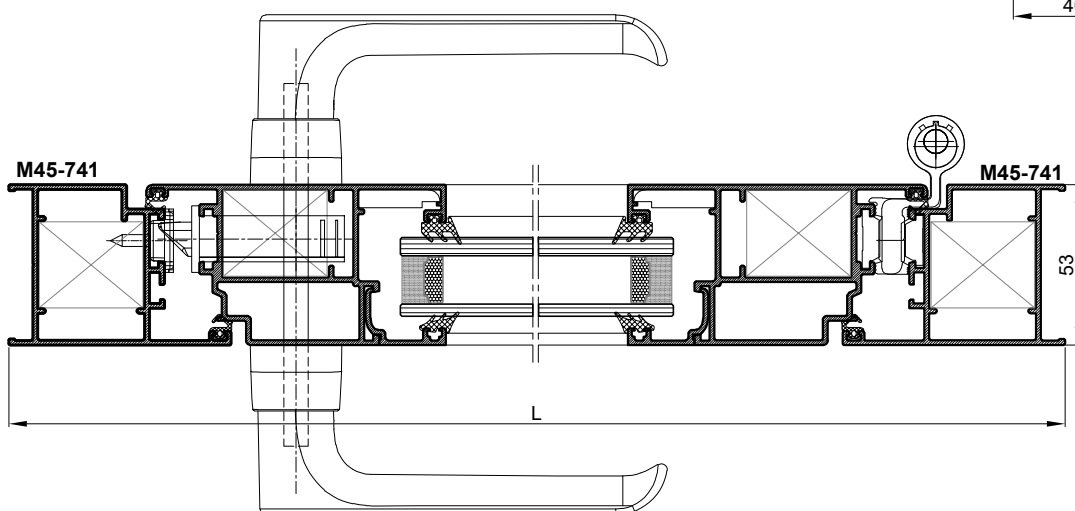
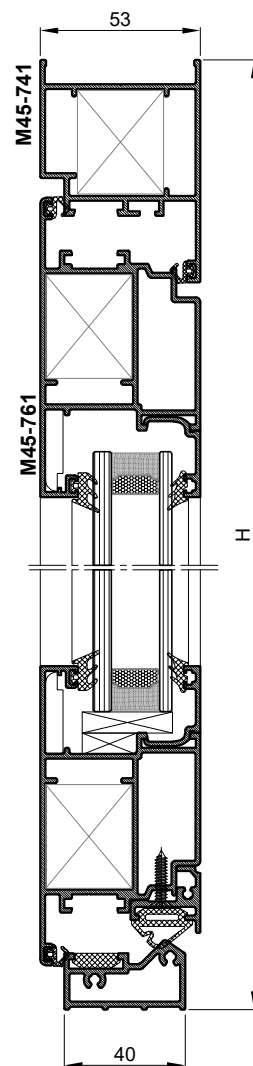
Rezna lista Cutting list

Ram Frame : M45-741

Krilo Leaf: M45-761

Prag Threshold: M45-759

Profili Profiles	Opis Description		Kom Pcs	Mjera Dimension	Pilanje cutting
M45-741	vodoravnica rama hor.frame		1	L	45-45
M45-759	profil praga threshold profile		1	L-94	90-90
M45-741	okomica rama ver.frame		2	H	45-90
M45-761	vodoravnica krila hor.sash		2	L-91	45-45
M45-761	okomica krila hor.sash		2	H-60	45-45
Z40-656	staklolajsna vodoravna hor.glazing bead		2	Lkr-154	90-90
Z40-656	staklolajsna okomita ver.glazing bead		2	Hkr-198	90-90
F-1483	okapnica drip cap		1	Lkr-72	90-90
NC-1459	profil klizača slide profile				
Okovi Hardware					
710.172	kutna spojnica rama i krila fr. corner br. and sash		6		
730.001	kutna spojnica rama i krila fr. corner br. and sash		6		
730.010	kutna spojnica krila sash corner bracket		4		
373.055	umetak pr. okapnice F-1567 end insert for drip cap		1 par		
124.001	brava 35 mm s jezičkom lock 35 mm with latchbolt		1		
124.014	cilindar (uložak) za bravu cylinder (lock insert)		1		
124.032	štitnik cilindra za bravu lock cylinder protector				
124.003	prihvatnik jezička brave lock latchbolt acceptor		1		
104.009	ručka za vrata door handle		1		
114.001	dvodijelna šarka two-part hinge		2		
Brtve Gaskets					
328.006	brtva rama i krila frame sash gasket		3L+4H		
328.003	brtva prema staklu glazing gasket		2L+2H		
318.002	brtva prema staklu glazing gasket		2L+2H		
344.071	brtva u profilu F-1483 gasket in profile F-1567		L		
344.058	brtva u pragu gasket in threshold		L		
Staklo Glass					
IZO 26 mm (6+16+4)			1	Lkr-168 x Hkr-168	



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45 MILL

Knjiga B / *Book B*
Travanj 2026. / April 2026

FEAL d.o.o.
Trnska cesta 146
88220 Široki Brijeg
Bosna i Hercegovina
Tel. +387 39 704-269; 705-807; 705-636
Fax. +387 39 704-358
info@feal.ba
www.feal.ba